



EPFL

SCREENING LIFE CYCLE ASSESSMENT OF FAMILIES OF FUTURE REUSABLE LAUNCHERS FOR EARLY-STAGE ECODESIGN CONSIDERATIONS IN THE VOLARE PROJECT

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AGENDA

01 1 PROJECT, 2 LCA TOOLS

02 DESIGN PROCESS WITH INTEGRATED LCA

03 LCA RESULTS, HOTSPOTS, AND GAPS

04 RECOMMENDATIONS

01

1 PROJECT, 2 LCA TOOLS

CONTEXT

ESA elaborated a vision for the Future of Space Transportation in Europe by 2030+

VOLARE is one of four responses to a project built on this vision to consolidate a **future European family of reusable launch systems** and the associated set of **common building blocks** with specific attention to design to cost **and environmental sustainability**

Several topics have been identified to build the launcher family

- Market analysis
- Mission definition
- Preliminary design
- Consolidated preliminary design
- Technology maturation plans

Environmental analysis is done **throughout preliminary design and consolidated preliminary design**

LCA TOOLS

Assessment and Comparison Tool (ACT) –
EPFL

SimaPro – ArianeGroup LCA team

-- Similarities --

- Ecoinvent and ESA space-specific databases
- Similar inputs are used
- Same scope should be used
- Types of outputs
- Similar limitations:
 - Launch event and reentry impacts
 - Data availability (existing datasets in databases) → no time for data collection

-- Complementarities --

- | | |
|--|---|
| <ul style="list-style-type: none">• Developed for ESA FLPP• Specific for future launch vehicles• Method to estimate atmospheric launch emissions• Space Debris Index• Integrates reusability option• Prospective databases propagating integrated assessment model (IAM) until 2050 | <ul style="list-style-type: none">• Made for LCA practitioners• More flexible modelling• Inventory freedom• Access to more impact indicators• Specific datasets from previous ArianeGroup studies |
|--|---|

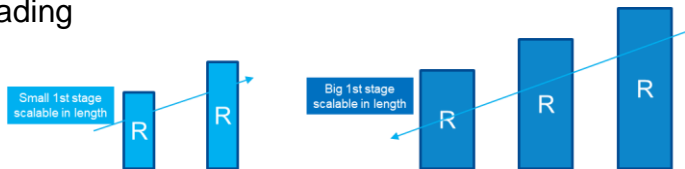
02

DESIGN PROCESS WITH INTEGRATED LCA

LAUNCH VEHICLES' FAMILIES

Each launcher of the family is made up of an association of different building blocks

Lower stages: 2 types of tank scalable in length to cover the range of loading

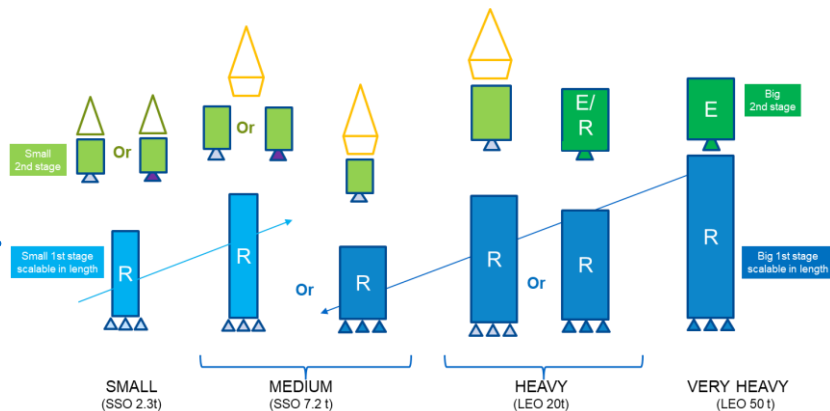


Upper stages: 2 types are also considered to fit the lower stages diameters



Engines: Prometheus engines

Fairing: A set of 3 fairings is considered to deal the different diameters of the upper stages and of the payload

