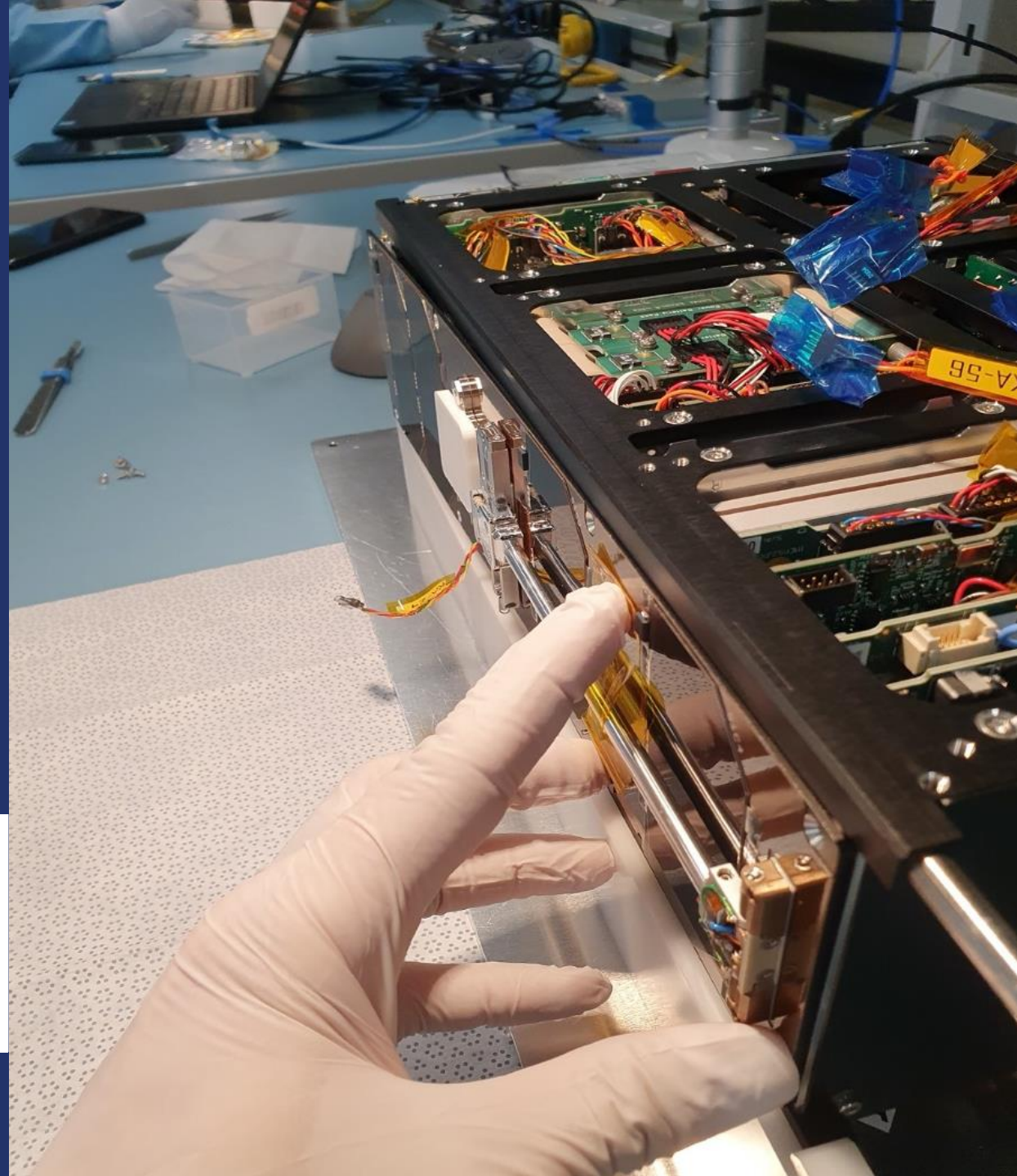


# ICARUS

Towards a VR-based training  
platform for Assembly, Integration  
and Testing

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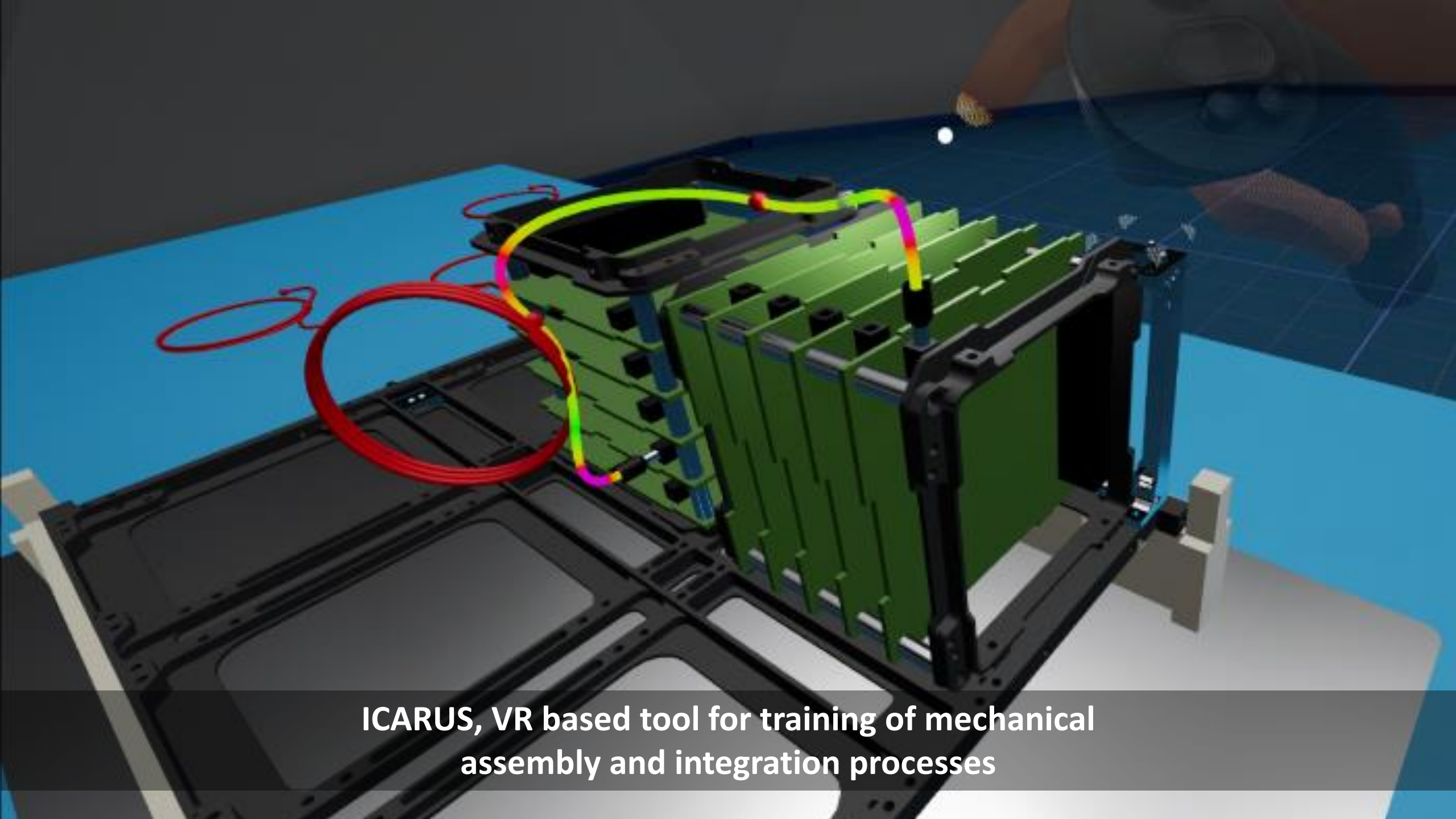
Emiel den Exter





**Satellite Assembly, Integration and Testing (AIT) in practise**

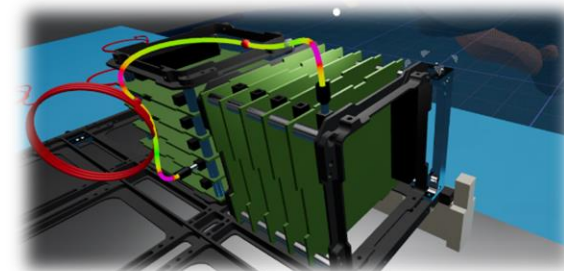




**ICARUS, VR based tool for training of mechanical  
assembly and integration processes**

# ICARUS VALUE PROPOSITION

ID	Job to be done	Current Method	ICARUS value proposition
1	Training for assembly procedures	Use of actual hardware, where the actual moment of training is predefined and fixed in relation to the hardware manufacturing	Virtual training will provide more flexibility in the timing of the training and lower cost by not using actual physical flight hardware for training purposes.
2	Knowledge retention of procedures	Knowledge retention of recurring operations using written guidelines and best practices	Increased knowledge retention of the recurring operations through by virtual training of guidelines and best practices.
3	Support integration of the satellite(s) into the launcher	Employees are asked to work at the launch site for several days or weeks	Training of launcher integration using a virtual representation of the satellite, to be carried out remotely in a collaborative digital environment.



