

Xilinx Space Products – SpacE FPGA User Workshop Xilinx Space Products – Space Environment FPGA User Workshop

Daniel Elftmann Space System Architect Tuesday April 9 2018

Xilinx Space Lounge - https://www.xilinx.com/member/space.html

Xilinx–Re-configurable FPGAs for Space



- Dynamically re-configurable digital logic FPGA for space borne processing needs
- Hardware built and integrated into Spacecraft pending launch for many programs Many active V5QV designs in Commercial, Civil, and Military applications
- Silicon functionality, IPs, radiation, reliability, tool chains all validated through extensive qualification tests and user testing
 - ★All functional blocks validated with radiation, upset rate published
 - *Thermo-mechanical manufacturing process implementations well established and qualified at leading
 - Space contractors and agencies
 - *XRTC Radiation Reports available in Xilinx Space Lounge
- Major flight heritage accumulated since 2014
- >QML-Y certification in process
- V5QV mature product in stable production accumulating heritage
 - ★Life cycle extended to late 2020s
 - ★Screened devices with 30% lower static power now available



Power Screened V5QV Devices via SCD4591

E XILINX.

September 29, 2017

Streamlined Specification: XQR5VFX130-1CN1752B4591, XQR5VFX130-1CN1752V4591

Description

The device(s) listed in Table 1 conforms to the production device data sheet with the known deviations listed below.

Table 1

Applicable Ordering Code	
XQR5VFX130-1CN1752B4591	
XQR5VFX130-1CN1752V4591	

Custom Specification

The deviations from the production data sheet are:

This SCD changes the test screen for total device static I_{CCINTQ} current from a standard limit of 8A at 125C to 5.6A at 125C as specified in the "Radiation-Hardened, Space-Grade Virtex-5QV FPGA Data Sheet: DC and AC Switching Characteristics"; DS692 (v1.3.1) January 16, 2015 Product Specification Table 4, note 4.

Radiation-Hardened, Space-Grade Virtex-5QV FPGA Data Sheet DS692

Important Note

Typical values for quiescent supply current are now specified at nominal voltage, 125°C junction temperatures (T_j). Xilinx recommends analyzing static power consumption at T_j = 125°C because the majority of designs operate near the high end of the temperature range. Data sheets for older products (e.g., Virtex-4QV devices) still specify typical quiescent supply current at T_j = 25°C. Use the Xilinx Power Estimator (XPE) spreadsheet tool (download at http://www.xilinx.com/power) to calculate static power consumption for conditions other than those specified in Table 4.

Table 4: Typical Quiescent Supply Current

Symbol	Description	Device	Typical ⁽¹⁾⁽²⁾⁽³⁾	Units
ICCINTQ	Quiescent V _{CCINT} supply current	XQR5VFX130	6344 ⁽⁴⁾	mA
Iccoq	Quiescent V _{CCO} supply current	XQR5VFX130	12	mA
ICCAUXQ	Quiescent V _{CCAUX} supply current	XQR5VFX130	304	mA

Notes:

1. Typical values are specified at nominal voltage, 125°C junction temperatures (Tj).

2. Typical values are for blank configured devices with no output current loads, no active input pull-up resistors, all I/O pins are 3-stated and floating.

3. If DCI or differential signaling is used, more accurate quiescent current estimates can be obtained by using the Xilinx Power tool.

Maximum I_{CCINTQ} is 8A, specified at maximum V_{CCINT} and 125°C junction temperature (T_j).

Maximum I_{CCINTO} is 8A (SCD4591 - 5.6A), specified at maximum V_{CCINT} and 125C junction temperature (Tj).

DS692 (v1.3.1) January 16, 2015 Product Specification www.xilinx.com

Send Feedback

> XPE for SCD4591 screened parts available on Space Lounge for SCD4591:

https://www.xilinx.com/member/space/Virtex5_Virtex6_XPE_14_3_rev2.zip

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Xilinx Class "Y" Update

Xilinx chip capacitor vendor received conditional DLA slash sheet approval

- Conditional screening defined for increased voltage stress
- Vendor able to deliver chip capacitors meeting defined conditional screening in June, 2019
 - Delays V5QV Class "Y" shipments to Q4'2019
 - No impact to plans for XQRKU060 Class "Y"

Missions with Virtex-5QV – More in Pipeline



M-Cubed/COVE-2 Mission (2013)

A CubeSat design to validate the Virtex-5 FPGA for spaceborne image processing

Dmitriy L. Bekker; Thomas A. Werne; Thor O. Wilson; Paula J. Pingree; Kiril Dontchev; Michael Heywood; Rafael Ramos; Brad Freyberg; Fernando Saca; Brian Gilchrist; Alec Gallimore; James Cutler



Glonass-K (<u>2014</u>)



Formosat-5 (Launched August 24th 2017

FORMOSAT-5 Development & Metrology Application Ho-Pen Chang, Way-Jin Chen



Iridium Next (66+6+9) See Xilinx Press Release (First 50 Satellites deployed) "High performance, high volume reconfigurable processor architecture" Paul Murray; Tres Randolph; Damon Van Buren; David Anderson; Ian Troxel 2012 IEEE Aerospace Conference