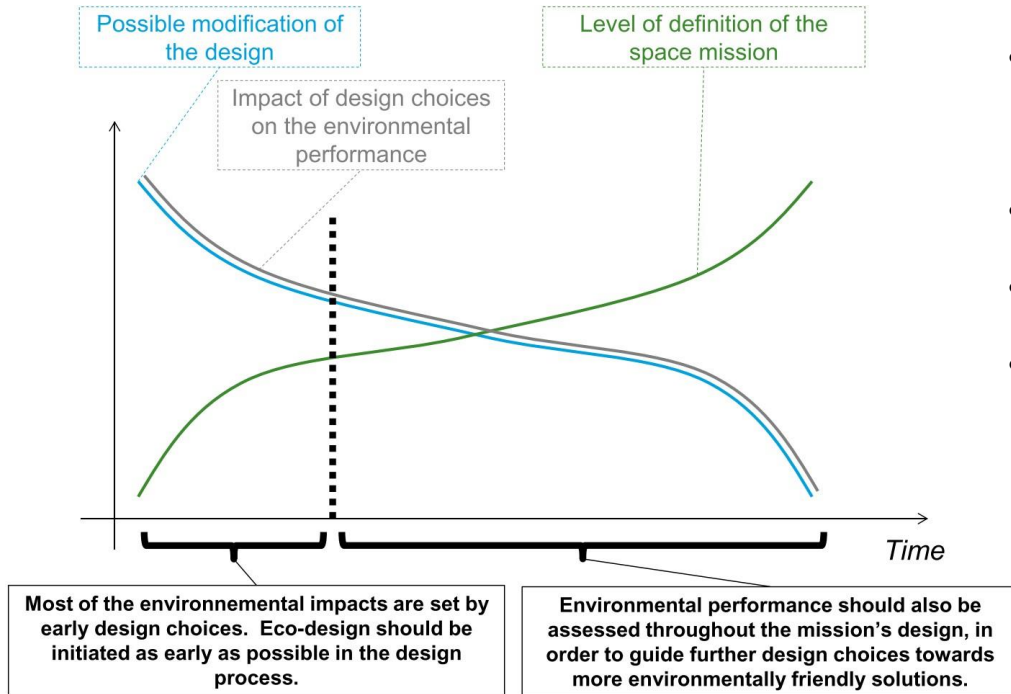


2 families distinguished by propulsion:

- a full methane family
- an hybrid family with H2 propulsion for the 2nd stage

LCA IN EARLY DESIGN

VOLARE = feasibility study (phase 0/A)

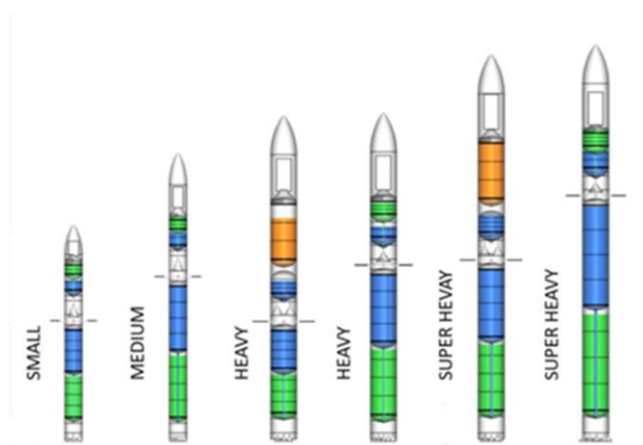


- Ecodesign needs to happen in early design phases
- But data availability is still low
- LCA is often used to support ecodesign
- Prospective data is useful (IAMs)

Augustin Chanoine et al. Integrating sustainability in the design of space activities: development of eco-design tools for space projects. Tech. rep. 145. 2015.

PLANNED ITERATION PROCESS

(Impacts
Ecodesign recommendations)



Up-to-date data (PBS)
ConOps
Technologies

03

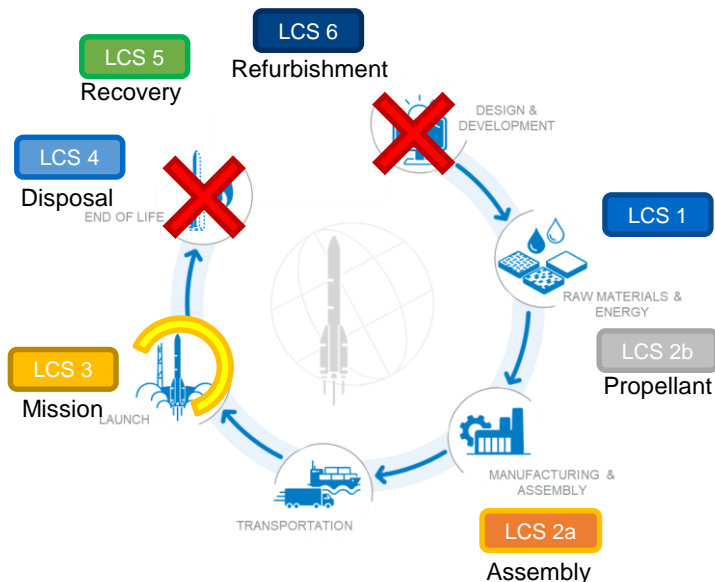
LCA RESULTS, HOTSPOTS, AND GAPS

LCA GOAL AND SCOPE

Goal: Compare two families of reusable launchers and compare equivalent systems with different propellants