# Demo Video



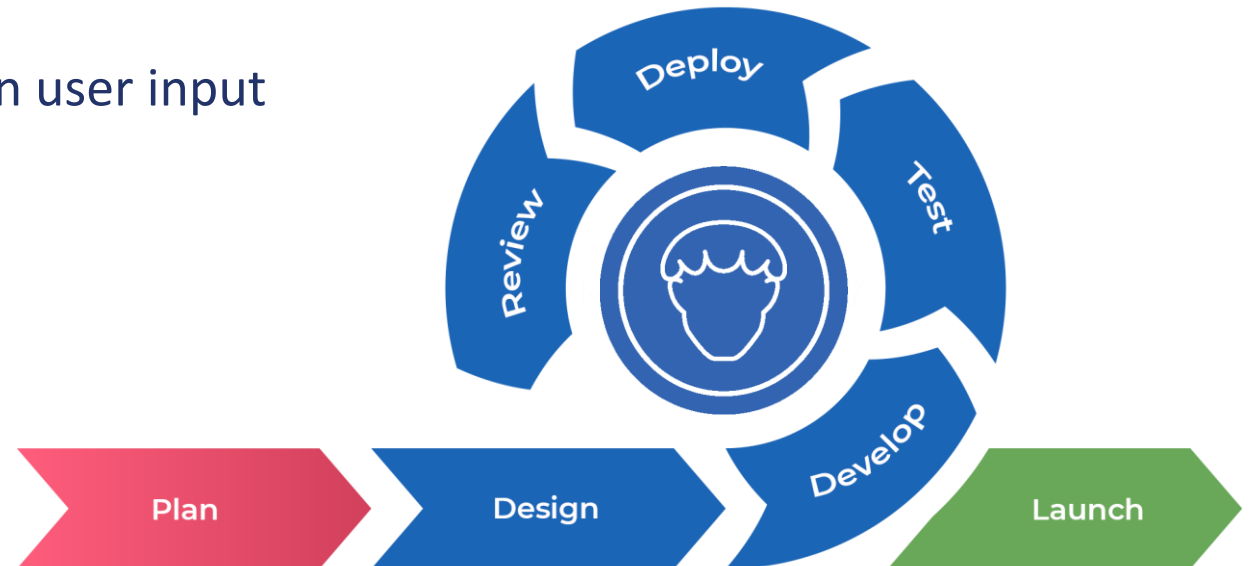


Developing ICARUS MVP as part of an ongoing GSTP project (July 2023 – September 2024)

## PUTTING INTO PRACTISE

Key steps required to develop a VR tool which will be used in practise:

1. Central focus on the users and their needs
2. Good UX/UI at the core of the project
3. Iterative development, adaptive based on user input and feedback





