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Candidacy of Cryogenic Pulsating Heat Pipes for Space Applications



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Outline

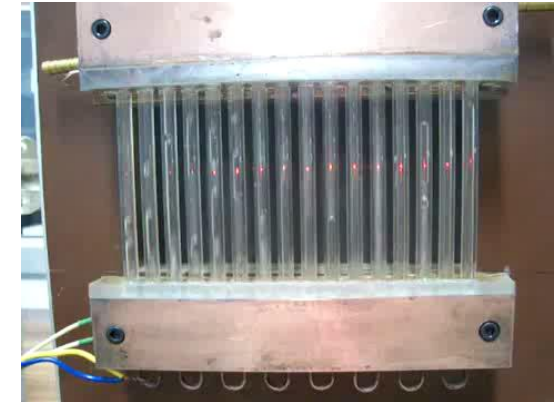
- PHPs
 - Working mechanism
 - Non-cryogenic PHPs already in space
- Cryogenic PHPs
 - Motivations in the superconductivity world
 - Specific characteristics
 - State-of-the-art at CEA Paris-Saclay
 - Mono-sized 0.4 m long neon ($C_{th} \sim 6 \text{ W/K}$) and helium PHP ($C_{th} \sim 1 \text{ W/K}$)
 - First demonstrator of HTS-MI magnet (10 T, 30 K) cooled by cryogenic PHP
- Collaborative project with CNES
 - Objectives; first such project aimed for miniature cryogenic PHPs in space
 - Commissioning of on-ground test facility
- Take-away ideas



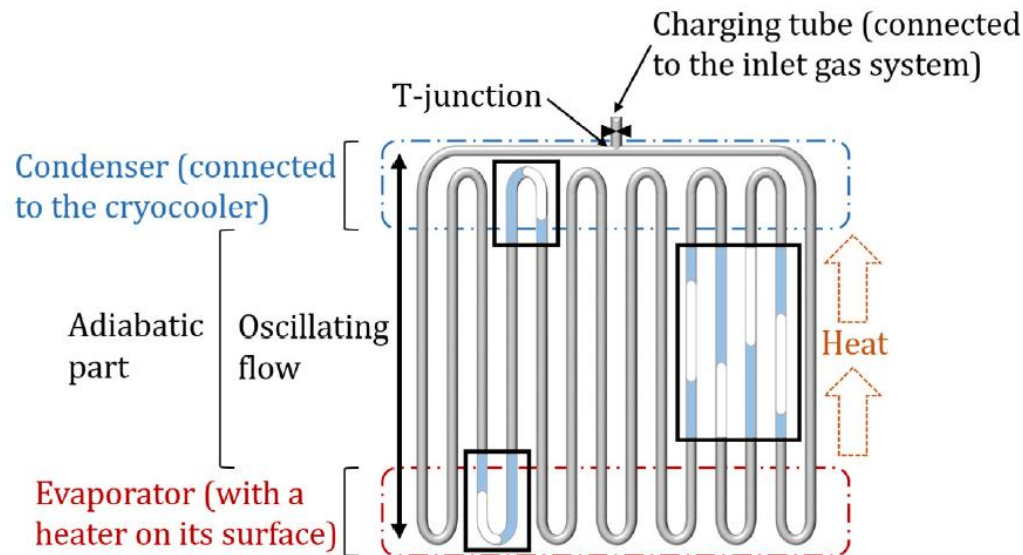
PHPs: Working Mechanism

What is a pulsating heat pipe (PHP) / oscillating heat pipe (OHP)?

- Two-phase passive heat transport device patented by Akachi in 1990
- Filled partially with working fluid operating around its saturation conditions
- Thermal transport carriers: oscillating train of vapor bubbles and liquid slugs



Visualization of water PHP in working
Credits: Prof. S Khandekar, IIT Kanpur, India



Attractive traits for space industry:

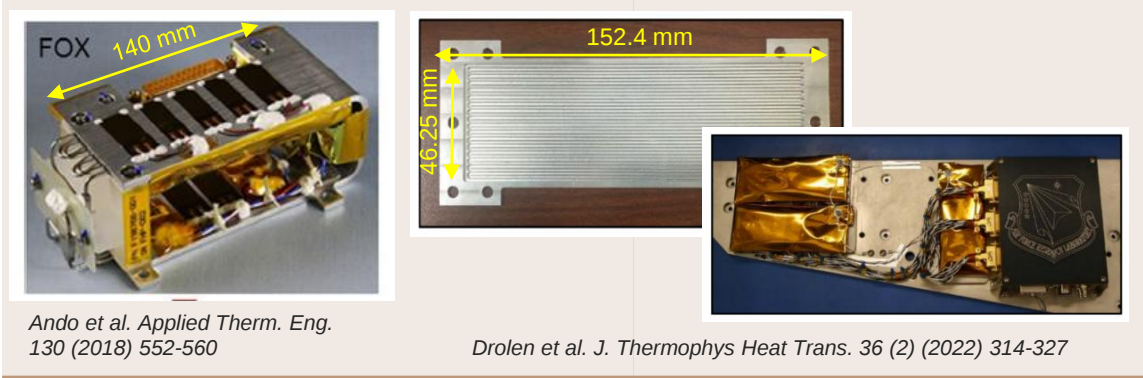
- ✓ High and variable heat transport capability: HT mechanism entails both in sensible and latent heat
- ✓ Ease of construction, lightweight, no moving parts
- ✓ High effective thermal conductivity compared to metallic counterparts
- ✓ « Independent » of gravity
- ✓ Possible heat switch

PHPs: Non-cryogenic PHPs already in Space

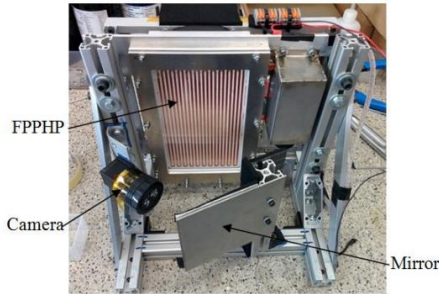
Two long-term reliability and operation on-orbit demonstrators of **non-cryogenic PHPs** by JAXA and U.S. AFRL

Several micro-/hyper gravity experiments aboard parabolic flights and sounding rockets by collaboration b/n institutes in Italy (*Università di Bergamo, Università di Parma, Università di Pisa, Politecnico di Milano*), UK (*University of Brighton*), France (*Institut Pprime CNRS – ENSMA – Université de Poitiers*), ESA Academy

	JAXA FOX on SDS-4	U.S. AFRL + ThermAvant Technologies ASETS-II
Type pf OHP	Tubular with check valves	Flat plate
Material	Al alloy	Al alloy
Working fluid	HFC-134a	Butane, R134a
Test duration	2012 – 2016	2017 – 2019