Functional units (based on average market expectations): $\text{Sum}(X_i \text{ kg of payload to orbit } Y_i)$

Boundaries



Launcher class	Avg. cadence (launch / per year)	Payload mass [kg] (to target orbit)
Small	15	2'300 (SSO)
Medium	9	7'200 (SSO)
Heavy	12	20'000 (LEO)
Super Heavy	1	60'000 (LEO)

→ 399'300 kg of payload total on different orbits

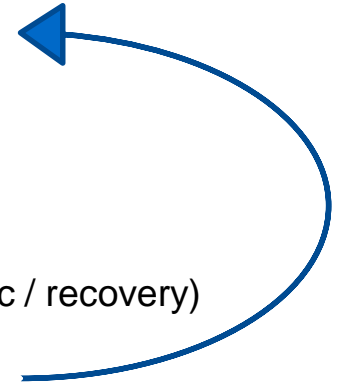
LIFE CYCLE INVENTORY (LCI)

Product Breakdown Structure (PBS) from design team

HEAVY_v2_RLV		
UPPER PART		
Payload		material
Fairing		composite
total		
UPPER STAGE		
Primary structure (tank, skirt, MEB)		aluminum
ISS + LVA		composite
equipement fluids (lignes, vannes, platines...)		steel
engines		
Avionics		electronic
Re-entry system		steel/titanium
Fuel		IH2
Oxydizer		lox
Thermal insulation cold		
Thermal insulation hot		
dry mass		
total		
LOWER STAGE		
Primary structure (tank, skirt, MEB)		aluminum
ISS		composite
equipement fluids (lignes, vannes, platines...)		steel
engines		
Avionics		electronic
Re-entry system		steel/titanium
Fuel		lch4
Oxydizer		lox
Thermal insulation cold (tank + thermal shield) + pyrotechnic		
Thermal insulation hot		
dry mass		
total		

Confidential

- Asked for more in-depth decomposition (e.g. for materials used in engines)
- Looked for associated processes
- Made additional assumptions
 - Refurbishment
 - Logistics (km, Europe / trans-Atlantic / recovery)
- Mapped to existing datasets



Iterative

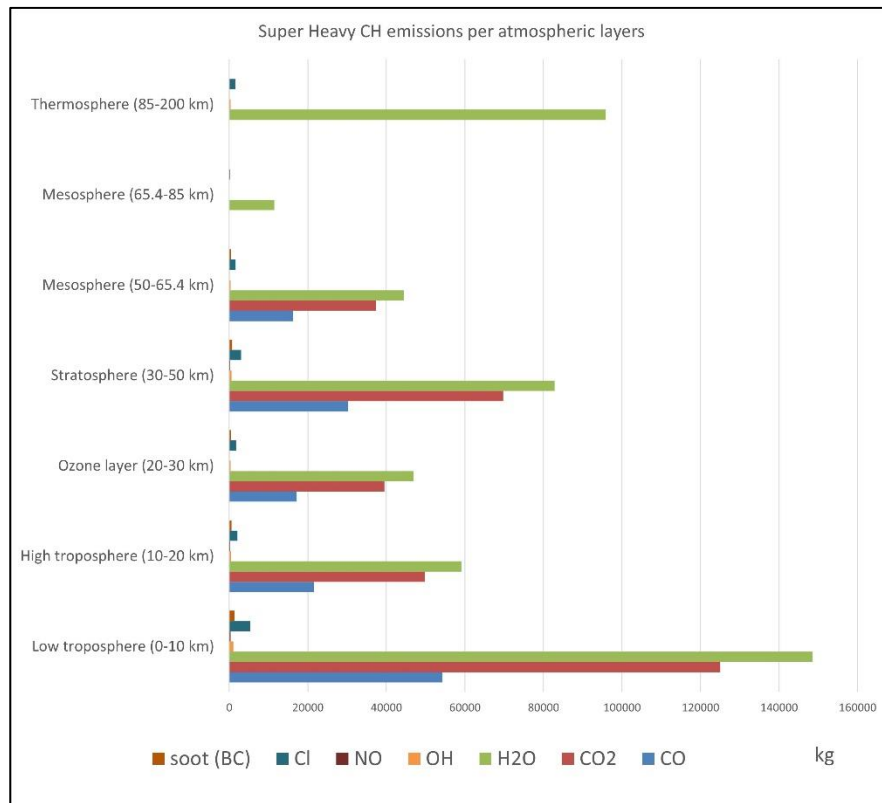
LIFE CYCLE INVENTORY (LCI)

