

# Microdosimetry and the Single Neutron

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# Outline

- Background
- Radiation transport models
- Device physics models
- Issues relating to interfacing the two and some results
- The M<sup>2</sup>EDUSA (Microdosimetry in Micro-Electronics Devices for Upset Simulation using ATLAS) framework
- Conclusions

# Background

- SEEs may become a major factor limiting the reliability of future microelectronics
- The increasing susceptibility and range of single event effects is driven by:
  - Trends in microelectronics towards smaller feature sizes
  - Increase bandwidth of electronics (transients are now amplified and latched)
- Effects are now observed in avionic systems and at sea-level
- SEE in the atmosphere are driven by the neutron flux induced by cosmic-rays and solar flare particles, which undergo nuclear interactions in the active semiconductor or nearby materials

# Background

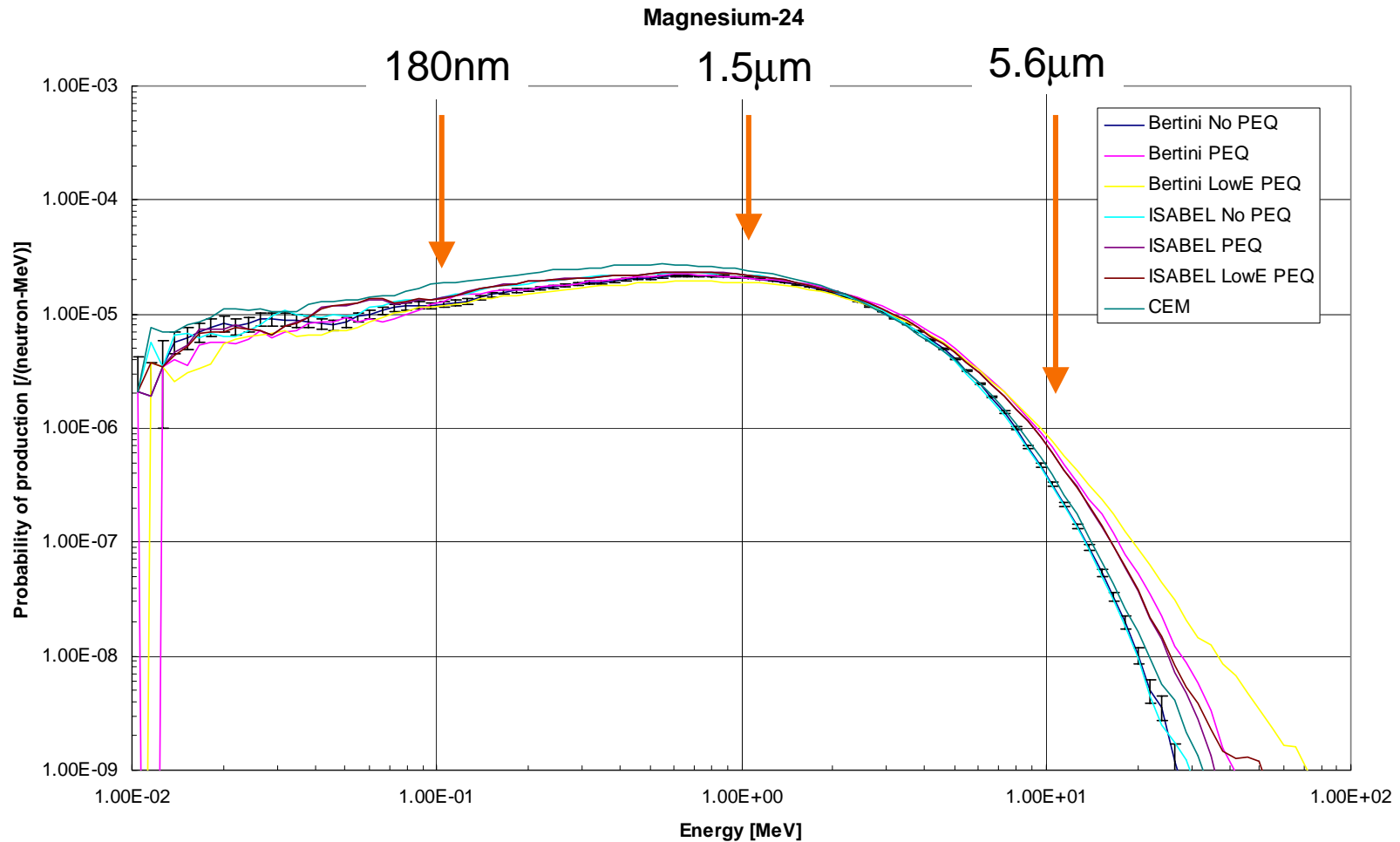
- Currently, the only accurate way to quantify device susceptibility is to use particle beam facilities
  - Expensive
  - Conditions for irradiation may not relate directly to operational conditions (bias, frequency, *etc*)
  - Does not lead directly to understanding of key physical processes driving effect

*Most common models for SEE predictions rely on approximating device feature to parallelepiped, but still require experimental data*

