



NAVAL  
POSTGRADUATE  
SCHOOL

**SPACECRAFT ROBOTICS**  
**LABORATORY**

**DESIGN AND PARAMETER IDENTIFICATION BY LABORATORY  
EXPERIMENTS OF A PROTOTYPE MODULAR ROBOTIC ARM FOR  
ORBITING SPACECRAFT APPLICATIONS.**

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## Outline

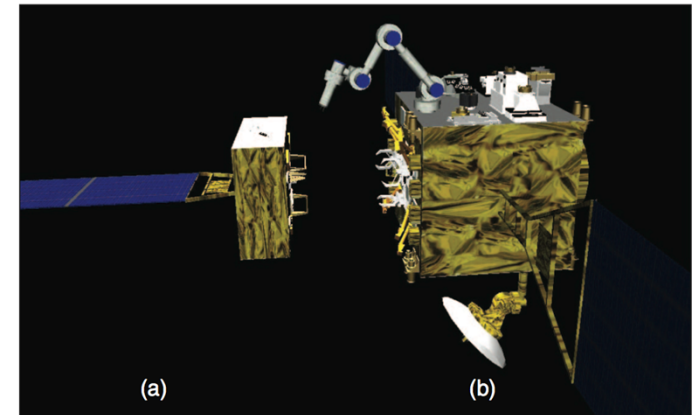
- Motivation
- Modular Robotic Manipulator
- Kinematic and dynamic calibration procedure
- Workspace and Manipulability



## Motivation:

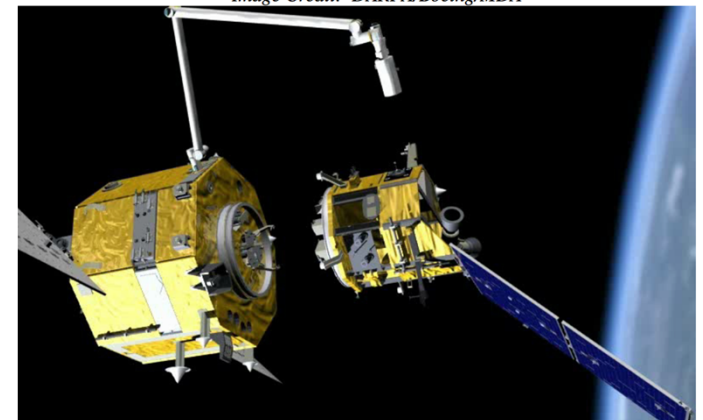
- Space robotics are useful to many missions (servicing, ADR, ...).
- Complex dynamics with added base-manipulator coupling.
- Trend towards smaller spacecraft.

Need for a test bed where to evaluate GNC approaches and rehearse mission scenarios.



*ETS-VII (1997)*

Image Credit: DARPA/Boeing/MDA



*DARPA's orbital express (2007)*



# Dynamic HIL Testing of S/C Maneuvering

## Roto-translational maneuvering

*RT 1) Floating in neutral buoyancy pools*

per vehicle: {dof: 6, motion type: SE(3), residual dist.:  $\sim 10^{-1}$  g}



*RT 2) Floating over horizontal surfaces via flat air-bearing*

per vehicle: {typical: 3dof,  $R^2 \times R$ ,  $\sim 10^{-3}$  g}, {also possible: 5dof,  $R^2 \times SO(3)$ }