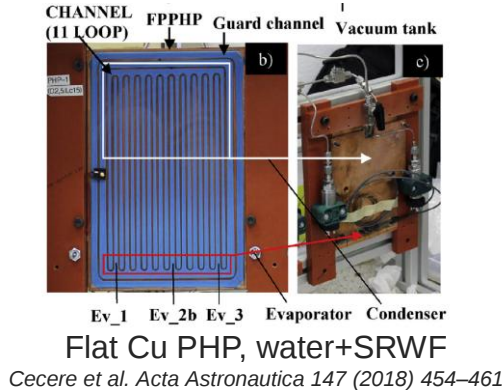


62nd, 64th ESA Parabolic Flight Campaign

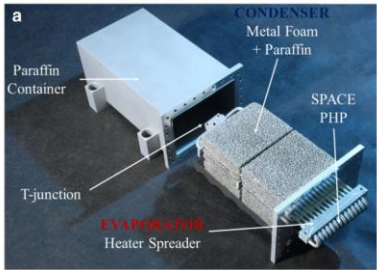


Tubular Cu PHP, FC-72
Ayel et al. *Heat Tranf. Eng.* 40 (2018) 227-237

65th ESA Parabolic Flight Campaign

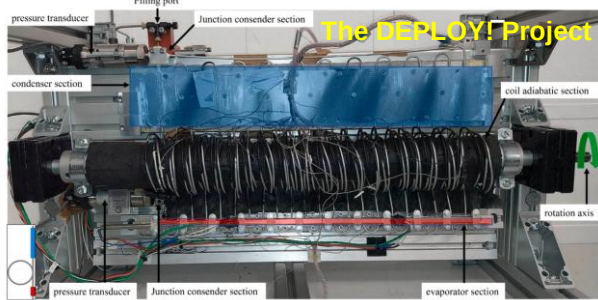


ESA REXUS 22 Sounding Rocket



Tubular Al 6060 hybrid
LT /PHP, perfluorohexane
Mameli et al. *Microgravity Sci. Tech.* 31 (2019) 249-259

79th ESA Parabolic Flight Campaign



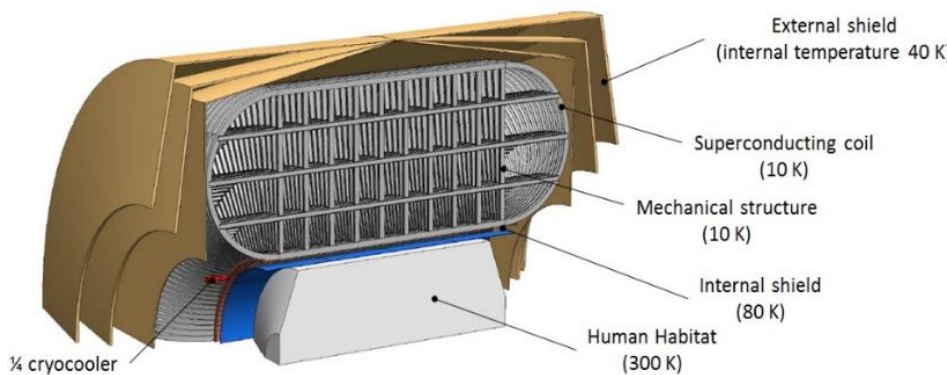
Deployable tubular Al 6063 PHP, HFE-7000
Perna et al. *Therm. Sci. Engg. Prog.* 61 (2025) 103479

Cryogenic PHPs: Motivations in Superconductivity World

Migration of PHPs in cryogenics in 1998: investigations began at CEA in 2014

Efficient heat transfer device in “zero gravity” environment

- Cooling superconducting system for space application – CEA conceptual idea
- Cooling very high magnetic field superconducting magnet (B>20 T) where magnetic force can oppose gravity – CEA R&D

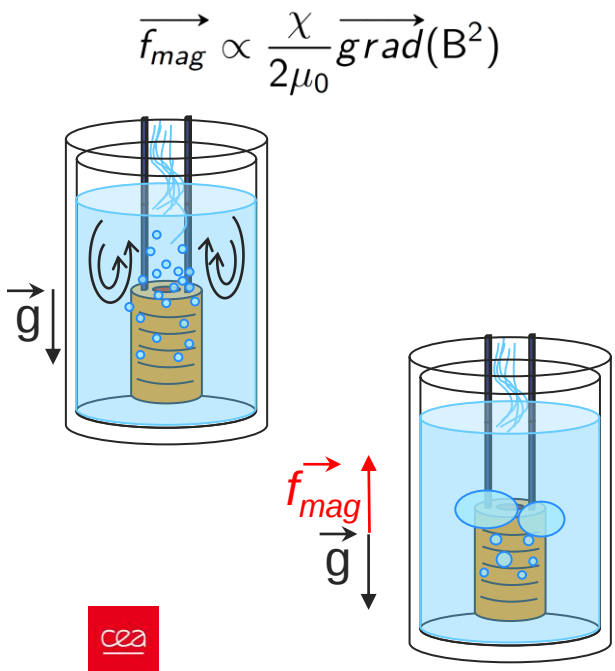


European Commission Grant ID:313224,
Project duration 2013 – 2015
Proposal to cool thermal b/n human habitat and
superconducting magnet with nitrogen PHP in space

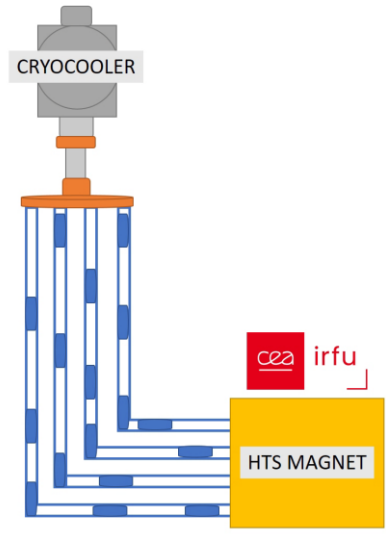
Liquid helium bath
cooled 32.5 T
solenoid HTS magnet
NOUGAT



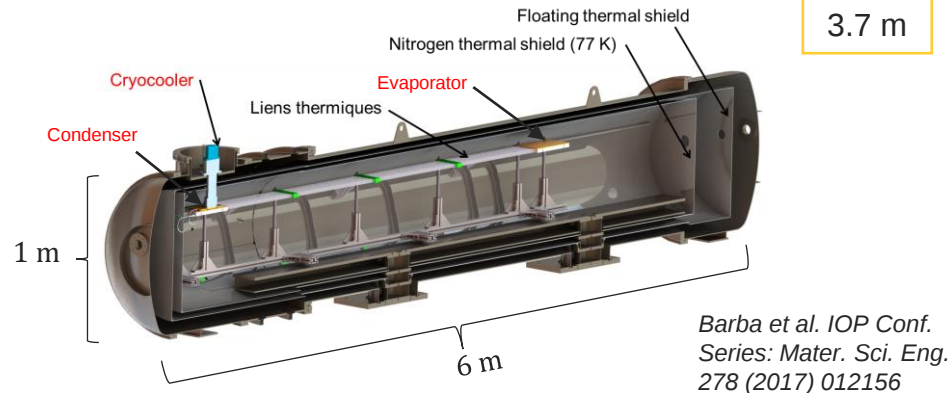
Fazilleau et al., Cryogenics 106 (2020) 103053



