European Space Thermal Engineering Workshop 18-20 October 2022

#### METHODOLOGY FOR ELECTRICAL HARNESS THERMAL MODELLING IN A GLOBAL SYSTEM THERMAL ANALYSIS

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### AGENDA



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- 1) Harness heat leak introduction
- 2) Methodology
- 3) Thermal test campaigns
- 4) Test results analysis
- 5) Harness modelling procedure
- 6) Conclusion



## AGENDA



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1) Harness heat leak introduction

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### 1) HARNESS HEAT LEAK INTRODUCTION Significant for miniaturized systems



Thermal heat leaks through harnesses can lead to a large uncertainty in system thermal analysis

- Especially significant for miniaturized system as nanosatellites or microsatellites (with reduced harness lengths)
- > In particular for system with low heating power available
- Concern for both test and flight harnesses



MICROSCOPE microsatellite



Nanosatellites



TARANIS microsatellite in TVAC

➤ Future systems will be more and more power consuming → more and more harness with high current/cross section.

#### 1) HARNESS HEAT LEAK INTRODUCTION Hard to simulate in a system thermal model

- > A lot of various harnesses definition:
  - Material
  - Gauge
  - Shielding
  - Thermo-optical properties
  - Accommodation
  - Lengths
  - Strand
  - Mechanical mounting
  - ...
- > A lot of thermal configurations:
  - Radiative sink
  - Conductive sink
  - Heat transfers direction
  - With/without MLI/SLI
  - ...

A lot of parameters and configurations + parasite heat leaks
→ thermal behavior hard to catch in a system thermal model



**Objective of this study:** identify a simple procedure to recommend a thermal modelling of the harness for a global system thermal analysis where a detailed thermal model of all harnesses is not possible (too much nodes, too much time consuming, ...). This procedure doesn't concern the cryogenic temperatures.

Alternative to a classic meshing convergence study cost and time consuming



# 1) HARNESS HEAT LEAK INTRODUCTION In the frame of the MMX Rover CNES/DLR project

> Study performed in the frame of the MMX rover CNES/DLR mission where heat leaks through harnesses are important



- MMX probe from JAXA (Mars Moons Exploration) explores Deimos and Phobos (moons of Mars planet) and returns samples from Phobos to Earth
- Launch 2024
- CNES and DLR build a rover (29 kg) onboard this probe
- Rover is hitched to the probe until Phobos and jettisoned to the Phobos surface from a low altitude
- The rover autonomously uprights and deploys itself from a stowed position and drive on Phobos
- Objective of the rover is to perform a detailed observation, characterization and analysis of the Phobos soil (response to mechanical action of the rotation of the wheels, spectrometer, radiometer, cameras...)...
- Low-cost and reduced development plan (new space approach)
- Thermal environment similar to Earth Moon (cold, dust, ...)
- Main thermal architecture:
  - Electronic box (30\*30\*15cm) with battery kept at room temperature insulated from the external and cold chassis box (50\*50\*25 cm)
  - Very limited in energy because far from the sun and no radioactive source (only solar panels) → very small heating power
  - 1 000 harnesses with small lengths in two thermal areas with large temperature differences → heat leaks in harnesses is important



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1) Harness heat leak introduction

#### 2) Methodology

- 3) Thermal test campaigns
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### 2) METHODOLOGY How to proceed ?



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### 2) METHODOLOGY Thermal modelling approach

Definition of the thermal system: an harness connects a thermal area A to another thermal area B in a thermal radiative area C



#### **Detailed thermal model:**

- Detailed thermal model with both Systema or NX Siemens software and analytical resolution
- Used to quantify heat fluxes
- Able to catch conductive and radiative heat transfers accurately