NovaSAR (2018 Launch)

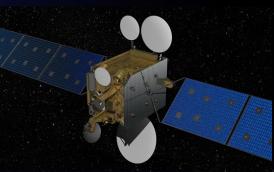
"NovaSAR-S low cost spaceborne SAR payload design, development and deployment of a new benchmark in spaceborne radar" Martin Cohen; Andy Larkins; Pedro Lau Semedo; Geoff Burbidge



Cosmo Skymed NextGen (2018 Launch)



SARah (2019 Launch)



DLR H2 Comm. Sat. (2020 Launch)

"An FPGA based on-board processor platform for space application" Alexander Hofmann; Rainer Wansch; Robért Glein; Bernd Kollmannthaler 2012 NASA/ESA Conference on Adaptive Hardware and Systems (AHS)

★ Multiple U.S. Classified Programs

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Paradigm Shift in Satellite Design

Marco Caceres, senior analyst and director of space studies for Virginia-based Teal Group consulting firm

100s of GOPS

"We expect that the next 10 years will see an increase of about 25 percent in the number of new spacecraft of 50Kg mass or larger. These new spacecraft will have more sophisticated payload electronics than their predecessors, doing more on-board data processing to maximize data acquisition while dealing with limited downlink bandwidth."

"Bent Pipe" "On-board Processing" Signal processing & **Telemetry control:** Telemetry control: data switching: 10s of MOPS 10s of MOPS 100s of GOPS Signal processing & data switching:

Paradigm shift to Satellite on-board, autonomous processing drives need for very high performance *reconfigurable* electronics in space

Key Xilinx Space Product Applications— On-Board Processing(OBP)

Communication Digital Payloads:

- Channelizer RX/TX module, DSP Switches
- High frequency down converter, Modulation, De-Modulation
- Beamforming Modems & Crypto Unit, Ethernet Routers/Switches
- Payload frequencies reconfiguration defeating jamming threats

Imaging (remote sensing, space telescopes):

ADC data conversion, Imaging data processing & compression

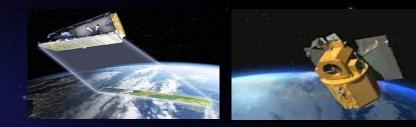
Synthetic Aperture Radar (SAR)

- High Speed Digitizer, Timing Generator Module, Baseband data processing, data compression, mass memory storage
- GPS Digital Waveform Generators

Manned Crew Capsules

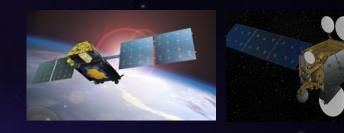
- Video processor and Displays for Crew Capsules
- C&DH (Command and Data Handling)









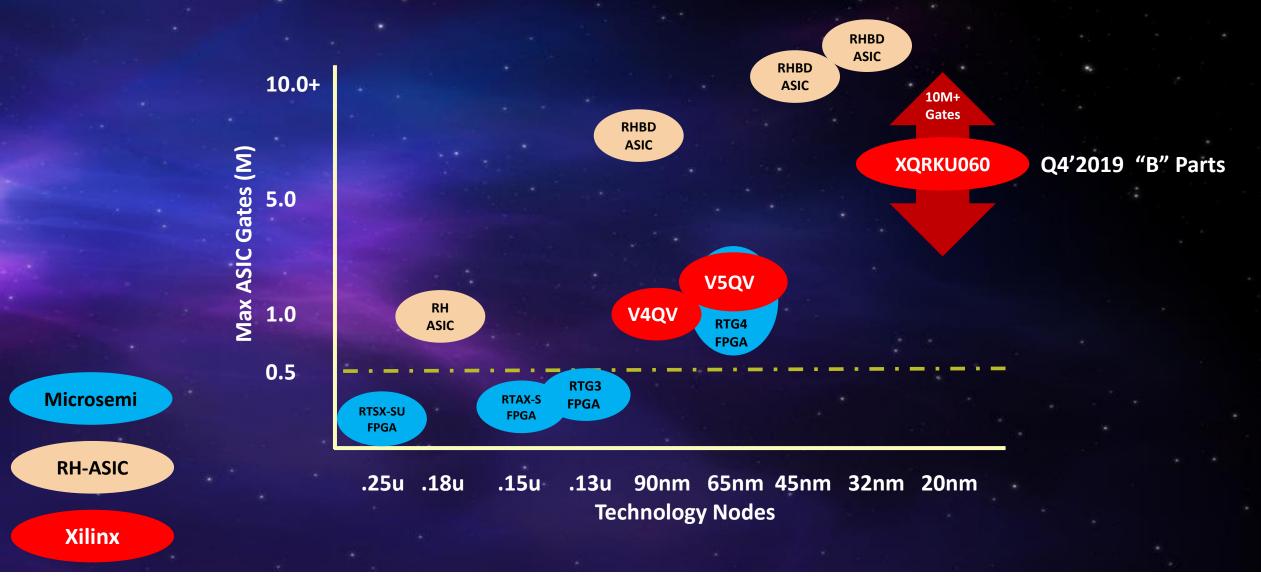




XQR Kintex UltraScale KU060 for Space Applications

Xilinx Space Lounge - https://www.xilinx.com/member/space.html

Space FPGA/ASIC Marketplace



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Radiation Feasibility test data for XQRKU060

