

Demisability Assessment of Reaction Wheels

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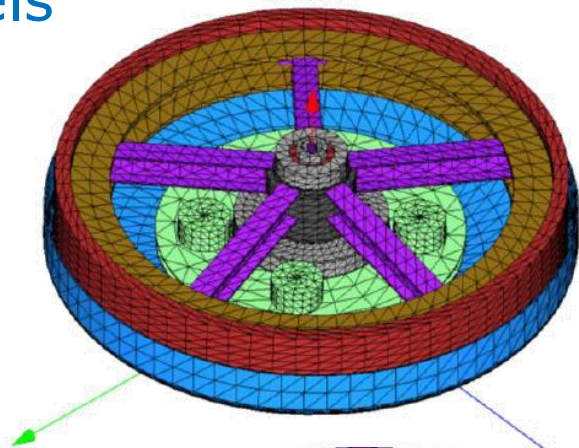
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- Reaction wheels are identified as critical hardware impacting risk of casualty on ground of a re-entering satellite.
 - Typical contribution of 20-30% of spacecraft casualty area
- Existing models used in simulation considered too coarse and potentially too conservative
 - Features with low melting temperatures aiding the design not included in the models
- In the frame of ESA's activity "CleanSat: Technology assessment and Concurrent engineering in support of LEO platform evolutions", OHB subcontracted HTG. Support provided by RCD and ESA for model definition
 - SCARAB simulations to assess the break-up and demise behavior of reaction wheels
 - Identify the influence of different release conditions on the demisability of RWLs

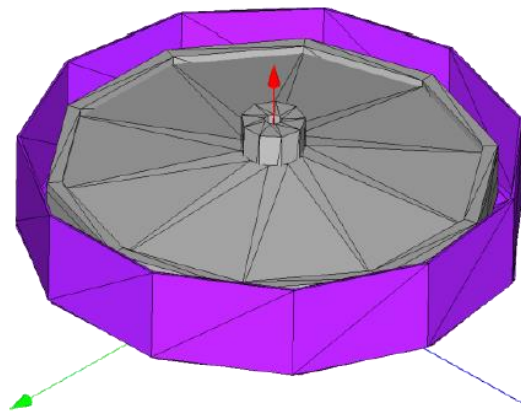
- RWLs with three different flywheel types have been analyzed:
 - Stainless Steel flywheel with brazed/bolted spokes (68 Nms) [RSI 68 SS]
 - Aluminum monobloc flywheel (68 Nms) [RSI 68 Al]
 - Aluminum flywheel with machined spokes and smaller diameter (45 Nms) [RSI 45 Al]
- All three wheel designs could have a momentum capability of 68 Nms
 - Electronics upgrade required for 3rd wheel type
- All subsystems accurately modelled using the correct material properties
 - Specific connections deemed important introduced, i.e. brazed connections with low melting temperature
- Improved model granularity
 - Average mass of 2g/panel vs 50g/panel on simple model

RW models

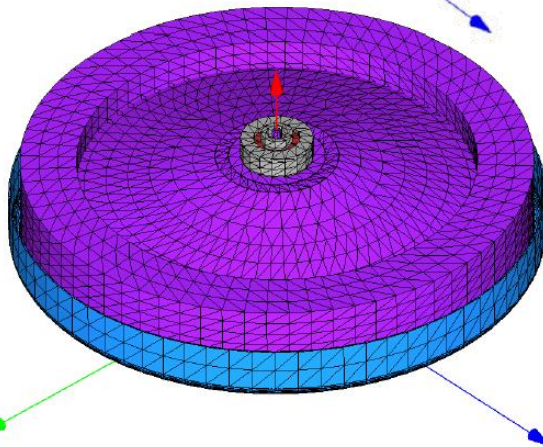
RSI 68 SS



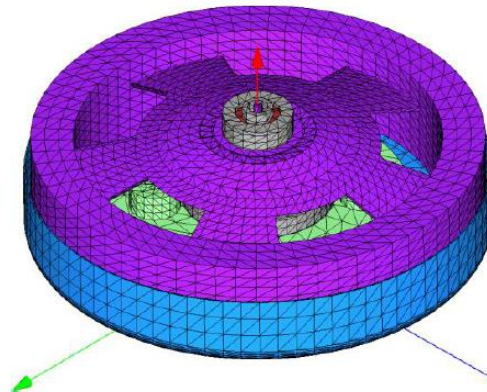
RSI 68 SS
Simple
model



RSI 68 AI



RSI 45 AI



Simulation parameters

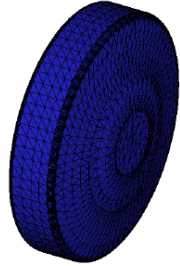


- CleanSat Reference Trajectory used
- RW only, without connections to other hardware. Different initial attitudes used.
 - Perpendicular to the flow, upper housing in front
 - Perpendicular to the flow, lower housing in front
 - Parallel to the flow
- ➡ Not discussed as impact on results was negligible
- Fragmentation at melting temperature
- Minimum fragment mass 6g. Smaller fragments neglected.
 - Minimum panel number of 3