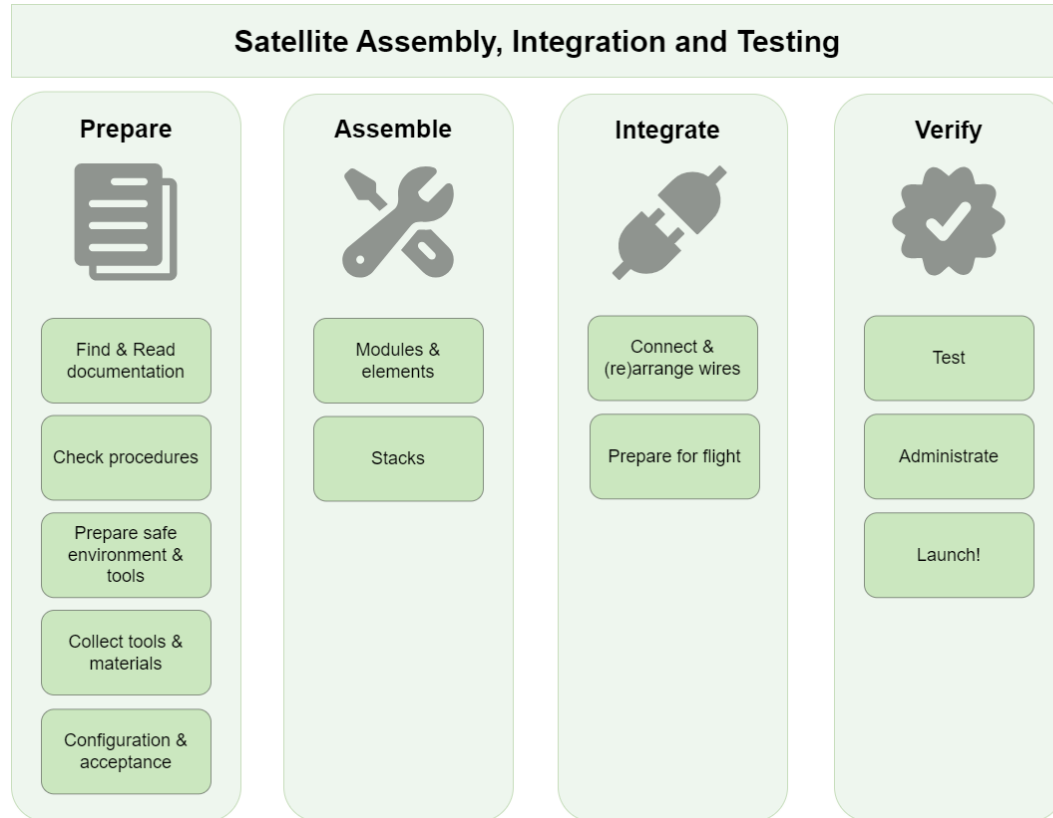
# TRAINING DESIGN



ICARUS requirements strongly based on input from ISISpace



# TRAINING DESIGN



Operational competence profile for  
ISISpace AIT engineering based on  
Training Needs Analysis (TNA)

## Knowledge

- System knowledge
- Safety equipment

## Skills

- Tooling skills
- Procedural skills
- Spatial awareness

## Attitude

- Responsibility
- Safety awareness
- Precise
- Proactive communication

# TRAINING DESIGN

Phases	Steps in scenario
<b>Documentation</b>	
Find & read documentation	<ul style="list-style-type: none"><li>• Show documentation: simplified steps are displayed on a laptop screen.</li><li>• A complete documentation package is available, there is no need to check this documentation in this scenario.</li></ul>
Build/check procedure(s)	N.A.
<b>Preparation</b>	
Prepare safe environment and tools	<p>Before the cleanroom:</p> <ul style="list-style-type: none"><li>• The trainee will have to select a lab coat, beard, <u>hair</u> and shoe covers in the right order (from top to bottom).</li><li>• The trainee will have to clean their own laptop with an air syringe.</li><li>• Attach wrist strap.</li></ul>
Collect tools & materials	<p>In the cleanroom:</p> <ul style="list-style-type: none"><li>• Collect screwdrivers, torque tools, epoxy application and tweezers from storage.</li></ul>
Configuration & acceptance	Check if all required materials for assembly and integration are present.
<b>Assemble</b>	
Modules & elements	Assemble a battery pack.
Stacks	Assemble a power stack.
<b>Integrate</b>	
Segments	<ul style="list-style-type: none"><li>• Mount the power stack on the 6U structure.</li><li>• All other stacks are already placed on the structure.</li></ul>
Connect & (re)arrange wires	<ul style="list-style-type: none"><li>• Connect the power stack to connectors on other stacks, and (re)arrange the wiring such that cables are as short as possible.</li></ul>
Space System	Mount side frames.

Training scenario excerpt



# UX/UI DESIGN

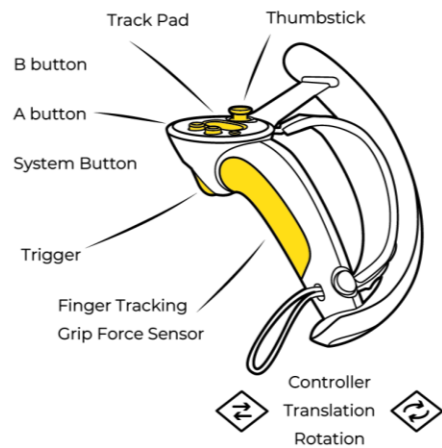
Our approach to UX/UI design for VR applications:







1. Based on requirements training scenario
2. Holistic approach, while keeping things as simple
3. Design runs slightly ahead but often parallel to development
4. Separate UX/UI from software implementation, but not too much
5. Lots of trial and error



