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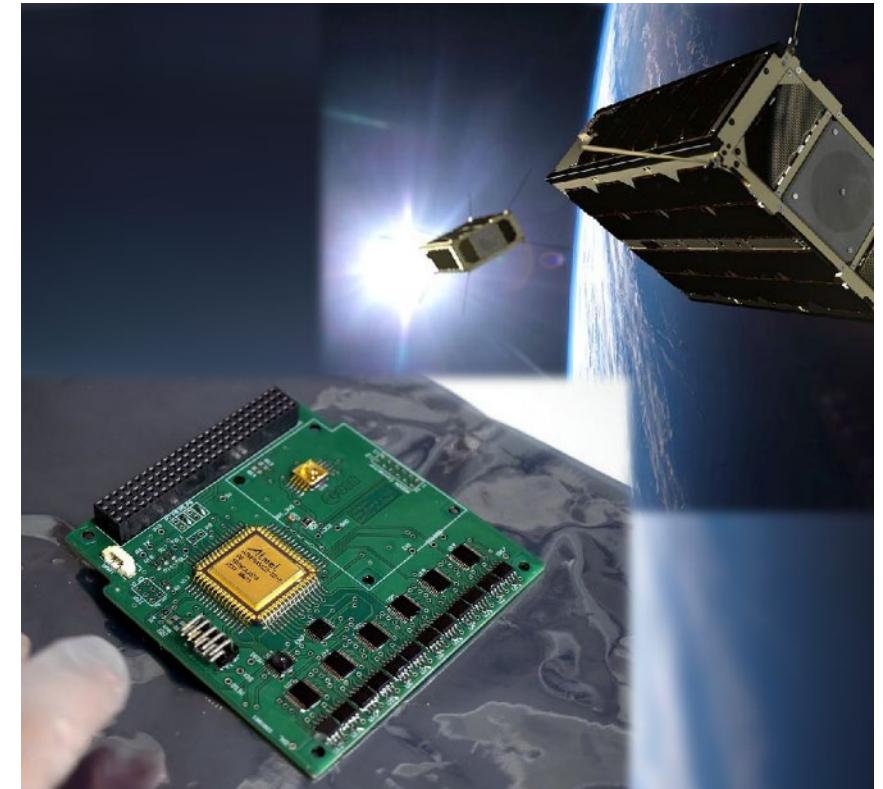


Radiation screening of COTS components and verification of COTS RHA approach (CORHA)

C. Tscherne¹, P. Beck¹, M. Bagatin², S. Gerardin², M. Latocha¹, A. Paccagnella², M. Poizat³, M. Wind¹

¹Seibersdorf Laboratories, ²University of Padova, ³ESA

TEC-QEC Final Presentation Days
29th June 2023, ESTEC, Noordwijk, The Netherlands



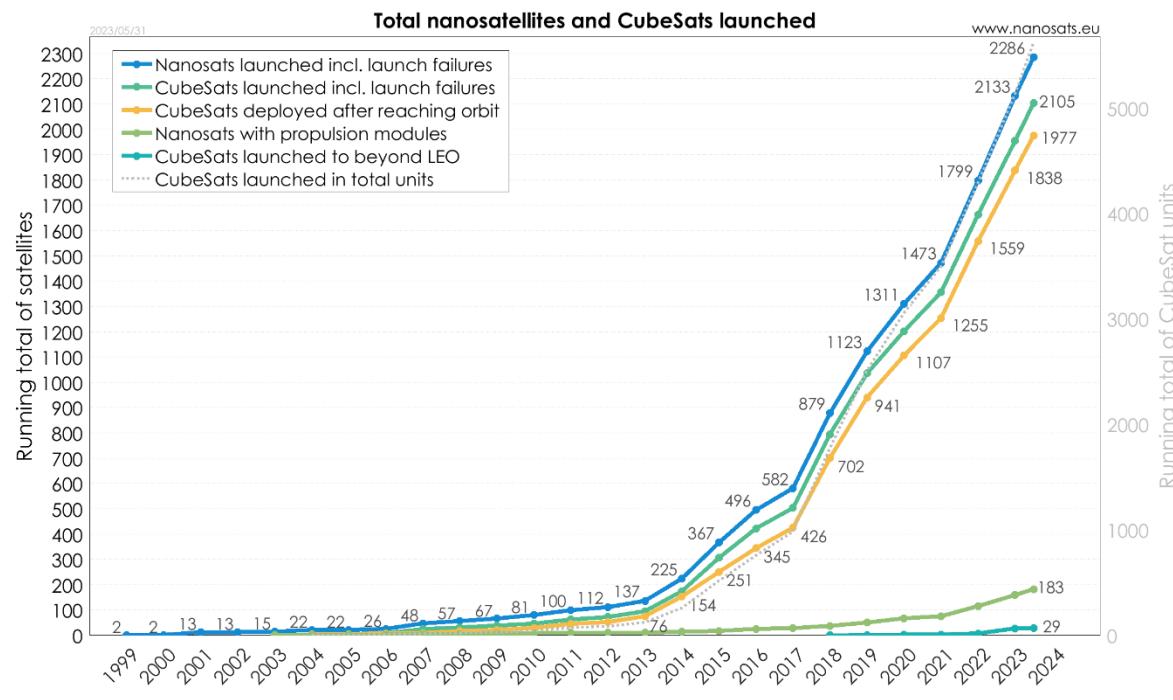
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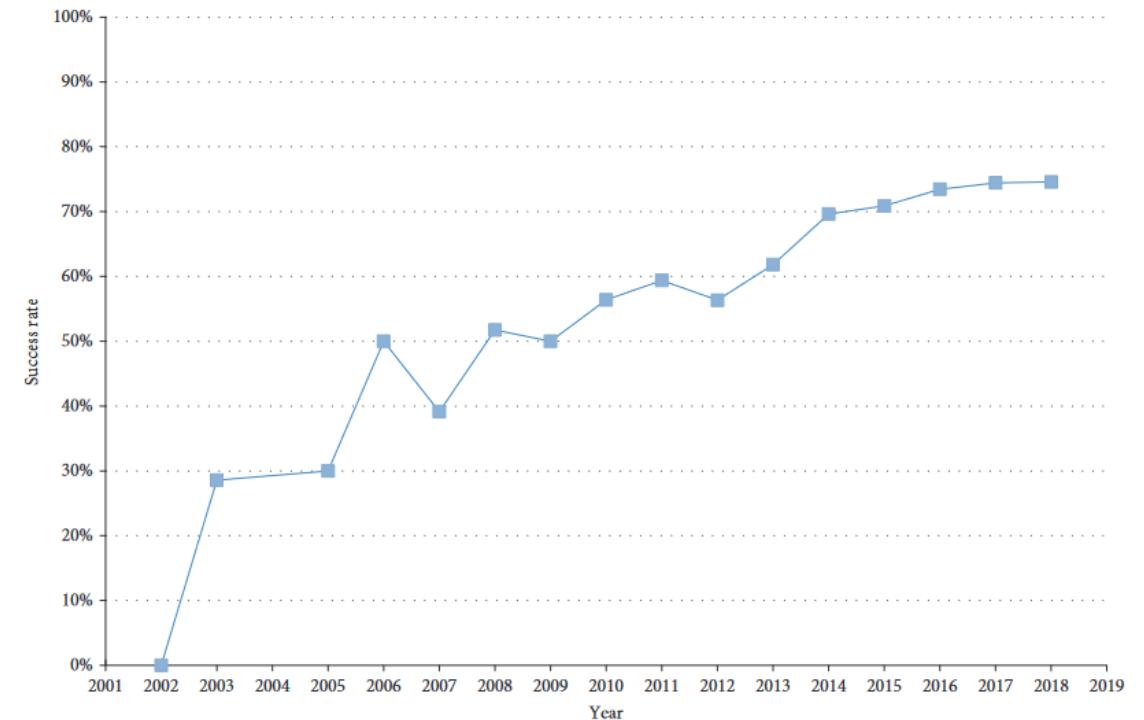
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Motivation