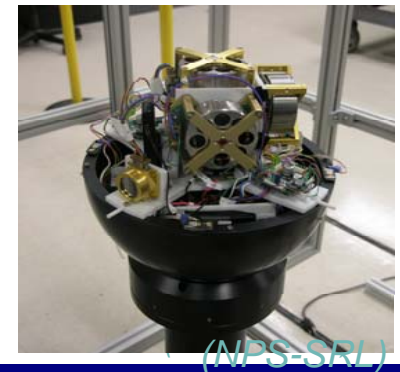
## Rotational (attitude) maneuvering

*Floating spherical air-bearing,  
a.k.a. dynamic three axis simulator*

{3dof, SO(3),  $\sim 10^{-3}$  Nm}



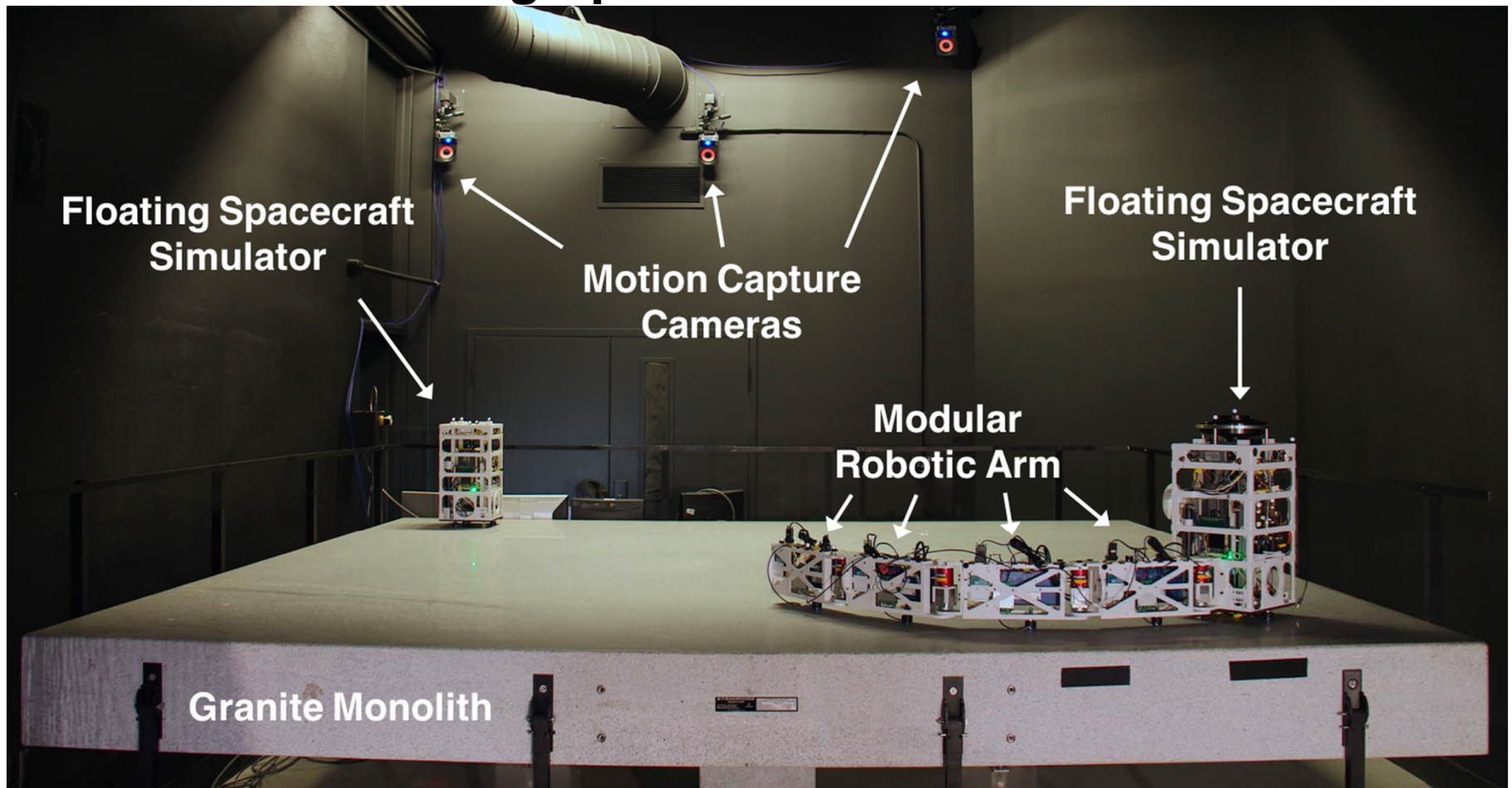
Application: experimental V&V of:  
RT GN&C algorithms, MB & contact dynamic model,  
actuators/sensors H/W and S/W (& university education!)







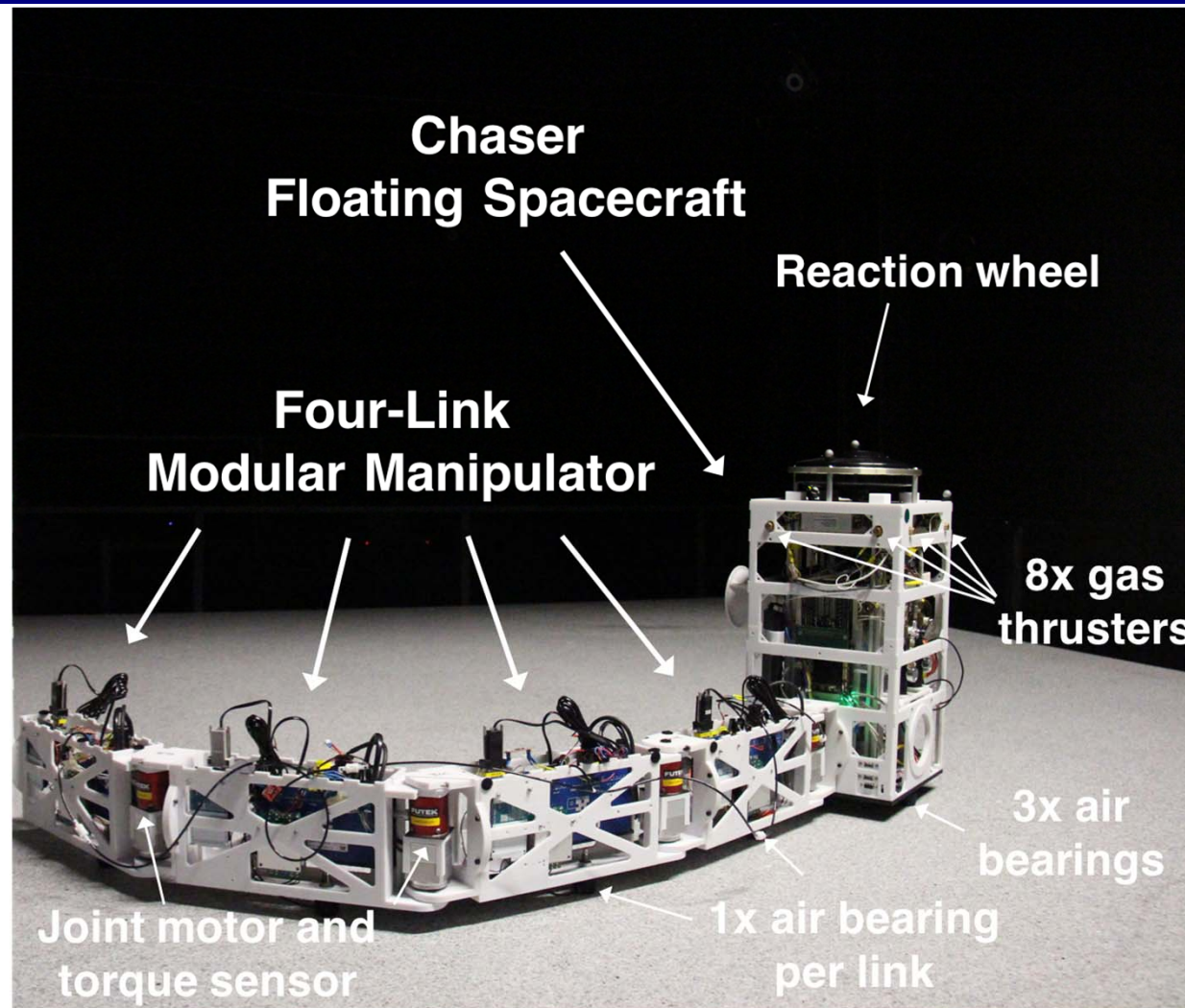
## NPS- Floating Spacecraft Simulator Test Bed





