



Cobham Gaisler  
High End Data Processing Technologies and state of  
the art EEE Components for the Space Segment  
Work Shop; Technology Suppliers Perspective

---

1 October 2018

How does the outside world change

- Change of Mission profiles

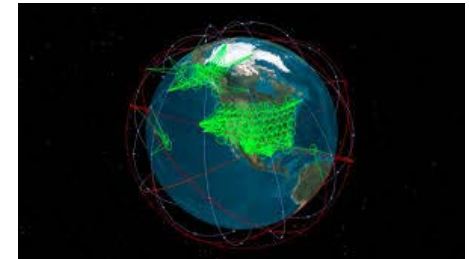
- Traditional GEO market significantly declining
- Fundamental shift to LEO & MEO including constellations
- Shift away from GEO architectures and move towards smallsat-based systems
- User need more diversified



- Unique environmental related space requirements

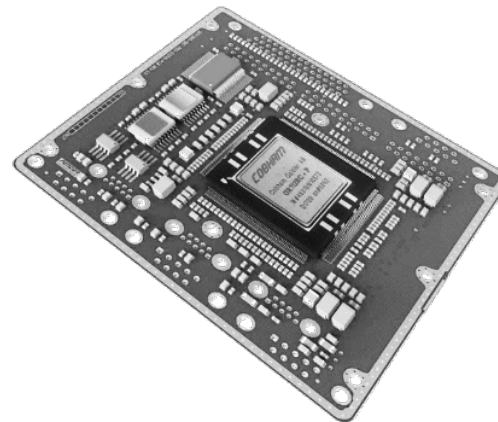
- Radiation
- Vacuum, microgravity and outgassing