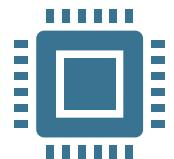
Erik Kulu, Nanosats Database, www.nanosats.eu



T. Villela et al., "Towards the Thousandth CubeSat: A Statistical Overview", *International Journal of Aerospace Engineering*, vol. 2019, Article ID 5063145, 13 pages, 2019.
<https://doi.org/10.1155/2019/5063145>

CORHA Objectives

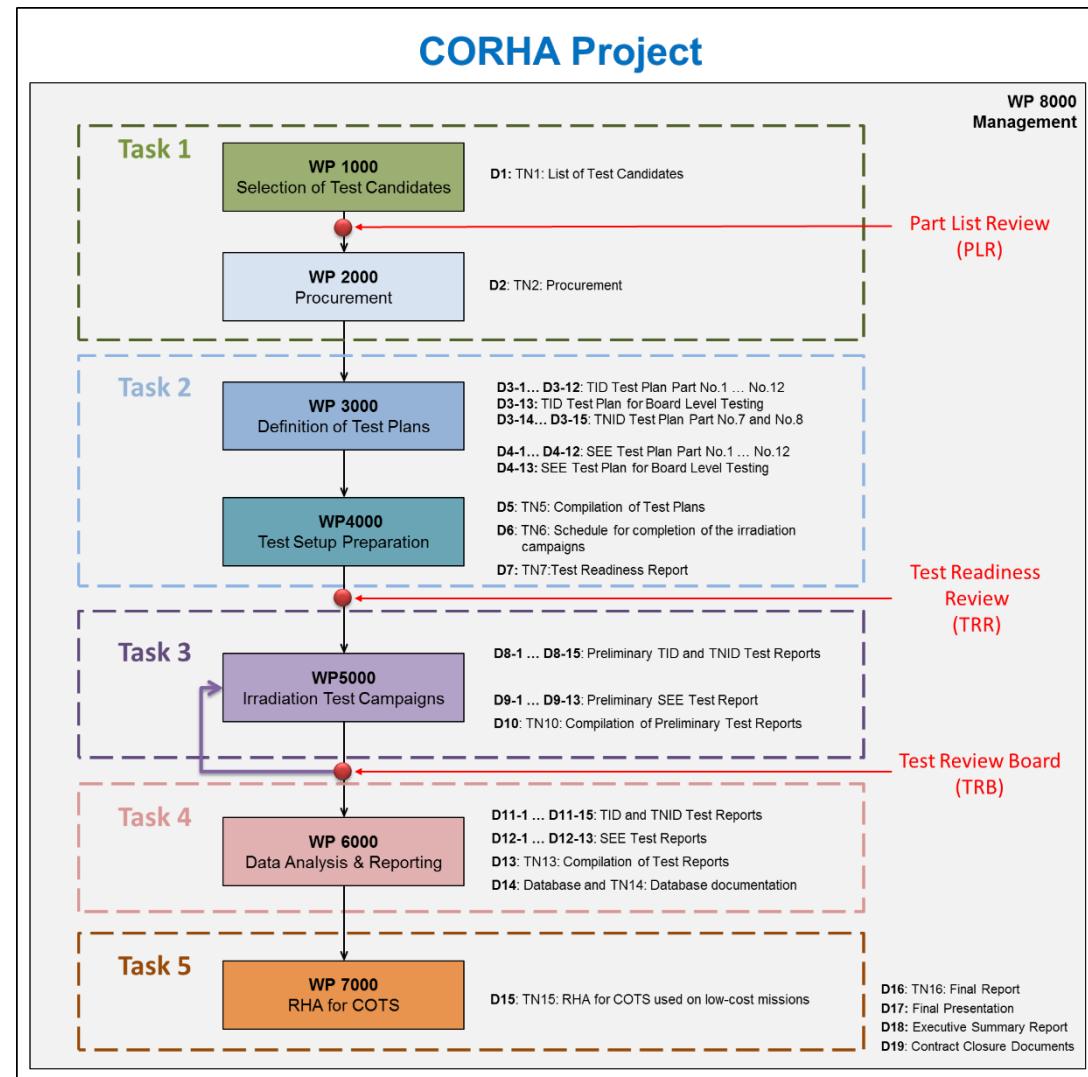
(1) Radiation screen Commercial Off-The-Shelf (COTS) and novel semiconductor technologies of interest to ESA, the European space industry and SmallSat applications



(2) Define associated Radiation Hardness Assurance (RHA) processes related to irradiation characterization of COTS components