# Modular Robotic Arm Overview

## Overview:



# Modular Manipulator Architecture and Design (1/2)

- Completely **modular design**.
  - Combination of Harmonic drive motor, encoder and driver (max of 1.8 Nm).
  - **Torque sensor** (enables compliant control).
  - Power system (battery and power regulator)
  - Microcontroller and **TCP/UDP communications**.
  - 3D printed structure.



Motor + encoder



Driver



Torque  
Sensor



Power

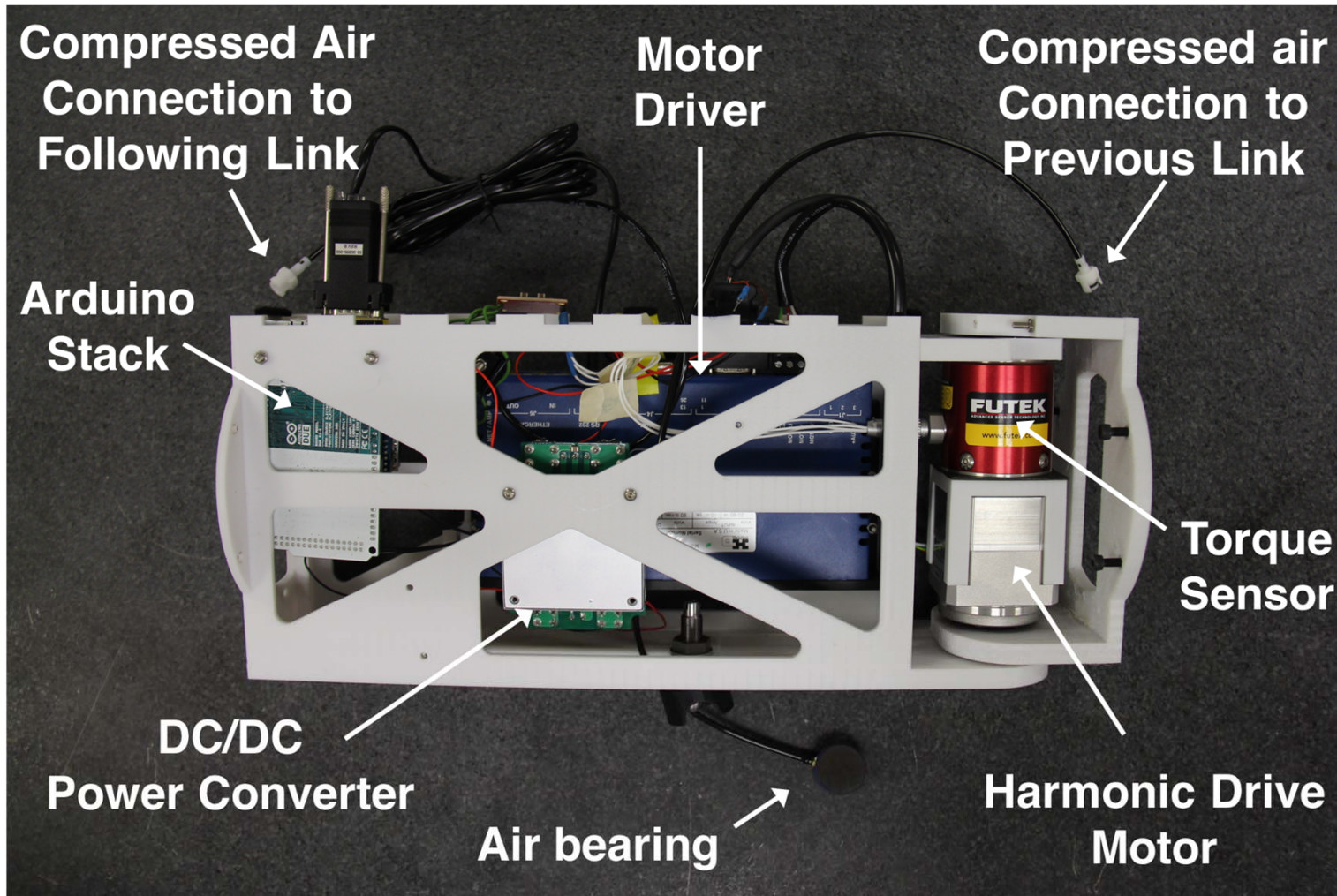


Microcontroller &  
Communications





# Modular Manipulator Architecture and Design (2/2)



## Kinematic Calibration → Batch Least Square

Kinematic models determines end-effector location

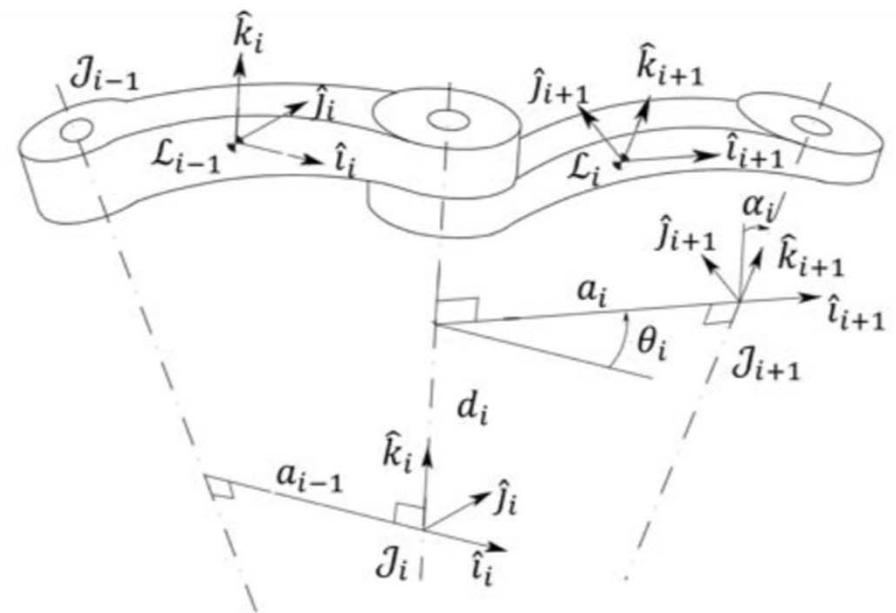
$$x_{EE} = k(\theta, \theta_0, a, x_{B\mathcal{J}_1}, y_{B\mathcal{J}_1}, \theta_{B\mathcal{J}_1})$$