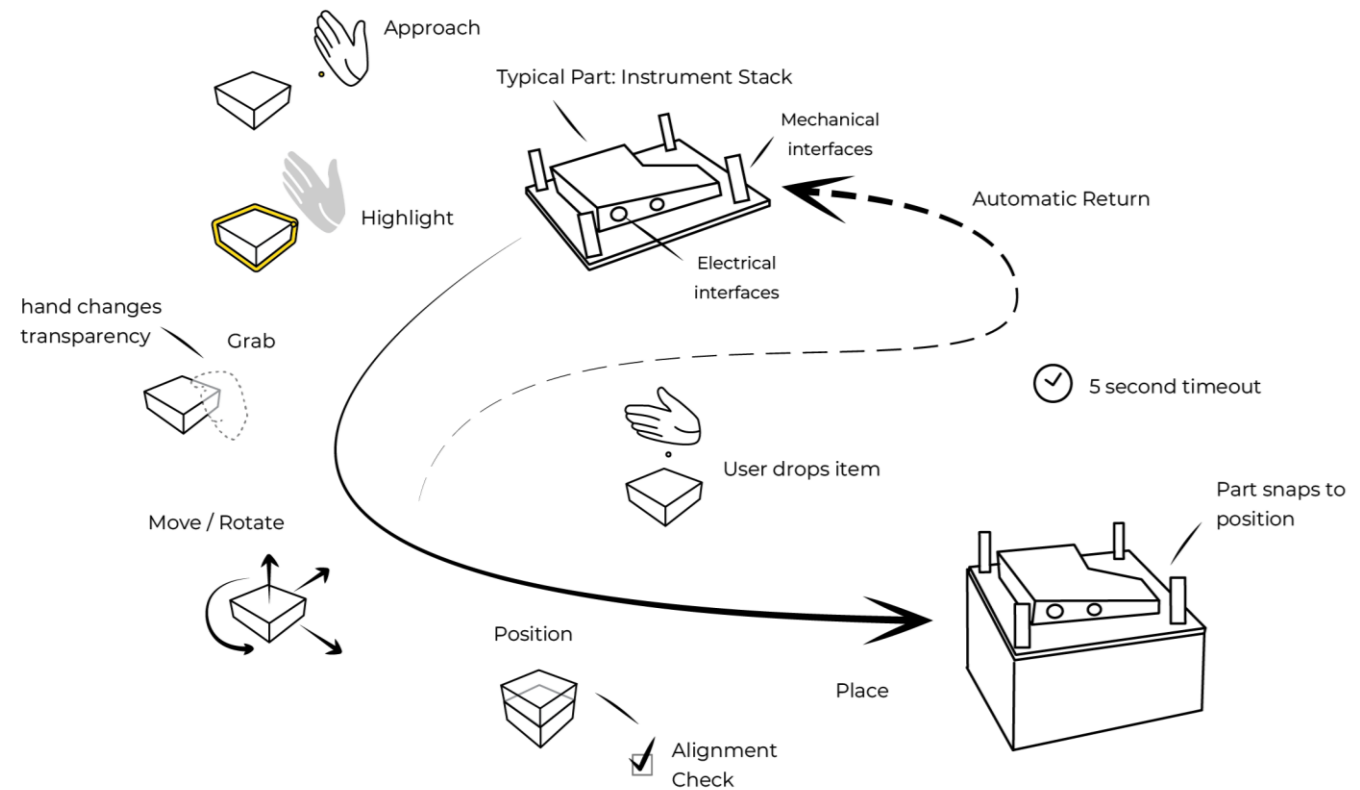
# UX/UI DESIGN EXAMPLES

## Controller Input Fundamentals



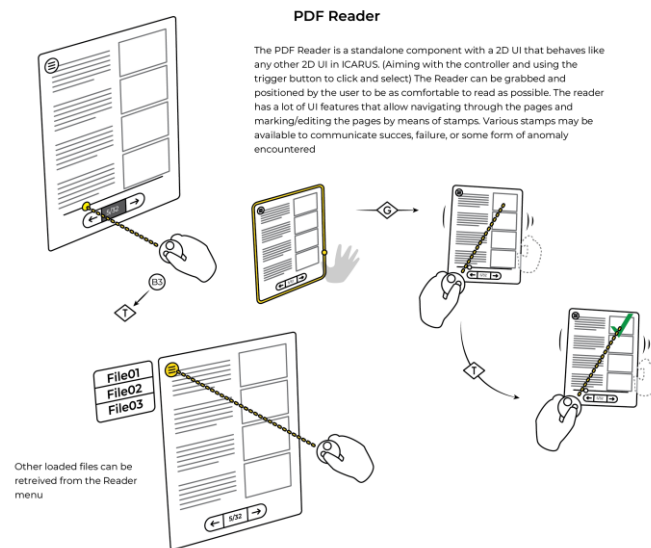
-  Grab - Manipulate objects
-  Trigger - Main (Positive) Action
-  B Button - Secondary (Negative) Action
-  A Button - Menu / Identify - Inspect
-  Control Stick - Locomotion
-  Scroll - Scrolling