Existing Kintex UltraScale Radiation Feasibility Test Data indicate XQRKU060 will meet Space customer needs – no need for RHBD re-design

- NASA <u>Testing</u> showed no SEL up to 40 MeV-cm²/mg on Kintex UltraScale parts
- Sandia National Laboratories testing showed no Single Event Latch-up (SEL) up to 79.2 MeV-cm²/mg
 - * "Single-Event Characterization of the 20 nm Xilinx Kintex UltraScale Field-Programmable Gate Array under Heavy Ion Irradiation" <u>http://ieeexplore.ieee.org/document/7336736/</u>
 - * "An Analysis of High-Current Events Observed on Xilinx 7-Series and Ultrascale Field-Programmable Gate Arrays" <u>http://ieeexplore.ieee.org/document/7891703/</u>
- Xilinx testing on Kintex UltraScale
 - ★ No SEL susceptibility seen in testing up to 58 MeV-cm²/mg
 - ★ X-Ray Total Ionizing Dose (TID) test results good in testing up to 100 Krad

Space (XQR) Kintex UltraScale Product

Kintex UltraScale Advantage for Space Applications

- Deploys same commercial silicon mask set and 20nm wafer processing
- Vivado Ultrafast Development Advantage
 - High Level Synthesis (HLS)
 - Block-based IP Integration with Vivado IP Integrator
 - Accelerated design implementation achieved through analytical place and route technology

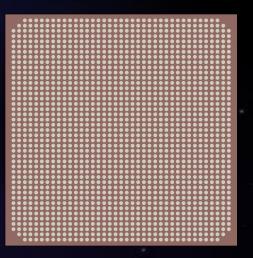
Packaged in 40mm x 40mm Ceramic Column Grid Array (CCGA)

- XQRKU060-CNA1509 will be footprint compatible with commercial A1517 pin out
- Ceramic package loses 2 additional solder columns in each corner
 - 1 XCVR
 - 4 HP-IO

Product Space Test Flows

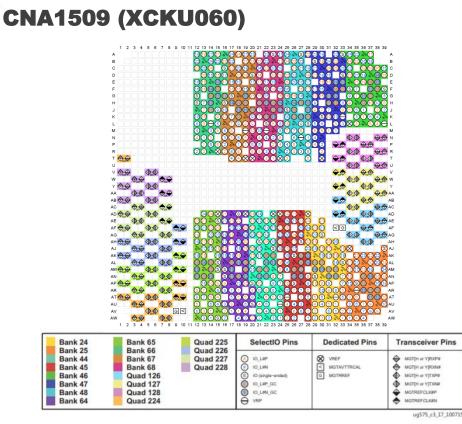
- B-Flow = QML-Q Equivalent
- -Y-Flow = QML-Y Compliant
 - MIL-PRF-38535 Revision K defines requirements for ceramic non-hermetic packages in space applications, designated as Class Y





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XC Commercial Package Transceiver Locations



CNA1509 Package – XCKU060 I/O Bank Diagram

<u>UG575</u> UltraScale and UltraScale+ FPGAs Packaging and Pinouts

The ceramic package (CNA1509) pinout for Space Product compatible with A1517 configuration

- Difference being additional two pins in each corner removed from Ceramic Column Grid Array package for shock, vibe, and handling considerations
- Ceramic package loses 2 additional solder columns in each corner
 - 1 XCVR
 - 4 HP/IO

In the case of the A1517 => A1509 I/O pins to avoid or not use:

Bank/Quad	Pin	Note
Quad 224	AV1	MGTHRXN1, thus also AV2 (MGTHRXP1) – Relocated to T1/T2
Bank 25	AV39	IO_L8N, thus AV38 (IO_L8P) unusable as differential pair
Bank 25	AV38	Single-ended IO
Bank 46	A38	(IO_L17N), thus also A37(IO_L17P) unusable as differential pair
Bank 46	B39	(IO_L16N), thus also C38(IO_L16P) unusable as differential pair

XQRKU060 Select-IO Data Rate Targets

I/O Performance targets consistent with Kintex UltraScale -1 (.95V) performance targets:

- DDR4 (HP I/O)
- DDR3 (HP I/O)
- DDR3L (HP I/O)
- DDR3L (HP I/O)

2133 Mb/s 1866 Mb/s 1600 Mb/s 1600 Mb/s

QDR IO Rates • QDR II+ (HP I/O) 550 MHz • QDRIV (HP I/O) 667 MHz RLDRAM 3 (HP I/O) 933 MHz

LVDS Component mode (Legacy using HDL)

LVDS IO Rates	HP (Mb/s)	HR (Mb/s)
TX DDR (OSERDES 4:1, 8:1)	1250	1000
TX SDR (OSERDES 2:1, 4:1)	625	500
RX DDR (ISERDES 1:4, 1:8) ⁽¹⁾	1250	1000
RX SDR (ISERDES 1:2, 1:4) ⁽¹⁾	625	500