# Application of Radiation Transport

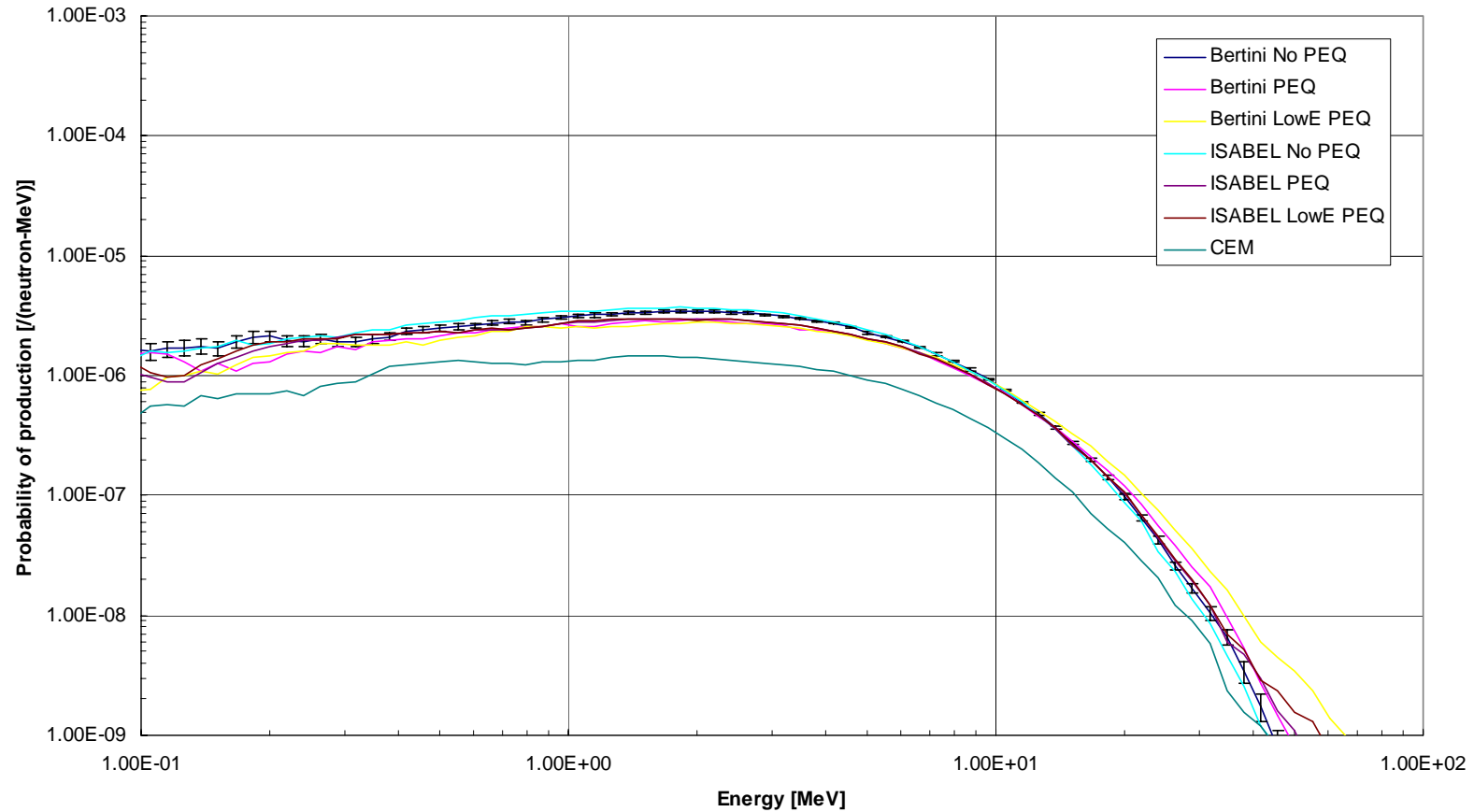
- Initial work undertaken using:
  - MCNPX intranuclear cascade models to treat neutron-nuclear interaction
  - Ionisation from these nuclear events then treated using low-energy EM
- Extensive data-base of neutron-nuclear events built-up over 1 MeV to 10GeV for silicon and SiO<sub>2</sub>
- Then we got G4BinaryCascade / G4ClassicalCascade ....

