



The future of Classical CAN and CAN FD in aerospace applications





European Space Agency



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Classical CAN and CAN FD – The basics

- **CAN FD data link layer protocol Some details**
- **CAN FD physical layer More details**
- CAN FD system design The challenge
- CANopen FD The next generation

CAN with flexible data-rate



Arbitration phase

- Nodes are synchronized
- Limits: Internal transceiver delays and bus-line delay

Data phase

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- Nodes are not synchronized
- Limits: Transceiver asymmetry and transmitter delay compensation capability (2 nominal arbitration-phase bit-times)





Faster and longer

Classical CAN	Header	Protected payload	Trailer
	SOF Arbitration field Control field	Data field (up to 8 byte) CRC field	ACK field EOF (IMF)
CAN FD8	Header	Protected Trailer payload	
	SOF Arbitration field Control field	Control ACK field field EOF 8-byte (IMF) data field CRC field	
CAN FD64	Header	Protected payload	Trailer
	SOF Arbitration field Control field	Control field 64-byte data field CRC field	ACK field EOF (IMF)

NOTE An arbitration/dataphase ratio of 1:8 would lead to approximately six-times data throughput

E CAN (FD) and the OSI model



KEY

OSI (open system interconnection), AUI (attachment unit interface), MDI (mediadependent interface)



CAN FD lower layers



ISO 11898-1:2015 specifies the Classical CAN and the CAN FD data link layer plus the physical signaling sub-layer of the OSI physical layer.

ISO 11898-2:2016 specifies the physical media attachment sub-layer for bitrates up to 5 Mbit/s with optional low-power and selective wake-up features.





Conformance test plans

International standards (in preparation)

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- ISO 16845-1: Classical CAN and CAN FD
- ISO 16845-2: High-speed transceiver (with low-power mode and selected wake-up functionality)

NOTE Conformance testing is like spellchecking in human communication. It increases the probability of interoperability, but doesn't guarantee it! CAN controllers and CAN transceiver tested by different test plan implementations can have different results. Complementary interoperability tests (e.g. plug-fests) are necessary to satisfy system designers.









- March 2015 in Nuremberg: Testing of ISO CAN FD separately from non-ISO CAN FD controllers in conjunction with Denso's ringing suppression technology. Additionally, long cables (up to 250 m) were tested with a 250-kbit/s arbitration phase bit-rate and a 2-Mbit/s data-phase bit-rate.
- March 2015 in Detroit: Testing of ISO CAN FD separately from non-ISO CAN FD controllers using GM wiring harness.

Next plug-fests in April/June 2016 in USA and Germany.



Availability of CAN FD

- ISO CAN FD cores: Bosch, Fraunhofer/Cast, IFI, Inicore, Kvaser, etc.
- Stand-alone ISO CAN FD controller: Microchip, etc.
- On-MCU ISO CAN FD modules: Cypress (formerly: Spansion/Fujitsu), Infineon, Microchip/ Atmel, NXP/Freescale, Renesas, STM, Texas Instruments, etc.
- 2-Mbit/s qualified transceiver (ISO 11898-2):
 - Infineon, Microchip/Atmel, NXP, TI, etc.
- 5-Mbit/s qualified transceiver (ISO 11898-2):

Microchip/Atmel, etc.



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CAN FD data frame formats

SOF	Arbitration field	Control field	Data field (payload)	CRC field	ACK field	EOF	IMF
1	12 <i>or</i> 32*	8 <i>or</i> 9*	0 <i>to</i> 64*	28 <i>or</i> 33	2	7	3
bit	bit	bit	byte	bit**	bit	bit	bit

MSB

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* Stuff-bits are not considered.

** With fixed stuff-bits.

LEGEND

SOF = start-of-frame CRC = cyclic redundancy check ACK = acknowledgement EOF = end-of-frame IMF = intermission field NOTE The CAN FD protocol controller shall support also the Classical CAN protocol. Both protocols are internationally standardized in ISO 11898-1:2015. There are also non-ISO CAN FD controllers on the market, they are not compliant to the mentioned ISO standard, they don't implement the additional safe-guard features.

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SOF and arbitration field

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KEY: IDE (identifier extension), FDF (flexible data rate format), RRS (remote request substitution) SRR (substitute remote request)

CAN FD control field

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KEY: IDE (identifier extension), FDF (flexible data rate format), BRS (bit rate switch; recessive, if alternate bit-rate), ESI (error state indicator; recessive, if error passive)



CAN FD data field

By	e 1 Byte2	Byte 3			Byte 62	Byte 63	Byte 64
----	-----------	--------	--	--	---------	---------	---------

min. length of data field = 0 byte

Byte 1	Byte2	Byte 3	 	Byte 62	Byte 63	Byte 64
MSB						LSB

max. length of data field = 64 byte





CAN FD CRC field (1)

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17-bit polynomial: $x^{17} + x^{16} + x^{14} + x^{13} + x^{11} + x^6 + x^4 + x^3 + x^1 + 1$ The CRC init vector is "10...0".

