



Introducing the European Reconfigurable Battery Unplugging System (EReBUS)

a Step Towards Sustainable End-of-Life
Management for Small-Satellites Constellations

Presenter: *Emilio Fazzoletto (Argotec)*

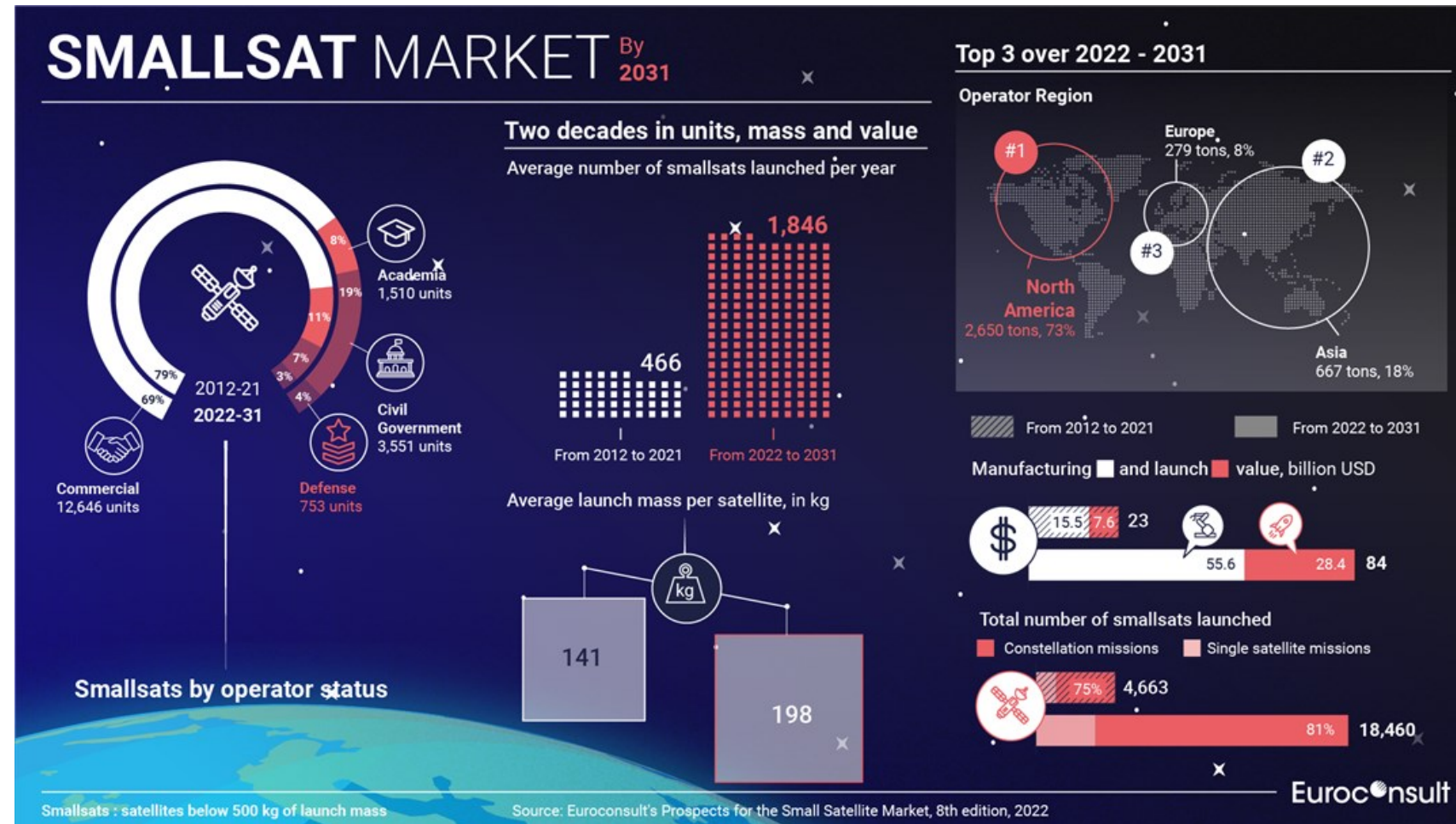
Authors: *Davide Istria (Argotec), Adam Harris (ABSL),
Pablo Hernandez (ESA)*

The Future of Space Missions

Growing trend for smallsats towards longer and more complex missions, even **constellations**.

Average of **one ton** of small satellites per day over the next decade.

Need for robust and **reliable passivation systems** to safely and efficiently manage the increasing number of satellites reaching their **End-of-Life**.