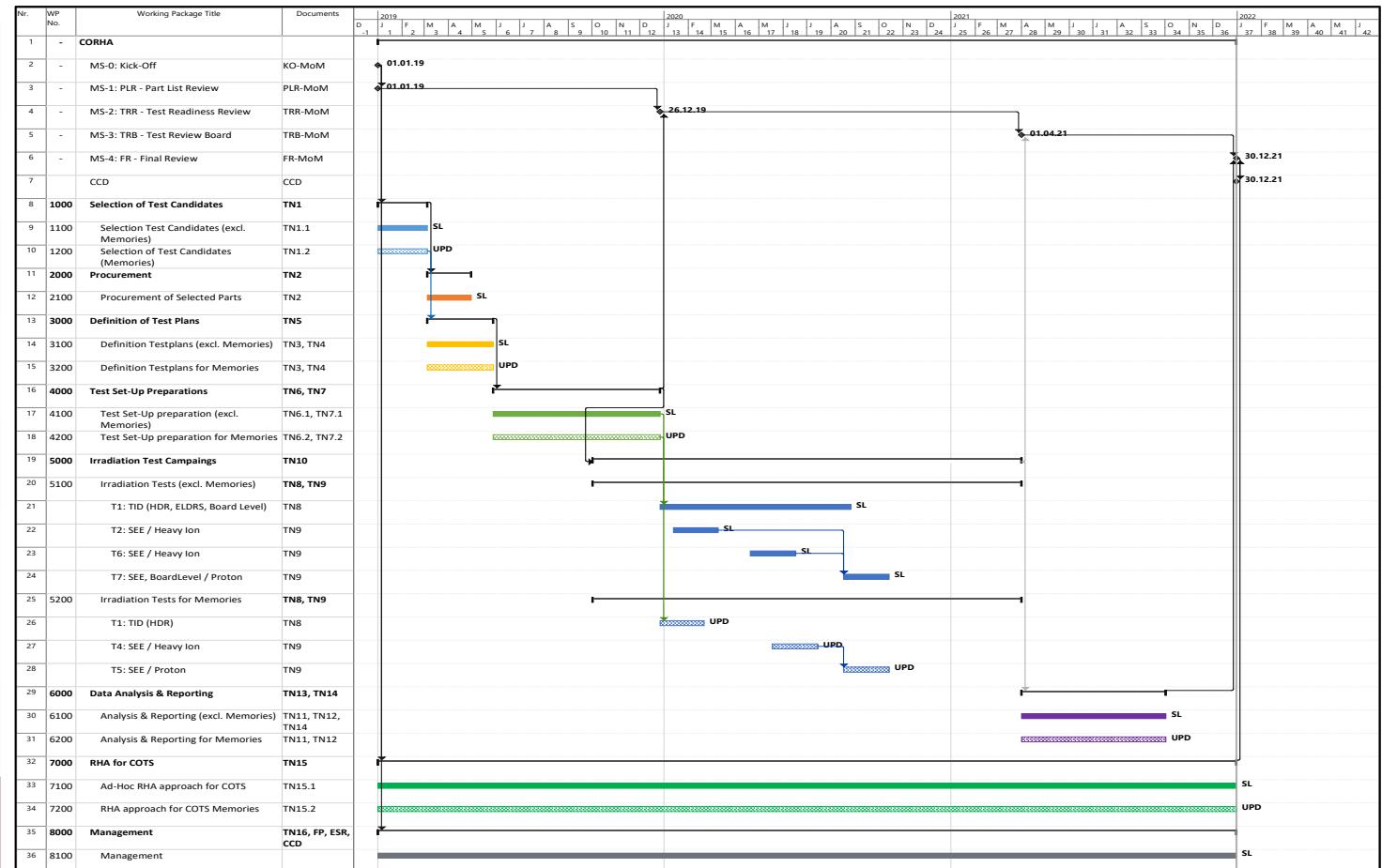


Study Logic



Project Overview and Schedule

Customer	ESA
Coordinator	Seibersdorf Labor GmbH
Partner	University Padova
Duration	2019 – 2022
Components	13
Part Types	Memories, OpAmps, MCU, MUX, Converters, ADC
Testing	TID (+ Lot-to-Lot), SEE
Innovation	RHA procedures for COTS



COTS Test Candidates

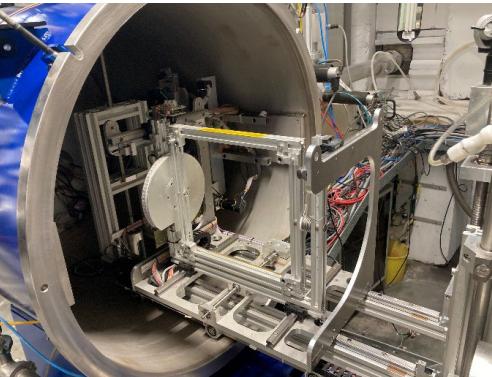
#	Component	Description	Manufacturer	Package	Family
1	MT28EW128ABA	128Mb Embedded NOR Flash Memory	Micron	TSOP 56	Flash Memory
2	CY14V101PS	1-Mbit Quad SPI nvSRAM	Cypress	16 pin SOIC	nv-SRAM
3	MB85RS256TY	256K Bit SPI FRAM	Fujitsu	8 pin SOP	Ferroelectric RAM
4	CY15B102QN	2-Mbit Serial (SPI) F-RAM	Cypress	8 pin SOIC	Ferroelectric RAM
5	STM32F103	Microcontroller	STM	LQFP100	Microcontroller
6	STM32L152	Microcontroller	STM	LQFP100	Microcontroller
7	LT1499HS	10MHz,Quad Rail-to-Rail Input and Output OpAmp	Linear Technology	14 pin SOIC	Operational Amplifier
8	LTC6240	CMOS Operational Amplifier	Linear Technology	8 pin SO	Operational Amplifier
9	MAX44248ASA+	36V, Precision, Low-Power, 90µA, Dual Op Amp	Maxim Integrated	SOIC-8	Operational Amplifier
10	CD74HC4051	Hi-Speed CMOS 8-Ch MUX	TI	16 pin SOIC	Multiplexer
11	ADG5408TCPZ	HV Latch-up proof 8 Channel MUX	Analog Devices	16 lead LFCSP	Multiplexer
12	LTC3895	Synchronous Step-Down DC/DC Controller	Linear Technology	TSSOP38	DC / DC Converter
13	ADC128S102	500 ksps to 1Msps, 12-Bit A/D Converter	TI	TSSOP-16	AD Converter