## Part interaction and manipulation

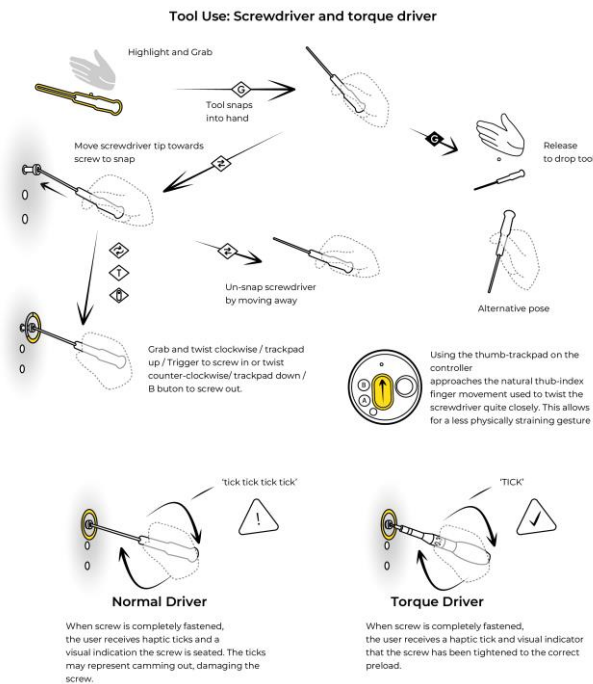


# UX/UI DESIGN EXAMPLES

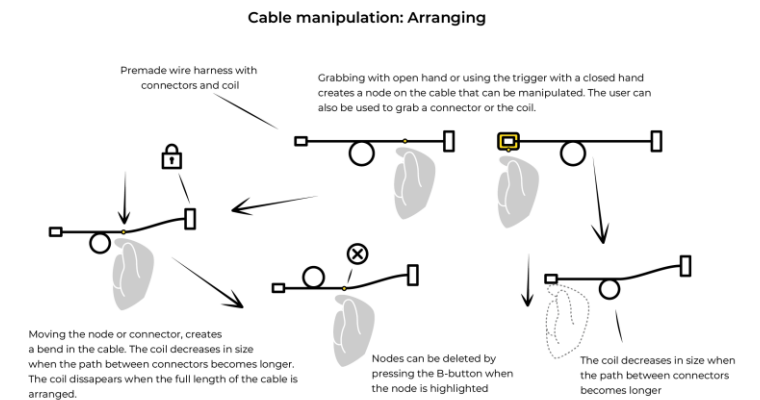
## General functionality



## Tools



## Cables



# VISUAL DESIGN

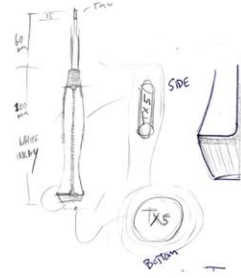


Exploration

## PRECISION SCREWDRIVERS

- Hex tip sizes: M1.6, M2, M2.5, M3, M4

Size	Shaft	Tip
M1.6	Ø3	0.9mm
M2	Ø3	1.5mm
M2.5	Ø3	2mm
M3	Ø4	2.5mm
M4	Ø4.5	3mm



Design

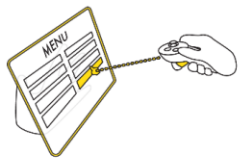
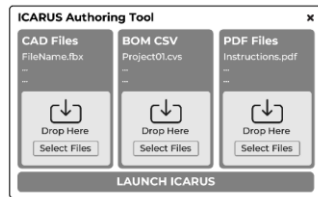


Model



# AUTHORING

## Enabling trainers to create their own training scenarios in VR

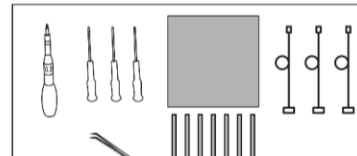
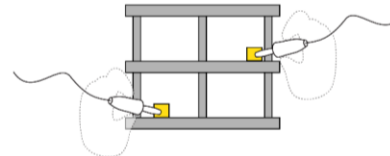
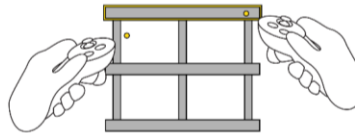


### Desktop

Export STEP from CAD software  
Export BOM from CAD software  
Fasteners (Type, Size, Thread length)  
Wires (Length, Gauge, Connectors)  
Load model into ICARUS  
Load PDF into ICARUS  
Load BOM into ICARUS  
Start ICARUS

### Put on VR Headset

### Choose VR environment



### Navigate to Model / Generate model in environment

### Setup / Interact with model for training

Define the assembly procedure (possibly in reverse order)  
Define fasteners (if automation is not implemented).