#### Simplified thermal model:

- Nodal approach with less nodes (from 60 nodes for the detailed model until 2 nodes at minimum, one per connector)
- Several meshing laws studied: uniform, quadratic, exponential
- 2 performance indicators to identify the error of the simplified model relating to the detailed model (reference):
  - $Q_{tot}/Q_{tot,ref} \Rightarrow$  validate the total heat input involved in this system
  - $Q_{rad}/Q_{rad,ref} \Rightarrow$  validate the radiative heat flux (conductive is caught if both total and radiative are caught)
- Example of accuracy targeted is about 10% on the total heat input Qtot in the frame of MMX Rover Mission



#### 2) METHODOLOGY Characteristic number

Thermal modelling of harness depends on 2 main parameters:

- 1) Harness physical characteristics and mounting: number of wires, accommodation, gauges, thermo-optical properties
- Thermal environment: radiative sink temperature, conductive sink temperature, heat fluxes direction (who is hot and who is cold ?)
- > Need to define a dimensionless number to characterise the entire thermal configuration (harness + thermal environment)

Temperature difference  $\theta$  between ambiance  $T_a$  and harness  $T: \quad \theta = T_a - T$ 

For a hot source  $T_{hot}$  and a cold source  $T_{cold}$  the temperature difference  $\theta$  at a position *x* of a harness of length *L* is given by  $\theta(x) = C_1 \cdot e^{m \cdot x} + C_2 \cdot e^{-m \cdot x}$ 

with 
$$\begin{cases} C_1 = T_{hot} - C_2 \\ C_2 = \frac{T_{cold} - T_{hot} \cdot e^{m \cdot L}}{e^{-m \cdot L} - e^{m \cdot L}} \\ m^2 = 4 \cdot \varepsilon \cdot \sigma \cdot p \cdot T_a^3 / (\lambda \cdot S) \end{cases}$$

represents the ratio between radiative and conductive heat fluxes, relative to the harness length: :  $m^2 = (\Phi rad / \Phi cond)/L^2$ 

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With radiative linearization:

$$\Phi_{rad} = \varepsilon \cdot \sigma \cdot p \cdot L \cdot (T_a^4 - T^4) \approx \varepsilon \cdot \sigma \cdot p \cdot L \cdot 4 \cdot T_{avg}^3 \cdot (T_a - T)$$
  
$$\Phi_{cond} = \frac{\lambda \cdot S}{L} \cdot (T_a - T)$$
  
$$\Rightarrow \text{We define } M = \frac{\Phi_{rad}}{\Phi_{cond}} = \frac{4 \cdot \varepsilon \cdot \sigma \cdot p \cdot L^2 \cdot T_{avg}^3}{\lambda_{ea} \cdot Seq}$$

With  $T_{avg}$  the mean temperature of the thermal system

### 2) METHODOLOGY Characteristic number

➤The configuration (harness definition + thermal environment) is characterised using the dimensionless characteristic number M calculated based on user inputs

### $M = 4 \cdot \epsilon \cdot \sigma \cdot p \cdot L^2 \cdot T_{avg}^3 / (\lambda_{eq} \cdot S_{eq})$

External IR emissivity of the strand [-]

Stefan-Boltzmann cst [W.m<sup>-2</sup>.K<sup>-4</sup>]

Strand external radiative perimeter [m] (considering the actual strand shape after accommodation)

Equivalent strand cross-section [m<sup>2</sup>] Equivalent strand thermal conductivity [W.m<sup>-1</sup>.K<sup>-1</sup>] Average temperature of the system [K]

Harness length between connectors [m]

The procedure will provide recommendations to adapt the thermal modelling for various M values depending on user configuration



### 2) METHODOLOGY **Characteristic number**

#### Explanation of equivalent strand cross-section and conductivity



$$S_{eq} = S_{copper} + S_{PTFE} + S_{Polyimide}$$
$$\lambda_{eq} = \frac{\lambda_{copper} \cdot S_{copper} + \lambda_{PTFE} \cdot S_{PTFE} + \lambda_{polyimide} \cdot S_{polyimide}}{S_{copper} + S_{PTFE} + S_{Polyimide}}$$

Example of harness shape after mounting

#### **Explanation of strand external radiative perimeter**



the evolution of *p* is linear

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### 3) THERMAL TEST CAMPAIGNS Test campaign n°1