## Batch Least Square

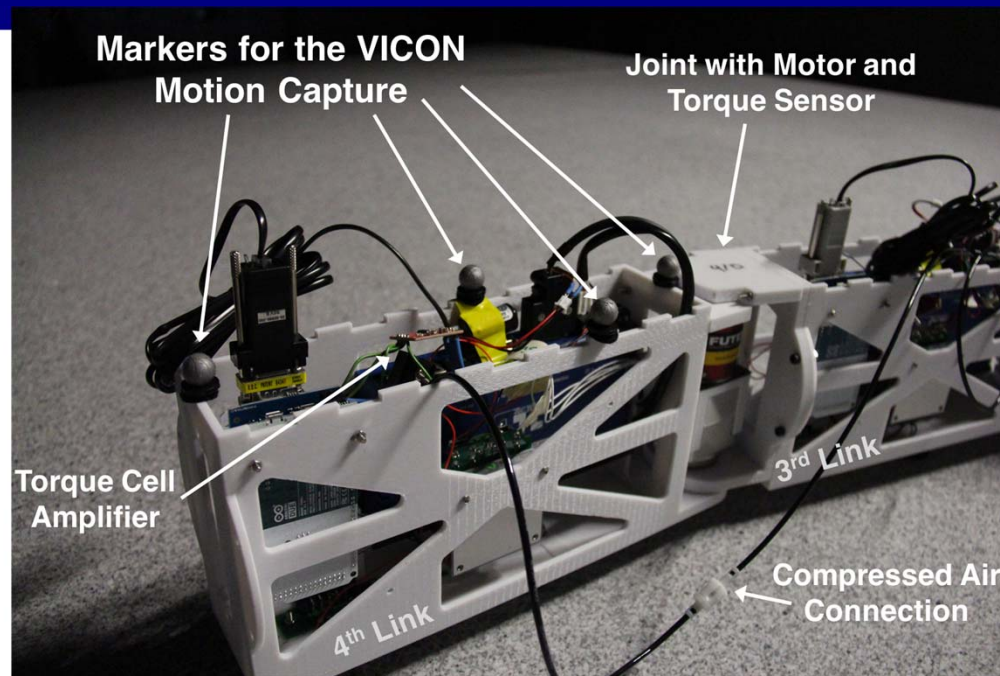
$$\Delta x_{EE} = \Phi_k \Delta \xi_k$$

$$\Delta \xi_k = (\Phi_k^T \Phi_k)^{-1} \Phi_k^T \Delta x_{EE}$$

$$\Phi_k = \begin{bmatrix} \frac{\partial k}{\partial \theta_{01}} & \frac{\partial k}{\partial a_1} & \frac{\partial k}{\partial x_{B\mathcal{J}_1 1}} & \frac{\partial k}{\partial y_{B\mathcal{J}_1 1}} & \frac{\partial k}{\partial \theta_{B\mathcal{J}_1 1}} \\ \vdots & \vdots & \vdots & \vdots & \vdots \\ \frac{\partial k}{\partial \theta_{0s}} & \frac{\partial k}{\partial a_s} & \frac{\partial k}{\partial x_{B\mathcal{J}_1 s}} & \frac{\partial k}{\partial y_{B\mathcal{J}_1 s}} & \frac{\partial k}{\partial \theta_{B\mathcal{J}_1 s}} \end{bmatrix}$$