Notes:

1. LVDS receivers typically bounded with certain applications where specific dynamic phase-alignment (DPA) or phase-tracking algorithms used to achieve maximum performance

LVDS Native mode (Using Wizard)¹

L	VDS IO Rates	HP-min (Mb/s)	HP-max (Mb/s)	HR-min (Mb/s)	HR-max (Mb/s)
٦	TX DDR (TX_BITSLICE 4:1, 8:1)	300	1400	300	1250
Г	TX SDR (TX_BITSLICE 2:1, 4:1)	150	700	150	625
F	RX DDR (RX_BITSLICE 1:4, 1:8) ⁽²⁾	300	1400	300	1400
F	RX SDR (RX_BITSLICE 1:2, 1:4) ⁽²⁾	150	700	150	625

Notes:

Native mode supported through <u>High-Speed SelectIO Interface Wizard</u> available with Vivado Design Suite.

2. LVDS receivers are typically bounded with certain applications where specific dynamic phase-alignment (DPA) or phase-tracking algorithms are used to achieve maximum performance.

LVDS Information above per <u>DS892</u> Tables 24 and 25

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UltraScale Documentation

- DS890 Architecture and Product Overview
- DS892 Kintex UltraScale FPGAs Data Sheet

> White Papers

- WP434 Xilinx UltraScale Architecture for High-Performance, Smarter Systems
- WP446 Comprehensive JESD204B Solution Accelerates and Simplifies Development
- WP451 UltraScale Architecture Low Power Technology Overview
- WP454 High-Performance, Lower-Power Memory Interfaces with the UltraScale Architecture
- WP458 Leveraging UltraScale Architecture Transceivers for High-Speed Serial I/O Connectivity

User Guides

- **UG570** UltraScale Architecture Configuration
- UG571 UltraScale Architecture SelectIO
- **UG572** UltraScale Architecture Clocking Resources
- <u>**UG573</u>** UltraScale Architecture Memory Resources</u>
- UG574 UltraScale Architecture CLB

UG575UltraScale and UltraScale+ FPGAs Packaging and PinoutsUG576UltraScale Architecture GTH TransceiversUG579UltraScale Architecture DSP SliceUG580UltraScale Architecture System MonitorUG583UltraScale Architecture PCB Design

Product Guides

- **PG150** UltraScale Architecture-Based FPGAs Memory Interface Solutions
- **PG156** UltraScale Devices Gen3 Integrated Block for PCI Express
- PG182 UltraScale FPGAs Transceivers Wizard

Alpha Data Space Development Kit

E XILINX

Introduction

- Alpha Data Parallel Systems Ltd. (Edinburgh, UK) Product design, manufacturing, worldwide sales (excl. USA) ITAR-free projects
- Alpha Data Inc. (Golden, CO) Product design, manufacturing, USA sales ITAR projects
- Commercial Off-The-Shelf (COTS) Boards High-End Embedded (A&D, Space)
- Established 1993
- ISO9001 Certified
- Xilinx Exclusive

ALPHA DATA

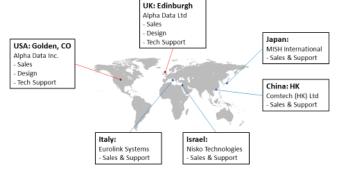
EXILINX ADA-SDEV-KIT

Development Kit for XQRKU060

Modular design with

- Commercial XCKU060 in -1 speed grade
- XRTC compatible Configuration Module
- Two FMC Sites
- DDR3 DRAM
- System Monitoring
- Space-Grade Compatible Power Regulators

24hr Worldwide Sales & Support





www.alpha-data.com/sdev

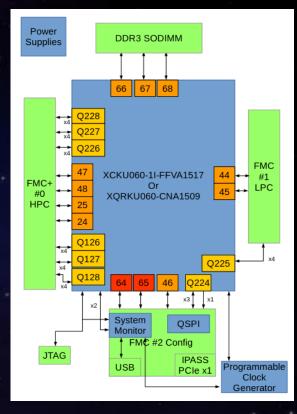




Manual







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For retro-perspective: V4QV & V5QV Resource Table

		XQR4V (Radiation Tolerant, 1.2V)				XQR5V (RH-BD, 1.0V)
		SX55	FX60	FX140	LX200	FX130
Logic Cells	5	55,296	56,880	142,128	200,448	131,072
CLB Flip-F	lops	49,152	50,560	126,336	178,176	81,920
Distribute	ed RAM (Kbits)	384	395	987	1,392	1,580
Total Bloc	k RAM (Kbits)	5,760	4,176	9,936	6,048	10,728
Digital Clo	Digital Clock Manager (DCM)		12	20	12	12
Phase Lock Loop (PLL)						6
DSP Slices		512	128	192	96	320
350 MHz	350 MHz PPC405 Cores		2	2		
10/100/1	10/100/1000 EMACs		4	4		6
Multi-Gig	Multi-Gigabit Transceivers (MGT)					18
TID (krad)	TID (krad)		300	300	300	1,000
SEL Immunity (LETs)		>125	>125	>125	>125	>125
Size (mm)		35 x 35 mm 4		40 x 4	0 mm	45 x 45 mm
Dealease	Pin Counts	1140	1144	15	09	1752
Package	Max. IO Count	640	576	768	960	840
	Daisy Chain		Yes	Ye	es	Yes