} *No change*

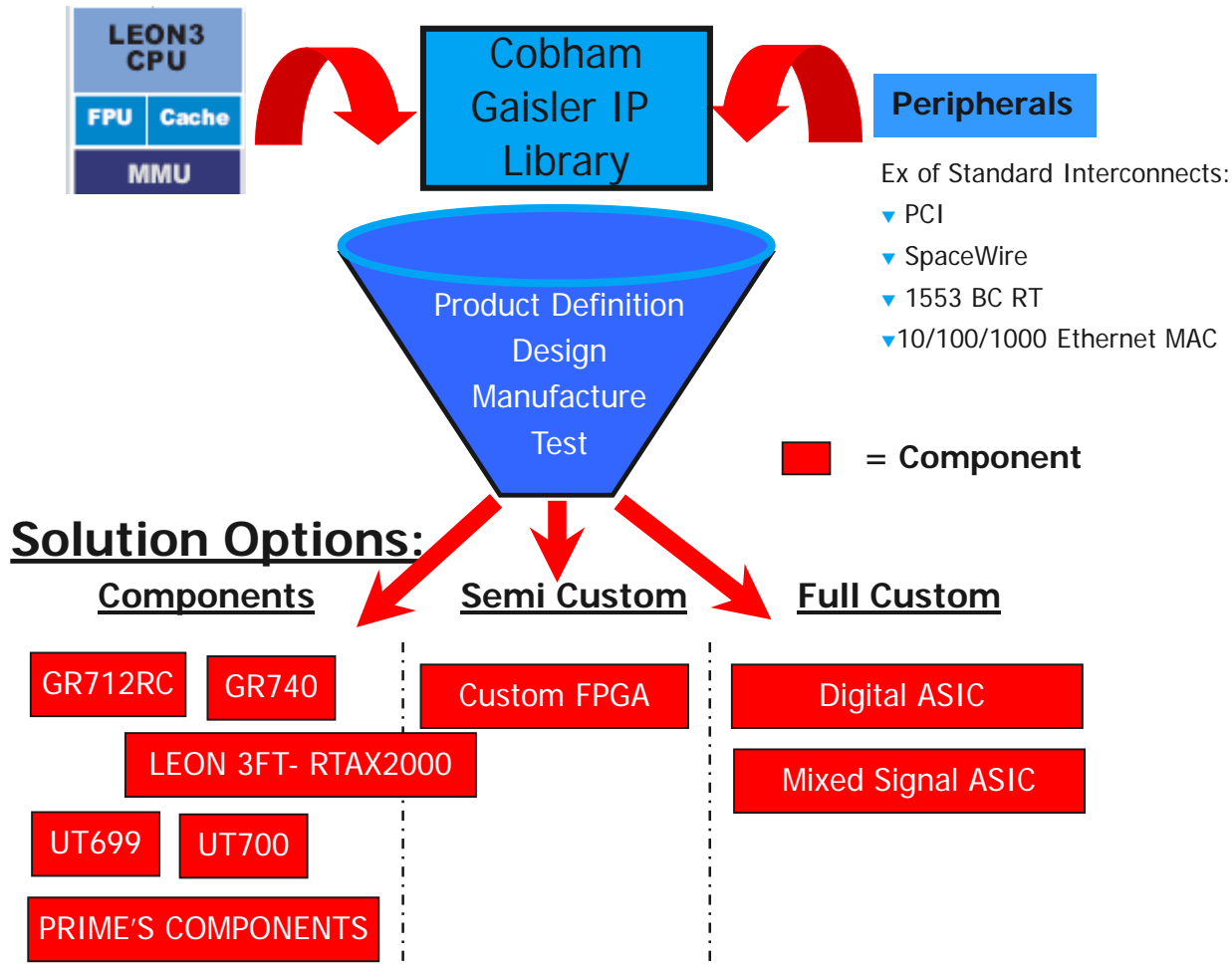


- Customer's trade-off;

- SWaP
- Performance
- Cost
- Lifetime
- Time to market
- Stock strategy



# Re-use of IP to reduce design cycles



- As an IP vendor, it is important that customers can adopt new FPGA technologies
- Associated radiation and reliability data is needed at an early stage
- Evaluation support is essential to ensure availability of new technologies
- Work on tailoring of ECSS-Q-ST-60-02C to enable faster time to market



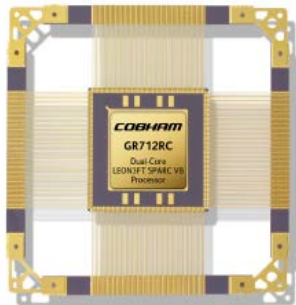
**ALL THE SAME SOFTWARE TOOLS – Debug tools, Simulators, Operating Systems, Board Support Packages, Software Drivers**

# Current status

## Mission, Components and Supply Chain

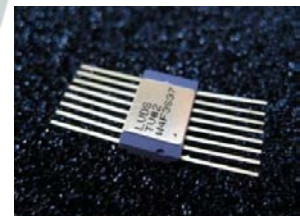
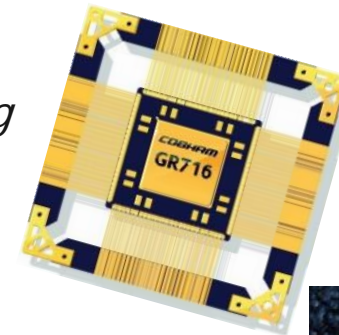
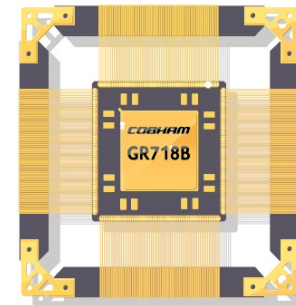
- MISSION: To provide building blocks that enable new scientific missions and allow new ways to utilize space constellations for commercial use.

- COMPONENTS:
  - Microsemi FPGAs



- GR712RC, Dual Leon3FT
- GR718B, SpaceWire router
- GR740, Quad-Core Leon4FT
- GR716, Microcontroller
- LVDS, 5 device types

*Coming Q4-18*



- TODAY'S MANUFACTURING:

- Fabless; 3 foundries
- Assembly; 3 sub-contractors
- Screening & qualification; 4 sub-contractors

# Screening and qualification

## Lead time drivers and strategy

- Typical lead time drivers;
  - Wafer processing; 3-6 months
  - Wafer sawing, visual, assembly & mechanical screening; 3 months
  - Burn-in + 3T measurements; < 3 months (batch size dependent)
  - Qualification; 3-6 months (pending life time requirement)
- Cobham Gaisler's strategy to shorten delivery times;
  - Maintain strategic stock of wafers
  - Willingness to keep stock of "high volume" components
  - Usage of reputable assembly and test houses where good relationships have been established
    - Always maintain traceability to wafer & assembly lots
    - No uncontrolled material (compare COTS/Q100)
    - SPQ or similar



- Reconsider periodical test requirements
- Consider removal of certain tests based on heritage
- Flexibility for various missions and market needs (future challenges)
  - Constellations; Plastic packages? No screening but possibly burn-in.
  - Non-hermetic ceramic packages
  - Flip-chip

web: [www.cobham.com/gaisler](http://www.cobham.com/gaisler)