- > See ESTEW 2021 019 presentation "Characterization test of thermal heat leaks in electrical harnesses
- Test facility : 2m3 thermal chamber at CNES Toulouse. Test in June 2021



#### 3) THERMAL TEST CAMPAIGNS

## Test campaign n°1

Test article (TA)	T1	Т2	ТЗ	Т4	Т5	Т6
Name	Reference	Length	No MLI/SLI	TC105	No Tc	Harness
Harness	9 AWG 26 (ECSS 3901-013-02B) Flight heritage	12 shielded twisted pairs AWG26 (ECSS 3901/013/041) Flight heritage				
Length	30 cm	15 cm	30 cm	30 cm	30 cm	30 cm
Accomodation / mechanical mounting	Direct between connectors	Direct between connectors	Direct between connectors	With TC105 on the middle (15 cm)	Direct between connectors	Direct between connectors
Connector	Micro D C&K 9S 340102901B 9SFR112 Flight heritage	MDM connector 25 pins Flight heritage				
MLI + SLI	Yes	Yes	No MLI / SLI	Yes	Yes	Yes
Test harnesses	Heaters + Tc	Heaters + Tc	Heaters + Tc	Heaters + Tc	Heaters + less Tc	Heaters + Tc



<u>Test</u> <u>chamber</u>



<u>Test article</u> <u>exemple</u> <u>(setup</u> <u>ongoing)</u>





<u>Test</u> <u>setup</u> <u>before</u> <u>testing</u>

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#### 3) THERMAL TEST CAMPAIGNS Test campaign n°1

- Several thermal environments tested:
  - $T_{env} = -55 \,^{\circ}\text{C}$
  - $T_{plate} = 20 \text{ °C}$  (hot case ) or  $T_{plate} = -40 \text{ °C}$  (cold case)
  - Heater power: 0.5 W, 0.75 W, 1 W and 1.5 W
- > 6 test articles compared to study the influence of:
  - Harness lengths
  - Harness type
  - Radiative exchanges (MLI/SLI)
  - TC105 accommodation
  - Test thermocouples parasite leaks
- Detailed thermal model performed to correlated test results (NX Siemens) and analyze the thermal behavior



#### Main conclusions of test campaign n°1

- A. Radiative phenomenon can be one of the major heat transfer
- B. A radiative/conductive ratio that drives the temperature difference inside harness (equivalent to Biot number)
- C. The precise behavior inside harness is hard to catch in a system analysis

# 3) THERMAL TEST CAMPAIGNS

# Test campaign n°2

- > Same setup than n°1 but with different harness definition and thermal environment (more radiation)
- Same test facility : 2m3 thermal chamber at CNES Toulouse. Test in September 2022
- 6 new test articles to study the influence of:
  - Harness accommodation (compact, spaced)
  - Emissivity
  - Harness length
- Several thermal balances in various thermal configuration with same order of magnitude of heating power than test campaign n°1









38 thermocouples





## 3) THERMAL TEST CAMPAIGNS



Test article (TA)	τ7	Т8	Т9	T10	T11	T12
Name	Compact	L45	L60	L15	Pinch middle	Emissivity
Harness	9 AWG 26 (ECSS 3901- 013-02B) Flight heritage	12 shielded twisted pairs AWG26 (ECSS 3901/013/041) flight heritage				
Length	30 cm	45 cm	60 cm	15 cm	30 cm	30 cm
Accomodation	Compact	Spaced	1 pinch every 15 cm	Spaced	1 pinch in the middle	Spaced
Connector	Micro D C&K 9S 340102901B 9SFR112 Flight heritage	MDM connector 25 pins Flight heritage				
MLI + SLI	Without	Without	Without	Without	Without	Without



Test article 7



Test article 8



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Test article 12

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#### 3) THERMAL TEST CAMPAIGNS Test campaign n°2