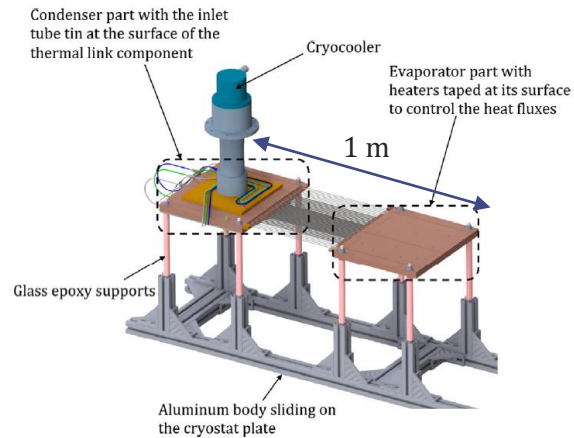
Simon Bagnis, **PhD Thesis**, Analysis of the effect of magneto-gravitational forces on liquid helium cooling of high magnetic field superconducting magnets, CEA/IRFU/DACM Université Paris-Saclay 2023



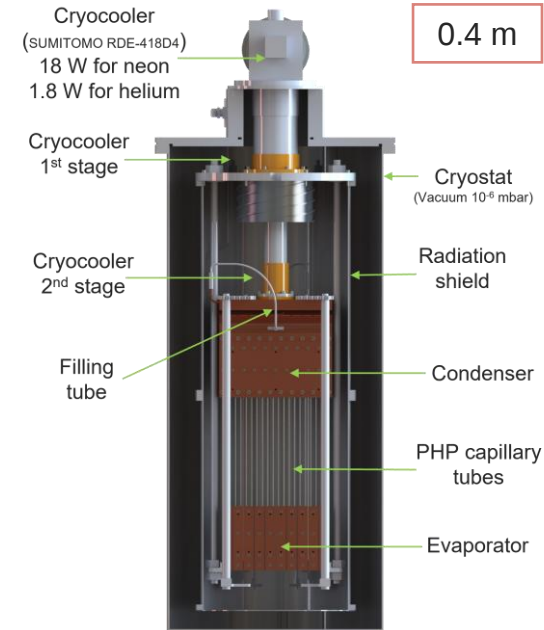
Cryogenic PHPs: CEA State-of-the-Art 2014-till date



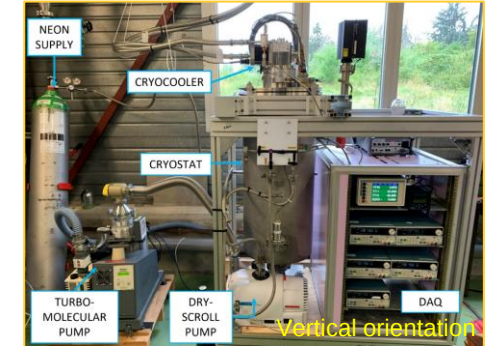
European Commission Grant ID 313224, 2013 – 2015



Maria Barba, **PhD Thesis**, Study of meter-scale horizontal cryogenic pulsating heat pipes, Université Paris-Saclay, 2019



Dixit et al. Cryogenics 132 (2023) 103670
Dixit et al. App. Therm. Eng. 251 (2024) 123613



Cryogenic fluids tested

- Argon (87.3 K or -185.9°C)
- Nitrogen (77.3 K or -195.8°C)
- Neon (27.1 K or -246.1°C)
- Hydrogen (20.3 K or -252.9°C)
- Helium⁴ (4.2 K or -268.9°C)

Cryogenic PHPs: CEA State-of-the-Art

Mono-sized neon & helium PHP

Design parameters

- Not straightforward – juggling of several parameters
- Guidelines not streamlined – still primarily dependent on experimental investigations

Physical characteristics

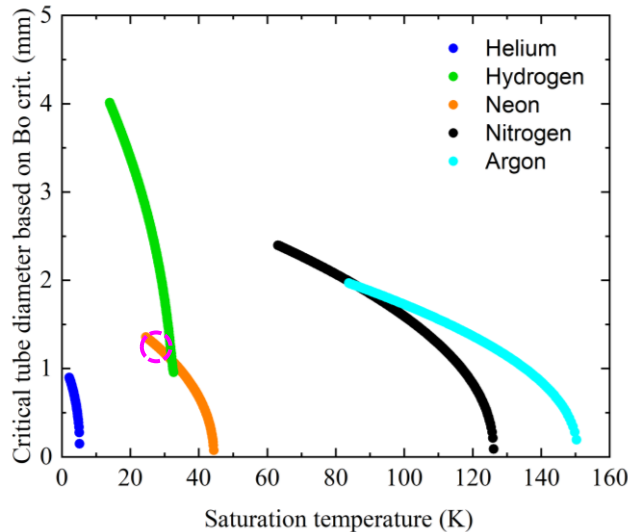
- ✓ Capillary tube inner diameter
- ✓ Number of tubes
- ✓ Length of evaporator/condenser/adiabatic part (1:1:1 or 1:2:1 or ...)

Operational characteristics

- ✓ Working fluid
- ✓ Condenser temperature
- ✓ Filling ratio
- ✓ Evaporator heat load

Chosen neon PHP parameters:

- Inner diameter = 1.0 mm ($Bo \sim 2.5$ at 27.1 K)
- Number of tubes = 20
- Projected length = 0.4 m
- Condenser/evaporator material = CuC2
- Tube material = SS316 L annealed
- Turns enclosed within the condenser/evaporator



Choice of PHP capillary tube diameter based on widely accepted, fluid property dependent Bond number criterion

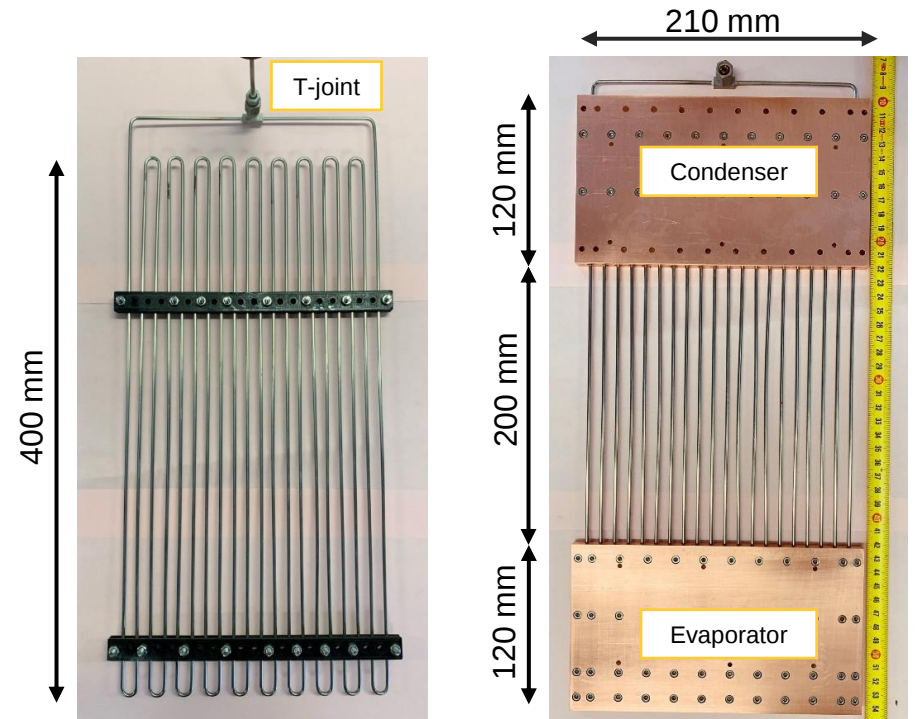
$$Bo = \frac{g(\rho_l - \rho_v)D^2}{\sigma} < 4$$