The fixed stuff bits (FSB) have the opposite value of the previous bit.

NOTE During the transmission of the CRC delimiter bit, the nodes switch back to the arbitration bit-rate, therefore the CRC delimiter bit vary in length (up to arbitration bit-times). All nodes are synchronized after the next recessive-to-dominant edge.



CAN FD CRC field (2)

CRC field for DLCs > 10 (16 to 64 data bytes)



ACK field, EOF, and IMF



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NOTE The acknowledge (ACK) field, the end of frame, and the intermission field are the same as in Classical CAN.



Message doubling





Transmitter loop-delay





Compensation (example)

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Loop-delay compensation

The transmitter loop-delay is measured for each CAN FD frame at the falling edge of the EDL bit. The delay compensation is independent of transceiver characteristics.



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- Transmitter delay is measured in system clock periods.
- Configurable offset added to adjust secondary sample point (SSP) inside bit time (SSP position rounded down to next integer number of time quanta).
- Delayed transmit data compared against received data at SSP (check for bit errors).

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Additional parameters (1)

Requirements for a 2-Mbit/s bit-rate

- Supply voltage range: $4,75 \text{ V} \leq \text{V}_{\text{CC}} \leq 5,25 \text{ V}$
- Temperature range:
- Bus-load resistor:
- Bus-load capacitor: $C_L = 100 \text{ pF}$
- I/O supply voltage:
- Load on RxD:

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4,75 V \leq V_{CC} \leq 5,25 V -40 °C \leq T_j \leq 150 °C R_L = 60 Ω C_L = 100 pF Full specified range C_L = 15 pF

Receive bit-time after five dominant bits:

♦ Bit-time: $t_{bit} = 500 \text{ ns}$ ♦ Recessive bit-time: $400 \text{ ns} \le t_{REC} \le 550 \text{ ns}$



Additional parameter (2)

Requirements for a 5-Mbit/s bit-rate

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Supply voltage range: 4,85
Temperature range: -40 °
Bus-load resistor: $R_L =$ Bus-load capacitor: $C_L =$ I/O supply voltage: Full
Load on RxD: $C_L =$

 $\begin{array}{l} 4,85 \ V \leq V_{CC} \leq 5,15 \ V \\ -40 \ ^{\circ}C \leq T_{j} \leq 85 \ ^{\circ}C \\ R_{L} = 60 \ \Omega \\ C_{L} = 100 \ pF \\ Full specified range \\ C_{L} = 15 \ pF \end{array}$

Receive bit-time after five dominant bits:

•	Bit-time:	t _{bit} = 200 ns
•	Recessive bit-time:	120 ns \leq t _{REC} \leq 220 ns





Definition: For each node, the distance (time) between the detected and the expected position of a falling or raising edge is called the phase error of that edge.

Example:







Phase error reasons

Accumulating errors:

 Different actual bit-rates in sender and receiver (e.g. due to frequency tolerance of oscillators)

Non-accumulating errors:

- Temporary shifts of bit edges or internal shifts in the receiver
 - (e.g. due to bit asymmetries)

This requires to calculate the allowed oscillator frequency and calculate the available phase margin. The oscillator tolerance up to 4 Mbit/s is equal to Classical CAN.

Recessive bit sampling

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NOTE System designer should select physical layer components with minimized asymmetry values and should avoid reflections caused by not matching impedance, for example.

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CAN FD network design



Use line topologies with short stubs

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- Use micro-controller CAN ports with symmetric slew rates
- Use micro-controller CAN ports with symmetric CMOS thresholds
- Use short distances between microconvoller and transceiver (in order to avoid parasitic back and emissions on the board)
- The resistance between nicro-controller and transceiver should boin the range of the wire impedance (60 Ω)
- TxD = d F L should be as symmetric as possible
- Avoid additional loop-delays (e.g. optocouplers)
- Use for galvanic isolation DC/DC converter

Classical CAN and CAN FD

Theoretically, you can share the network lines with Classical CAN and CAN FD nodes under the following conditions:

When all nodes support CAN FD and Classical CAN frames;

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- When the Legacy CAN nodes use NXP's FD shield transceivers or Kvaser's FD filtering transceivers;
- When the Legacy CAN nodes are switched off by means of selective wake-up transceivers (ISO 11898-6) during CAN FD communication.

Another solution is the strict separation of CAN FD and Classical CAN communication running on two network segments, which are interconnected by means of a router device.

FD "shield" transceiver

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When the Classical CAN controller runs into error passive state, the FD shield transceiver generates an active error frame on behalf of the Classical CAN controller, in order to guarantee network-wide data consistency. Therefore it implements a Receive Error Counter.

FD "filter" transceiver

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The FD "filter" transceiver requires a pre-configured bit timing. The delay caused by the added logic is in the range of a few nanoseconds.