Results – Fragmentation process

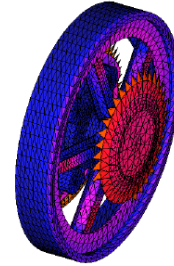
2367.0 s



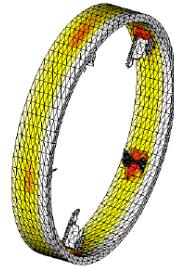
Housing Failure



2375.8 s



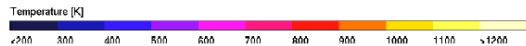
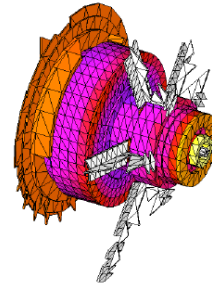
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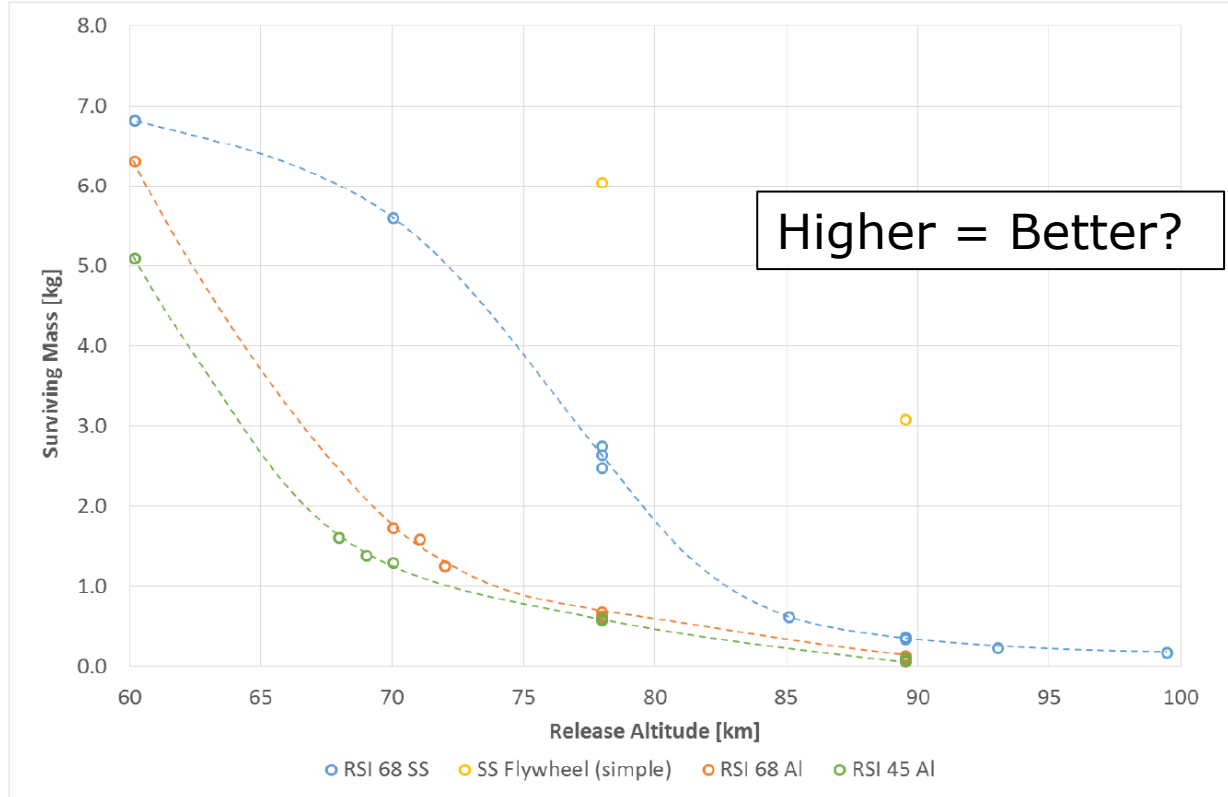
Spokes Failure