Radiation Testing

Source	Testing	Facility
Co-60	TID	TEC-Laboratory, Seibersdorf, AT (ISO/IEC 17025)
Heavy Ion	SEE	HIF (UCL), Louvain, BE
Proton	SEE	PSI, Villigen, CH Prototerapia Trento, IT



Heavy Ion Facility, UCL, Belgium



PSI, Switzerland



TEC Laboratory Seibersdorf, Austria

Test Overview

No.	Component	Family	Manufacturer	Package	TID (Co-60)	SEE (Heavy Ions)	SEE (Protons)
1	MT28EW128ABA	Memory – Flash	Micron	TSOP 56	Yes	Yes	N/A
2	CY14V101PS	nv-SRAM	Cypress	16 pin SOIC	Yes	Yes	Yes
3	MB85RS256TY	Ferroelectric RAM	Fujitsu	8 pin SOP	Yes	Yes	N/A
4	CY15B102QN	Ferroelectric RAM	Cypress	8 pin SOIC	Yes Lot-to-Lot	Yes	Yes
5	STM32F103RGT6	Microcontroller	STM	LQFP64	Yes Lot-to-Lot	Yes	Yes
6	STM32L152RET6	Microcontroller	STM	LQFP64	Yes	Yes	Yes
7	LT1499HS	OpAmp	Linear Technology	14 pin SOIC	Yes	Yes	Yes
8	LTC6240	OpAmp	Linear Technology	8 pin SO	Yes Lot-to-Lot	Yes	Yes
9	CD74HC4051	Multiplexer	TI	16 pin SOIC	Yes	Yes	N/A
10	ADG5408TCPZ-EP	Multiplexer	Analog Devices	16 lead LFCSP	Yes	Yes	N/A
12	ADC128S102	ADC	TI	TSSOP-16	Yes	Yes	Yes
13	MAX44248ASA+TCT-ND	OpAmp	Maxim Integrated	SOIC-8	Yes	No	No

TID Test Results Overview

Category	Device	Parametric Failure Level (krad)		Functional Failure Level (krad)		TID Pass Level (krad)		Comment
		biased	unbiased	biased	unbiased	biased	unbiased	
Non-volatile Memory	MT28EW128ABA	50	50	> 100	> 100	15	15	Standby current increases over spec.
	CY14V101PS	50	100	> 100	> 100	15	50	Supply current increases overs spec.
	MB85RS256TY	50	-	100	> 100	15	100	
	CY15B102QN	15	-	50	> 100	10	100	Standby current increases over spec, then functional failure.
Microcontroller	STM32F103RGTE6	-	-	54	100	25	54	
	STM32L152RET6	-	-	54	168h, 100°C	25	24h, RT	
OpAmp	LT1499HS	10	10	> 100	> 100	2	2	
	LTC6240HVCS	10	10	> 100	> 100	2	2	
	MAX44248ASA+T	> 65	> 65	> 65	> 65	65	65	
Analog Mux	CD74HC4051M96	11	54	> 100	> 100	2	25	Truth Table Test fails after 24h, RT anneal and recovers after 168h, elevated temperature annealing
	ADG5408TCPZ-EP	2	11	> 100	> 100	0	2	Truth Table Test fails at 2 krad for the biased and at 100 krad for the unbiased device
ADC	ADC128S102CIMTX	11	11	> 100	> 100	2	2	

TID Lot-to-Lot Example: LTC6240

Passed	Functional Failure
Biased / Unbiased	Parametric Failure

LTC6240 (Lot-to-Lot)

Symbol	LTC6240HVCS8 Lot 1							
	Applied Dose in krad _(SI)				Annealing			
	2	10	15	25	53	100	24h R.T.	168h 65°C
V _{OS}	B	U	B	U	B	U	B	U
I _S ⁺	B	U	B	U	B	U	B	U
I _S ⁻	B	U	B	U	B	U	B	U
I _B ⁺	B	U	B	U	B	U	B	U
I _B ⁻	B	U	B	U	B	U	B	U
I _B	B	U	B	U	B	U	B	U
I _{OS}	B	U	B	U	B	U	B	U
A _{VO}	B	U	B	U	B	U	B	U
CMRR	B	U	B	U	B	U	B	U
V _O ⁺	B	U	B	U	B	U	B	U
V _O ⁻	B	U	B	U	B	U	B	U
I _{SC} ⁺	B	U	B	U	B	U	B	U
I _{SC} ⁻	B	U	B	U	B	U	B	U
SR+	B	U	B	U	B	U	B	U
SR-	B	U	B	U	B	U	B	U
PSRR+	B	U	B	U	B	U	B	U
PSRR-	B	U	B	U	B	U	B	U

LTC6240HVCS8 Lot 2

Symbol	LTC6240HVCS8 Lot 2							
	Applied Dose in krad _(SI)				Annealing			
	2	10	15	25	53	100	24h R.T.	168h 65°C
V _{OS}	B	U	B	U	B	U	B	U
I _S ⁺	B	U	B	U	B	U	B	U
I _S ⁻	B	U	B	U	B	U	B	U
I _B ⁺	B	U	B	U	B	U	B	U
I _B ⁻	B	U	B	U	B	U	B	U
I _B	B	U	B	U	B	U	B	U
I _{OS}	B	U	B	U	B	U	B	U
A _{VO}	B	U	B	U	B	U	B	U
CMRR	B	U	B	U	B	U	B	U
V _O ⁺	B	U	B	U	B	U	B	U
V _O ⁻	B	U	B	U	B	U	B	U
I _{SC} ⁺	B	U	B	U	B	U	B	U
I _{SC} ⁻	B	U	B	U	B	U	B	U
SR+	B	U	B	U	B	U	B	U
SR-	B	U	B	U	B	U	B	U
PSRR+	B	U	B	U	B	U	B	U
PSRR-	B	U	B	U	B	U	B	U