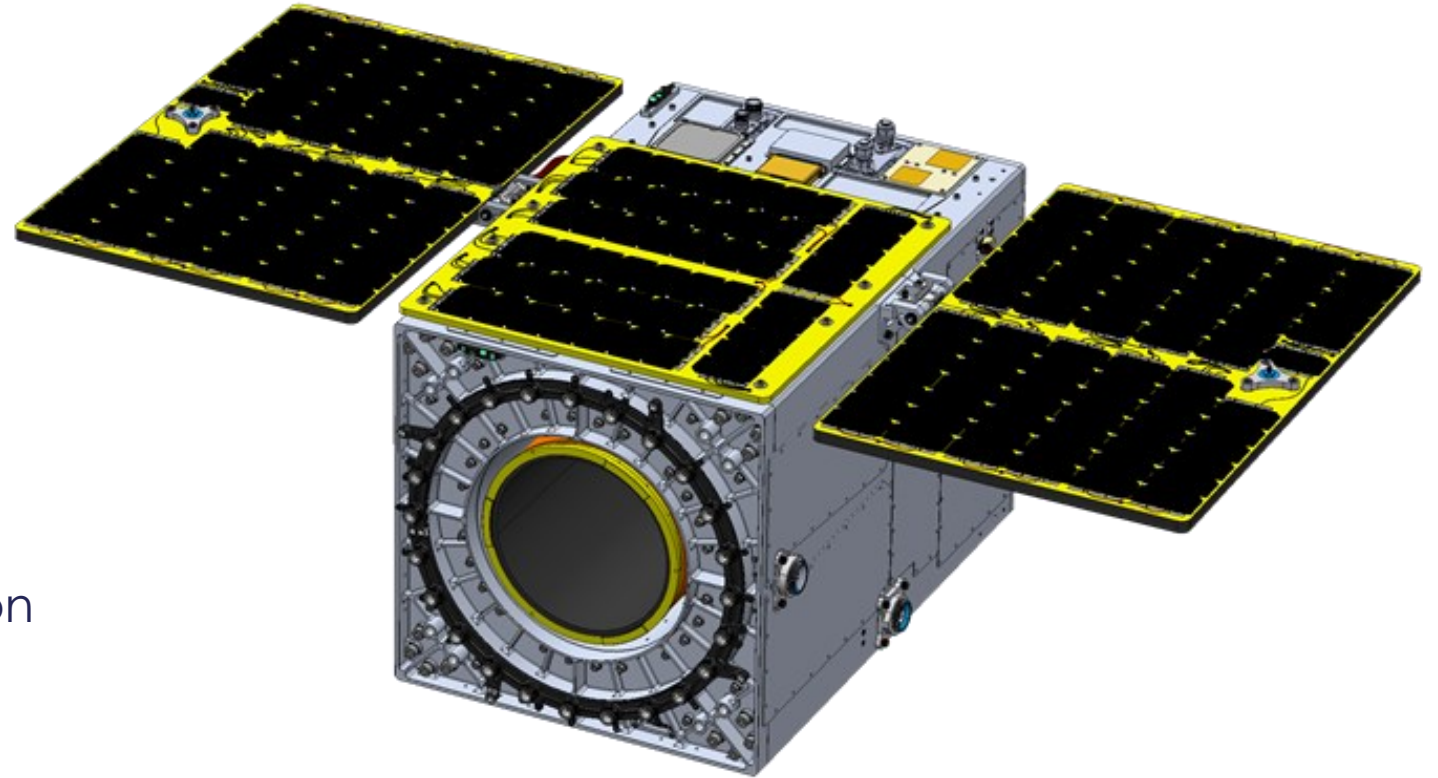
Need for Passivation

Primary objective of passivation:

- Minimize **residual energy**
- Decrease risk of explosions
- Reduce the generation of debris

Main passivation measures:

- Propellant tanks emptying
- Reaction wheels cessation of operation
- **Batteries discharge**



EReBUS Project



Develop and test a passivation method for **Li-ion battery cells** to be integrated into small satellites and CubeSats.

Ensure compliance with the **Space Debris Mitigation** requirement for passivation, without introducing any additional risk during normal satellite operations.

Developed within the framework of the **ESA ARTES** activity 4F.137: ESA TEC-EP, in a collaboration between Argotec (IT) and ABSL-EnerSys (UK).



State-of-the-Art and Trade-offs



Passivation techniques:

- Solar Panels isolation → risk of battery's over-discharge
- Battery isolation → does not guarantee passivation
- **Battery isolation and discharge**

Passivation devices:

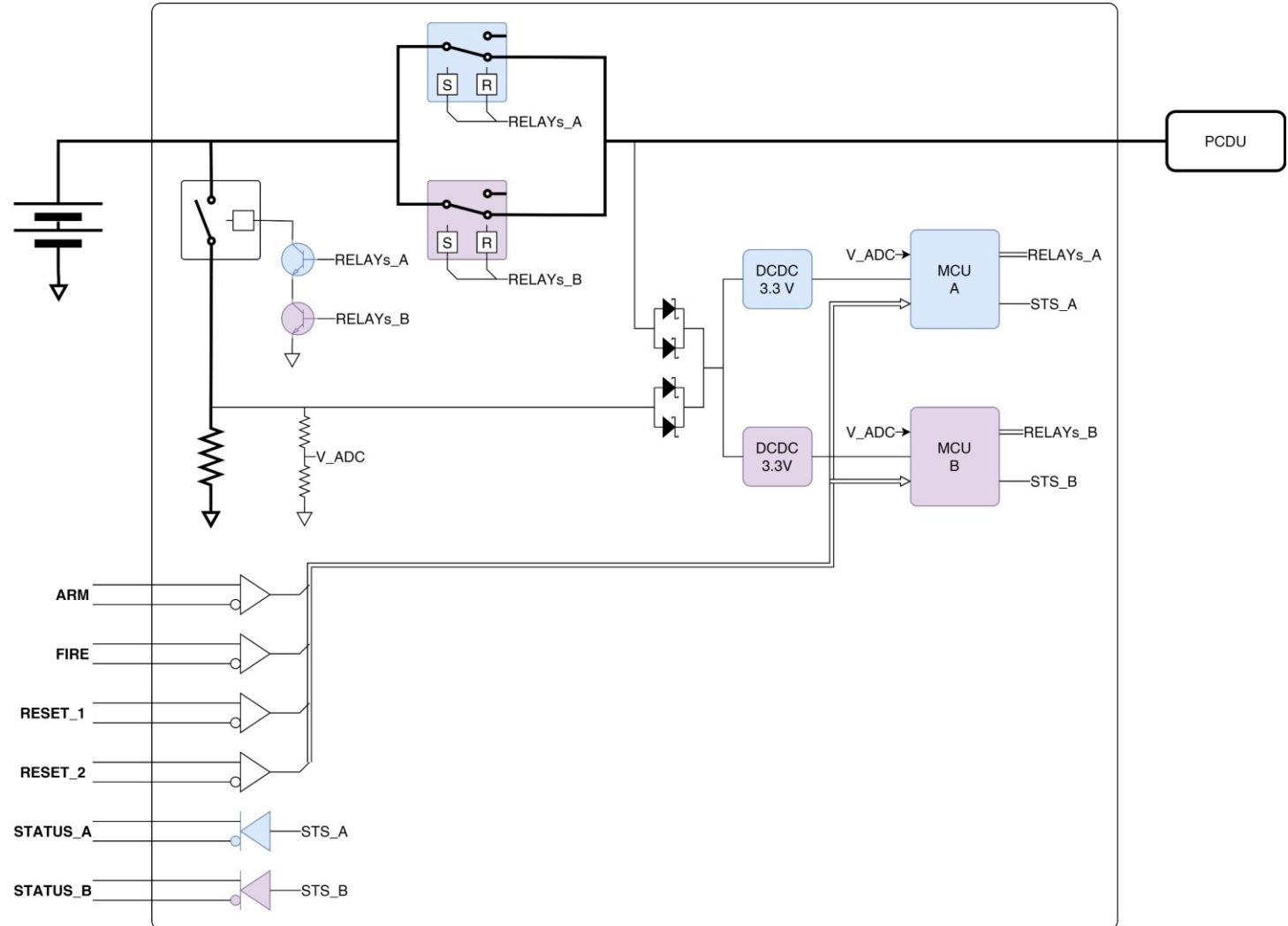
- Bypass switches → only for low voltage lines, non-testable
- Cable cutter → utilizes pyrotechnic explosives, unsafe, non-testable
- Fuse → complex circuit to activate, non-testable
- Solid-state switch → low volume, high power, constantly powered, susceptible to radiation
- **Relay** → radiation resistance, low power consumption, large volume

Passivation Device Architecture

The architecture **prioritizes mission assurance** while guaranteeing successful battery disconnection and passivation.

Key components have been **redundantly** integrated into the passivation device.