# Results from MCNPX for $^{24}\text{Mg}$ energy spectrum from n-Si interactions

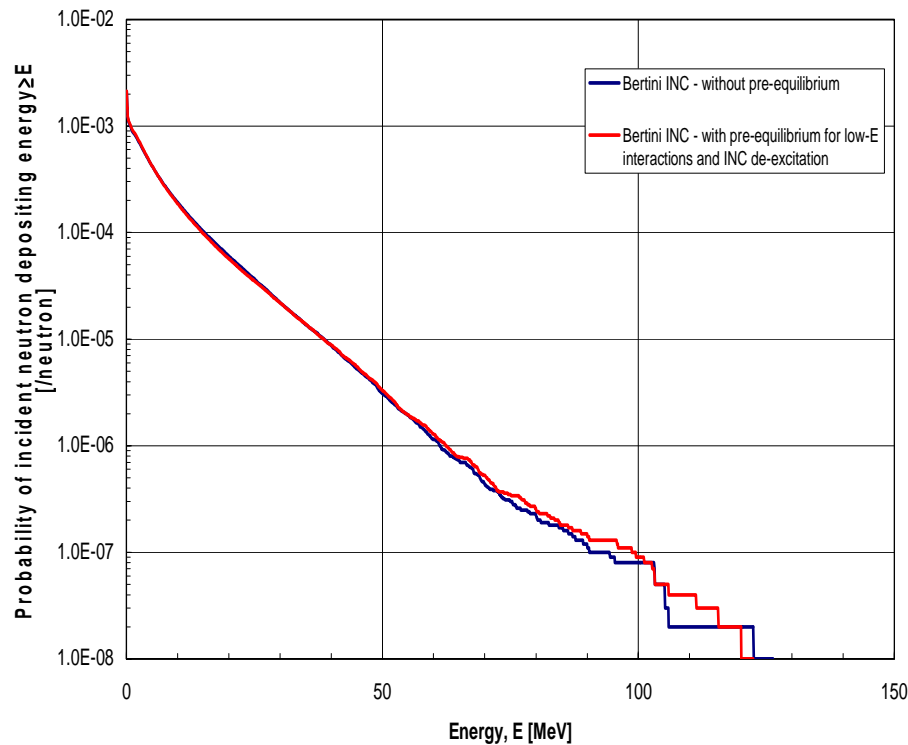


# Results from MCNPX for $^{16}\text{O}$ energy spectrum from n-Si interactions

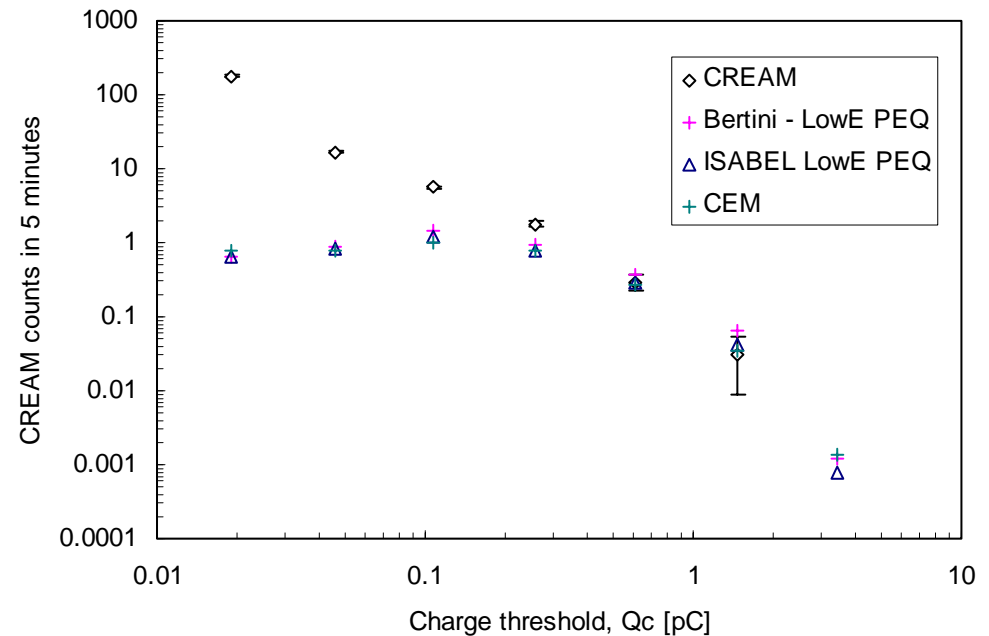
## Oxygen-16



# CREAM Boeing 767 Measurements vs Predictions (I)

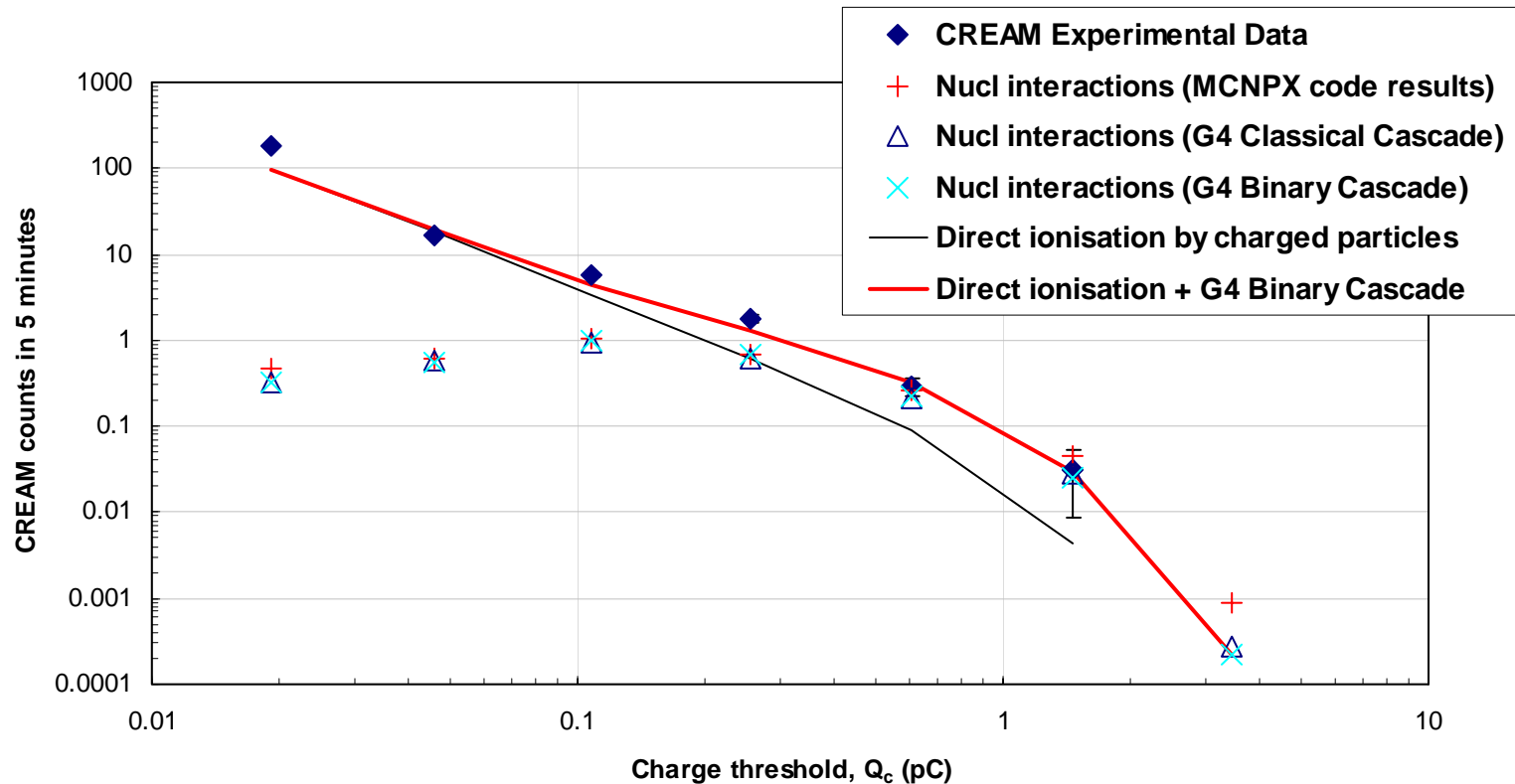


*Is there a difference? Results from MCNPX for energy-deposition spectra shows surprising independence of model*