LTC6240HVCS8 Lot 3

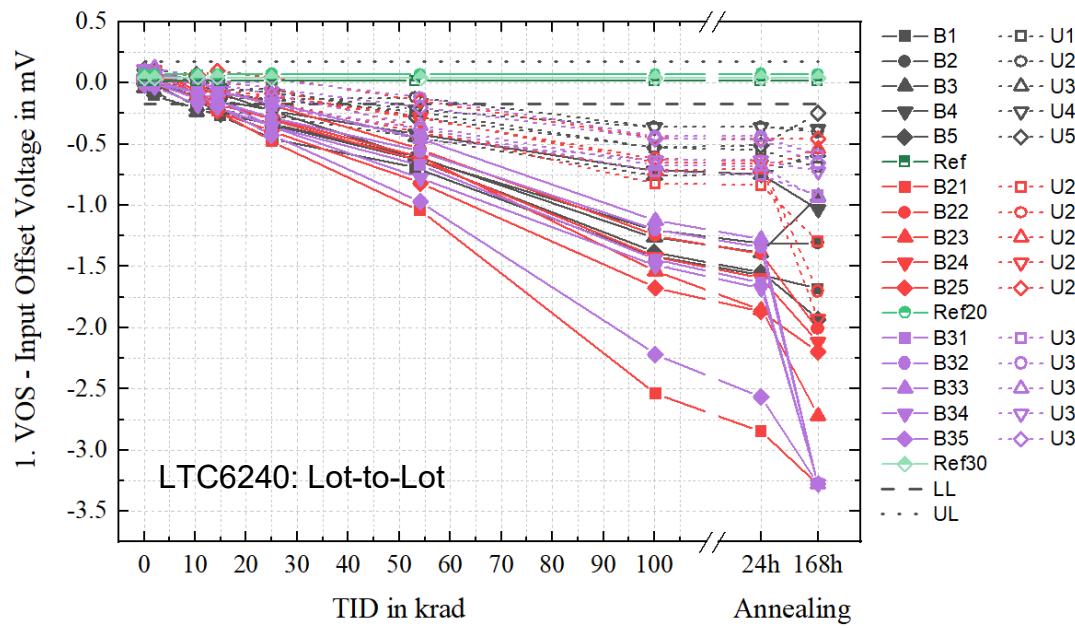
Symbol	LTC6240HVCS8 Lot 3							
	Applied Dose in krad _(SI)				Annealing			
	2	10	15	25	53	100	24h R.T.	168h 65°C
V _{OS}	B	U	B	U	B	U	B	U
I _S ⁺	B	U	B	U	B	U	B	U
I _S ⁻	B	U	B	U	B	U	B	U
I _B ⁺	B	U	B	U	B	U	B	U
I _B ⁻	B	U	B	U	B	U	B	U
I _B	B	U	B	U	B	U	B	U
I _{OS}	B	U	B	U	B	U	B	U
A _{VO}	B	U	B	U	B	U	B	U
CMRR	B	U	B	U	B	U	B	U
V _O ⁺	B	U	B	U	B	U	B	U
V _O ⁻	B	U	B	U	B	U	B	U
I _{SC} ⁺	B	U	B	U	B	U	B	U
I _{SC} ⁻	B	U	B	U	B	U	B	U
SR+	B	U	B	U	B	U	B	U
SR-	B	U	B	U	B	U	B	U
PSRR+	B	U	B	U	B	U	B	U
PSRR-	B	U	B	U	B	U	B	U

LT1499

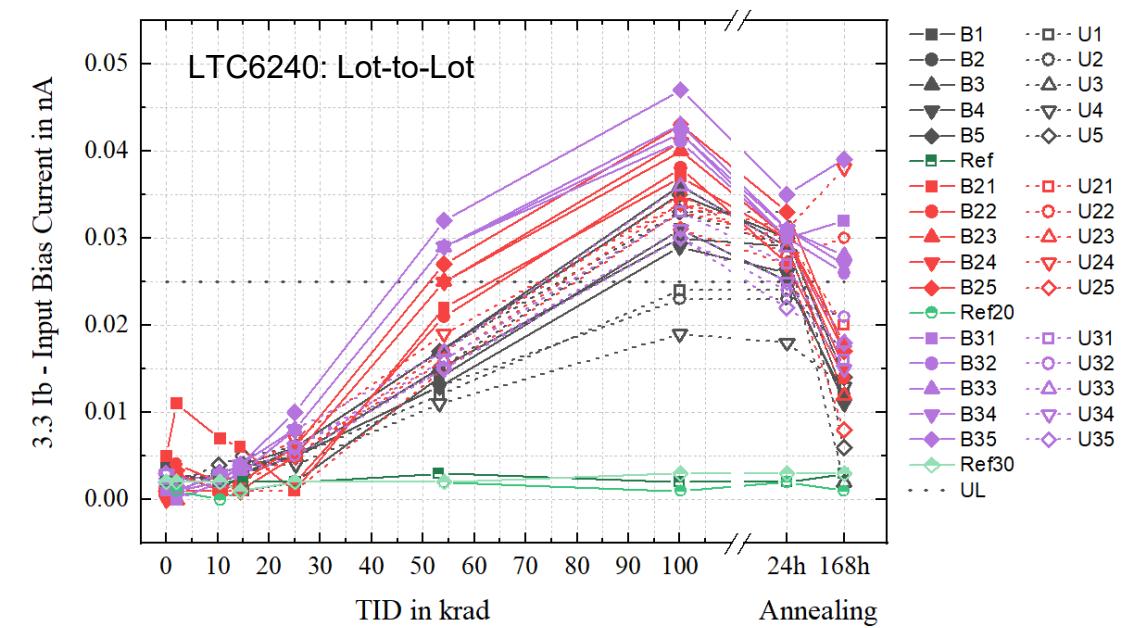
Symbol	LT1499HS							
	Applied Dose in krad _(SI)				Annealing			
	2	10	15	25	53	100	24h R.T.	168h 100°C
V _{OS}	B	U	B	U	B	U	B	U
I _S ⁺	B	U	B	U	B	U	B	U
I _S ⁻	B	U	B	U	B	U	B	U
I _B ⁺	B	U	B	U	B	U	B	U
I _B ⁻	B	U	B	U	B	U	B	U
I _B	B	U	B	U	B	U	B	U
I _{OS}	B	U	B	U	B	U	B	U
A _{VO}	B	U	B	U	B	U	B	U
CMRR	B	U	B	U	B	U	B	U
V _O ⁺	B	U	B	U	B	U	B	U
V _O ⁻	B	U	B	U	B	U	B	U
I _{SC} ⁺	B	U	B	U	B	U	B	U
I _{SC} ⁻	B	U	B	U	B	U	B	U
SR+	B	U	B	U	B	U	B	U
SR-	B	U	B	U	B	U	B	U
PSRR+	B	U	B	U	B	U	B	U
PSRR-	B	U	B	U	B	U	B	U