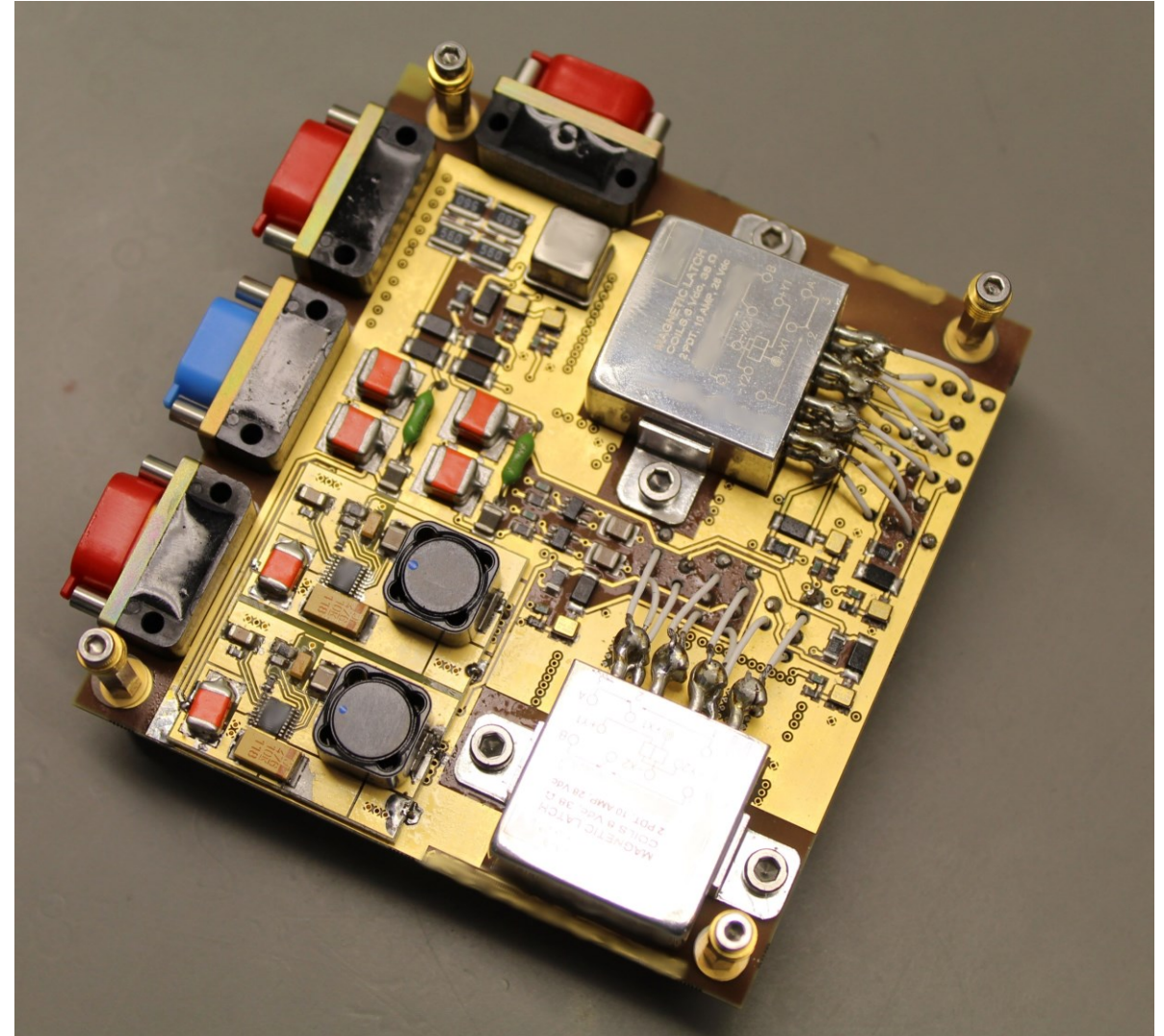
Effective and safe passivation of the battery, mitigating the risk of residual energy and contributing to the overall **compliance** with space debris mitigation regulations.



Passivation Device Features

Electronics main features:

- Compact form factor (PC/104 dimensions)
- Lightweight (160g)
- Compatible with state-of-the-art cells
- Microcontroller-based
- Use of selected radiation hardened parts
- Cost-compatible with CubeSats
- Validated up to 155W (34V or 8A)



Battery's Selection



Evaluation criteria:

- Energy density
- Capacity
- Cycling performance
- Operating temperature range
- Safety features
- Cost

Selected cells:

- COTS LEO cells
- COTS MEO/GEO cells

Characterization tests performed on cells:

- Over-discharge
- Over-temperature

Life Test



Accelerated cycles to replicate EoL conditions

Partial LEO cells cycling:

- Rate: C/2
- DoD: 20%
- EoCV: 4.1V
- Cycles: 10000

Severe LEO cells cycling:

- Rate: C/2
- DoD: 100%
- EoCV: 4.2V
- Cycles: 1860

Partial GEO cells cycling:

