Single chip dc-dc controller with high voltage input Primary

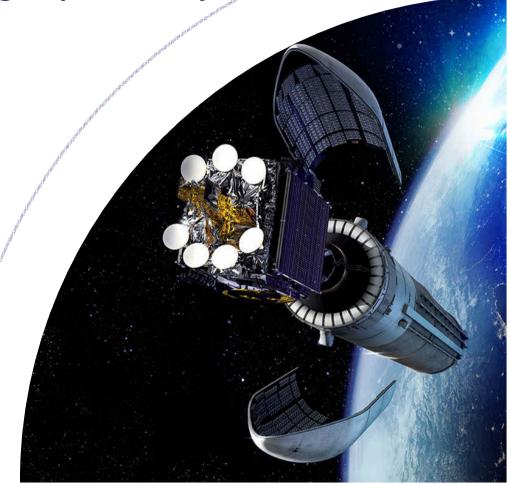
Authors:, Nico De Clercq ², Gerd Beeckman ², Jerome Eekman ¹, Marc Fossion ¹ Co-authors: Jef Thone ², Mike Wens ², Richard Jansen ³, Arturo Fernandez ³







AMICSA 2021 - 8th International Analogue and Mixed-Signal Integrated Circuits for Space Applications 25-28th May



Date: 26/05/2021

/// 1

ef: HSC-RUN2-TASB-XR-0103 rev1.0

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² MinDCet NV, Researchpark Haasrode, 3001 Leuven, Belgium

³ ESA @ ESTEC Noordwijk, Netherlands

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1 PWM

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HIGH SPEED CONTROLLER (HSC)

a lot more than a "PWM controller" -> Swiss knife for dc-dc designer

Several Band gap voltage reference: segregation regulation & protection

Protections:

- OVER-VOLTAGE & UNDER-VOLTAGE
- **OVER-CURRENT**
- OVER-TEMPERATURE: 2X EXTERNAL & 1 INTERNAL

HF signals to cross galvanic barrier

- OPTO-COUPLERS -> 20MHZ ULTRA COMPACT TRANSFORMERS
- 2X ALARMS + 1X PWM

RC Oscillator + ext. Sync input

VCO →LLC variable Switching freq. converter

Soft Start

Bus undervoltage lock out (UVLO)

Auto-restart with HICCUP / TC on & TC off control.

Power requirement ~20mA / 5V



No need for additional active control / monitoring devices whatever the dc-dc type.

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HIGH SPEED CONTROLLER (HSC)

High voltage features ...

- /// High voltage transistors used & managed such as to be tolerant to radiations
- → Nothing (no discrete semiconductor) else required in dc-dc design than power devices

 OK for power diodes & transistors, Mosfet or GaN

/// Connection to Vbus

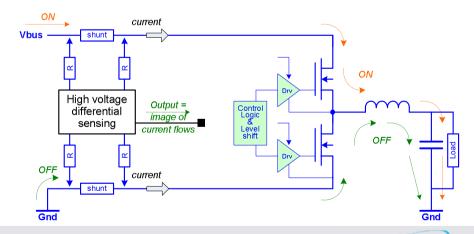
→ continuous operation on +100V bus with ripple & 33% transients ie. >135V peak

/// High voltage drop / low current linear regulator to enable supply of ...

- Startup of the dc-dc
- Holding of the On/Off status of the dc-dc
- Bus under-voltage protection & over T° protection

/// Current sensing on a shunt in the hot Vbus line

■ Double differential amplifier with very high common mode.



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HIGH SPEED CONTROLLER (HSC)

Half-bridge GaN → new dc-dc topologies & higher speed

Capable to control complex topologies

- NAME OF THE PRINCE OF THE PRIN
- SMART: ZVS BUCK + ZVS PUSH-PULL
- LLC: HALF BRIDGE OR FULL BRIDGE

Ready for 1MHz switching GaN HEMT technology

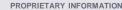
- ON CHIP OSCILLATOR
- Name of the second sensing amplifier in the second second
- HIGH SPEED PWM COMPARATOR
- CURRENT LEADING EDGE BLANKING FUNCTION

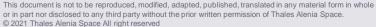
Multiple regulation/control schemes

- CURRENT AVERAGE MODE
- CURRENT PEAK MODE + SLOPE COMPENSATION & EDGE BLANKING
- NEW PVCC PEAK & VALLEY CURRENT CONTROL



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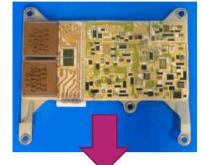




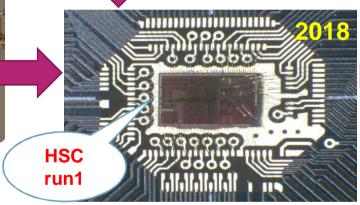
PRODUCT CONSTRUCTION ROADMAP

= IC design house + characterization & Integrated Power Management Solutions volume production testing

Return of experience from 20 years TAS-be dc-dc designs included











/// HSC-run1: Functionnal validation in real dc-dc applications
Characterization over T° / dose & heavy ions