ρ_l = fluid saturation liquid density (kg/m³)
 ρ_v = fluid saturation vapour density (kg/m³)

σ = fluid surface tension
 D = tube inner diameter (m)

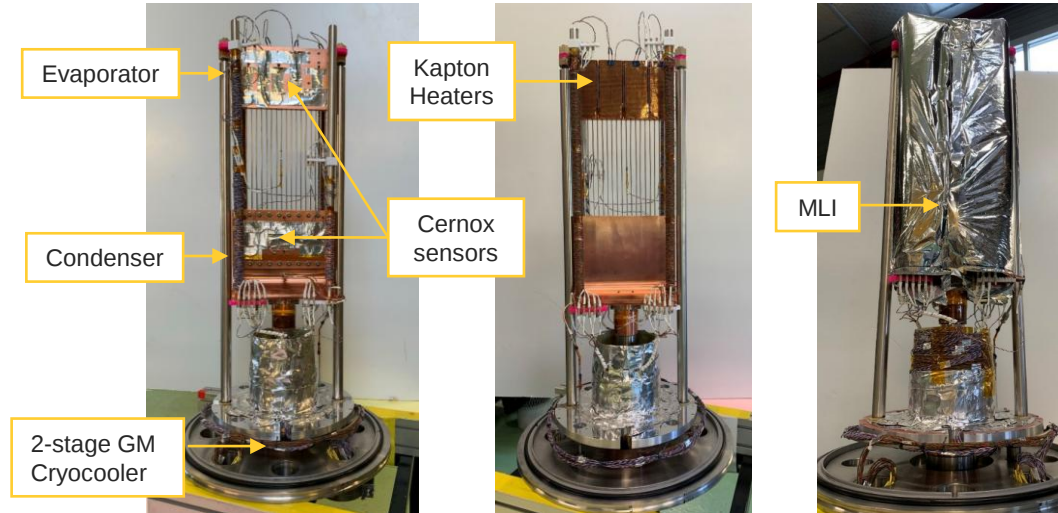
Good starting point but validity of theory deliberated!

Dixit et al. "Oversized diameter helium pulsating heat pipe" Applied Thermal Engineering 251 (2024) 123613

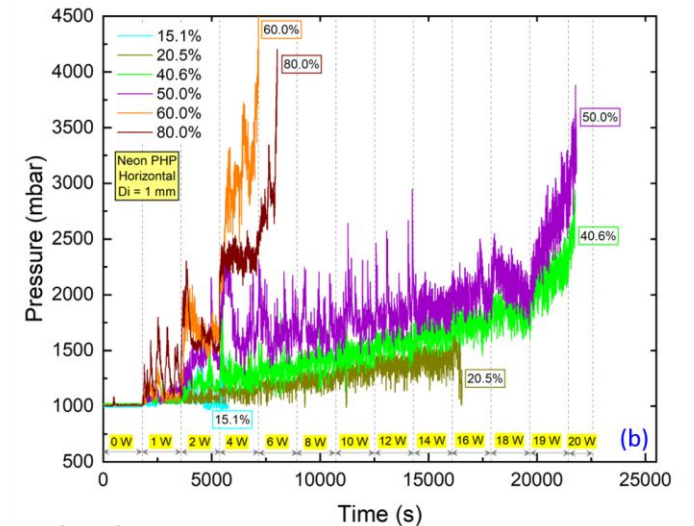
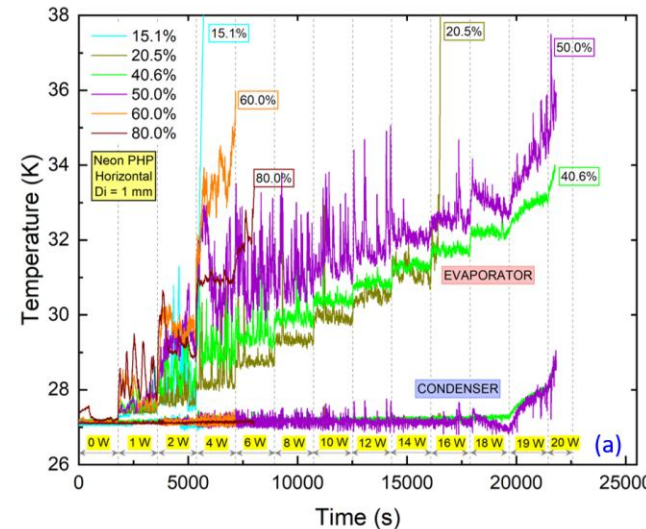
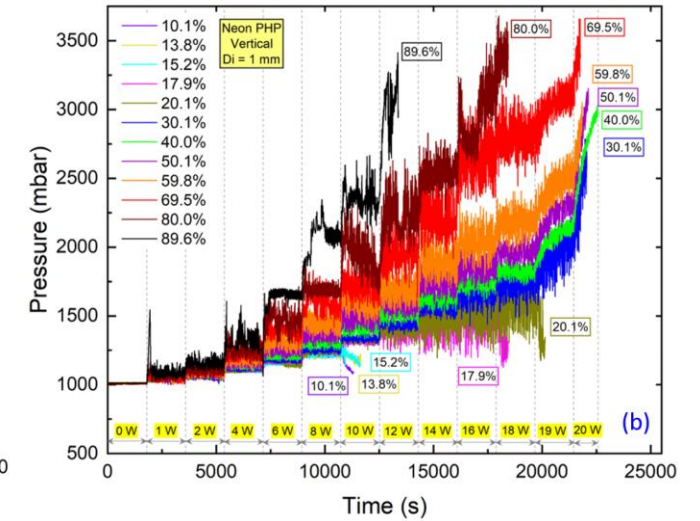
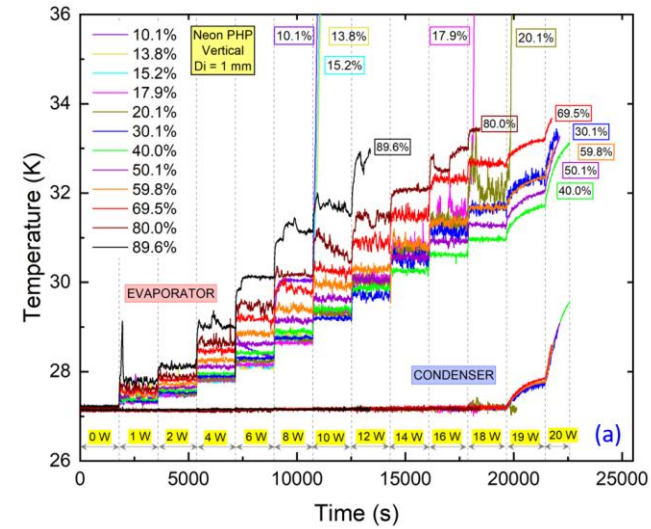