Additional specifications

Already released CiA internally as Draft Standard Proposal (DSP):

- CiA 601-1: CAN FD node and system design Part 1: Physical interface implementation
- CiA 601-4: CAN FD node and system design Part 4: Ringing suppression

(personalized copies are available on request also for non-CiA members)

Under development:

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- CiA 601-2: CAN FD node and system design Part 2: Controller interface recommendation
- CiA 601-3: CAN FD node and system design Part 3: System design recommendations
- CiA 601-5: CAN FD node and system design Part 5: Reference topologies for non-automotive applications
- CiA 603: CAN time-stamping (also for Classical CAN implementations)

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HLP history

- 1991: CAN Kingdom
- 1992: CAN Application Layer (CAL)
- 1992: CAN calibration protocol (CCP)
- 1994: Smart Distributed System (SDS)
- 1994: IEC 62026-3 (DeviceNet)
- 1994: SAE J1939 (Trucks and buses)
- 1994: EN 50325-4 (CANopen)
- 1999: ISO 11992-2/-3 (Truck/trailer)
- 2000: IEC 61162-3 (NMEA 2000)
- 2002: ISO 11783 (Isobus)
- 2004: ISO 14229/15765-2 (OBDII/ISO-TP)
- 2007: Arinc 825
- 2010: Universal measurement and calibration protocol (XCP)
- 2013: IEC 61375-3-3 (CANopen in rail vehicle)



CANopen FD





CiA 301 version 5.0

- NMT: No protocol change
- Heartbeat: Not protocol change
- SDO: New USDO protocol
- PDO: Up to 64 byte
- EMCY: No protocol change
- SYNC: No protocol change
- TIME: No protocol change
- SRDO: Not yet discussed
- (LSS: Not yet discussed)

PDO with up to 64 byte



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- More process data can be mapped into a single PDO. This could improve the throughput even without higher data-phase bit-rates.
- More use cases for the optional dummy mapping (broad- and multicast PDOs).
- Existing CANopen (device) profiles need to be updated.
- Bit-wise mapping is not more recommended, (there are just 64 mapping entries).
- In some applications, padding of unused bytes is necessary (proposal: 55_h or AA_h with as less as possible stuff-bits).
- (No remotely requested PDOs anymore)

E USDO download (preliminary)

Client	USDO download request Server								
	Destination address (DA)	Comman specifier	d Index	Sub- index	Data type	Size	Applicat data	ion	
Byte	0	1	2 to 3	4	5	6	7 to	63	
	DA		Descript	Description					
	00 _h		Broadcas	st					
	01 _h to 7F	h	Unicast						
	80 _h to FF	h	Multicast						
	USDO	downlo	ad respo	onse					
	Destination address (DA)	Command specifier	Index	Sub- index					
Byte	0	1	2 to 3	4					
The CAN-ID identifies the sender of the telegram Client to Server: 600 _h + Client_Node_ID Server to Client: 580 _h + Server_Node_ID									



E USDO download (preliminary)

Clien	t	USDO download request Server							
	Destination address	Command specifier (CS)	Index	Sub- index	Data type	Size	Applicatio	n data	
Byte	9 0	1	2 to 3	4	5	6	7 to	63	
CS		Descrip	otion						
01/02	2	Client/S	erver C	S upload	dexpedite	d (single fram	ne)		
03/04	ŀ	Client/S	erver C	S down	load expe	dited (single f	rame)		
		Multiple	sub-ind	lex acce	SS				
		Segmented USDO transfer							
		Long distance routing							
		Functional addressing							
	USDC	USDO download response							
	Destination address	Command specifier (CS)	Index	Sub- index					
Byte	0	1	2 to 3	4					



E USDO download segmented



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5 Other CANopen documents



- CiA 302-2 and CiA 302-3 (programmable devices with NMT master functionality) update for CANopen FD
- CiA 311 (XDD file specification) improvements for CANopen FD
- CANopen device and application profile updates supporting "long" PDOs (CiA 401, CiA 402, etc.)
- CiA 6XX-X (CANopen FD physical layer specification references)

Conformance testing



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- CiA 310: CANopen FD conformance test plan (CTP)
- CiA provides approved XDP files for CANopen FD XDD checker tool
- CANopen FD XDD checker tool
- CANopen FD lower (and upper) tester





Interoperability testing



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Option 1: "Golden" system testing
Option 2: CANopen FD plug-fests







Roadmap schedule

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- CANopen FD implementation workshop in September 2016
- Complete CANopen FD roadmap (for product release and sales) in October 2016
- Planned release of CiA 301 version 5.0.0, CiA 302-2 and CiA 302-3 in November 2016 as Draft Standard Proposals (for prototyping)
- CANopen FD plug-fests in spring 2017

Necessary actions

- Additional experts for CiA document development (CiA 301, CiA 302 series, CiA 310, CiA 311, CiA 402, etc.)
- Approved XPD files for CiA 301, etc. (CiA)
- XDD checker tool

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- (Emtas and Vector are prepared to provide it free-of-charge)
- CANopen FD conformance test tool (tender to be invited)



Questions and further info

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Technical info: www.can-cia.org and service@can-cia.org

General (product) information: www.can-newsletter.org