/// HSC-run2: bug fixes + new feature = PVCC

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SEGREGATION

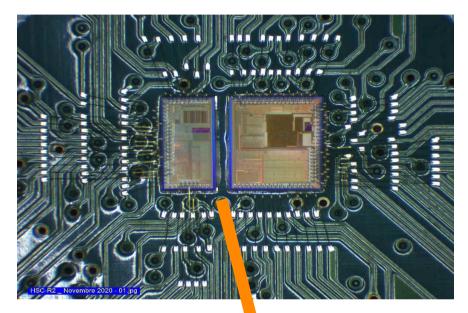
Regulation & protection may not share an element potentially leading to simultaneous failure

/// Regulation

/// Band-gap

/// OSC + PWM

/// Current sense



/// High voltage drop bootstrap supply

/// Band-gap

/// Protections

Physical rupture of the monocrystalline wafer due to defect or crack at edges during dicing.

Physical split: 1/3 left & 2/3 right

Each side → bandgap

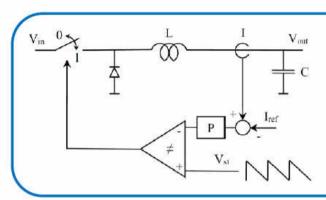


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2. Current Control Loops





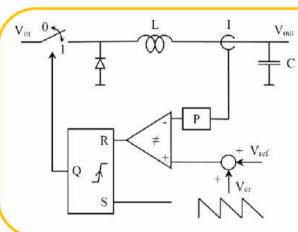
ACC

Average Current Control [2]

✓ Much used on spacecraft PF with symmetrical sawtooth

Slide reprint from:

AVERAGE CURRENT CONTROL WITH ASYMMETRICAL SAWTOOTH OR PEAK CURRENT CONTROL Christophe Delepaut, HadrienCarbonnier ESPC 03/10/2019



PCC

Peak Current Control [1]

- Sawtooth called compensation ramp
- Much used for terrestrial applications

[2] "PWM Conductance Control", D. O'Sullivan, H. Spruyt, A. Crausaz, IEEE Power Electronics Specialists Conference, Kyoto, Japan, 11-14 April 1988

[1] "Simple Switching Control Method Changes Power Converter Into a Current Source", C. W. Deisch, IEEE Power Electronics Specialists Conference, Syracuse, New York, 13-15 June 1978

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PEAK & VALLEY CURRENT CONTROL SCHEME

Higher closed loop BW ~2x

Average current control with single sawtooth & single comparator

- → limited loop gain (stability)
- → limited closed loop BW

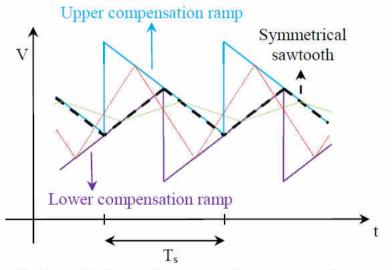
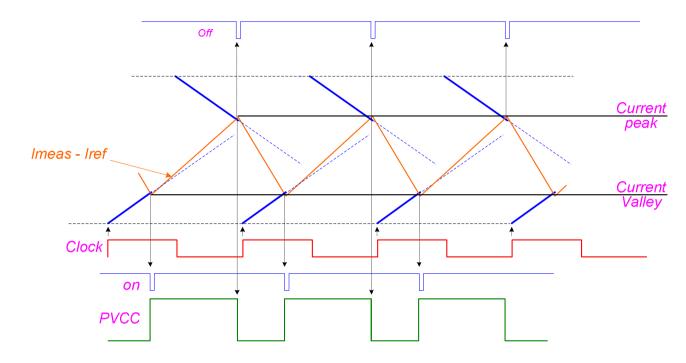


Fig. 9. Symmetrical sawtooth or upper and lower compensation ramps



New implementation requires 2 sawtooth & 2 comparators + set / reset logic → loop gain increase without stability issues

Average Current Control with Symmetrical Sawtooth or Peak and Valley Current Control Christophe Delepaut & Hadrien Carbonnier ESTEC, ESA

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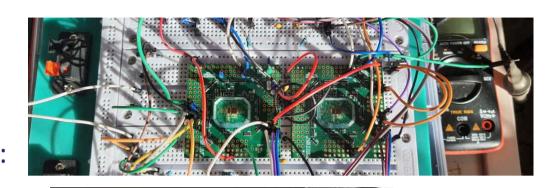
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ONGOING & FUTURE WORK

Formal performance verifications engaged

/// First electrical functional test completed:



/// ~1000 BGA packages expected in June



/// Electrical detailed characterization

/// Development of automated recurrent production test means





/// ESD & Radiation (dose + heavy ion) tests

/// 1st batch Qualification according to ESCC-Q60-13C





ACKNOWLEDGMENTS





Project = High Speed integrated analog dc-dc Controller for space applications = HSC-run2

ESA Contract No. 4000126321/19/NL/AF

"Integrated power switch ASIC for small dc-dc converters"

Project = High Voltage Silicon for Radiation Hardened applications = HV-Si-Rad