Cryogenic PHPs: CEA State-of-the-Art Mono-sized neon & helium PHP

Neon PHP



- Evaporator temperature, (regulated) condenser temperature, global pressure measurement
- Vertical and horizontal orientation
- Filling ratio (FR) of 10% - 90%
- Temperature range 27.1 K to 37 K
- Q_{evap} 0 - 18 W (cryocooler limit reached)
- Optimum FR of 40% for 18 W capacity



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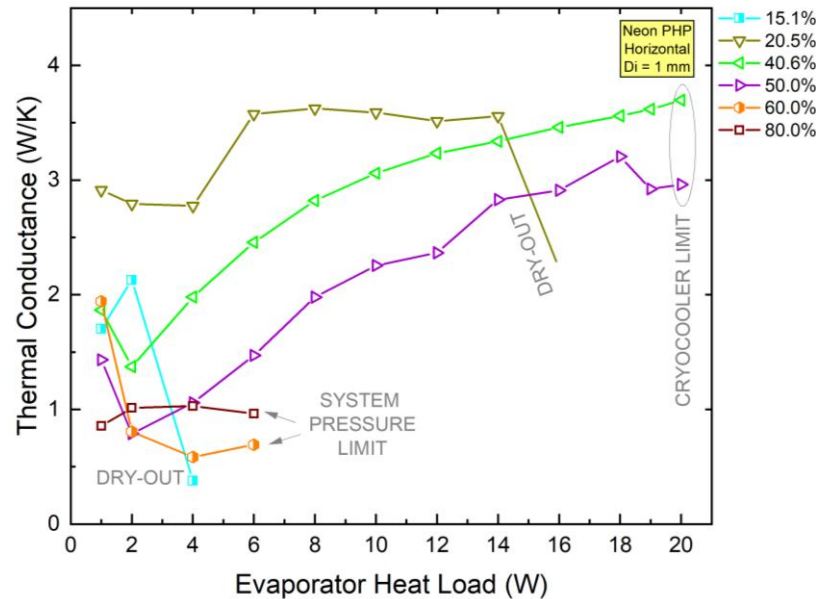
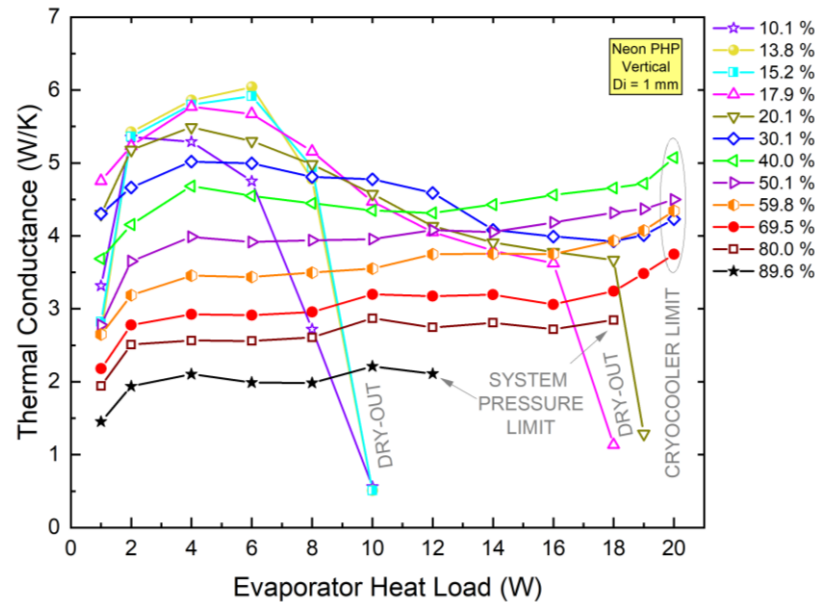
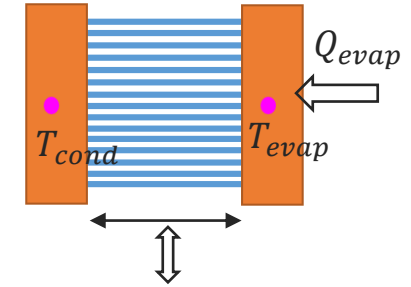
Cryogenic PHPs: CEA State-of-the-Art

Mono-sized neon & helium PHP

Neon PHP

- Thermal conductance in temperature range 27.1 K to 37 K
 - ✓ Highest C_{th} ~6 W/K in vertical and ~3.7 W/K in horizontal orientation
 - ✓ Best thermal performance ever measured for neon PHPs

$$C_{th} = \frac{Q_{evap}}{T_{evap} - T_{cond}}$$



Comparison with classic metallic strap

Mass of PHP adiabatic part

- $n = 20$, $L = 200$ mm b/n condenser & evaporator
- SS316L tube

132 g

C_{th} at FR 13.8 % & 6 W

6 W/K

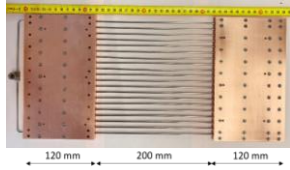
In 30 K temp range	Cu strap (k_{th} 2000 W/mK)	Al Strap (k_{th} 3000 W/mK)
Iso-conductance	1060 g	215 g
Iso-mass	0.75 W/K	3.8 W/K

- Function steadily under non-homogeneous evaporator heat load
- Long run stable functioning ~100 hours at constant FR and Q_{evap}

Cryogenic PHPs: CEA State-of-the-Art

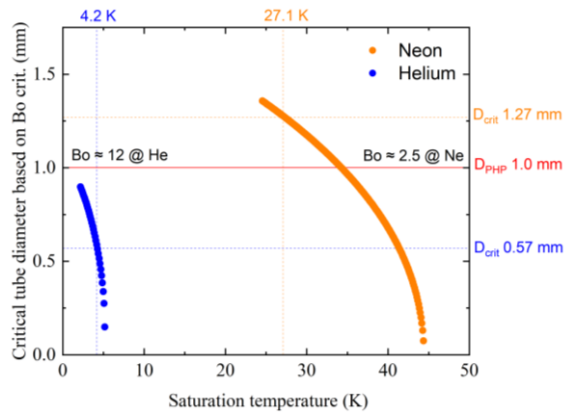
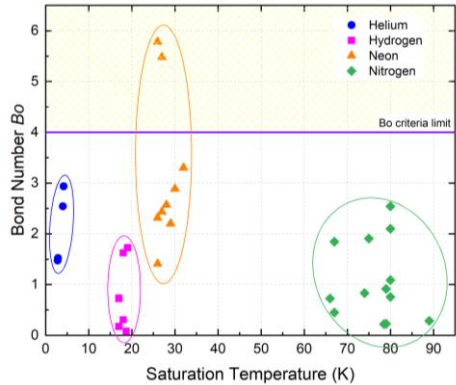
Mono-sized neon & helium PHP