TID Lot-to-Lot Example: LTC6240

Input Offset Voltage V_{OS}



Input Bias Current I_B



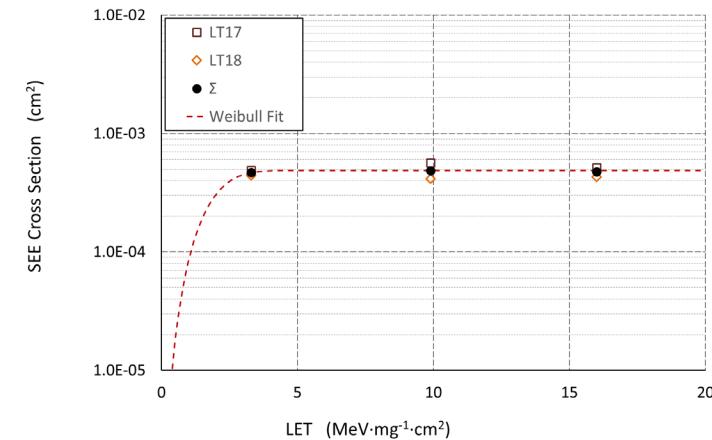
SEE Test Result Overview

Category	Device	SEL	Comments
Non-volatile Memory	MT28EW128ABA	Yes	Small probability
	CY14V101PS	Yes	At room temperature, also with protons
	MB85RS256TY	No	-
	CY15B102QN	Yes	At room temperature, also with protons
Microcontroller	STM32F103RGT6	No	-
	STM32L152RET6	Yes	Intense latching at room temperature, also with protons
OpAmp	LT1499HS#PBF-ND	No	-
	LTC6240HVCS#PBF-ND	No	-
Analog Mux	CD74HC4051M96	No	-
	ADG5408TCPZ-EP	No	A single latch up was observed at room temperature
ADC	ADC128S102CIMTX	Yes	-

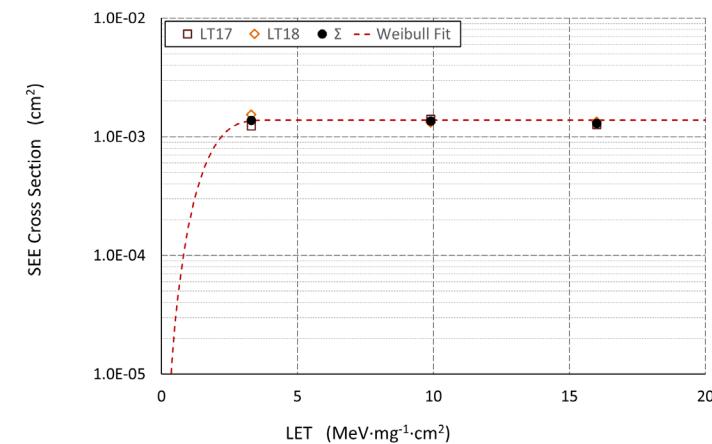
SEE Test Results Example: STM32L152RET6

Ion Species	LET (MeV·mg ⁻¹ ·cm ²)	DUT	Φ (cm ⁻²)	SET	SEFI	SEL
⁵³ Cr ¹⁶⁺	16.0	LT17	$7.4 \cdot 10^4$	-	38	94
		LT18	$6.7 \cdot 10^4$	-	29	90
³⁶ Ar ¹¹⁺	9.9	LT17	$7.1 \cdot 10^4$	-	40	100
		LT18	$7.5 \cdot 10^4$	-	31	99
²² Ne ⁷⁺	3.3	LT17	$7.3 \cdot 10^4$	-	36	91
		LT18	$6.3 \cdot 10^4$	-	28	97

Source	Energy (MeV)	DUT	Φ (cm ⁻²)	SET	SEFI	SEL
p ⁺	200	LP1	$1.1 \cdot 10^{10}$	-	57	104
		LP2	$1.7 \cdot 10^{10}$	-	47	100
p ⁺	75	LP1	$1.5 \cdot 10^{10}$	-	45	100
		LP2	$2.0 \cdot 10^{10}$	-	38	105



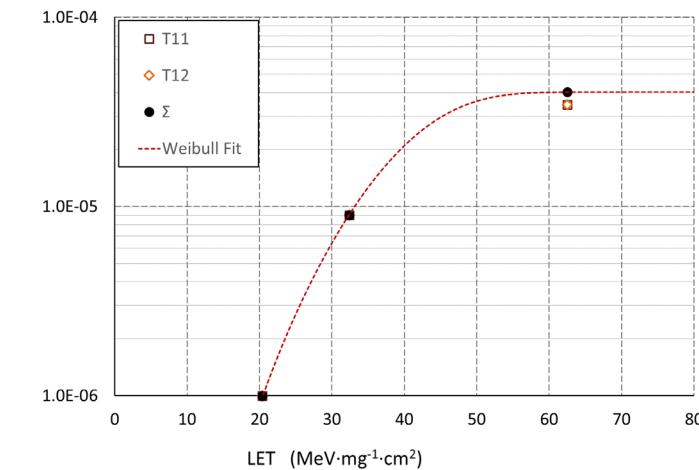
SEFI cross sections for the STM32L152 when exposed to heavy ions.



SEL cross sections for the STM32L152 when exposed to heavy ions

SEE Test Results Example: ADC128S102

Ion Species	LET (MeV·mg ⁻¹ ·cm ²)	DUT	Φ (cm ⁻²)	SET	SEL
¹²⁴ Xe ³⁵⁺	62.5	T11	1.0·10 ⁶	-	46
		T12	8.5·10 ⁵	1	28
⁸⁴ Kr ²⁵⁺	32.4	T11	1.0·10 ⁶	2	9
		T12	1.0·10 ⁶	-	9
⁵⁸ Ni ¹⁸⁺	20.4	T11	1.0·10 ⁶	1	-
		T12	1.0·10 ⁶	-	-
⁵³ Cr ¹⁶⁺	16.0	T11	1.0·10 ⁶	-	-
		T12	1.0·10 ⁶	-	-
³⁶ Ar ¹¹⁺	9.9	T11	1.0·10 ⁶	1	-
		T12	1.0·10 ⁶	-	-



SEL cross sections for the ADC128S102 when exposed to heavy ions.