Launch emissions

Trajectory → propellant burnt in layers

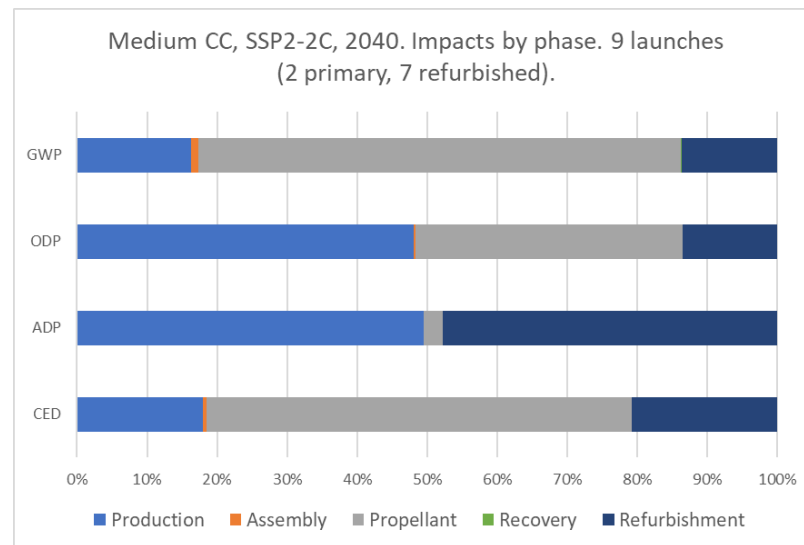
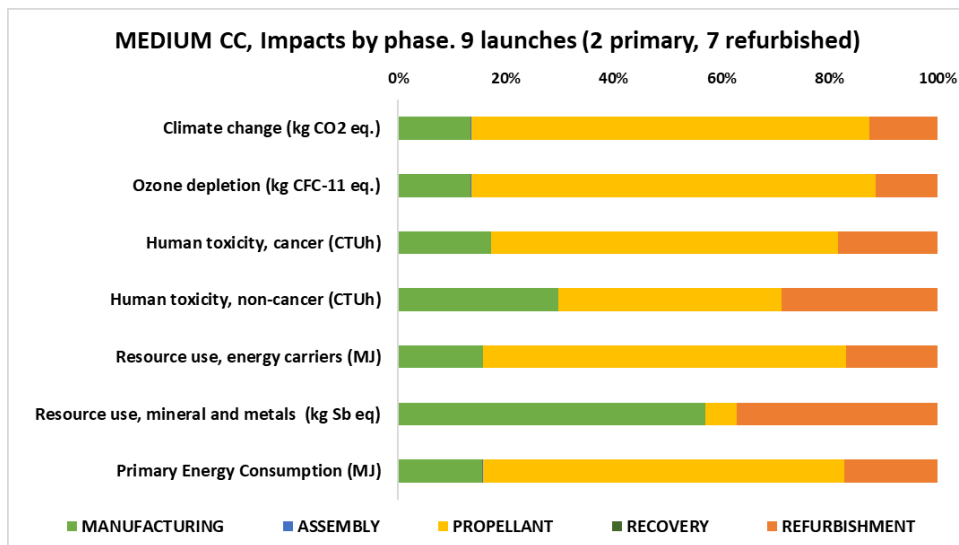
	Layer	Lower bound altitude [km]	Upper bound altitude [km]	Propellant Type [-]	Propellant Consumption [kg]	Consumption Return Trajectory [kg]
1	Low troposphere	0	10	Methane	Confidential	
2	High troposphere	10	20	Methane		
3	Ozone layer	20	30	Methane		
4	Stratosphere	30	50	Methane		
5	Mesosphere	50	85	Methane		
6	Thermosphere	85	200	Methane		