Helium PHP



Breaching Bo criteria with helium

$D_i = 1 \text{ mm} \rightarrow \text{Bo} \approx 12 @ 4.2 \text{ K}$

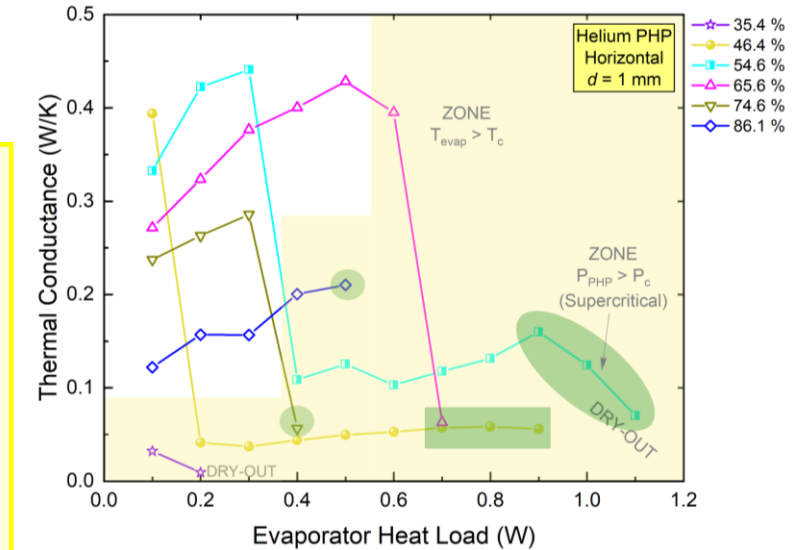
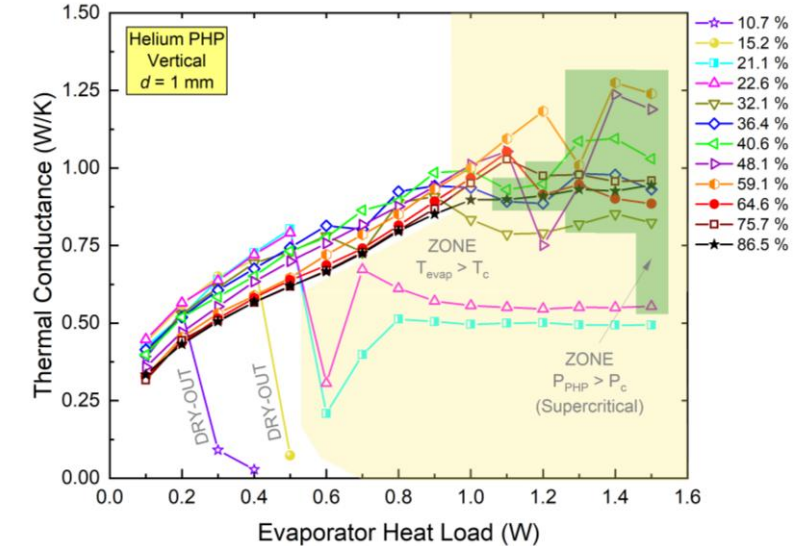


Dixit et al. App. Therm. Eng. 251 (2024) 123613

- Evaporator temperature, (unregulated) condenser temperature, global pressure measurement
- Vertical and horizontal orientation
- Temperature range 2.5 K to 10 K
- Q_{evap} 0 - 1.5 W (cryocooler limit reached)
- Successfully transport heat – stable working condition in **supercritical state** in evaporator ($T > T_c$ and $P > P_c$)
- ~65 hours stability test at constant FR and Q_{evap} in vertical/horizontal orientation

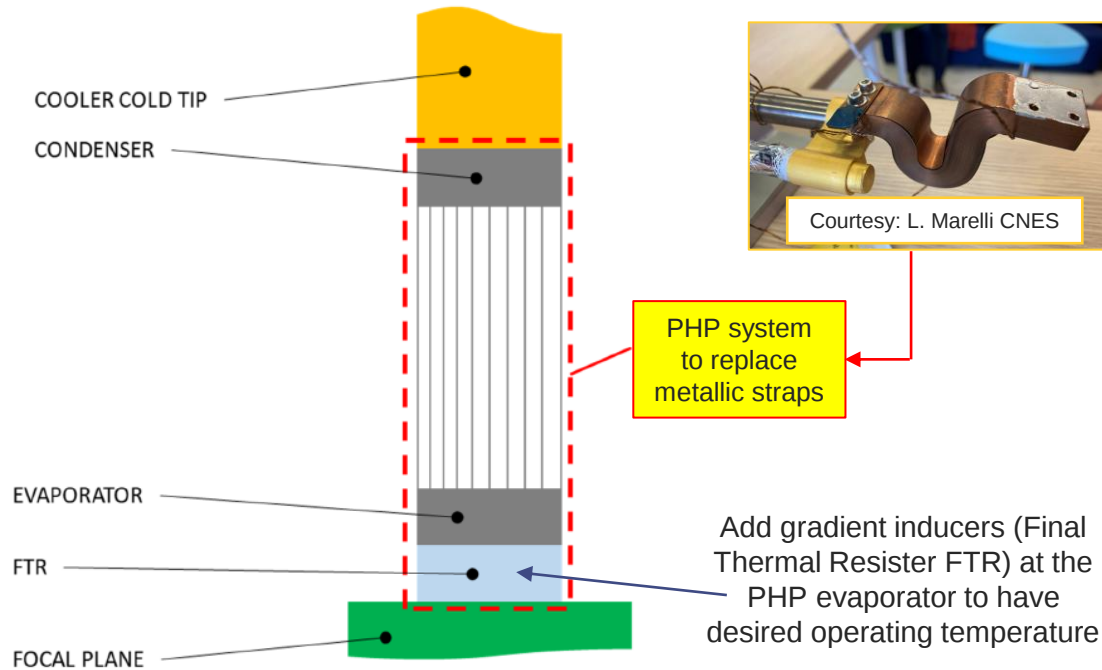
Comparison with classic metallic strap

	Present 0.4 m PHP	Cu strap (k_{th} 520 W/mK)	Al Strap (k_{th} 2500 W/mK)
In 4.2 K temp range FR 48% & 1 W	132 g	700 g	39 g
	1.0 W/K	0.19 W/K	3.15 W/K
Heat switch function	Yes	No	No



