Clean Space Industrial Days

PATENDER NET PARAMETRIC CHARACTERISATION AND PARABOLIC TEST



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FACTORY OF FUTURE

PATENDER PRESENTATION OUTLINE

CONSORTIUM AND OBJECTIVES

NET CHARACTERISTICS AND DESIGN

NET MODELLING AND SIMULATOR

PARABOLIC FLIGHT SET-UP

3D NET TRAJECTORY RECONSTRUCTION

VALIDATION

CONCLUSIONS







PATENDER PROJECT

 Industrial consortium lead by GMV with PRODINTEC (ES), University Polytechnic of Milano (IT) and GMV-ROM as subcontractors.



- Main goal is to develop a confident mean to further investigate, develop and validate the concept of using nets for actively removing space debris of different characteristics:
 - Design and development of a high-fidelity and fast net simulator under Blender environment.
 - Validation of the net simulator in a parabolic flight experiment.
 - Design and set-up of a net deployment experiment:
 - Selection and characterization of net materials.
 - Use of different net topologies (pyramidal/planar) and a satellite mock-up.
 - Manufacturing of a net launching system.
 - Use of high-speed motion cameras to record net motion and allow further 3D reconstruction of the deployment and wrapping around the target.



NET CHARACTERISTICS (1/2)

Dynamically scaled nets:

- Representative of 24m and 36m nets
- Material trade-off and selection:
 - Space qualified (Technora vs. Dyneema aramid fibres)
 - **Knotted** vs. weaved intersections
 - Spliced joints with bullets
 - Mechanical properties (foldable, strength, etc.)







for bullets



Technora net (5cm mesh)

26/05/2016

Property	Value	
Geometry	Planar/Square	
Size	0,9x0,9 m 0,6X0,6 m	
Mesh	0,05/0,025 m	
Thread	0,001 m	
Material & Manufacturing	Technora (black) Knotted	
Bullet link	Splice (0,15 m)	

Scaled nets (parabolic flight)



Simplified mockup of Envisat body (1:40 scale)



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NET CHARACTERISTICS (2/2)

Net material testing at PoliMi labs:

- To characterize fiber ropes mechanical properties, reducing number of uncertain parameters during model validation
- Tensile tests and dynamical mechanical testing to identify:
 - Young's modulus, breaking strength and knots strength retention
 - Axial, torsional and bending stiffnesses and dampings









Young's modulus [GPa]	25.367
Breaking stress [GPa]	1.626
Breaking strain [%]	6.43
Knot breaking stress [GPa]	0.536
Axial stiffness per unit length [N]	9.84.103
Torsional stiffness per unit length [Nm2]	2.94.10-6
Bending stiffness per unit length [Nm2]	1.34.10-6
Axial damping ratio [-]	0.106
Torsional damping ratio [-]	0.079
Bending damping ratio [-]	0.014



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NET MODELLING

Net dynamics :

- Linear Kelving-Voight model
- Orbital dynamics
- Highly discretized approach
- Net arbitrary shapes, thether, closing mechanism
- Collision detection: Bullet hierarchical bounding boxes approach using multi-step refinement.
- Contact Model: Inelastic using penalty method with viscoelastic reaction forces (friction included)

$$\boldsymbol{F}_{\boldsymbol{N}} = -(k_n \cdot s_n + c_n \cdot |\boldsymbol{v}_n|) \cdot |\boldsymbol{v}_n| |\boldsymbol{v}_n|$$

$$\boldsymbol{F}_{\boldsymbol{T}} = -k_{\boldsymbol{C}} \cdot |\boldsymbol{F}_{\boldsymbol{N}}| \cdot \boldsymbol{v}_{\boldsymbol{t}} / |\boldsymbol{v}_{\boldsymbol{t}}|$$



$$\Gamma_{ij} = \begin{cases} \left[-k_{ij} \left(\left|\boldsymbol{R}_{ij}\right| - l_{nom}\right) - d_{ij} \left(\boldsymbol{V}_{ij} \cdot \widehat{\boldsymbol{R}}_{ij}\right)\right] \widehat{\boldsymbol{R}}_{ij} & \text{if } \left|\boldsymbol{R}_{ij} > l_{nom}\right| \\ 0 & \text{if } \left|\boldsymbol{R}_{ij} \le l_{nom}\right| \end{cases}$$







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NET SIMULATOR

Blender environment provides a framework for the visualization of 3D objects composed by the following elements:



3D Visualization window:

- Knots, nodes, bullets (type: "spheres")
- Links/Threads (type: "cylinder")
- User Interface
 - Net commands and configuration panels

Python scripting window

 Connection to the scripting files

Elements display

 Vizualisation of all the elements in the scene

Rendering panel

Image and video recording

Python Console

Interactive console



NET LAUNCHING SYSTEM

Whole system

Launching system





Angle adjustment



Canister



Canister and cover support



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PATENDER PARABOLIC FLIGHT SET-UP

- Set of two racks with dimensions (LxWxH) 500 x 2000 x 810 mm.
- Overall flight set up: 3000 x 2000 x 1500 mm
- Adjustable Mock-up position (vertical and horizontal).



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NOVESPACE PARABOLIC FLIGHT

- Participation in the 62nd ESA parabolic flight campaign VP 116 (June 9th 2015)
- Six set of 5 parabolas (total of 30 parabolas)
- Microgravity periods of 22s
- Intensive assessment of hazard risks
- Patender experiment:
 - Use of 5 nets+mockups
 - Deployment time of 2-3s
 - Net reload operations between breaks











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PATENDER ONBOARD EXPERIMENT



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PARABOLIC FLIGHT EXPERIMENT



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PARABOLIC FLIGHT RESULTS

Type of deployment	#
GOOD Quality	9 (7+2)
Reduced quality	6
Non reconstructable	5+3(Envisat)
Failed	7



Major difficulties:

- Complexity of operations
- Non-simultaneous bullets
- Use of high deployment speed



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3D RECONSTRUCTION

- Reconstruction process: Semi-automatic based on net colour-coding:
 - Requires uniform background
 - Requires strong illumination (led lights to cope with aircraft safety rules)
- Reconstruction steps:
 - Raw processing fro white/gain correction
 - Colour segmentation and filtering **RAW Image**
 - Points cloud reconstruction and stereo matching
 - Open net topology reconstruction
 - Tracking back/forward (ICP +constraints)



Binary image

RIC CHARACTERISATION AND PARABOLIC FLIGHT TEST (PATENDER)

Colour filter

3D RECONSTRUCTION RESULTS



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3D RECONSTRUCTION RESULTS









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3D RECONSTRUCTION RESULTS











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3D RECONSTRUCTION OF PARABOLA #17



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CONCLUSIONS

- ADR using thrown-nets is a very promising technology:
 - Need of a validated simulator to demonstrate its effectiveness.
 - The ESA-funded PATENDER activity is implementing such simulator:
 - Accurate and fast simulation capabilities.
 - Validated through a parabolic flight campaign (TRL 5).
 - Using a space representative scaled net and satellite mockup.
 - Performed on-ground tests to prove the capability of the net launching system and the 3D reconstruction.
 - Validated within a Novespace parabolic flight:
 - Net motion trajectory was recorded in slow motion mode by four synchronized high-speed video cameras.
 - The 3D trajectory of relevant points is being reconstructed using stereo matching and triangulation.
 - On-going work is related to the cross-validation of results.





Thank you

The PATENDER Team

For further information:

Alberto Medina , amedina@gmv.com Lorenzo Cercós, lcercos@gmv.com