Denavit-Hartenberg parameters



*Experimental setup*

## Kinematic calibration results

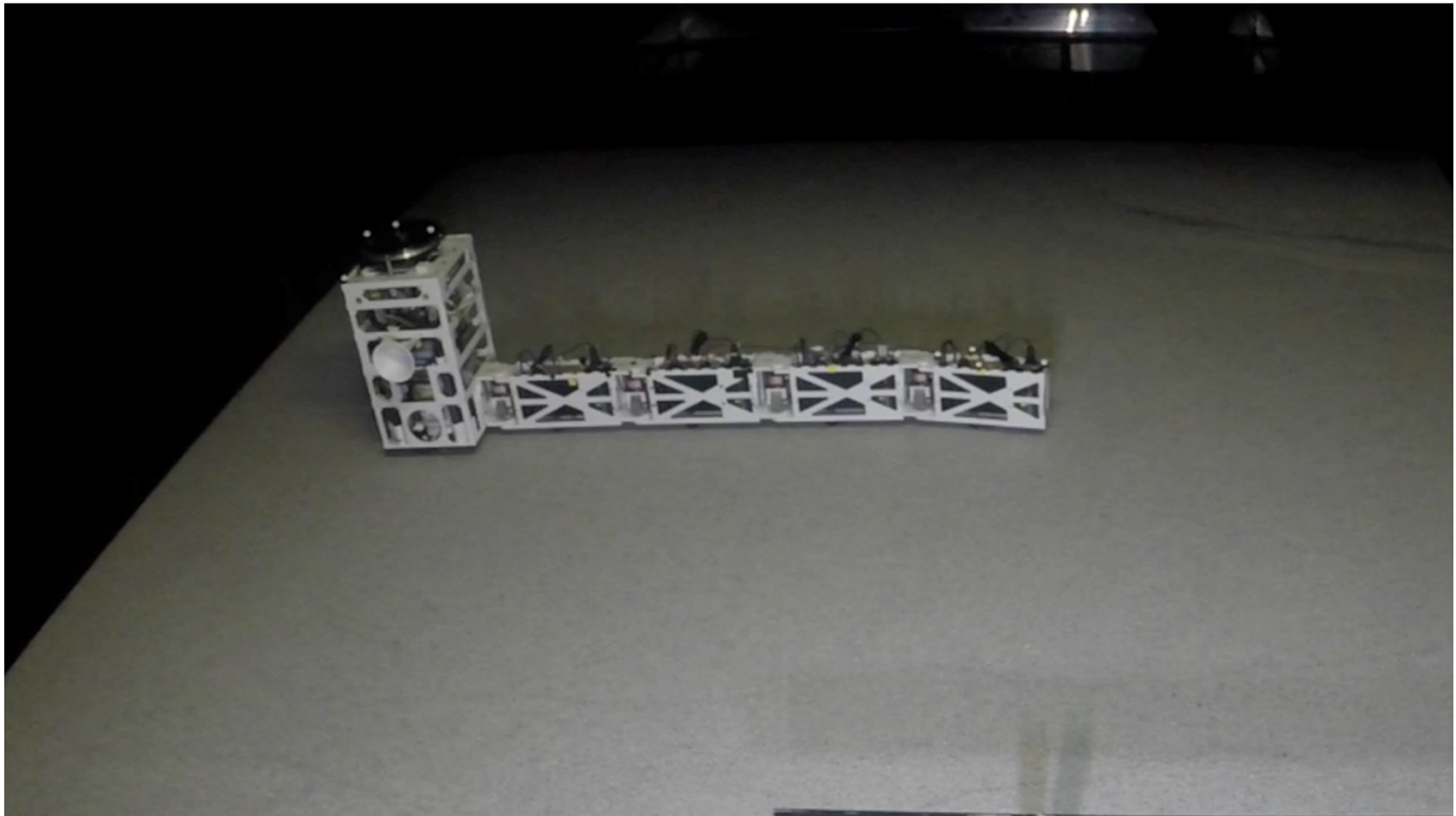
	Link 1	Link 2	Link 3	Link 4
$a_i$ [m]	0.3825	0.3825	0.3825	0.3351
$\theta_{0,i}$ [degrees]	0	5.801	-3.402	-1.391

Parameters	Value
$x_{B\mathcal{J}_1}$ [m]	0.2058
$y_{B\mathcal{J}_1}$ [m]	0.0155
$\theta_{B\mathcal{J}_1}$ [degrees]	18.211