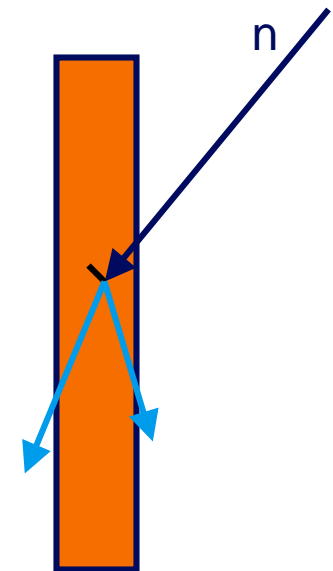
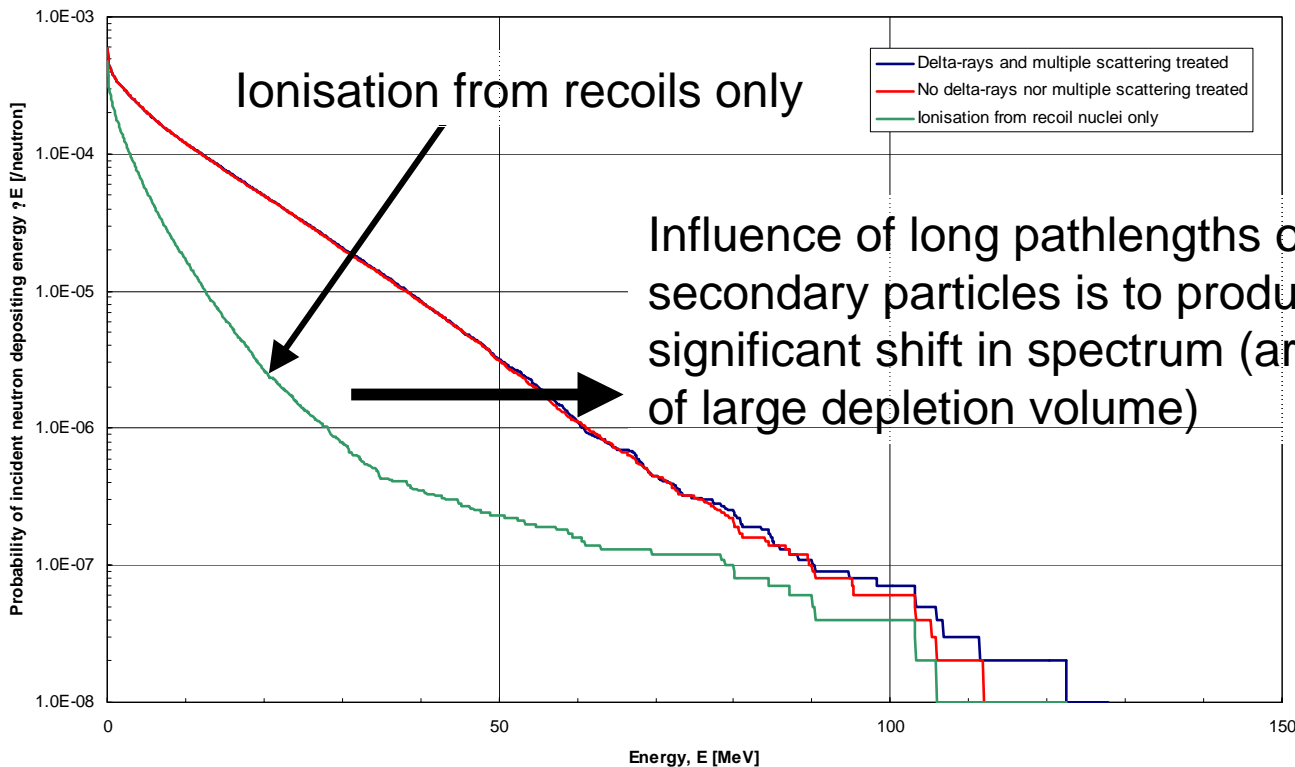
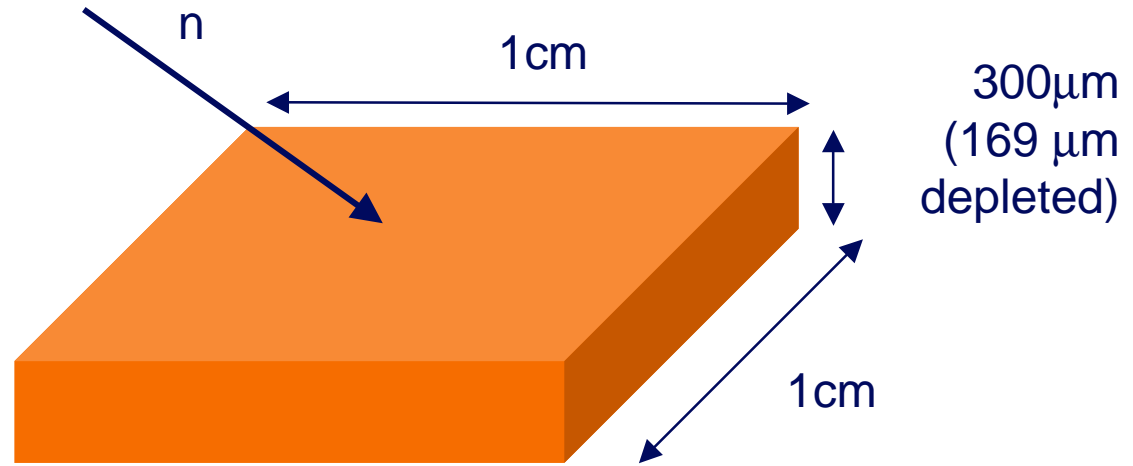




# CREAM Boeing 767 Measurements vs Predictions (II)

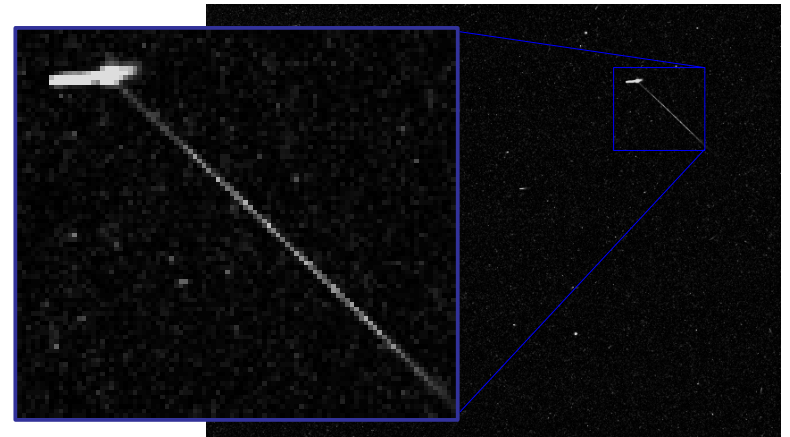


CREAM PIN diode chosen due to good, statistically accurate data from Concorde and Boeing 767 flights, simple geometry, and energy deposition spectra



# CMOS Active Pixel Sensor

- APS with  $5.4\mu\text{m} \times 5.4\mu\text{m}$  pixel interval
- Irradiated at TRIUMF with 63-352 MeV protons
- Initially results appeared anomalous until after correction for actual photo-diode area ( $\sim 1/4$  of "pixel" area) and calibration by pulse laser



# CMOS Active Pixel Sensor

Energy	Experiment (provisional)	Geant4 Binary Cascade	MCNPX ISABEL
62.9 MeV	$4.8 \times 10^{-5}$	$5.5 \times 10^{-5}$	$5.0 \times 10^{-5}$
105 MeV	$4.9 \times 10^{-5}$	$5.4 \times 10^{-5}$	
224 MeV	$3.8 \times 10^{-5}$	$4.8 \times 10^{-5}$	$4.1 \times 10^{-5}$
352 MeV	$3.6 \times 10^{-5}$	$4.8 \times 10^{-5}$	$4.1 \times 10^{-5}$

- Number of events in APS from nuclear interaction in Si or glass, per incident proton
- Note ~50% events from interactions in glass
- Mean track-lengths 40 $\mu$ m (measured) and 25-30  $\mu$ m (model)

# Categories of Device Simulator

- Finite element drift-diffusion & energy-balance, considered to accurately represent today's devices
  - SILVACO ATLAS tools (S-PISCES and DEVICE-3D)
  - Synopsis (MEDICI and TAURUS codes)
  - ISE (DESSIS)
- Monte Carlo tools (not developed commercially)
  - IBM DAMOCLES
- Quantum transport equation solutions

Slow

Slower

Slowest?

