



Aerospace & Defense High End Digital Processing Technology w Rad Tolerant COTS 1st October 2018



Aerospace & Defense Product line



Committed to High Reliability and Long Term Supply

- Delivering Aerospace ICs for more than 30 years
- Strong Flight Heritage in Space & Avionics applications
- Leverage from Automotive solutions for "New Space" challenges : Volumes, Costs and Time To Market

Major Products Focus

- ASICs
- Processors & Microcontrollers
- Communication Interfaces and Memories



Internal Qualified Supply Chain

- DLA / ESCC : Wafer lot to Qualified parts (France)
- DLA : Assembly line (Thailand)



Support

- Long term cooperation with European agencies:
 - ESA, CNES, DGA, DLR....



Use of COTS in Space

- Advantages
 - Easy access and costs effectives (volume)
 - AECQ100 Automotive qualified parts
 - Reliability linked to high volumes & high nb of users
 - Wide access to State of art technologies & architectures
 - Access to free ecosystem and benefit from community

• Drawbacks

- No traceability, No SLDC, High silicon lots discrepancy
- Limited access to qualification & supply chain datas
 => PPAP only for "specific" auto customers / volumes
- Products turnover, versioning & obsolescence (EOL)
- Weak or Unknown radiations performances. Not always lucky.
- Product knowledge & costs for radiations testing/screening
- No FM support from silicon provider, no guarantee & RMA



Scalable Solutions for Aerospace





COTS to Rad Tolerant devices

• Start from Industrial/Automotive products

- Same mask set
- Same functionality
- Same development tools
- Easy access via commercial eval kit
- Free tool chain & libraries
 - Same pin out as commercial device



• Hardening of critical parameters

- Technology process change / tuning
 - => Target no single event latch-up up to 62 MeV/mg/cm2 @ 125°C
- Embedded Flash & SRAM robustness, SEFI LET > 30Mev
- SEU Full characterization, blocks by blocks
- TiD between 20 to 50KRad (Space)



Heavy ions Protons

Neutrons

• Scalable solution, 2 proposed Quality Flows

- Space Grade Ceramic : QMLV / QMLQ qualification & screening equivalent
- Hirel Plastic : Temp screening, Auto / AQEC like qualification, Full lot traceability



HIREL MCU/MPUs

Production

Development

*105°C/-55°C (85°C plastic)

Roadmap

Radiation Tolerant & Extended Temperature

Products	Туре	ET/RT	Summary / Highlights	Flight Models
ATmega128	AVR8	ET/RT	<20DMIPS, SPI,TWI, UART, ADC	Available
ATmega64M1	AVR8	ET/RT	<20DMIPS, CAN, DAC & Motor Control	Available
SAMV71Q21	ARM32 M7	RT	600DMIPS, CAN FD, Ethernet TSN, DSP	Nov 2018
dsPIC33EP128GS	MCU16	ET	50DMIPS, DC/DC converter, Digital power	Q4 2018
SAM3X8E	ARM32 M3	RT	100DMIPS, CAN, Ethernet, Dual Ban	Q1 2019
SAMC21J18A	ARM32 M0+	ET	45DMIPS, CAN FD, 5V, 1Msps ADC	Q4 2018
SAMA5D2	ARM A5	ET/RT	850DMIPS, Gbit Eth TSN, DDR3, MMU	H2 2019



Flight 2017 ESA GOMX-4B



 Radiations results
 SEL immune up to 62.5MeV

• SER 1 event every 1000 days in LEO

TID 30Krad



Exomars 2020



Constellation LEO Launch 2018



Rad Tolerant Microcontrollers Space Targeted Applications

- Platform & Payload data storage
- Platform Data Handling
- Remote Terminal Units (RTUs)
- Propulsion system control
- Sensor bus control
- Robotics applications
- Mechanisms and motor control
- Power control
- OBC for nano-satellites
- Thermal control
- Simple instrumentation (particle detector, radiation monitor, etc)
- Angular & Sun sensor
- Star Tracker
- Gyroscope
-

=> Develop System Solution approach around Microcontrollers based on Microchip portofolio



Hirel companions Candidates for ET/RT





ARM Cortex-M7 Architecture

Designed for Safety and Powerful real time applications





MPU : Memory Protection Unit ECC: Error Checking & Correction FPU: Floating Point Unit TCM: Tightly Coupled Memory



Radiations performances



SAMRH71 Status

- First Silicon available for MCHP validation (N1)
- 1st Radiations campaign done Aug18, next Nov18
- Full perfs/functions Tape Out Jul18 (N2)
- First results confirm V71 architecture benefits
- Customer engagement Q119 w full ecosystem HW & SW



- AT697F
 - 0.86 DMIPs/MHz 2.14DMIPs/MHz
- SAMRH71SAMRH71
- >5Coremark/MHz
- AT697F/ SAMRH71 ~9mW/DMIPs





ARM Cortex M7 SoC Benefits from same HW/SW ecosystem

Xplained board Ordering Code: ATSAMV71-XULT



Atmel SAM-ICE Emulator Ordering Code: AT91SAM-ICE



Atmel ICE programmer and debugger Ordering code P/N: ATATMEL-ICE Ready to SW use example projects > demo with detailed documentation > samv71_softpack_1.5_for_astudio > exist for other software environment (IAR, EWARM, KEIL, XULT GNU)

Already ported OS for M7 SoC (V71)



On going BSP projects : RTEMS, Xstratum



Rad Tolerant Concept

Rad Tolerant Products

COTS to RardHard "A scalable ARM SoC family"



- ASICs, MCUs, MPUs and memories
- Mixed-signal interfaces and analog solutions
- · High-reliability qualification flow (AQEC, QML, ..)
- Long-term supply and lot traceability
- Plastic and ceramic packages
- Extended and high-temperature range: -55'C/125'C and >175'C
- Radiation-tolerant and immune to neutron SEL

Aerospace & Defense Web Site :

http://www.microchip.com/design-centers/aerospace-and-defense





Power Matters."

THANK YOU!





Hirel Plastic Quality Flow

Initial Qualification

- AQEC, QMLN, AECQ100 equivalent
- Wear-out reliability, ESD, Electrical latch-up, Outgassing, Construction analysis
- Group B : Solderability
- Group C : NVM endurance, Electrical 3 temp, Life tests, Ext Visual inspection, ...
- Group D : Thermal cycling, Wire pull, CSAM inspection, Lead integrity,...

Unitary Screening

- Full temperature range
- Temperature cycling (opt.)
- Unitary Burn-in (opt.)

Traceability & Documentation

- Qualification Package
- Certificate of Compliance / Product Specification
- Wafer, assembly, tests ID and locations
- Die & Package characteristics (size, material, ...)
- Fault grade coverage, Tests & Process exposure conditions