Source	Energy (MeV)	DUT	Φ (cm ⁻²)	SET	SEL
p^+	200	P1	1.0·10 ¹¹	-	-
		P2	1.0·10 ¹¹	-	-

Radiation Testing Database

Objective and Scope

- To analyze existing databases and gain insights
- To design database structure based on lessons learned
- To outline of the first implementation of the design

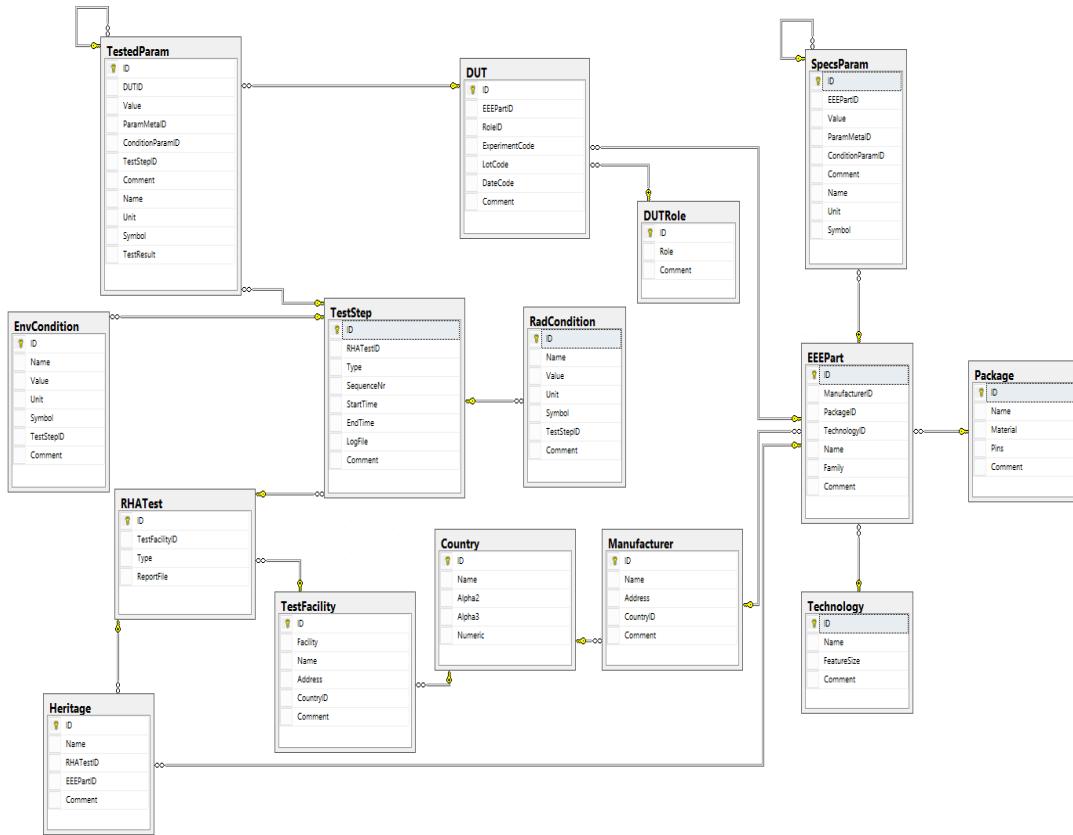
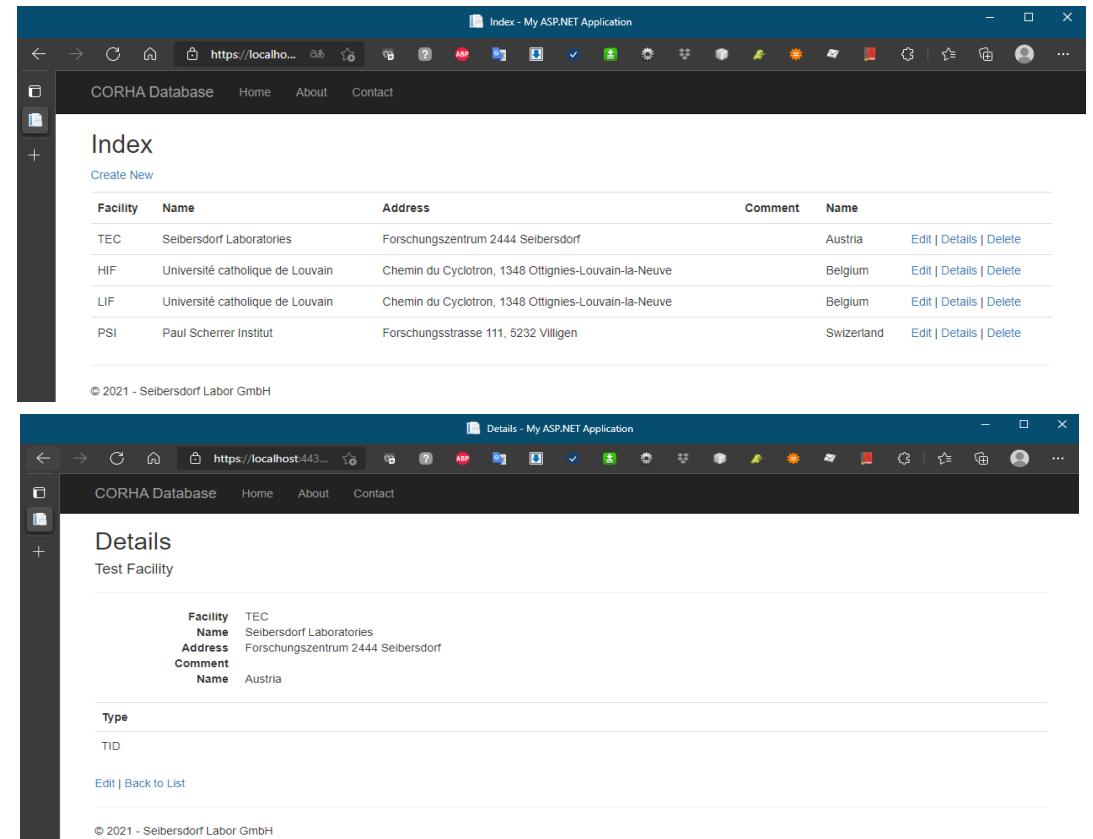
Analysis of existing databases

Database	Part-Description	Manufacturer	Part Type Date Code	Source / User	Date	Device Function	Test Type	Dose Rate	Dose Level	Link to Report
ESA Radiation Test Database	✓	✓	✓	✓	✓	✗	✗	✗	✗	✓
GSFC	✓	✓	✓	✗	✓	✓	✗	✗	✗	✓
JPL	✓	✓	✓	✗	✓	✓	✓	✗	✗	✓
CERN Radiation Test Database	✓	✓	✓	✗	✓	✓	✓	✓	✓	N/A