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Next Generation Xilinx Space Product XQRKU060-CNA1509

Space Product (XQR) Plan of Record Kintex® UltraScale™ FPGA

			Device Name	XQRKU060	
			System Logic Cells (K)	726	
	Logic Resources		CLB Flip-Flops	663,360	
			CLB LUTs	331,680	
		Maximu	m Distributed RAM (Kb)	9,180	
	Momony Posourcos	Block RAM/FIFO w/ECC (36Kb each)		1,080	
	Memory Resources	Block RAM/FIFO (18Kb each)		2,160	
			Total Block RAM (Mb)	38	
	Clock Resources		CMT (1 MMCM, 2 PLLs)	12	
	CIOCK RESOURCES		I/O DLL	48	
		Maximu	m Single-Ended HP I/Os	520	
	I/O Resources	Maximum Differential HP I/O Pairs		240	
	I/O Resources	Maximum Single-Ended HR I/Os		104	
		Maximum	Differential HR I/O Pairs	48	
			DSP Slices	2,760	
			System Monitor	1	3
	Integrated IP		PCIe [®] Gen1/2/3	3	Ser
	Resources		Interlaken	0	C.A.
			100G Ethernet	0	-
		12.5	Gb/s Transceivers (GTH)	32	
	Temp/Speed Grade	М	ilitary (-55°C to +125°C)	-1	
	19	Package Footprint	Package Dimensions (mm)	HR I/O, HP I/O, GTH	
cial Protot	yping Package	A1517	40x40	104, 520, 32	
Flight Pa	ckage	CNA1509	40x40	104, 516, 31	

UltraSCALE



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Commerci

Preliminary XQRKU060-CNA1509 Schedule

Early programs proceeding directly to development

- Pin compatible commercial XCKU060/A1517 device available now!
- Target XCKU060-1FFVA1517I (-1 Speed Grade) in Vivado software
- Alpha Data Space Development Kit (ADA-SDEV-KIT)

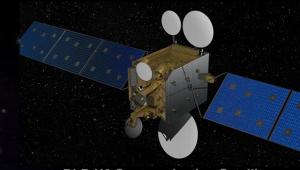
Flight Part Schedule

– April 2018

October 2018

- Package Design Release
- All piece parts available to begin assembly and test of qualification units
- December 2018 –
- June 2019
- December 2019
- December 2020

- Pre-qualification Ready (Operations Space Test Flow hardware and procedures)
- Complete pre-qualification validation with full qualification unit quantities
 - "B" Availability XQRKU060-CNA1509B
 - "Y" Availability XQRKU060-CNA1509Y



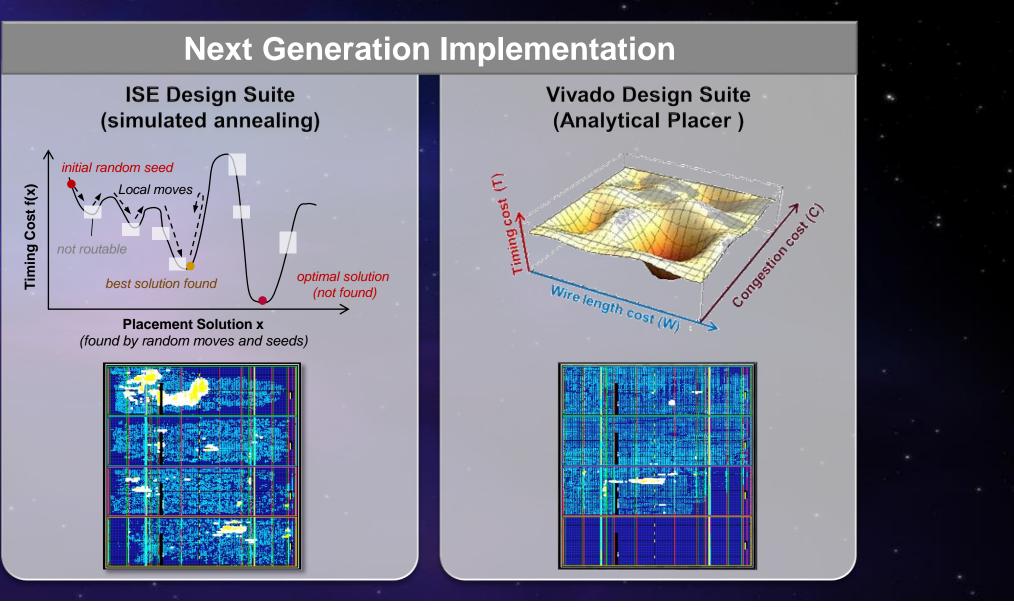
DLR H2 Communication Satellite



Kintex UltraScale (KU060) Architecture for Space Applications

Xilinx Space Lounge - https://www.xilinx.com/member/space.html

Vivado Design Suite Enables the UltraScale Advantage

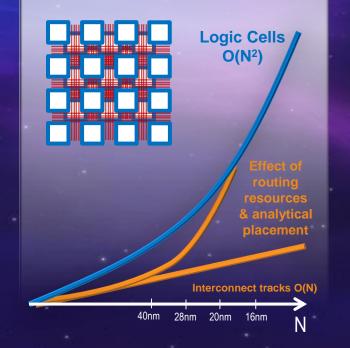


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UltraScale Re-Architects the Core Highest Utilization at Maximum Performance