+ emissions factors (literature) → emissions



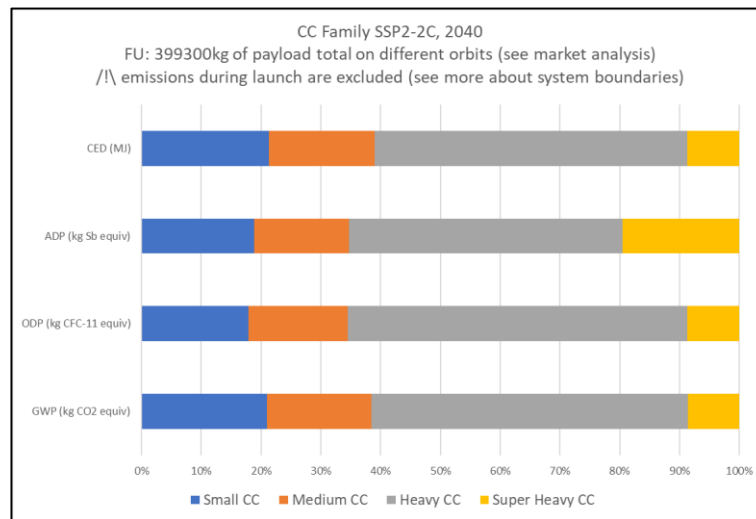
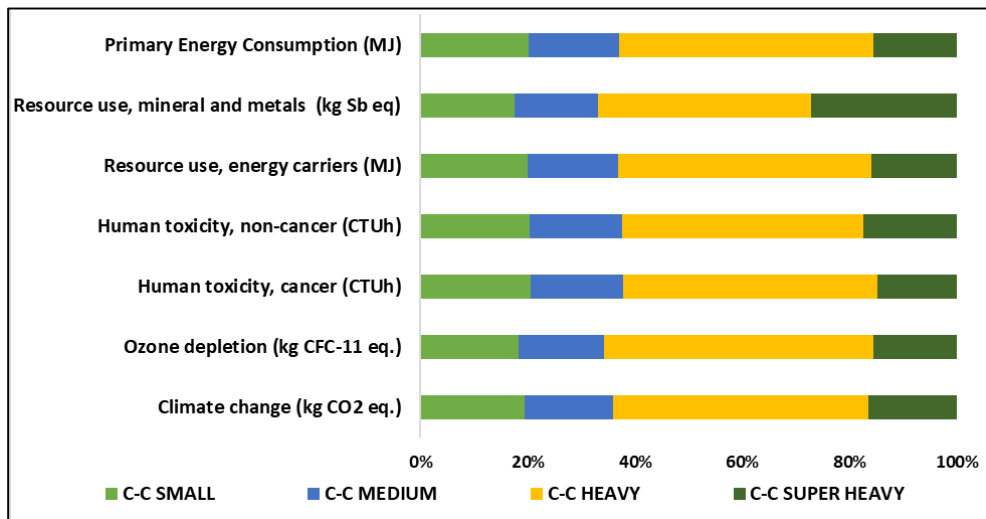
LCIA RESULTS AND INTERPRETATION

Single launcher (2 tools)