Lessons Learned

- User friendliness crucial
- Powerful front-end website
- Navigate comfortably
- Quickly find relevant data
- Search for specific test conditions
 - TID levels,
 - applied dose rates
 - investigated SEE effects
 - applied LET, ...
- Availability of test reports

Radiation Testing Database

Index

Facility	Name	Address	Comment	Name
TEC	Seibersdorf Laboratories	Forschungszentrum 2444 Seibersdorf	Austria	Edit Details Delete
HIF	Université catholique de Louvain	Chemin du Cyclotron, 1348 Ottignies-Louvain-la-Neuve	Belgium	Edit Details Delete
LIF	Université catholique de Louvain	Chemin du Cyclotron, 1348 Ottignies-Louvain-la-Neuve	Belgium	Edit Details Delete
PSI	Paul Scherrer Institut	Forschungsstrasse 111, 5232 Villigen	Switzerland	Edit Details Delete

Details

Test Facility

Facility	TEC
Name	Seibersdorf Laboratories
Address	Forschungszentrum 2444 Seibersdorf
Comment	Austria
Name	Austria

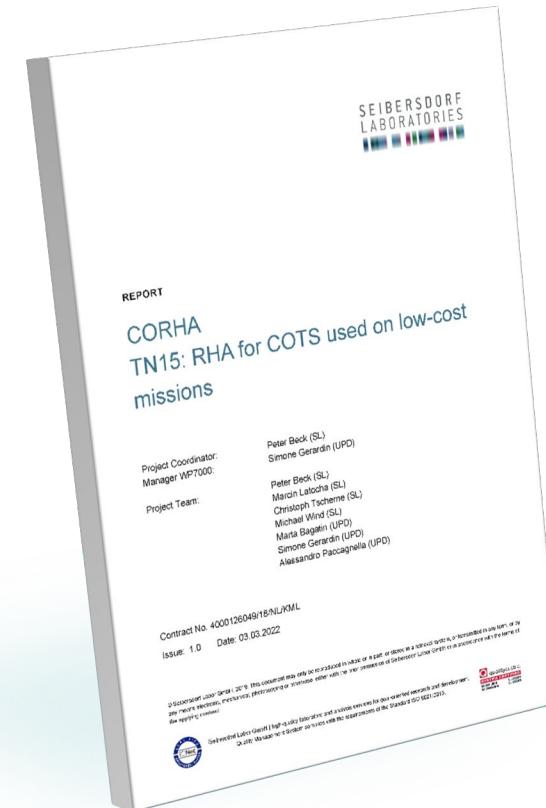
Type

TID

[Edit](#) | [Back to List](#)

RHA Approach & Guidelines for COTS

- ✓ **Part criticality analysis**
- ✓ **Evaluation of radiation performance of selected parts**
 - Use of existing data
 - Use of information on manufacturing technology
- ✓ **Radiation testing**
 - Reduction of tested parts and radiation sources
 - Radiation testing at board and system level
 - TID and SEE testing recommendations
- ✓ **Part suitability assessment**
 - Recommended radiation design margins



Summary & Conclusion

- **COTS-RHA Study:** Coordinator: **Seibersdorf Laboratories**, Partner: **University Padova**
- **Radiation testing** (TID incl. lot-to-lot, SEE, board level) of **13 COTS** components allowed to evaluate different types and technologies in terms of TID and SEE susceptibility
- **Test Results:** Some COTS devices show very high TID susceptibility, with parametric failures at TID levels as low as **2 krad_(Si)** and **SEL** already at low LET
- **Final Presentation** was successfully held at ESA/ESTEC in April 2022
- The CORHA study concludes with **RHA for COTS used on low-cost space missions**

CORHA Publications

- Peter Beck, Marta Bagatin, Simone Gerardin, Marcin Latocha, Alessandro Paccagnella, Christoph Tscherne, Michael Wind, Marc Poizat, **CORHA - Radiation Screening of COTS Components and Verification of COTS RHA Approach**, in *ACCEDE COTS 2019*, Seville, Spain, 2019.
- Peter Beck, Marta Bagatin, Simone Gerardin, Marcin Latocha, Alessandro Paccagnella, Christoph Tscherne, Michael Wind, Marc Poizat, **ESA Study on Radiation Testing of COTS Components to Verify a COTS RHA Approach**, in *5th RADHARD Symposium*, Seibersdorf, Austria, 2020.
- Christoph Tscherne, Michael Wind, Marta Bagatin, Simone Gerardin, Marcin Latocha, Alessandro Paccagnella, Marc Poizat, Peter Beck, **Testing of COTS Operational Amplifier in the Framework of the ESA CORHA Study**, Radiation Effects on Components and Systems Conference, RADECS 2020, Oct-Nov 2020, to be published
- M. Wind, C. Tscherne, M. Bagatin, S. Gerardin, L. Huber, M. Latocha, A. Paccagnella, M. Poizat, P. Beck, **Testing of COTS Multiplexer in the Framework of the ESA CORHA Study**, Radiation Effects on Components and Systems Conference, RADECS 2021, Vienna, Austria, September 2021, to be published
- Peter Beck, Marta Bagatin, Simone Gerardin, Marcin Latocha, Alessandro Paccagnella, Christoph Tscherne, Michael Wind, Marc Poizat, **Radiation Testing on COTS Components in the Frame of the CORHA ESA Study**, in *7th RADHARD Symposium*, Seibersdorf, Austria, 2022.
- M. Wind, C. Tscherne, M. Bagatin, S. Gerardin, L. Huber, M. Latocha, A. Paccagnella, M. Poizat, P. Beck, **SEE Testing of COTS Microcontroller and Operation Amplifier in the Framework of the ESA CORHA Study**, Radiation Effects on Components and Systems Conference, RADECS 2022, Venice, Italy, October 2022, to be published
- Peter Beck, Marta Bagatin, Simone Gerardin, Marcin Latocha, Alessandro Paccagnella, Christoph Tscherne, Michael Wind, Marc Poizat, **Radiation Testing of COTS Components and Lessons from the ESA Study CORHA**, in *ACCEDE COTS 2022*, Seville, Spain, 2022.

Thank you for your attention!

SEIBERSDORF LABORATORIES
RHA | Space Weather
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