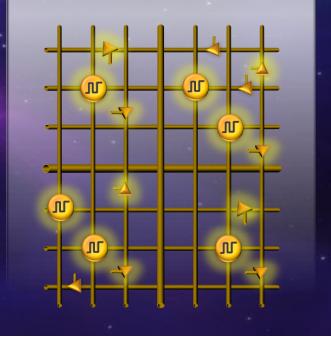
Next Generation Routing

- Re-designed routing architecture
- 2X routing, agile switching
- Co-Optimized with Vivado



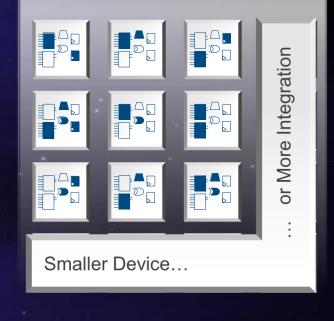
ASIC-Like Clocking

- Regional, segmented structure
- Flexible clock placement
- Scales w/density to balance skew



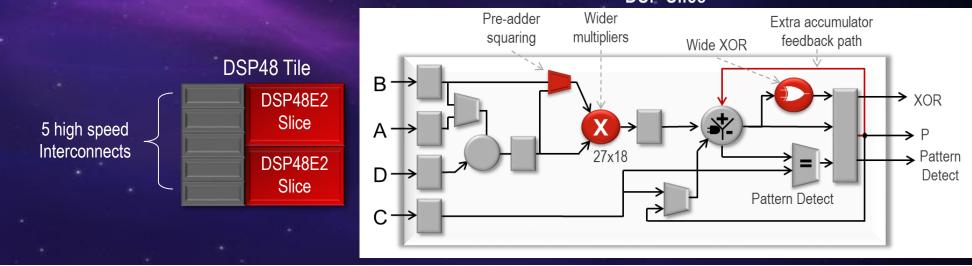
System Logic Cells

- Higher utilization enabled by routing
- Shorter net delays for performance
- Less wire switching for lower power



Enhanced DSP Sub-Systems for Performance and Efficiency

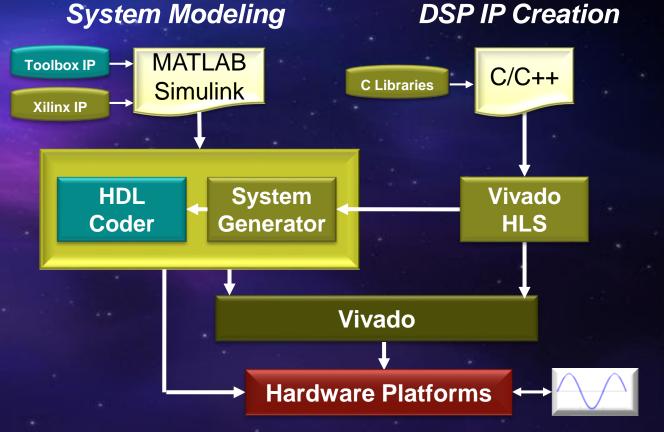
Feature	Benefit
27x18 multiplier in a DSP slice; 35x28 support in a DSP tile (2 slices)	 Optimal performance per block Implement double-precision floating point in two-thirds the fabric
Pre-adder squaring	 More efficient motion estimation in video applications Perform "sum-of-square-difference" calculations in 50% fewer resources
Extra accumulator feedback path	Implement complex multiply-accumulate in half the resources
Wide XOR	Implement EFEC, CRC, ECC functionality
White box modeling	Full visibility with accurate simulation and debug
	DSP Slice



Xilinx DSP Design Flow

Floating-point and Fixed-point Hardware Generation

- World class C/C++ design flow
- Real time analog data acquisition



DSP IP Creation

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Vivado High-Level Synthesis: **Accelerated IP Development and Design Space Exploration**