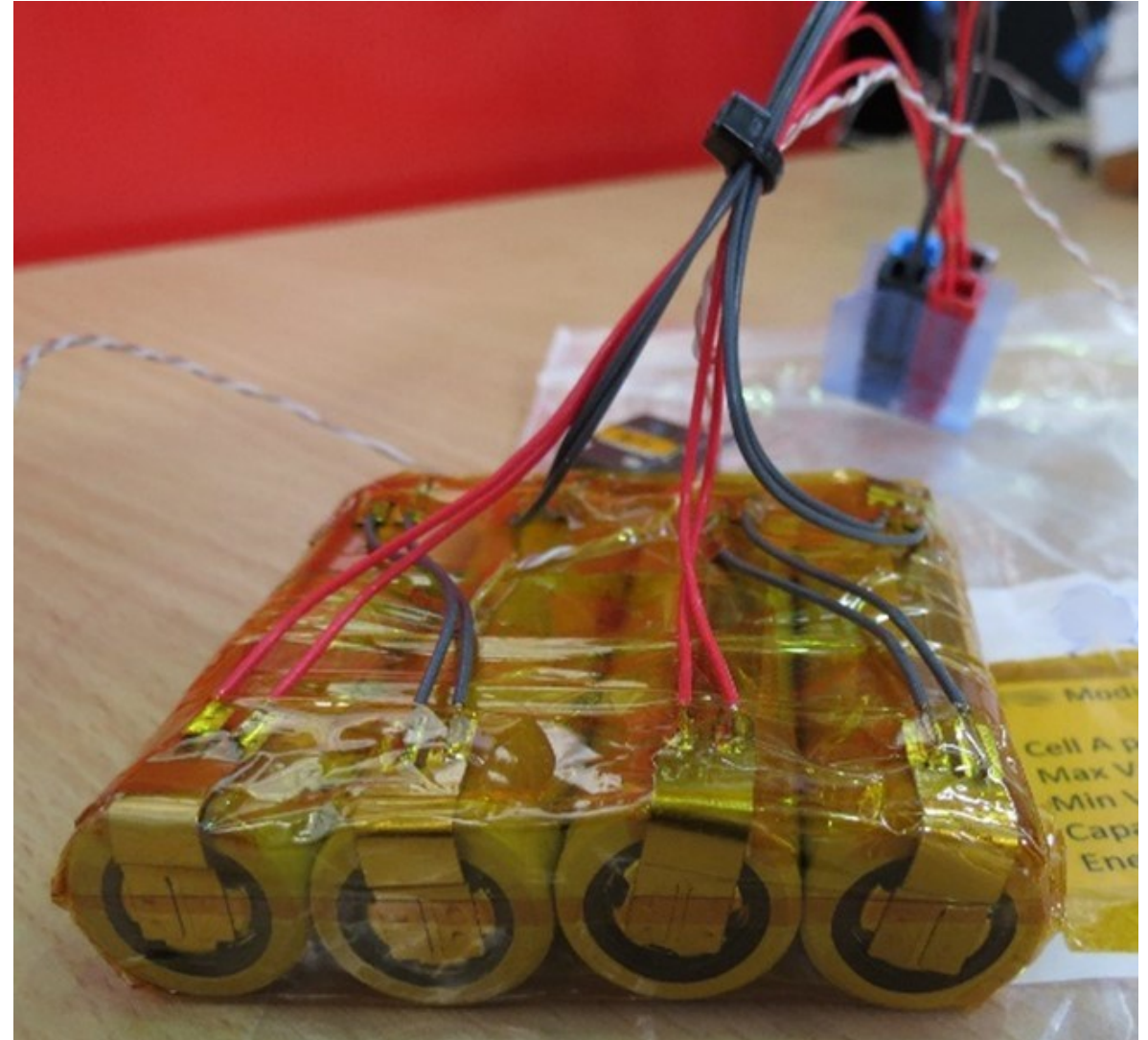
- Rate: C/2 discharge, C/5 charge
- DoD: 40%
- EoCV: 4.1V
- Cycles: 2600

Severe GEO cells cycling:

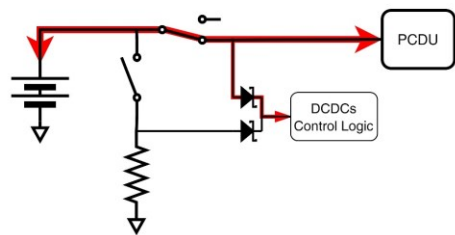
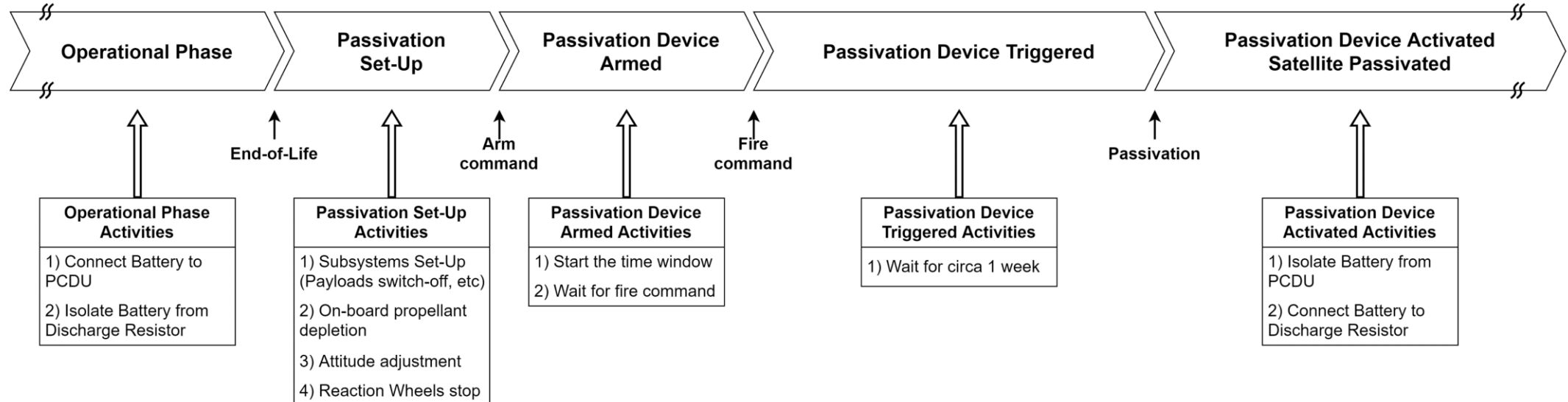
- Rate: C/2 discharge, C/5 charge
- DoD: 100%
- EoCV: 4.2V
- Cycles: 1300