## Parameter Identification (3/4)





## Dynamic calibration:

Using a similar procedure but observing the reaction of the base, the dynamic parameters (i.e. Inertia) can be estimated.

$$q_{0_f} = d(b, m, I, \theta(t)) \quad \Delta \xi_d = (\Phi_d^T \Phi_d)^{-1} \Phi_d^T \Delta q_{0_f}$$

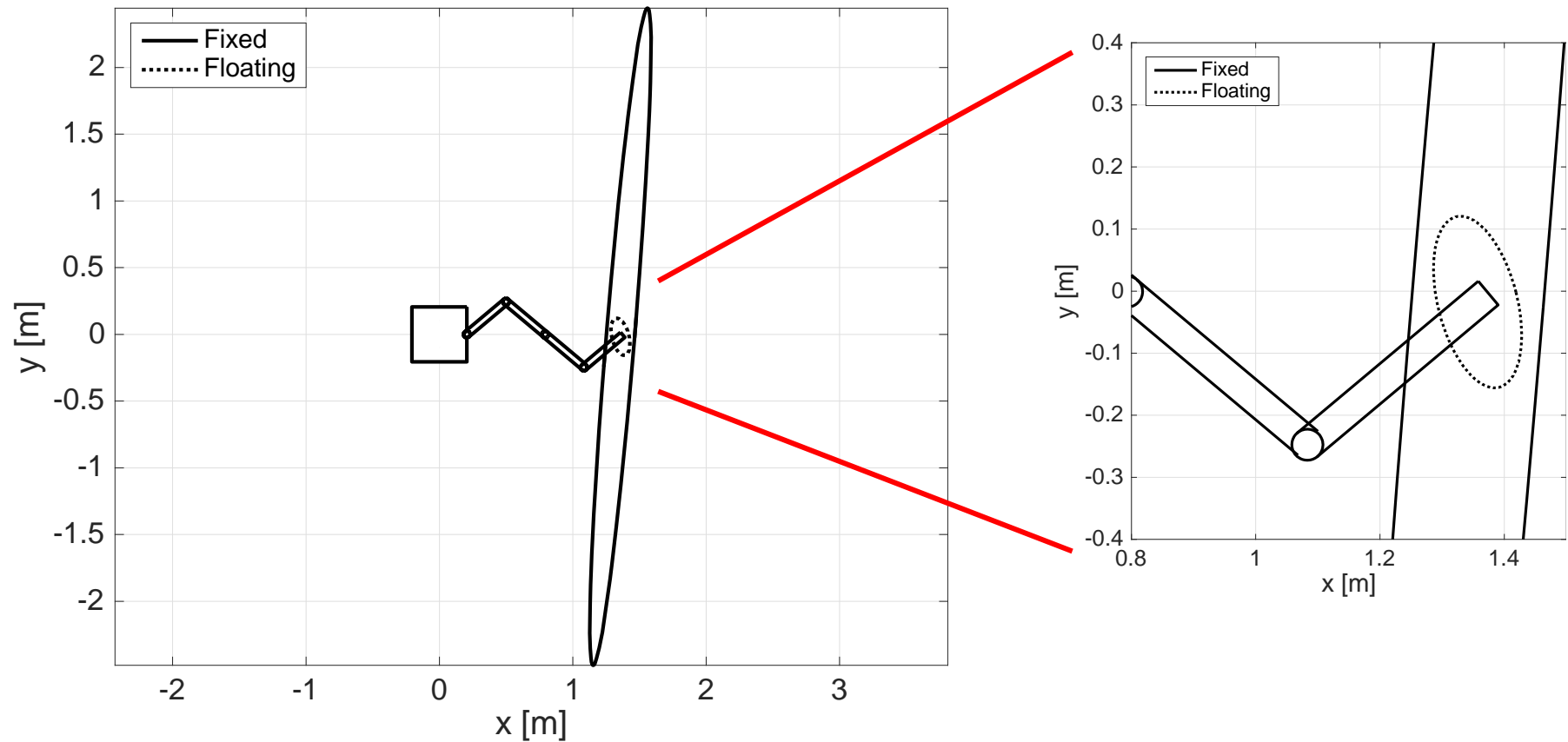
$$\Delta q_{0_f} = \hat{q}_{0_f} - \tilde{q}_{0_f} \quad \Phi_d = \begin{bmatrix} \frac{\partial d}{\partial b_1} & \frac{\partial d}{\partial m_1} & \frac{\partial d}{\partial I_1} \\ \vdots & \vdots & \vdots \\ \frac{\partial d}{\partial b_s} & \frac{\partial d}{\partial m_s} & \frac{\partial d}{\partial I_s} \end{bmatrix}$$

		Link 1	Link 2	Link 3	Link 4
<i>Measured</i>	$\longrightarrow m_i$ [kg]	2.88	2.88	2.88	2.88
<i>Assumed</i>	$\longrightarrow b_i$ [m]	0.191	0.191	0.191	0.168
	$\longrightarrow I_i$ [kg m <sup>2</sup> ]	0.034	0.034	0.034	0.034