LCIA RESULTS AND INTERPRETATION

Families compared

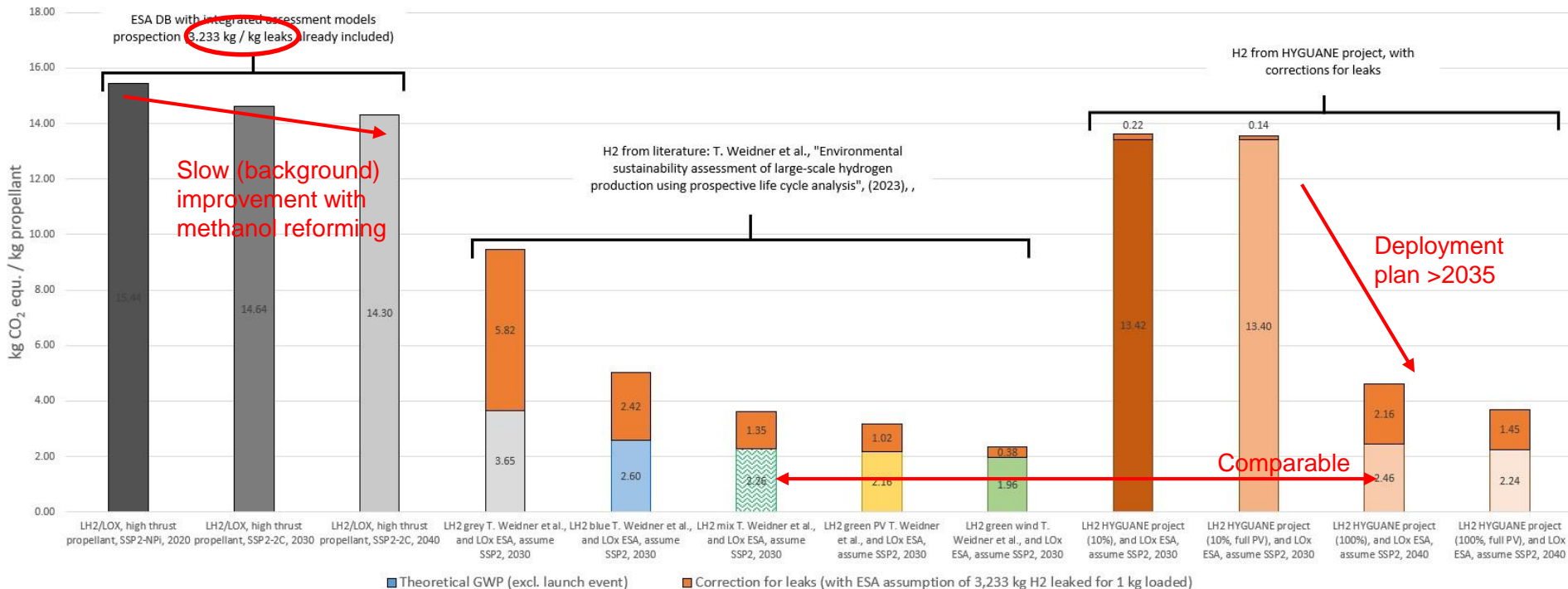


Launcher class	Small	Medium	Heavy	Super Heavy
Avg. cadence (launch / per year)	15	9	12	1

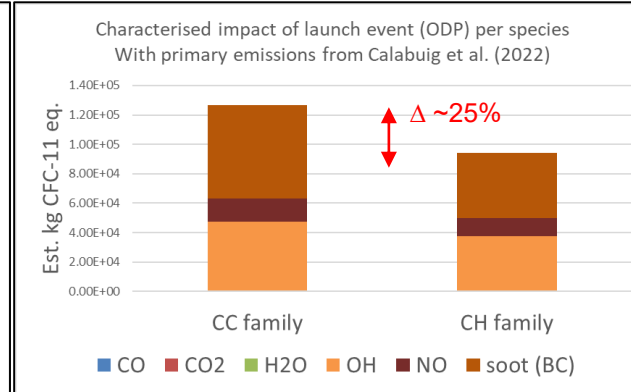
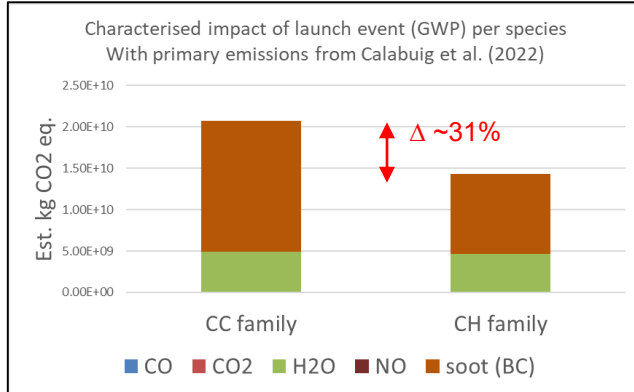
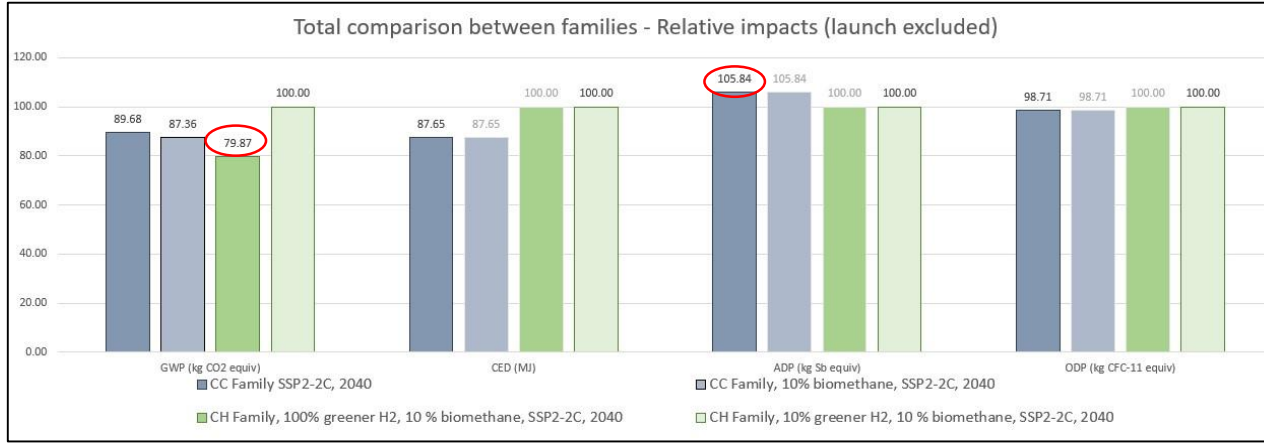
PROPELLANT PRODUCTION TECHNOLOGIES – H2

Prospection and model

GWP of LH2/LOx propellant depending on the production method (excluding launch)