# Radiation Transport versus Device Modelling

## Radiation transport

Geant4 - Monte Carlo

$10^5$  nuclear events in hours

Infer from many events at a boundary or in a volume

vs

## Device physics simulators

Finite element (commercial)

one event in several hours

Must calculate quantities at point in space and time

- There is a basic incompatibility of the two modelling approaches
- One approach to resolving this issue is compromise device physics (ignore Poisson's eq to increase speed) and implement as MC
- Otherwise - DON'T TRY TO INTEGRATE THE TWO

# Ion-Track Modelling

- Models such as SILVACO's ATLAS incorporate a number of models to simulate ionisation track, but reliant upon user providing correct parameters:
  - Extension of physics for photo-current generation
  - Radial dependence:
    - Radial step-function
    - Constant e-h density up to user defined radius, then radial Gaussian or exponential fall-off
    - Power law up to user-defined radius, then zero
    - (Note that a better fit is usually considered to be power-law at low radii, then Gaussian at large radii)

# Ion-Track Modelling

- e-h density dependence on path-length,  $l$ :

$$\rho(l) \propto \rho_1 (a_1 + a_2 l + a_3 e^{a_4 l}) + \rho_2 b_1 (b_2 + b_3 l)^{b_4}$$

- We are more use to expressions for  $dE/dx$  as a function of energy, as reported by Zeigler and ICRU
- Temporal dependence:
  - Gaussian
  - $\delta$ -function
- Constructing a distribution of particles representing nuclear interaction of a primary with recoiling nucleus and several secondaries + multiple scattering and ionisation losses is non-trivial



# Ion-Track Modelling

- Several analytical models and fits to models available to determine the dose distribution around an ion track, integrated over the secondary electron spectrum
  - Based on the expression:

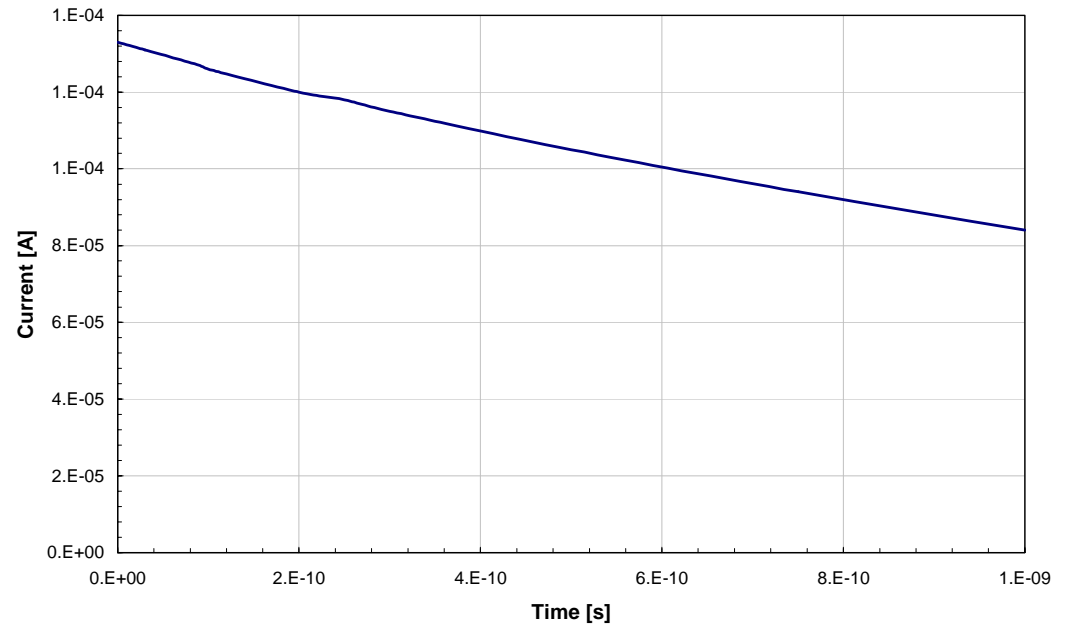
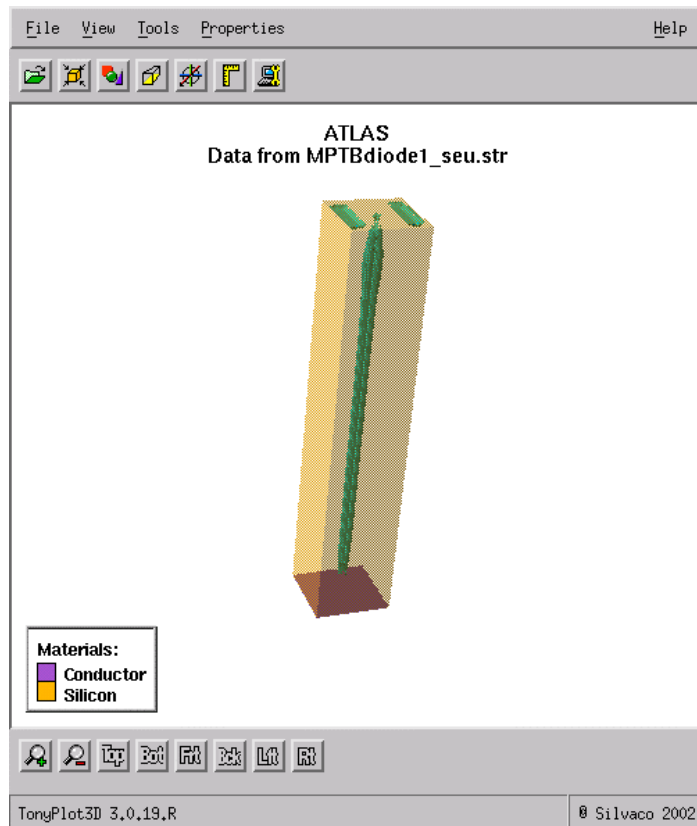
$$D = -\frac{1}{2\pi t} \sum_{i=1}^j \int_{w_i}^{\omega_m - I_i} \left[ \frac{\partial W(t, w)}{\partial t} \eta(t, w) + W(t, w) \frac{\partial \eta(t, w)}{\partial t} \right] \frac{dn_i}{dw} dw$$