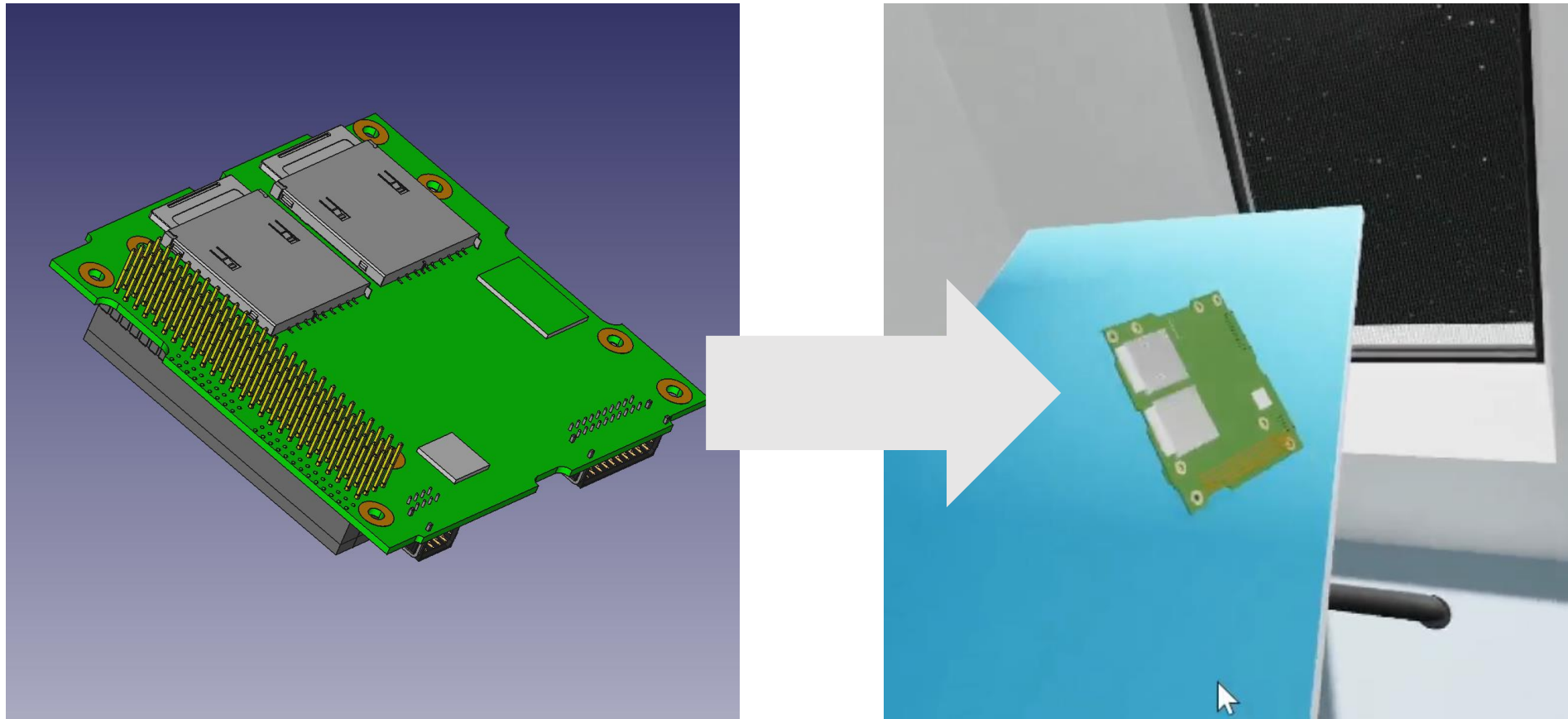
### Setup Wires

Place connectors and route wires (wires can be undefined length for this step, and fixed length once the trainer is happy with the routing).