INTERPRETATION

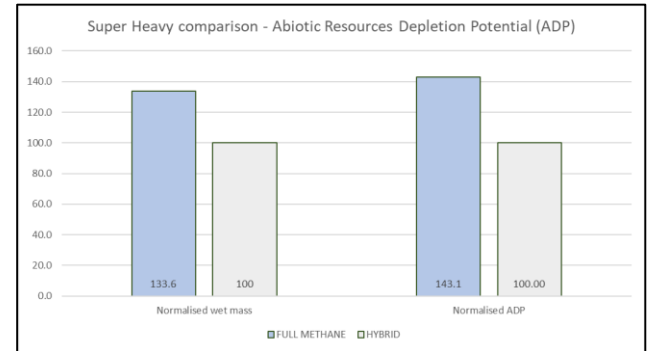


04

RECOMMENDATIONS

RECOMMENDATIONS ON THE DESIGN

- **Trade-off propellant: pointing towards hybrid**
- **Hydrogen production mix can shift the GWP results (excluding launch)**
- **Launch emissions with hybrid launchers seem less harmful (GWP, ODP)**
- **System “ripple” effect: Hybrid launchers are lighter → less propellant and less materials (ADP)**



RECOMMENDATIONS ON THE DESIGN

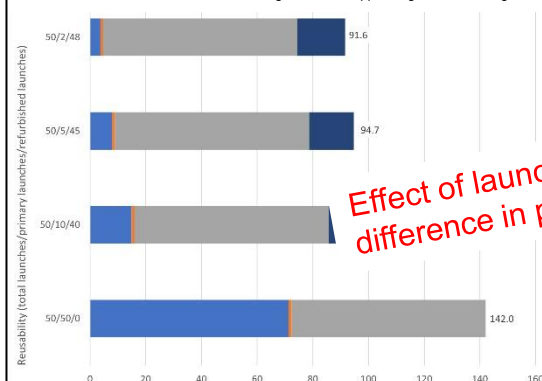
- Trade-off reusability

Assumptions

- Constant maximum number of reuse for all stages
- Percentage of refurbishment applied to all datasets

■ LCS 1 ■ LCS 2a ■ LCS 2b ■ LCS 5 ■ LCS 6

Medium, SSP2-2C, 2040, 10% biomethane. Impacts by Phase. 50 launches. 10% refurbishment for lower stages, 30% for upper stages, 50% for engines.

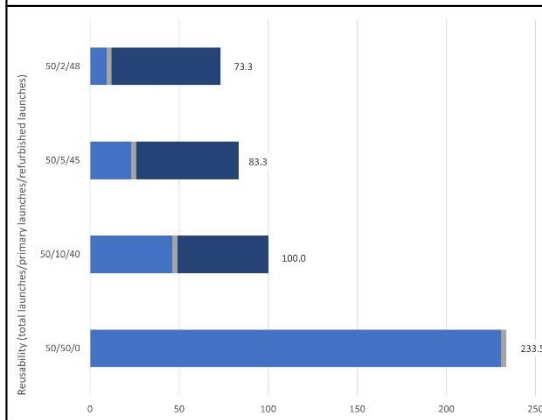


GWP

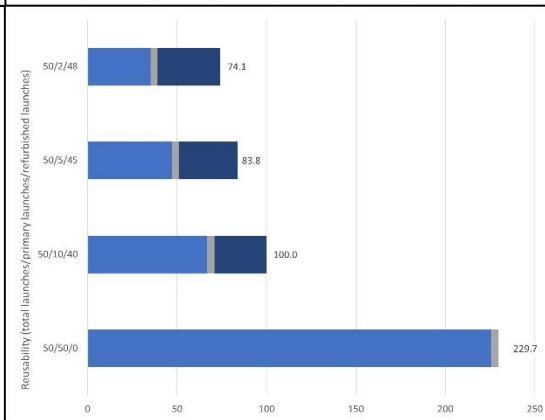
Super Heavy CH, SSP2-2C, 2040, 50% green H2, 10% biomethane. Impacts by Phase. 50 launches. 10% refurbishment for lower stages, 30% for upper stages, 50% for engines.



Effect of launch emissions / difference in payload mass ?



ADP



RECOMMENDATIONS ON THE PROCESS

LCA team should work more closely with the design teams and other members

- To set hypotheses
- To improve the inventory
- To coordinate and influence the design iterations

RECOMMENDATIONS ON THE LCA METHODOLOGY

Transverse topic maturation plan

- **Improve and standardize the (simplified) LCA methodology**
- **Populating the (space-specific) database(s) with more datasets**
- **Define and test new impact categories specific to space systems**