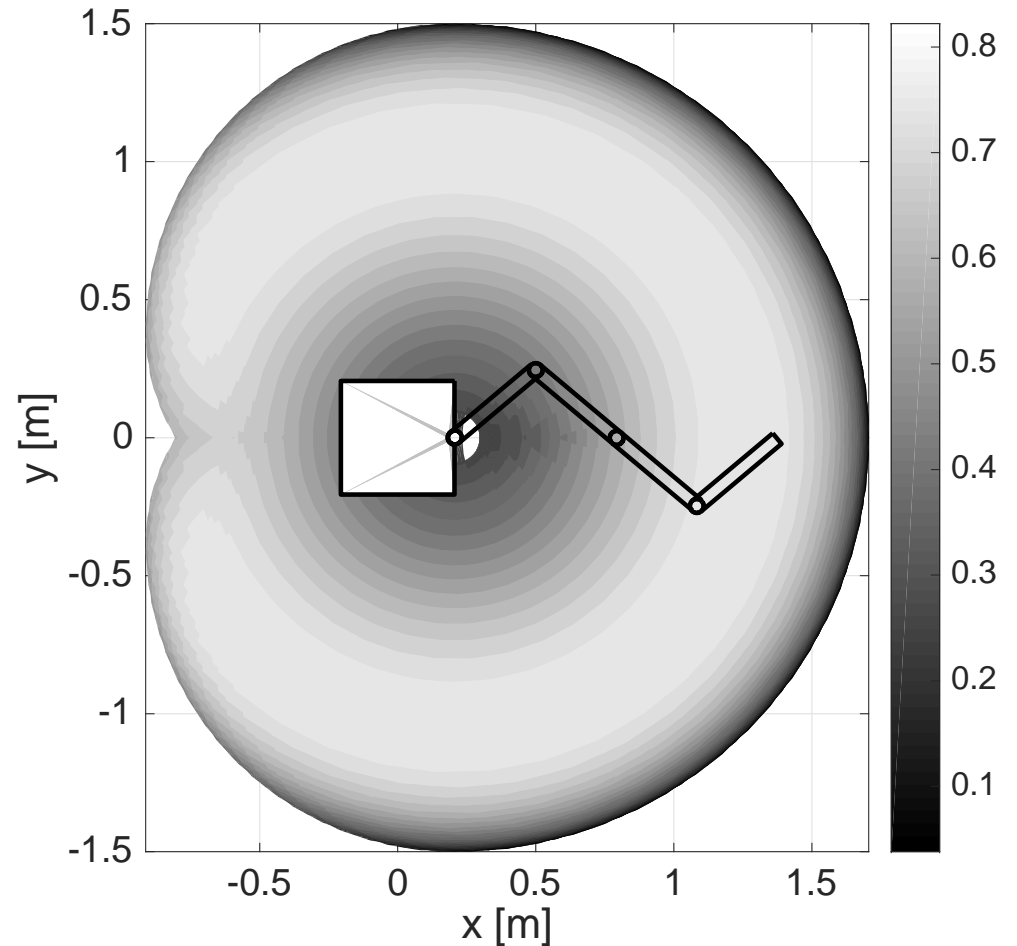




# Kinematic Manipulability analysis

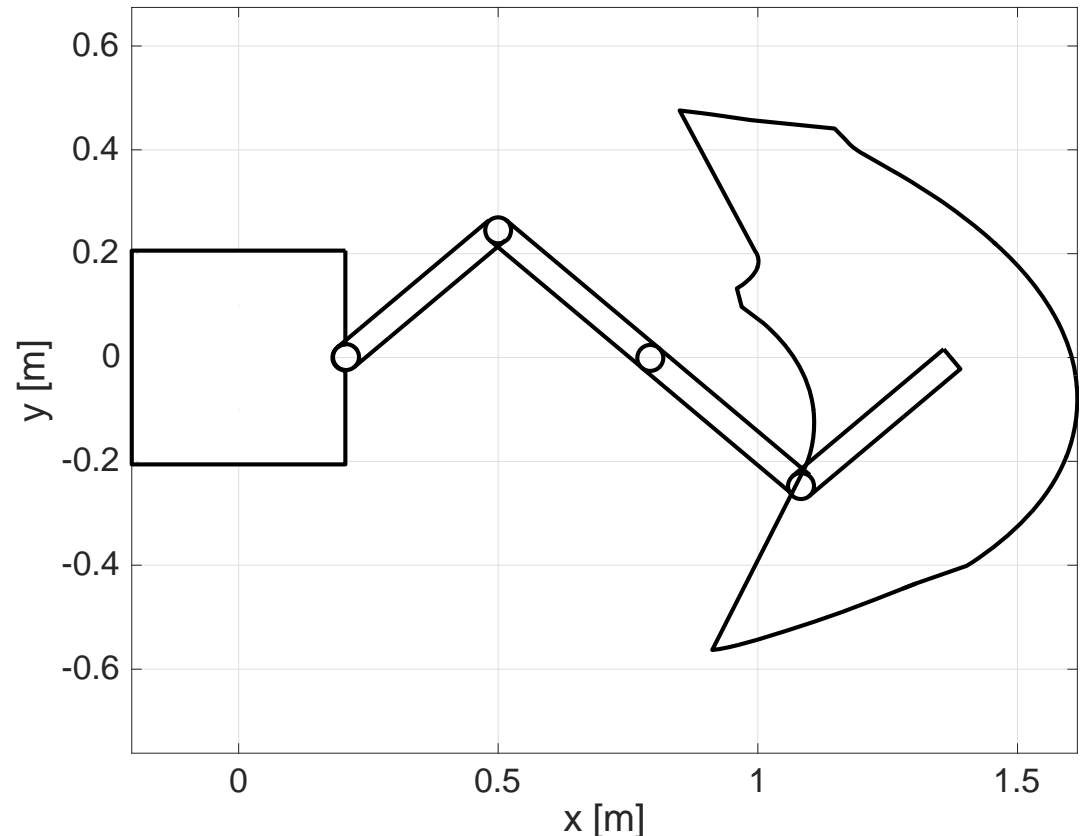


- Area that can be reached with a fixed-base.
- Kinematic manipulability measure is proportional to the ellipse area.