Comprehensive coverage

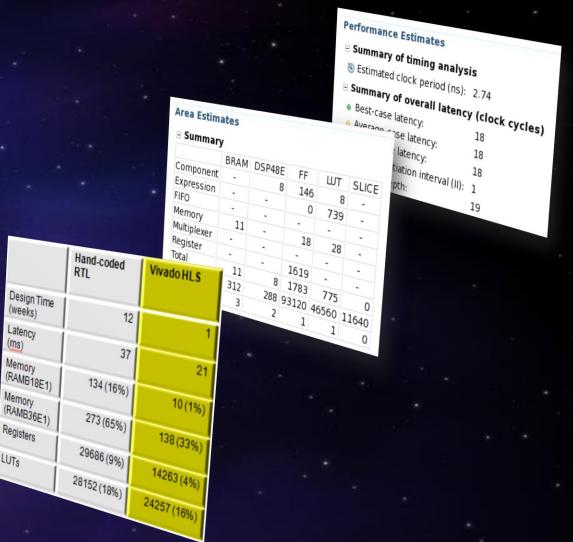
- C, C++, SystemC
- Arbitrary precision
- Floating-point

Accelerated verification

- Magnitudes of order (2-3) faster than RTL for large blocks

Fast compilation and design exploration

- Algorithm feasibility
- Architecture Iteration
- Customer proven results



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(Weeks)

Latency

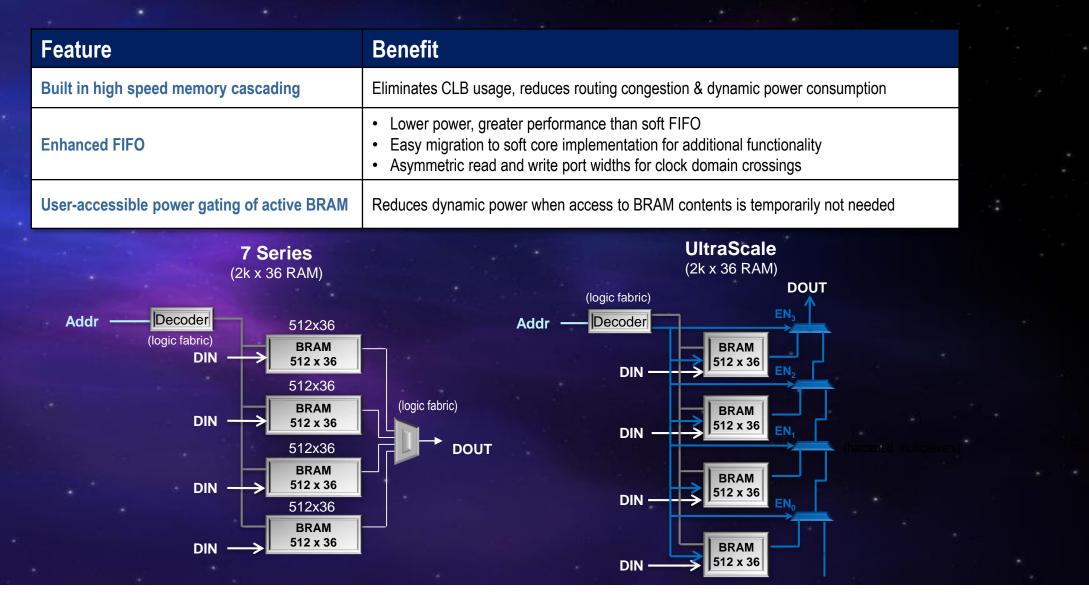
Memory

Registers

LUTS

(ms)