- Original work undertaken by Kobetich and Katz, but many other algorithms & fits to data since then, with various merits

# Ion-Track Modelling

- Obviously Geant4 produces 3D ion-tracks based on SOTA stopping power models and multiple scattering
- Geant4 can simulate ionisation of ions down to a few keV and electrons and photons to a few 100's eV (this includes the production of  $\delta$ -rays from ionisation)
- Use a mixture of both approaches to extrapolate the dose (and electron-hole production) from an Monte Carlo ion-track or nuclear interaction tracks to the required (x,y,z,t)
- Current model for e-h density from electron is crude (intend to improve this based on better expression of the  $\delta$ -ray spectrum)

Simple  $\alpha$ -particle interaction simulation to verify correct charge collection.  $\alpha$ -particle energy 100 MeV, section of MPTB-type diode (500 $\mu$ m depletion depth)



Integral of current = 0.31 pC  
Expected charge generated = 0.37 pC

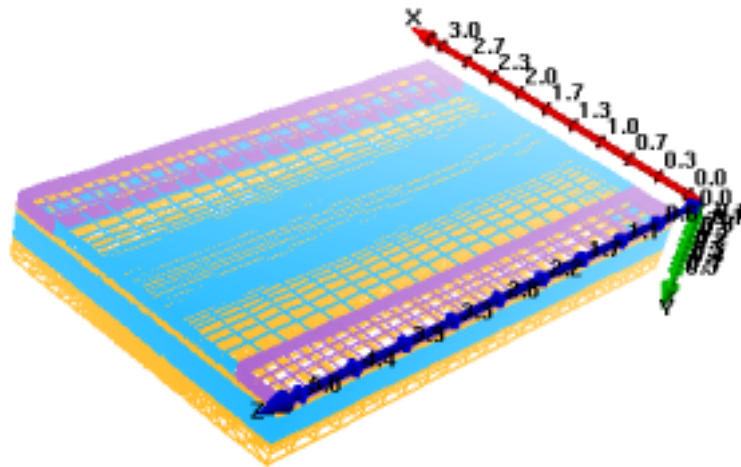
# Geometry Input

- Geometry input is in terms of mesh-file
- ATLAS-geometry interpreter established in Geant4
- Includes data-base of typical materials used for semiconductors

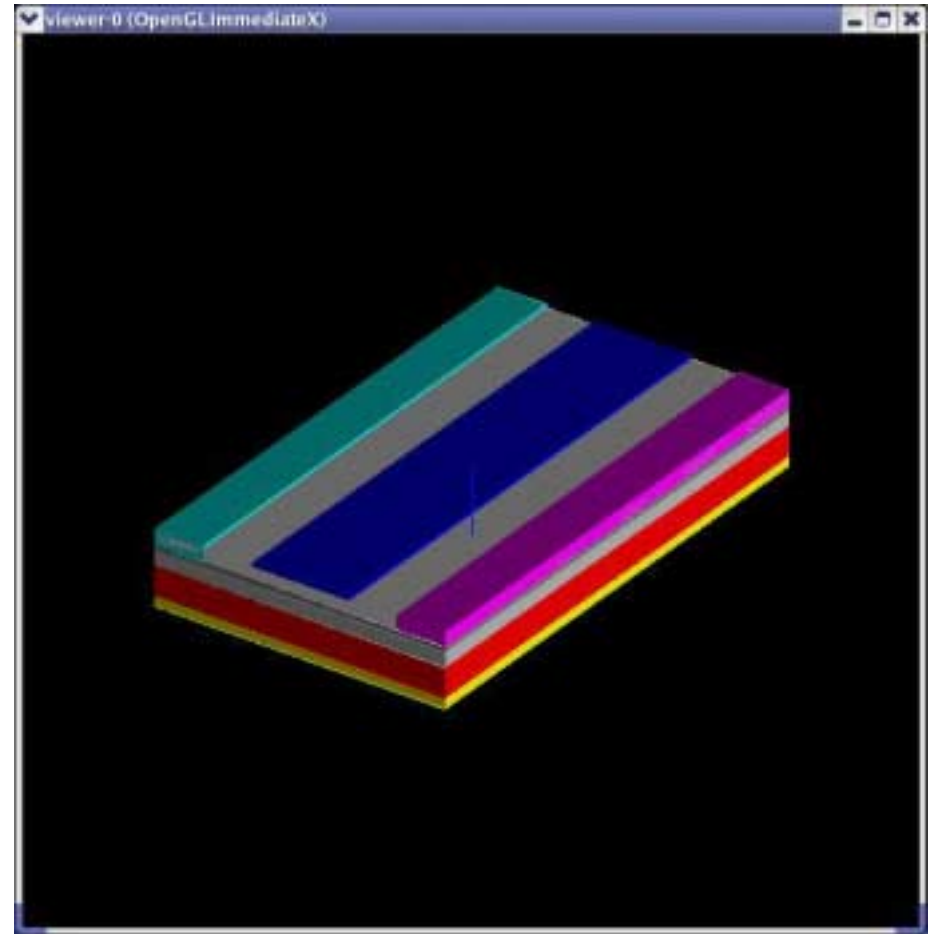
```
#
# SECTION 1: Mesh Specification for simple MOSFET
#
#
mesh three.d space.mult=1.0
#
x.mesh location = 0.0          spacing = 0.25
x.mesh location = 1.15        spacing = 0.02
x.mesh location = 1.5         spacing = 0.05
x.mesh location = 1.85        spacing = 0.02
x.mesh location = 3           spacing = 0.25
#
y.mesh location = -0.12        spacing = 0.025
y.mesh location = 0.00         spacing = 0.025
y.mesh location = 0.025        spacing = 0.2
y.mesh location = 0.05         spacing = 0.005
y.mesh location = 0.3          spacing = 0.01
y.mesh location = 0.5          spacing = 0.1
#
z.mesh location = 0.0          spacing = 0.25
z.mesh location = 5.0          spacing = 0.25
#
# SECTION 2: Structure Specification
#
region num=1 y.min=-0.12 y.max=0.0 material=SiO2
region num=2 y.min=0.0 y.max=0.05 material=Silicon
region num=3 y.min=0.05 y.max=0.3 material=SiO2
region num=4 y.min=0.3 y.max=0.5 material=Silicon
#
electrode num=1 name=gate x.min=1 x.max=2.0 y.min=-
0.15 y.max=-0.12 z.min=0.0 z.max=5.0
electrode num=2 name=source x.min=0.0 x.max=0.5
y.min=-0.15 y.max=0.0 z.min=0.0 z.max=5.0
electrode num=3 name=drain x.min=2.5 x.max=3.0
y.min=-0.15 y.max=0.0 z.min=0.0 z.max=5.0
electrode num=4 name=substrate bottom
#
doping          uniform conc=1.75e17 p.type reg=2
doping          gauss n.type conc=1e20 char=0.2
lat.char=0.05 reg=2 x.r=1.0
doping          gauss n.type conc=1e20 char=0.2
lat.char=0.05 reg=2 x.l=2.0
doping          uniform conc=1e15 p.type reg=4
```