Battery Assembly

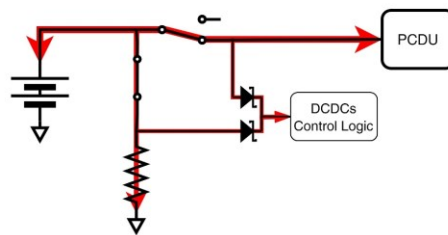
For each cell type a **2s2p** pack has been assembled for integration and testing with the electronics



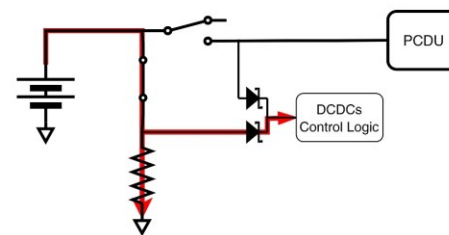
Passivation Sequence



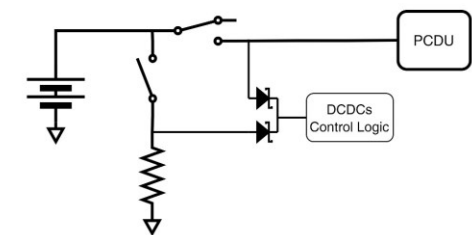
1) SATELLITE OPERATIONAL PHASE



2) OPERATIONAL PHASE TO PASSIVATION PHASE



3) PASSIVATION PHASE

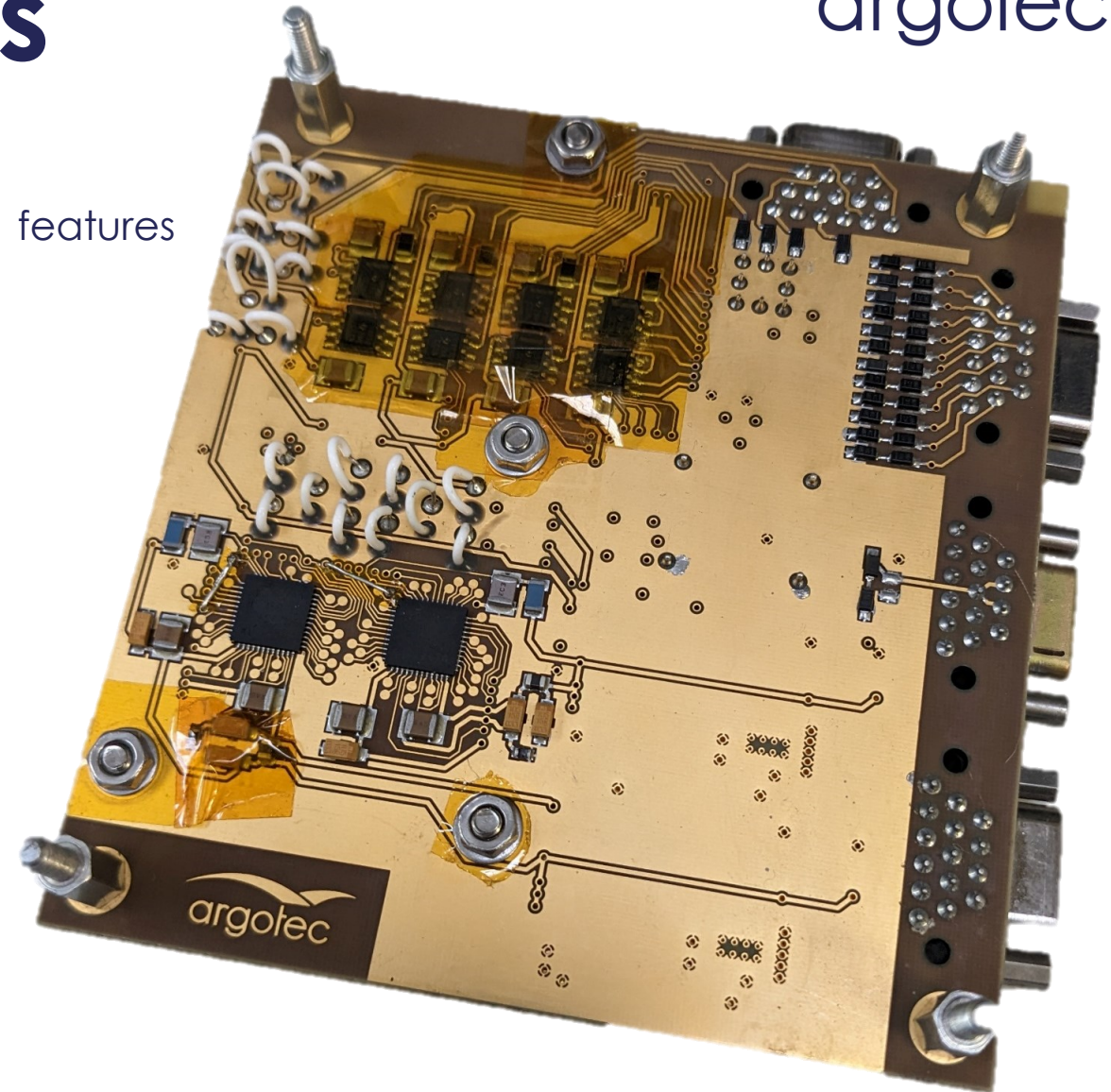


4) SAFE DISPOSAL

Additional Features

Thanks to the **microcontroller** the following additional features are achieved:

- Double activation command
- Abort command
- Status telemetry
- Satellite's watchdog
- Autonomous End-of-Mission procedure



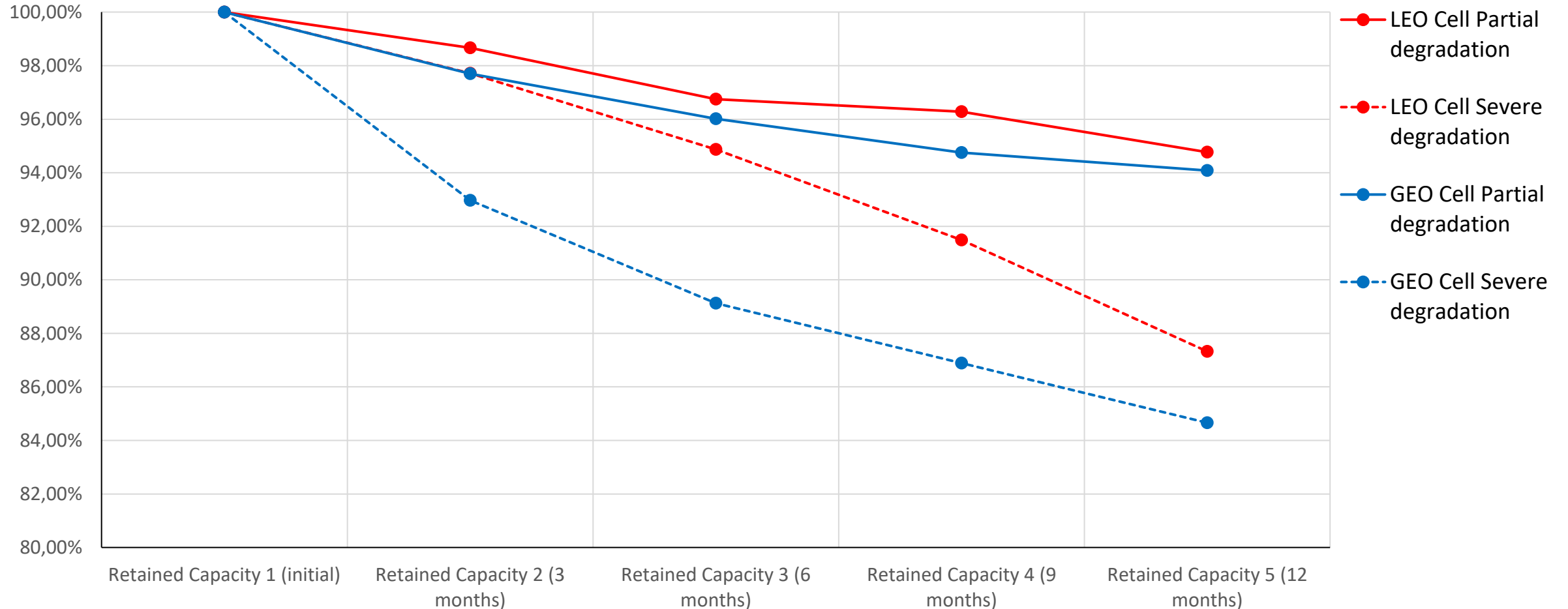
Results: Guidelines



Set of rules developed to allow safe and reliable passivation:

1. Discharge to **0% SoC**, avoid over discharge
2. Avoid high temperatures
3. Prevent recharging of the battery
4. Passivation device shall survive **25 years** at least
5. Critical circuits sections shall be redundant
6. Passivation device shall allow to abort the sequence and restore functionality