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05

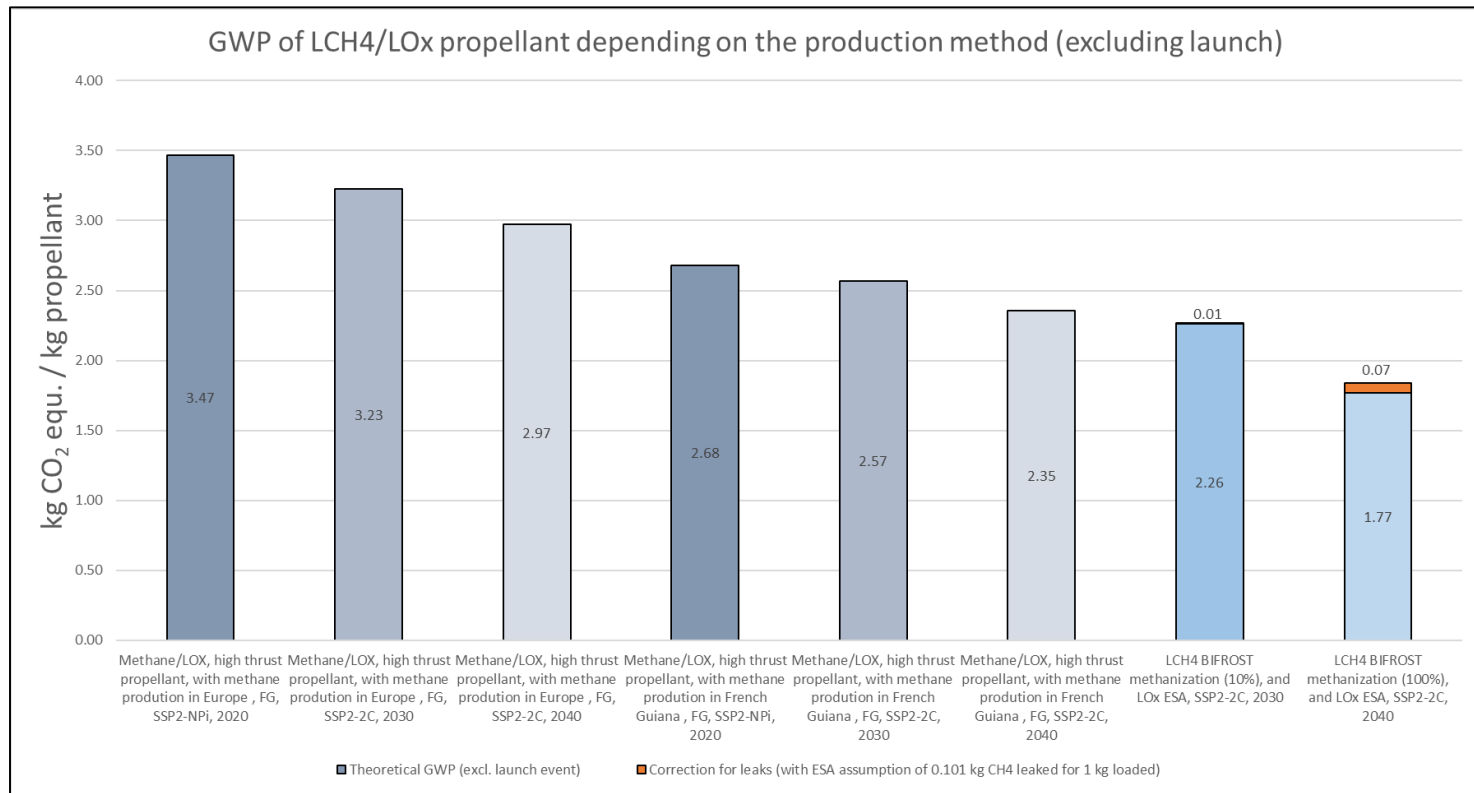
BACKUP SLIDES

ASSESSMENT INDICATORS

Environmental impact indicators	Unit	LCIA method
Global Warming Potential (GWP)	kg CO₂ eq	IPCC 2013
Metal Resources Depletion Potential	kg Fe eq	Recipe
Ozone Depletion Potential	kg CFC-11 eq	WMO 2014
Human toxicity, cancer	CTUh	USEtox model 2.1 (Frankte et al. 2017)
Human toxicity, non cancer	CTUh	USEtox model 2.1 (Frankte et al. 2017)
Abiotic resource depletion potential (fossil fuels)	MJ	CML 2002
Abiotic resource depletion potential (metal and mineral resources)	kg Sb eq	CML 2002
Primary Energy Consumption Potential (PRENE)	MJ	ESA LCA 2016 (CED, Ecoinvent)
Atmospheric launch emissions	kg in different layers	Newly developed, in ACT



PROPELLANT PRODUCTION TECHNOLOGIES – CH4



SCENARIOS – PROPELLANT PRODUCTION