> Time evolution of all temperatures of all

harnesses TA7 to TA12 100 80 60 40 [C] Temperature [°C] 20 MANANA MANANA MI 0 2022 07-12 9/09/2022 12:0 -20 -40 -60 Plateau Plateau 0 -80 Plateau -100 Time 2



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#### 4) TEST RESULTS ANALYSIS Characteristic number M

- > With the 2 test campaigns, **30 configuration are tested**.
- The associated M values are in the range 0.1 50
- > Low M values means test articles driven by conduction (high M values means more radiation)



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#### 4) TEST RESULTS ANALYSIS Detailed thermal model



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 $\succ$  For test campaign n°1, M < 1 for all situations except TA3 (6 < M < 14)

 $\succ$  Test articles more driven by conduction  $\rightarrow$  a pure conductive thermal model fits quite well.

<u>1st test campaign TA1: M = 0.4</u>



#### 4) TEST RESULTS ANALYSIS Detailed thermal model



For test campaign n°1, TA3 (6 < M < 14) is more driven by radiation</li>
With a pure conductive model the error is important -> does not fit experiment





### 4) TEST RESULTS ANALYSIS Detailed thermal model

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#### Example of the 1<sup>st</sup> test campaign TA3

- > TA3 (6 < M < 14) with a conductive-radiative thermal modelling
- Nodes number is increased until convergence of the result (=meshing convergence study)
- The 60 nodes mesh numerical model fits both to experimental temperatures and analytical model (error is same order as metrology error)



> Heat fluxes computed with this detailed correlated model are taken as reference for the thermal model simplification.

> The accuracy evaluation of this simplification is based on Qtot and Qrad (conductive heat flux Qcond is caught if Qtot and Qrad are caught)

#### 4) TEST RESULTS ANALYSIS Thermal model simplification

Example of the 1<sup>st</sup> test campaign TA3

Detailed model is simplified reducing nodes number and results are compared to the detailed model (=reference).

For a target precision of 10%, 5 nodes are sufficient





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#### 4) TEST RESULTS ANALYSIS Thermal model simplification

Example of the 1<sup>st</sup> test campaign TA3

- Detailed model is simplified reducing nodes number and results are compared to the detailed model (=reference).
- > For a target precision of 10%, 5 nodes are sufficient
- > With an exponential meshing (instead uniform), 3 nodes are sufficient

<u>1st test campaign TA3: M = 6.9</u>

#### Radiative heat Qrad compared to the reference (detailed model) Total heat input Qtot compared to the reference (detailed model) 1,2 1,2 1,18 1,18 1,16 1,16 1,14 1,14 Flux ratio 1,12 1,08 1,06 Flux ratio [-] 1,12 Precision targeted Precision targeted 1,1 1,08 1,06 1.04 1.04 1,02 1,02 1 1 0,98 0,98 0 10 20 30 40 50 60 0 10 20 30 40 50 60 N node [-] N\_node [-] $\rightarrow$ Exponential meshing law can be Uniform — Quadratic — Exponential ---- Uniform ---- Quadratic ---- Exponential more accurate 26) © cnes

Explanation of meshing distribution laws





### 4) TEST RESULTS ANALYSIS Link with M number

- Influence of the thermal environment comparing cold (M = 6.9) vs hot (M = 9.9) thermal configurations
- To catch an hot thermal configuration (more driven by radiation), more nodes are needed

1st test campaign TA3: M = 6.9 (cold) and M = 9.9 (hot)





Number of nodes required *∧* for warmer environments → N<sub>nodes</sub> *∧* with M

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### 4) TEST RESULTS ANALYSIS Link with M number

- Influence of the harness length
- With a uniform meshing

#### 2<sup>nd</sup> test campaign TA9 TA10 & TA11

Number of nodes required  $\nearrow$  for longer harnesses  $\rightarrow N_{nodes} \nearrow$  with M