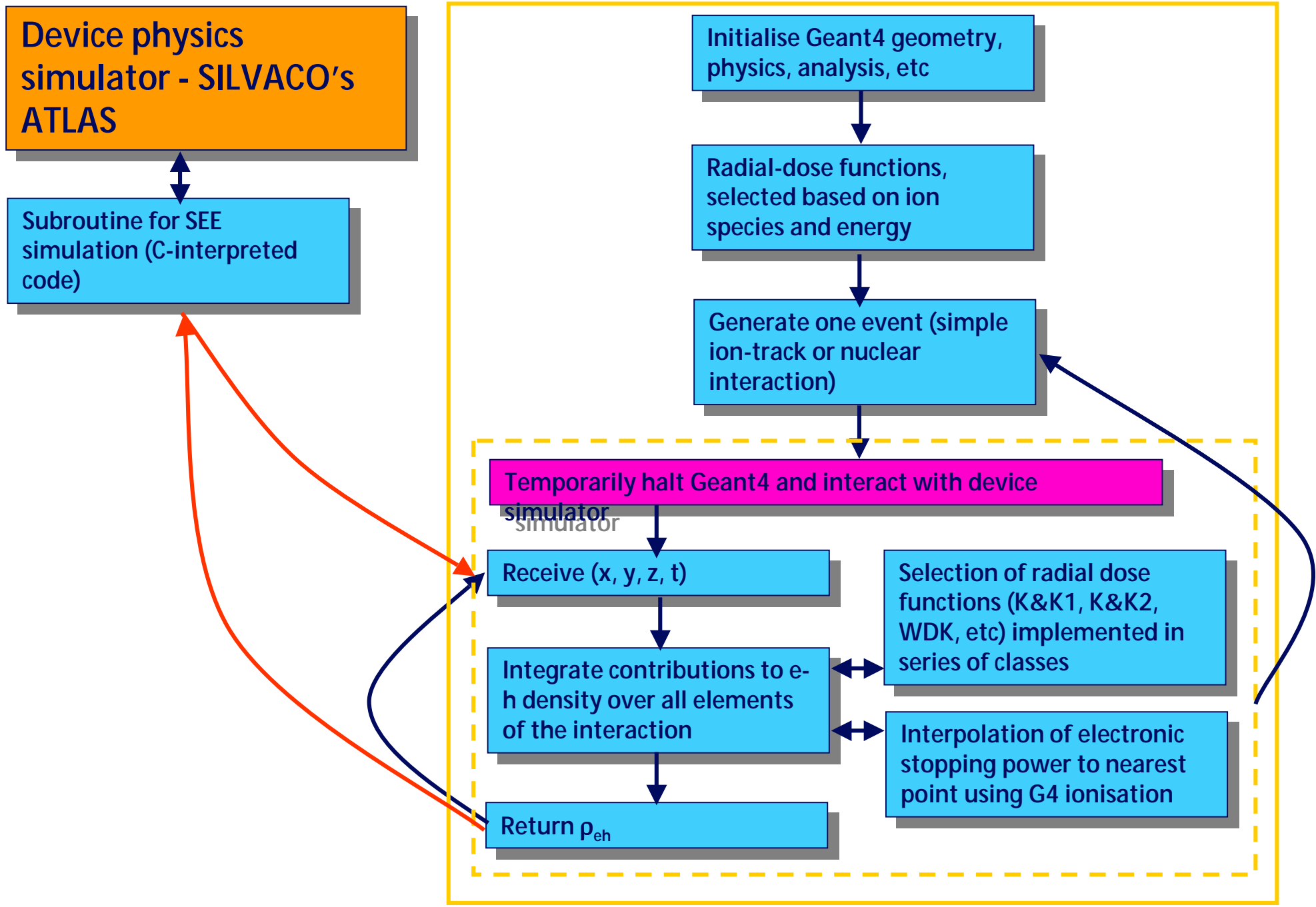
# Geometry Input

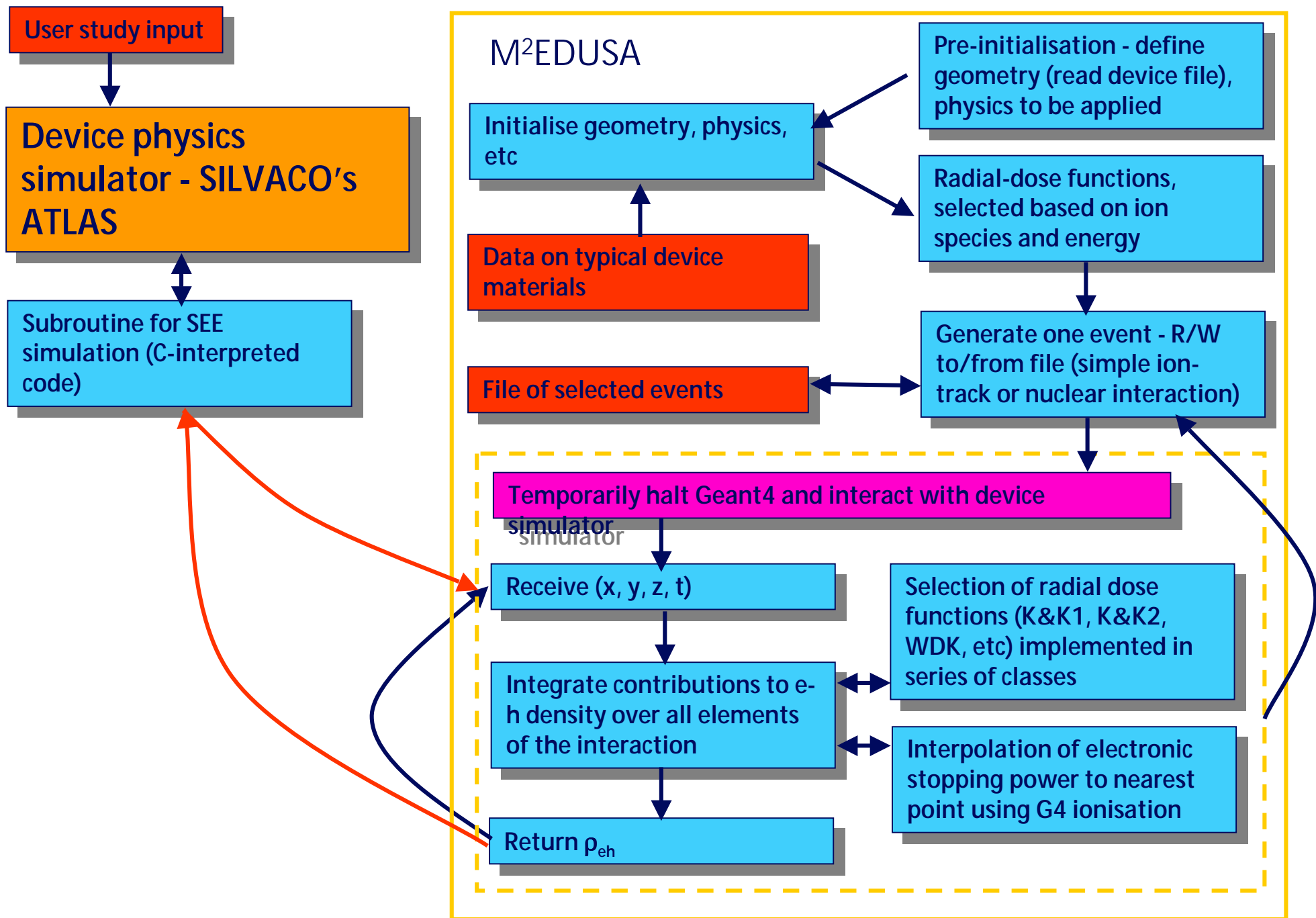
ATLAS  
Data from MOSFET.str



Materials:	
	Conductor
	Silicon
	SiO <sub>2</sub>

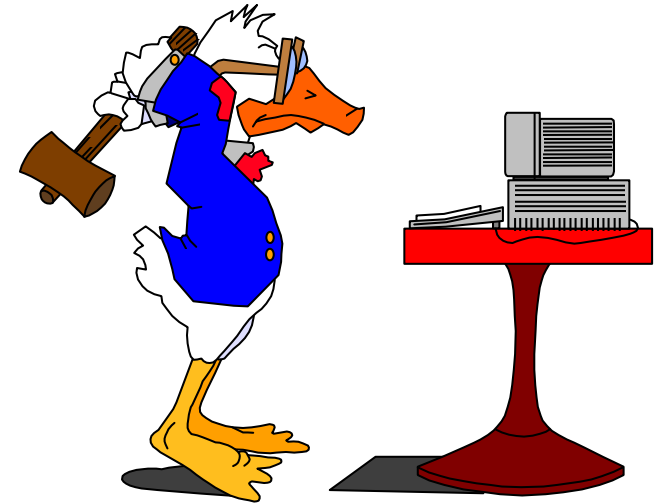






# Beware of Trends with Device Feature Size

- Device simulation is the bottleneck in the process
- Solutions: Parallel processing  $\Rightarrow$  application on computer farm or grid computer systems, alternatives??
- Decrease in feature size compared with particle ranges could mean greater number of nodes required for finite element model ( $N \propto f_{old}/f_{new} \rightarrow f_{old}^2/f_{new}^2$ ); execution time scales as  $O(N^{1.5})$ ; computer speeds scale as  $f_{old}/f_{new}$



*Therefore, rather than improving execution times, we may find Moore's law working against us*



# Conclusions

- Much of the physics to perform detailed single-event simulations are in place
  - High-energy nuclear interactions
  - Electromagnetic interaction, with  $\delta$ -ray production down to 100eV
- For the applications considered so far, Binary Cascade with Low-E EM is in reasonably good agreement with experiment (10-25% for APS data), although MCNPX/ISABEL appears better
- By-product of these studies has been data-bases for neutron-nuclear interactions of atmospheric neutrons in silicon, silicon oxide, etc

# Conclusions

- Decision taken to use commercial device physics simulators - probably the least challenging approach!
- Classes implemented to extrapolate e-h density from Monte Carlo tracks
  - Hybrid between MC and analytical
  - May not be essential for large device feature sizes, but investment for future
  - More accurate treatment of ionisation tracks than previous models