Optimized Block RAM Alleviate Bottlenecks for Many Applications

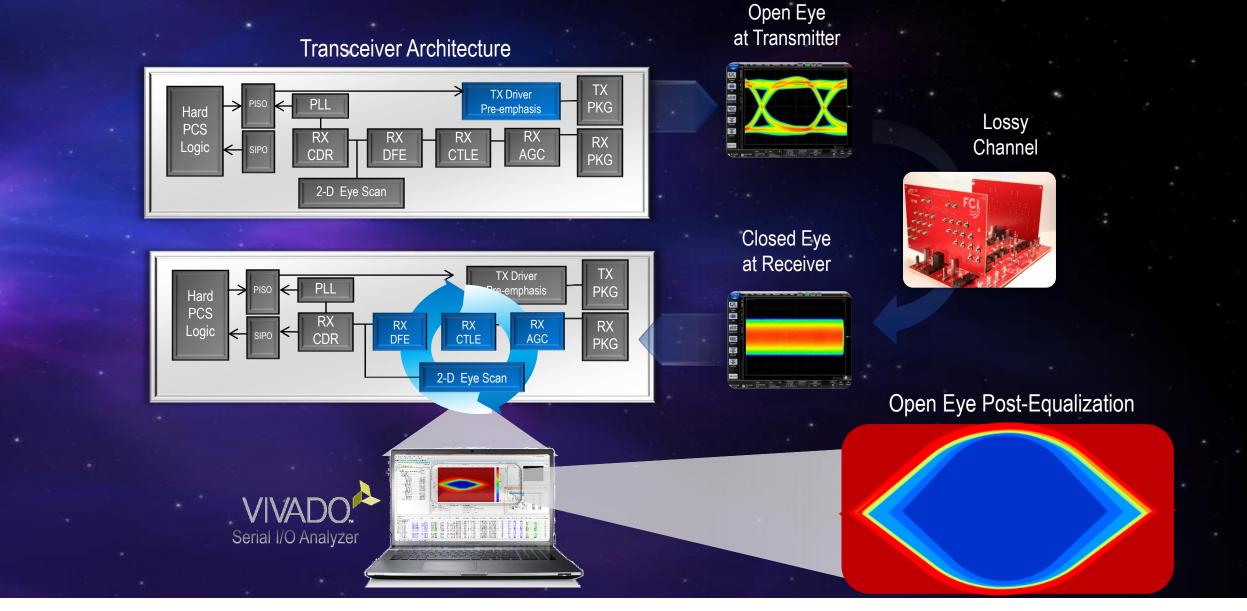


Delivering Massive I/O Serial Bandwidth

Feature	Benefit		
GTH	 12.5Gb/s performance in -1 Speed and Military Temperature Grade Enabled Standards: PCIe Gen3 JESD204B Xilinx Aurora Serial RapidIO (SRIO) – Space VPX (VITA 78) / Next Generation Space Interconnect Standard (NGSIS) NGSIS IP Core from Alliance Program Partner, Praesum Communications, developed on UltraScale Architecture 		
Major power reduction	~40% lower power over 7-Series for 10G backplanes		
Continuous auto-adaptive equalization	Continuously optimizes link margin over PVT in increasingly challenging channel conditions		
Kintex UltraScale GTY GTH GTH 16+ G	5,616 Kintex UltraScale		
	Kintex-7 vs. Kintex Virtex-7 vs. Virtex 10G Backplanes		

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Auto-Adaptive Receiver Equalization in Action



UltraScale Device Configuration Options for PCIe



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Micro-controller systems

Derived from MicroBlaze TMR designed for Zynq Ultrascale+ MPSoC PMU & CSU

- Add redundancy to detect failures and recover from faults without disrupting application
- Use Vivado IP Integrator to automate creation of a TMR system using handful of new IPs
- Partitioning into IP building blocks with automated triplication in Vivado

MicroBlaze TMR Fundamentals

- Triplication (TMR) for Fail Tolerant-Fail Safe (FT-FS)
 - First failure; continue nominal operation without degradation
 - Second failure; detect failure and halt operation
- Duplication (Lockstep) for Fail-Safe (FS)
 - First failure; detect failure and halt operation

Triplicate MicroBlaze sub-system

- Voting at boundary
- Recovery of failing CPU under SW control (seen by application as servicing interrupt)

MicroBlaze Triple Modular Redundancy (TMR) Subsystem v1.0 Product Guide

- https://www.xilinx.com/support/documentation/ip_documentation/tmr/v1_0/pg268-tmr.pdf

licroBlaze

Space Policy for non-XQR Parts

It is the stated policy of Xilinx to only provide radiation performance data, guidance or support for the use of Xilinx products in Space Radiation Environment applications for products designated as Xilinx Space (XQR) products. As such, Xilinx will not provide this type of data, guidance or support for non-XQR products. The Space Radiation Environment is a branch of astronautics, aerospace engineering and space physics that seeks to understand and address conditions existing in space that affect the design and operation of spacecraft, launch vehicles and associated electronic systems. Only Xilinx Space (XQR) products are specified and endorsed for use in the space environment. The Xilinx standard terms and conditions¹ state that the Xilinx Limited Warranty does not apply to and excludes to the maximum extent permitted by applicable law "Products used in an application or environment that is not within the Specifications". Customers choosing to use Xilinx products in space environments that are not specified for use in space do so entirely at their own risk.

- Xilinx continues to support Xilinx Radiation Test Consortium (XRTC) weekly conference calls and annual meeting
- Xilinx does post XRTC proceedings from annual meeting in the Xilinx Space Lounge under agreement with XRTC
- Do note that the XRTC is a distinct and separate organization from Xilinx
- Current chairperson for the XRTC is Gary Swift, who can be contacted via the information below:



Swift Engineering and Radiation Services, LLC 408-628-4803 (landline) or 408-679-3785 (cell) email: <u>gary.m.swift@ieee.org</u>

http://xrtc.groups.et.byu.net/wiki/doku.php

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Space 2.0 Approach

Lowest risk choices are V4QV and V5QV space products, then schedule permitting XQRKU060

- Space products available in Ceramic Column Grid Array package with Space Test flows ("B", "V", "Y")

With Space Policy clearly in mind, for select programs with approved business case discussions for non-XQR product following conditions apply

- Customer must be capable and willing to use a Defense Grade (XQ) product
 - Defense Grade (XQ) value attributes appeal to their needs, such as:
 - Full range extended temperature testing at Military temperature extremes
 - Full compliance with MIL-PRF-38535 Pb content standards
 - Ruggedized packaging- MIL-STD-883 group D Qualification tested for Defense Grade products prior to product release
- Single Lot Date Code (SLDC) orders possible for customer to perform their own additional qualification
 - Orders must be NCNR- Customer takes on the Lot Jeopardy, not Xilinx
 - SLDC option incurs increased pricing (contact factory)
- Total Ionizing Dose (TID) testing requires significant NRE for initial setup and characterization
- High Temperature Operating Life testing requires an even larger NRE and is strongly discouraged
- No Single Event Effect performance test requests:
 - Customer must either work with the XRTC or make determination from their own independent testing results