#### 4) TEST RESULTS ANALYSIS Link with M number

- Influence of the harness length
- With a uniform meshing

Radiative heat flux Qrad Total heat input Qtot 1 1.45 1.4 Precision targeted 0,9 1,35 1,3 0,8 Flux ratio [-] Flux ratio [-] 1,25 exponential meshing more 0,7 1,2 accurate (nodes from 26 to 9) 1,15 Precision targeted 0,6 1,1 1,05 0,5 1 0,95 0,4 30 10 20 30 40 0 10 20 40 50 60 50 60 0 N\_node [-] N\_node [-] --L = 15 cm --L = 30 cm --L = 60 cm --L = 60 cm, exp. mesh Need to use exponential meshing law  $\rightarrow N_{nodes}$   $\nearrow$  with uniform meshing

2<sup>nd</sup> test campaign TA9 TA10 & TA11







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- Harness length: number of nodes required *∧* for longer harnesses
- Thermal environment: number of nodes required *∧* for hotter thermal environments
- Harness geometry: number of nodes required *∧* for free geometries (higher radiative perimeter)
- **Emissivity:** number of nodes required  $\nearrow$  for higher  $\varepsilon$



- Mesh complexity increases when radiative heat transfer becomes dominant (quite intuitive)
- Exponential meshing distribution reduces number of nodes for high M values

M number allows to anticipate an appropriated meshing for global system thermal analysis





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#### 5) HARNESS MODELLING PROCEDURE **Procedure (=recommendation)**

Methodology not applicable for cryogenic temperature range



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#### 5) HARNESS MODELLING PROCEDURE Example of application

Application on TA7 plateau 0

- Length 30 cm
- 9 single-wires AWG26: (λ·S)<sub>eq</sub>= 6.42 10<sup>-4</sup> W·m/K (see p14)
- Compact geometry  $\rightarrow p = \frac{2 \cdot \pi \cdot D_{wire}}{\sqrt{2 \sqrt{2}}} = 7.22 \text{ mm}$
- No MLI, no SLI  $\rightarrow \varepsilon = 0.95$
- Environment:
- $T_{radiative} sink = -60^{\circ}C / T_{conductive sink} = +23^{\circ}C$ →  $T_{mean} = -19^{\circ}C$

#### $M = 4 \cdot \varepsilon \cdot \sigma \cdot p \cdot L^2 \cdot T_{mean}^3 / (\lambda \cdot S)_{eq} = 3.6$



Solution: Thermal modelling with 4 nodes (exponential meshing) is adapted to my system thermal model in terms of modelling efforts. It will leads to an error < 20% on heat fluxes. With 3 nodes, the error should be < 60%.</p>

hse	I <sub>mesh cond</sub> [cm]	$GL = (\lambda \cdot S)_{eq} / I_{mesh cond}$	I <sub>mesh rad</sub> [cm]	$GR = p \cdot \varepsilon \cdot I_{mesh rad}$
al me	4.92	GL(1,2) = 0.012970	2.46	GR(1,env) = 0.0001688
entia	9.96	GL(2,3) = 0.006406	7.44	GR(2,env) = 0.0005105
xpon	15.12	GL(3,4) = 0.004219	12.54	GR(3,env) = 0.0008607
Ш			7.56	GR(4,env) = 0.0005189





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#### **6) CONCLUSION**

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#### Lessons learned

- Thermal heat leaks by harnesses can lead to a large uncertainty in system thermal analysis (especially for miniaturized system)
- This study provides recommendations for thermal modelling based on characteristic number M to catch radiation/conduction heat transfers (see p33)
- These recommendations are based on testing on 30 configurations
- > The thermal model can be mathematical or geometrical
- With this methodology, the thermal model fits better to reality and the system thermal model correlation post thermal balance is better/easier/faster



This methodology is implemented in Rover MMX project (similar 3 nodes approach) but a complementary activity will be performed to optimize this modelling on most influential harnesses following this procedure



#### Next steps

- Evaluate impact of connectors
- Study the influence of the current (joule effect)
- Evaluate what's happens for harnesses in external environment
- Perform more test campaigns to gather more configurations (quadratic mesh can be benefits in some situations)
- Make an evaluation of this methodology on a system thermal test (today done at element level).



# Thank you for your attention

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