## Straight-Path Workspace

- Move the end-effector in a straight path until a dynamic singularity or a joint limit is encountered.



**Maximum reachable workspace → Radius of 1.3 m**

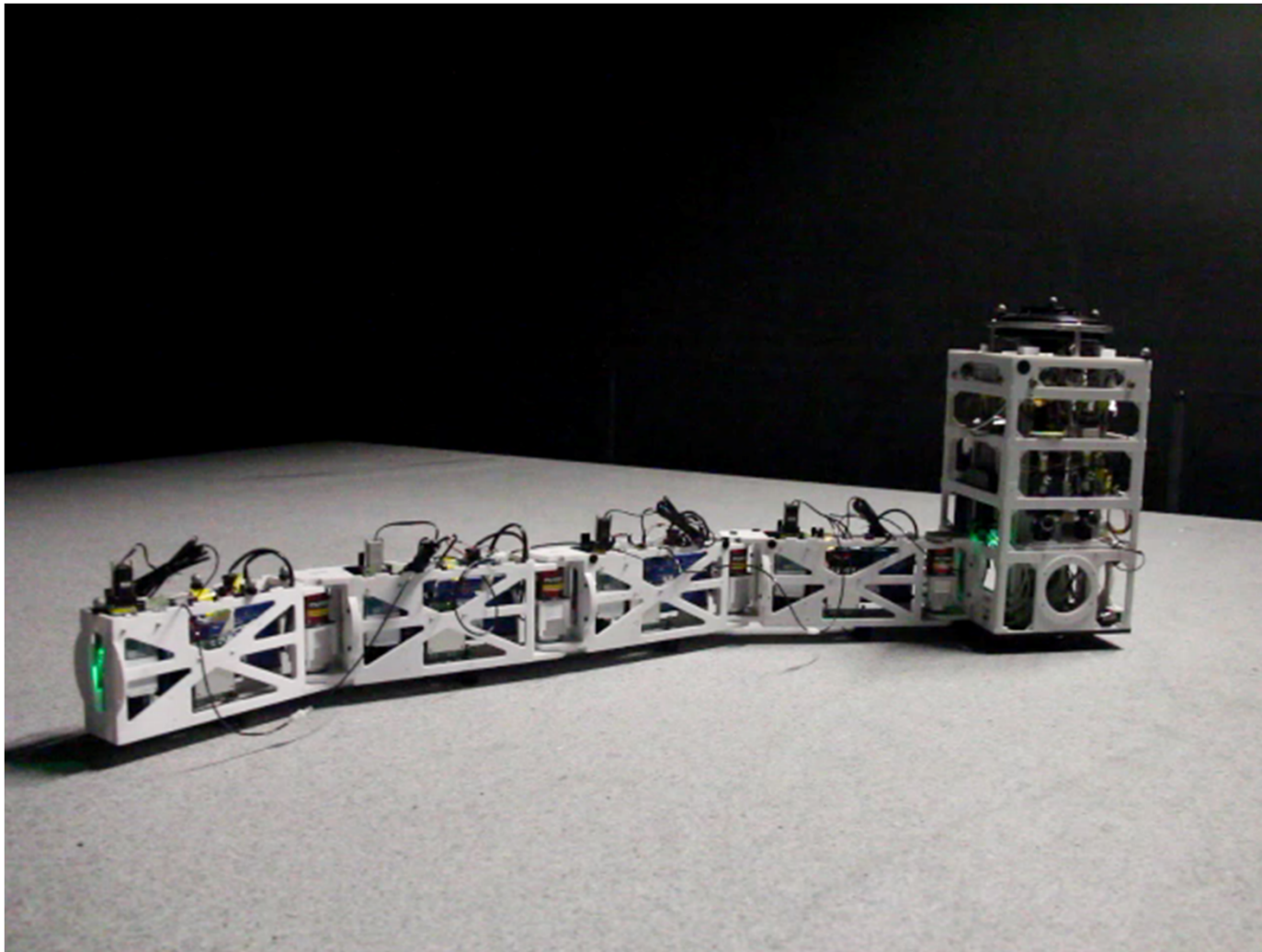


- 1) A four link modular robotic arm has been design, assembled and commissioned to be used in the NPS-FSS T/B.
- 2) Modular design allows for quick re-configuration and incremental upgrades.
- 3) Kinematic and dynamic calibration performed.
- 4) New approach to dynamic calibration by observing the base-reaction has been proposed and tested.



# Modular Manipulator in action

**Video:**





Thank you for your attention.

## Questions?

**Design and parameter identification by laboratory experiments of a prototype modular robotic arm for orbiting spacecraft applications**

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