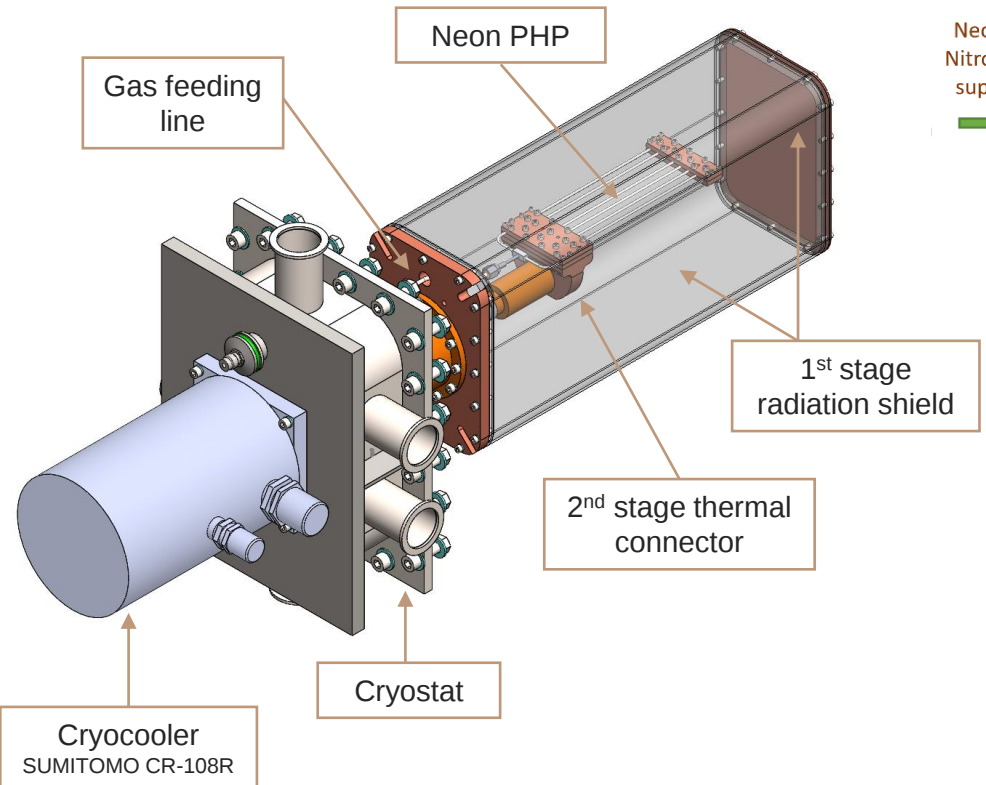
CNES-CEA Collaboration Project: Objectives

- Two-fold objectives:
 - ✓ Feasibility study of replacing metallic straps that thermally couple focal plane of an IR instrument to a cryocooler with miniature cryogenic PHPs
 - ✓ Viability check to see if heat-in-leak arriving from redundant cryocooler can be inhibited by having PHP in “OFF” mode
- Testing at two temperature range of focal planes: 50 K – 65 K and 77 K – 80 K with neon and nitrogen as working fluid