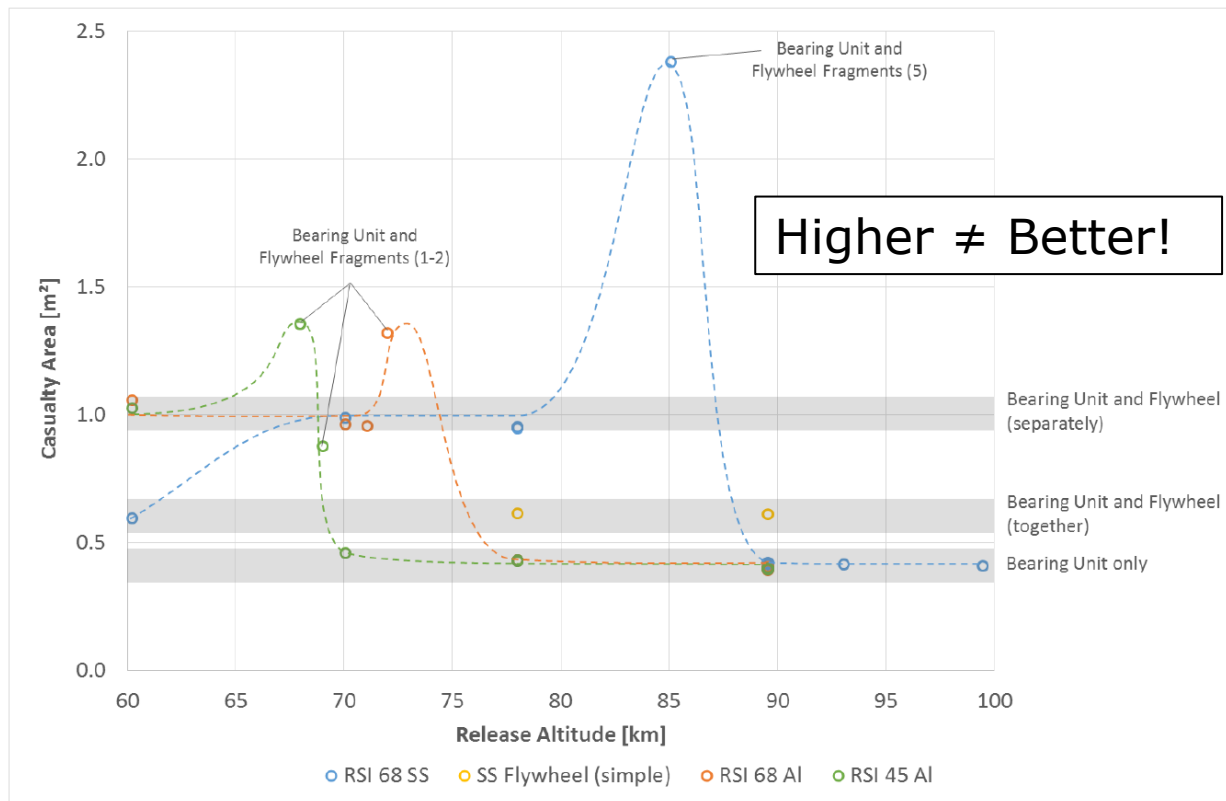
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Results – Surviving Mass vs Release Altitude



Results – Surviving Mass vs Casualty Area



Conclusions – Reaction Wheels



- Details of the design included in these models impact the break-up process
 - Break up does not occur at the expected points (e.g. brazed connections) due to local shielding effects
 - Remnants of demised parts can affect break-up (e.g. impact of spoke ends on flywheel break-up)
- None of the wheels demise completely, regardless of design, regardless of release altitude
 - The BBU (Ball Bearing Unit) always survives. Only release of BBU+motor alone at unrealistically high altitudes can demise the BBU.
- Fragmentation and incomplete demise of fragments of all wheel designs can lead to a significant increase in casualty area, depending on the release altitude



Conclusions – Reaction Wheels



- The more demisable versions of the reaction wheel (AI flywheel) have lower surviving mass, but equal casualty area, albeit at lower release altitudes
- Need for a simpler model which accurately captures the break-up process
 - Detailed models not suitable for system level analysis
 - Coarse models do not accurately cover break-up behaviour
- Current assumptions of fragmentation at melting temperature only is insufficient to prove the demise of the BBU
 - Some forces within the BBU may help break up the unit



Reaction Wheels – Future Activities



- TRP 'Assessment of design for demise approaches for RWs' KO imminent
 - Further assessing break-up processes of the BBU
 - Investigating design changes to the BBU and surroundings to optimise demisability, assessing their effectiveness through analysis and simulation and proposing a development plan **OR** preparing a test campaign to verify RW demise by test
 - Developing a generic simplified model of the reaction wheel for use in future spacecraft level simulations
- Goal: Eventually achieve a large, up to 68Nms, reaction wheel design that is fully demisable when released from the spacecraft at altitudes ≥ 78 km
 - Leveraging existing heritage of the current reaction wheel design in order to minimise redesign and requalification time and cost where possible

- Demisable equipment
 - More detailed modelling at equipment level strongly recommended to verify break-up process is accurately simulated in order to provide simplified models for system level analysis which represent the correct break-up behaviour
- System level
 - Early break-up, **BUT** some equipment may have 'undesirable' release altitudes where fragmentation with incomplete demise of the separate fragments occurs, effectively increasing the casualty area
 - Coarse models are not necessarily conservative, even if the surviving mass is higher than more sophisticated models
 - System level analysis may currently underestimate the casualty area
 - Release altitude vs casualty area results at RW level are not directly transmittable to system level as influence of connecting equipment is not represented

Thank you for your attention

Questions?