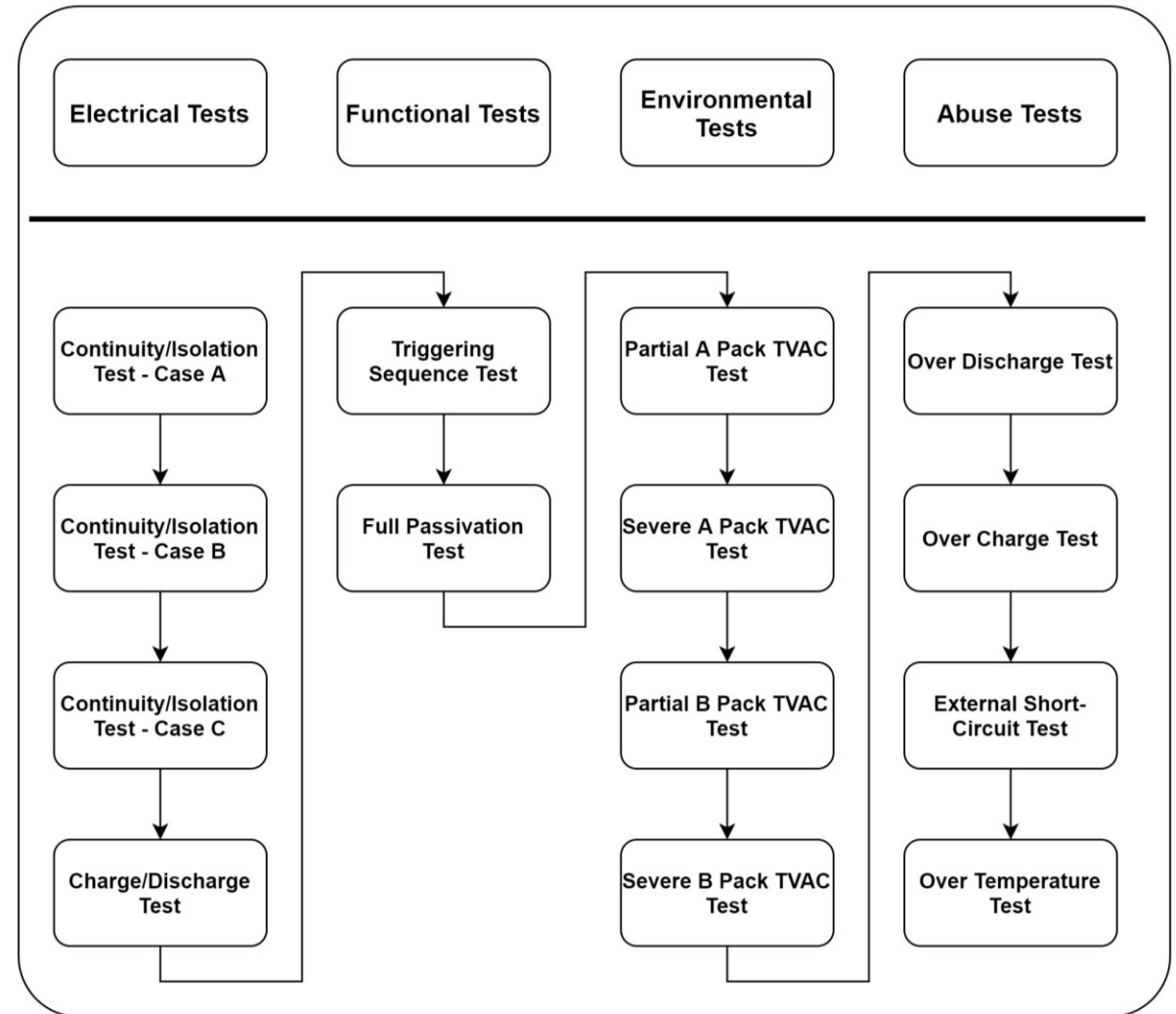
Results: Battery Capacity



Results: Test Campaign

Campaign performed on the electronics integrated with battery packs:

- Electrical → Validated isolation
- Functional → Verified passivation
- Environmental → Thermal vacuum between **-40°C and +60°C**
- Abuse → Evaluated safety mechanisms



Next Steps

The **EReBUS project reached its goals**, identifying passivation needs, characterizing the behavior of modern Li-ion cells and delivering a prototype for the passivation device capable to operate in real-world condition. Next steps include:

- Development of a proper Qualification Model, finalizing flight design
- Selection of maiden flight (**partners are welcome!**)
- In-orbit demonstration of performance and functionalities

Argotec is committed at supporting the development of next-gen constellation: the production of EReBUS devices will happen all-in-house in our new Space Park



davide.istria@argotecgroup.com
emilio.fazzoletto@argotecgroup.com



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THANK YOU