### Prepare Worksite

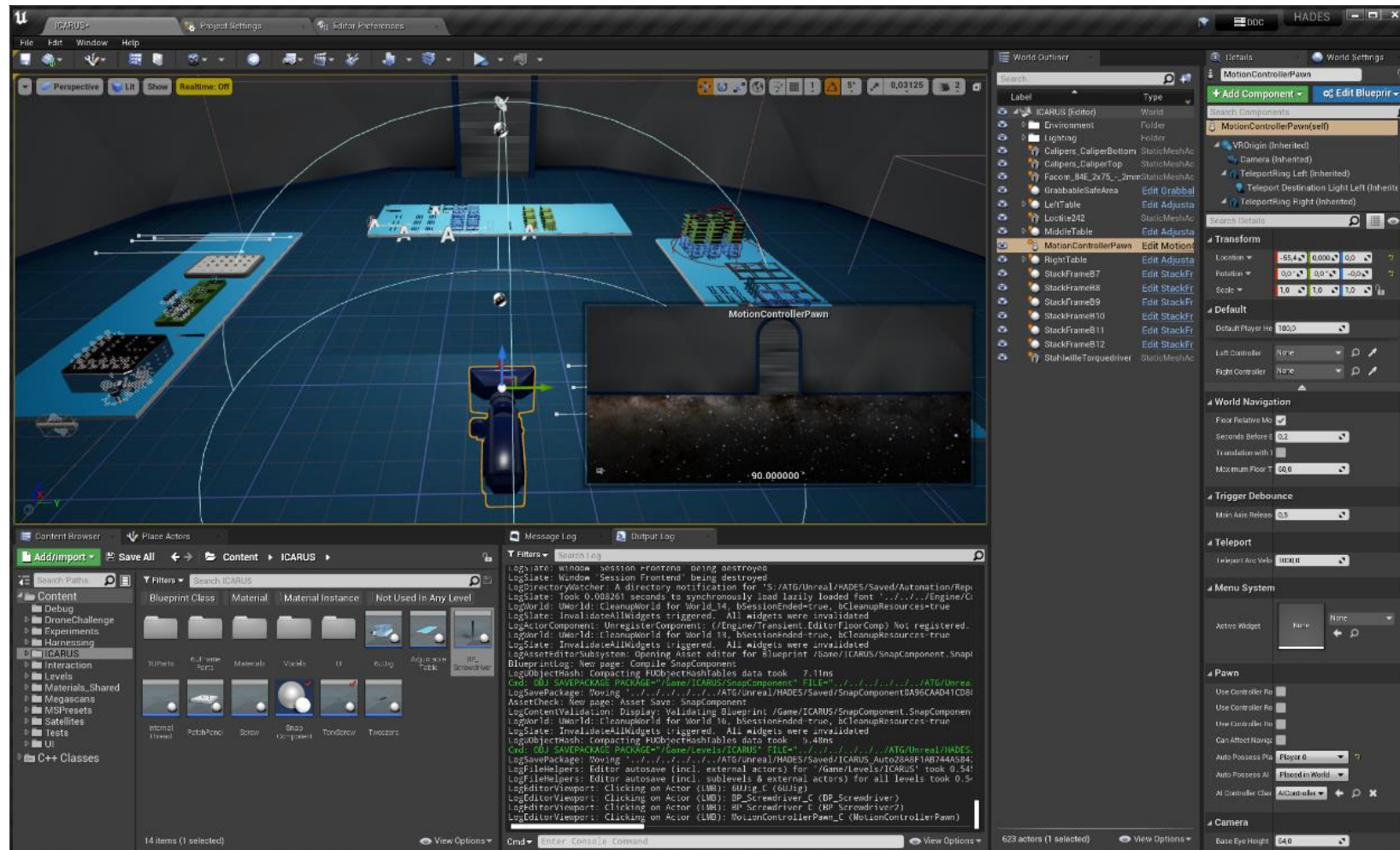
Place components, tools and fasteners on table as needed at the start of the training  
Set PDF viewer to the right page  
Save Layout / Training  
Exit VR

# AUTHORING



Importing models from STEP files

# IMPLEMENTATION





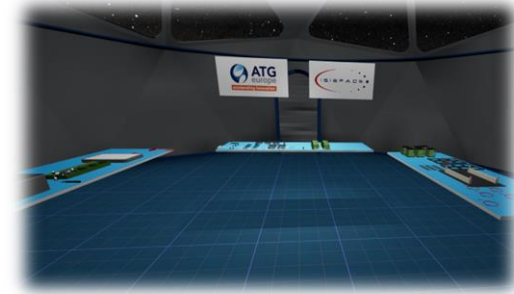
# SCHEDULE

2022: Derisk

July 2023: GSTP start

Dec 2023: ESA AR/VR workshop

Sep 2024: MVP release



See you in the demo booth!

**GRID-STIFFENED STRUCTURES**

**FOR A NEW ERA OF SPACE EXPLORATION**