  - Seamless treatment of Geant4 nuclear/ionisation interaction events
  - Further improvements in radial-dose models to be implemented
- M<sup>2</sup>EDUSA framework established interfacing Geant4 with SILVACO's ATLAS simulator

# Conclusions

- Includes an interpreter-class in Geant4 to allow it to read geometry defined in ATLAS input file
  - Note that the similarity of commercial simulators means a similar approach could be taken for other device physics models
- Preliminary applications at  $O(100\mu\text{m})$  - next need to apply to  $\mu\text{m}$  and sub- $\mu\text{m}$  scales
- Remaining challenges are significant, but I don't believe insurmountable
  - Trends with device feature-sizes means that eventual will need to move away from finite element models for device physics
  - Even for current commercial device models significant differences in simulation speeds ... is this going to get worse?

Backup slides

# Objective

- Develop modelling capability to simulate high-energy interaction processes, charge production, and semiconductor device response
- In doing so:
  - Reduce the reliance on repeated recourse to experiments to determine device susceptibility
  - Enable better understanding of dominant physical processes driving observed effects
- Provide an *engineering tool* to assist in cost-effective selection of current/future components for aerospace and general safety-critical projects

# Relevance of physics to future systems

- As device feature sizes shrink, drift-diffusion becomes inaccurate, therefore use energy-balance to treat velocity overshoot of electrons
- Finite element solutions should remain accurate, perhaps for 10 years, if “patched-up” using Monte Carlo results