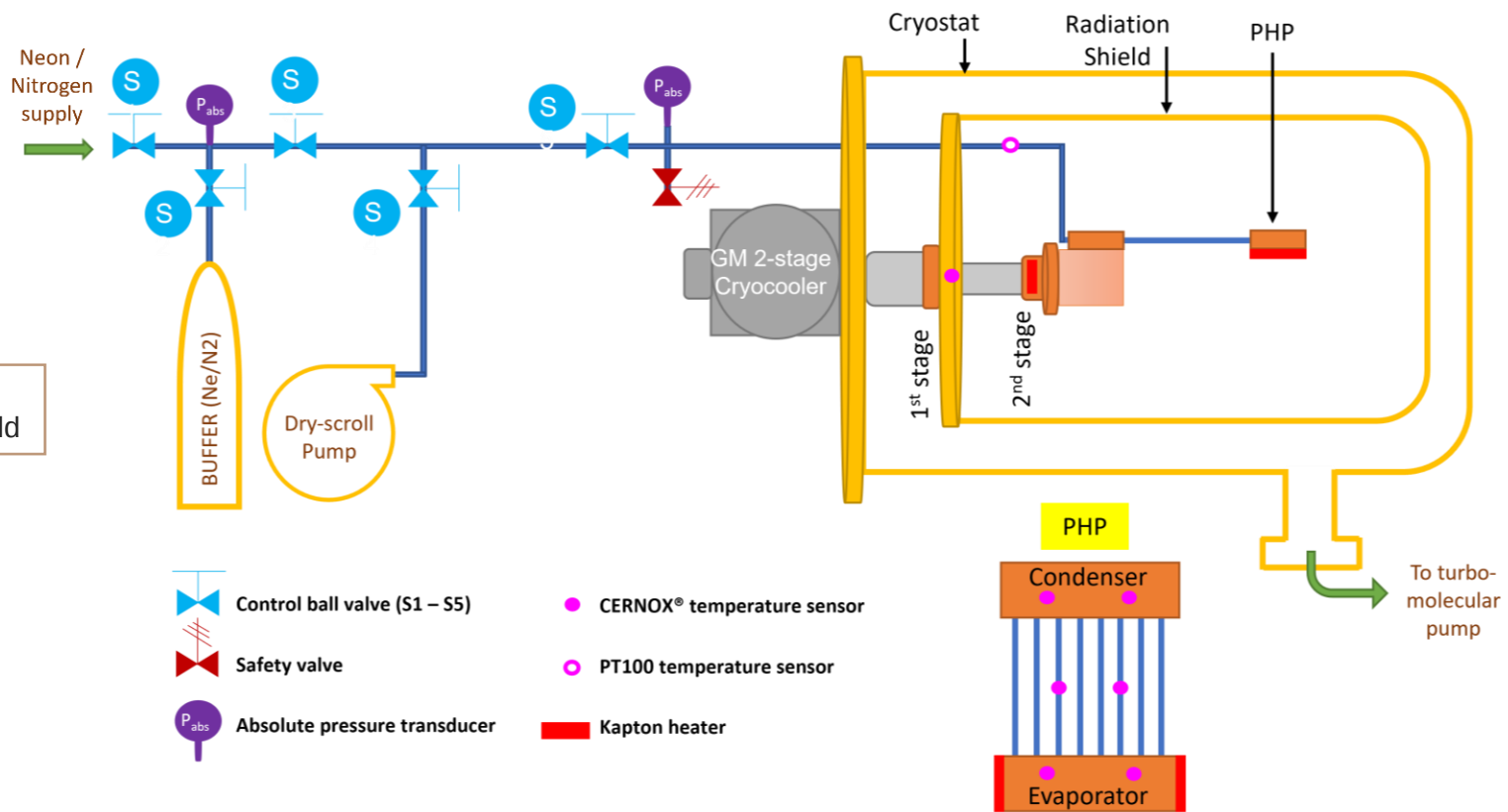


CNES-CEA Collaboration Project: On-ground Test Facility

Cryostat insert



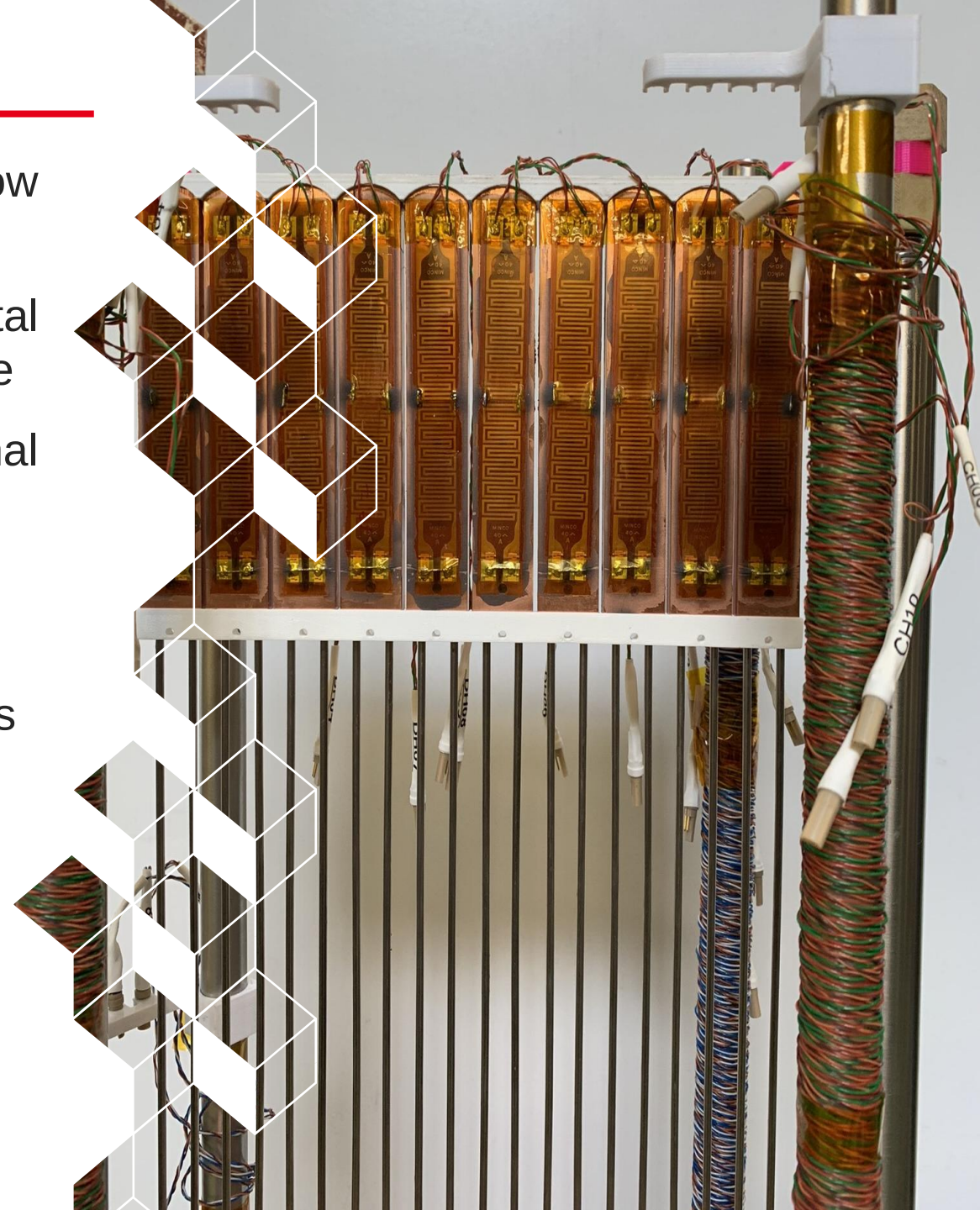
Set-up schematic

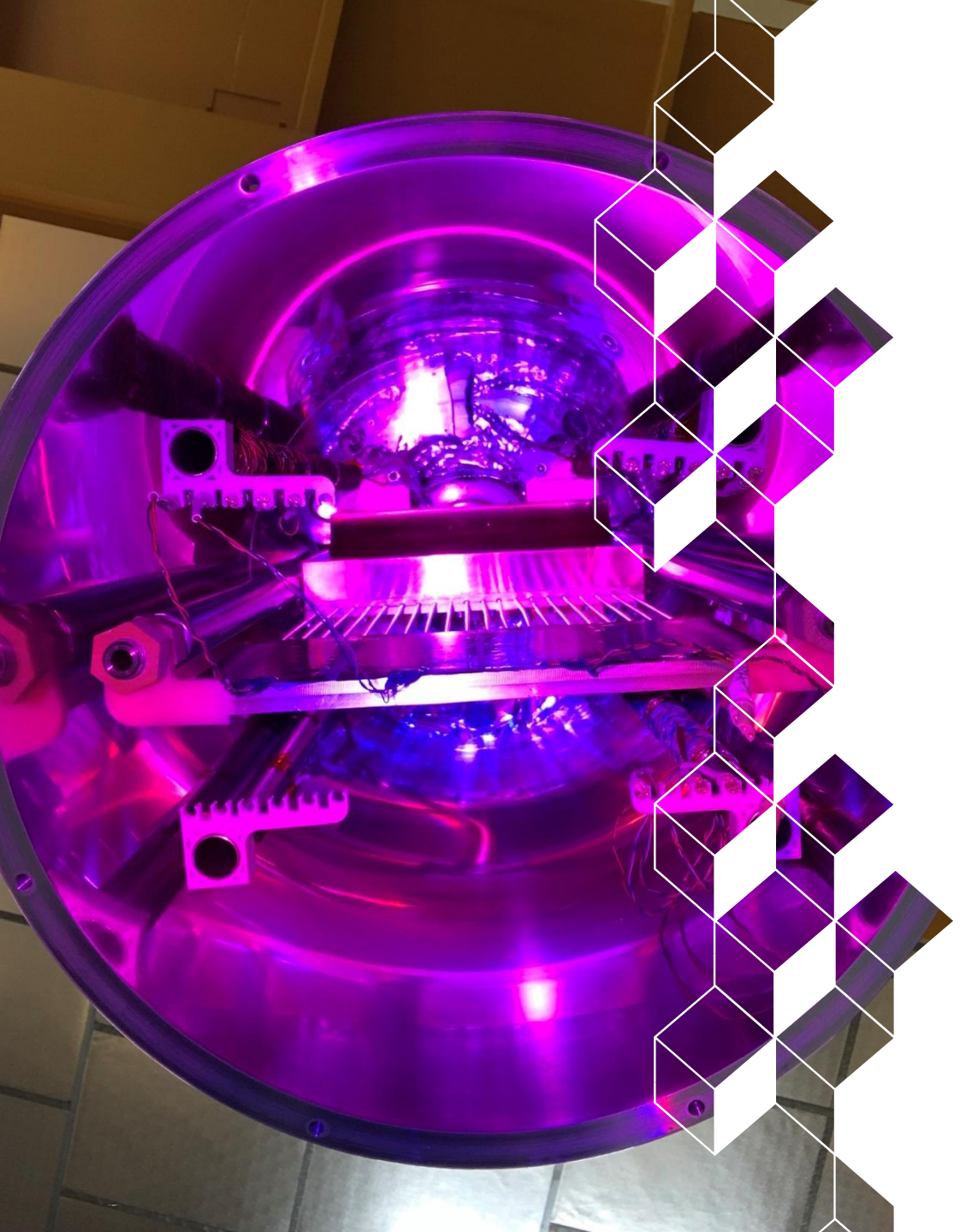


Next step: Manufacturing and Testing... Results next year!

Take-away Ideas: Cryogenic PHPs

- Passive heat transport solution that can serve low temperature range of 2.5 K to 100 K
- Gravity independent – Ground tests in horizontal orientation showcase behavior similar to that in space
- Mono-sized ½ m long PHP is shown to have thermal conductance range
 - 3.7 – 6 W/K for neon 27 – 38 K
 - 0.45 – 1.25 W/K for helium 2.5 – 10 K
- Compared to classical metallic straps, multi-fold times
 - superior thermal performance at iso-mass
 - lighter at iso-conductance
- Heat switch: from insulator to heat transport device!





Thank you for your
attention!

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