

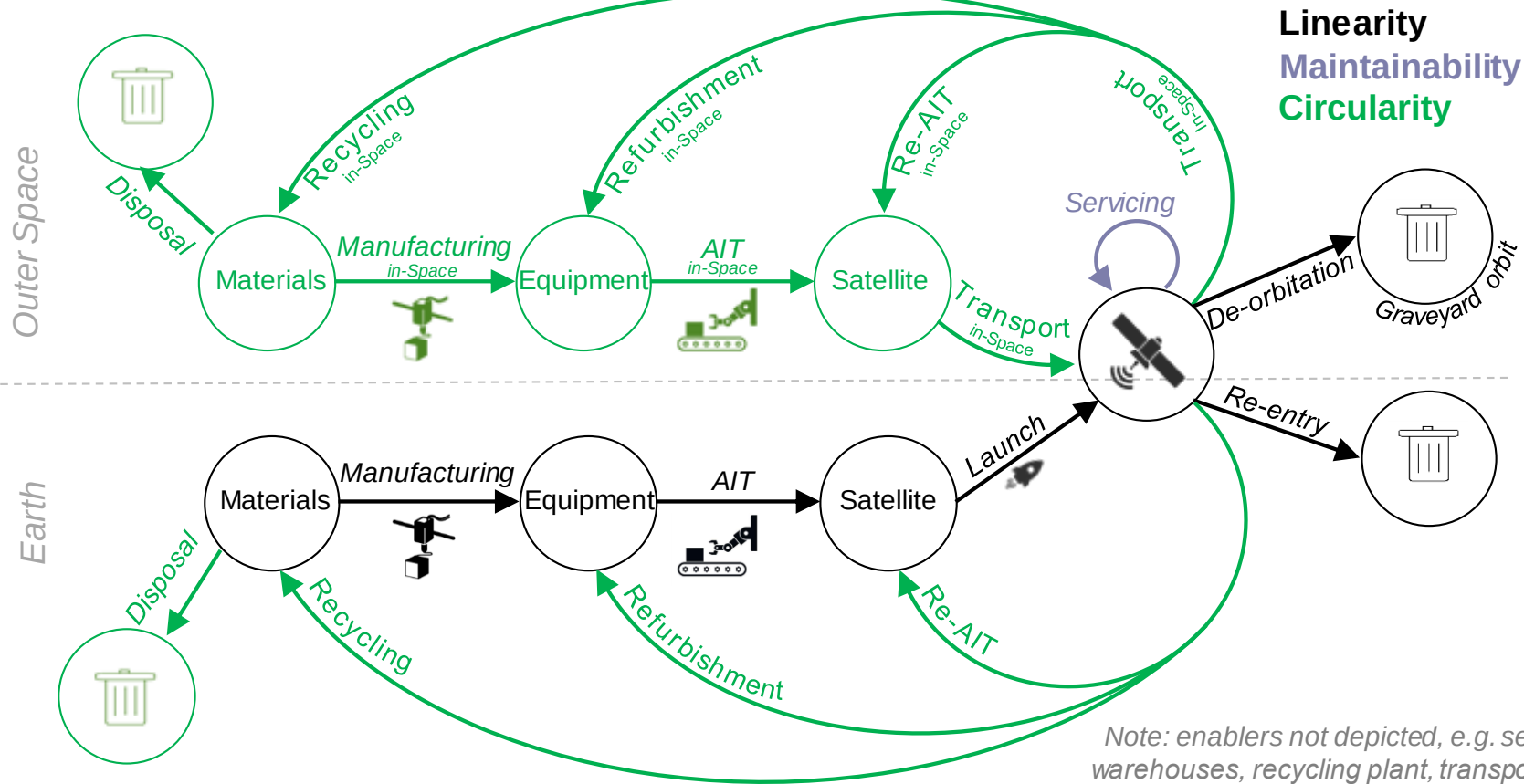
SYSTEM STUDIES FOR CIRCULAR ECONOMY IN SPACE **RECYCLING SPACE PLANT**

ISAM DAYS - ESTEC

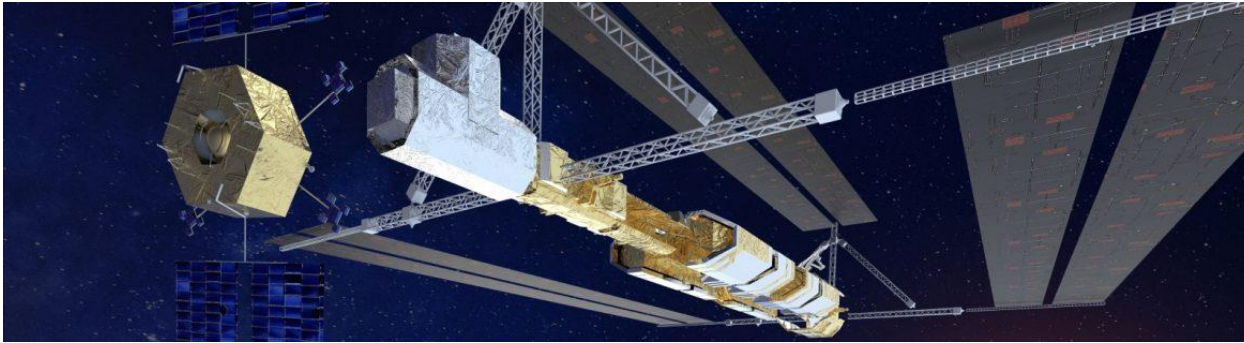
17TH OF SEPTEMBER 2025



CIRCULAR ECONOMY: A PRELIMINARY VISION

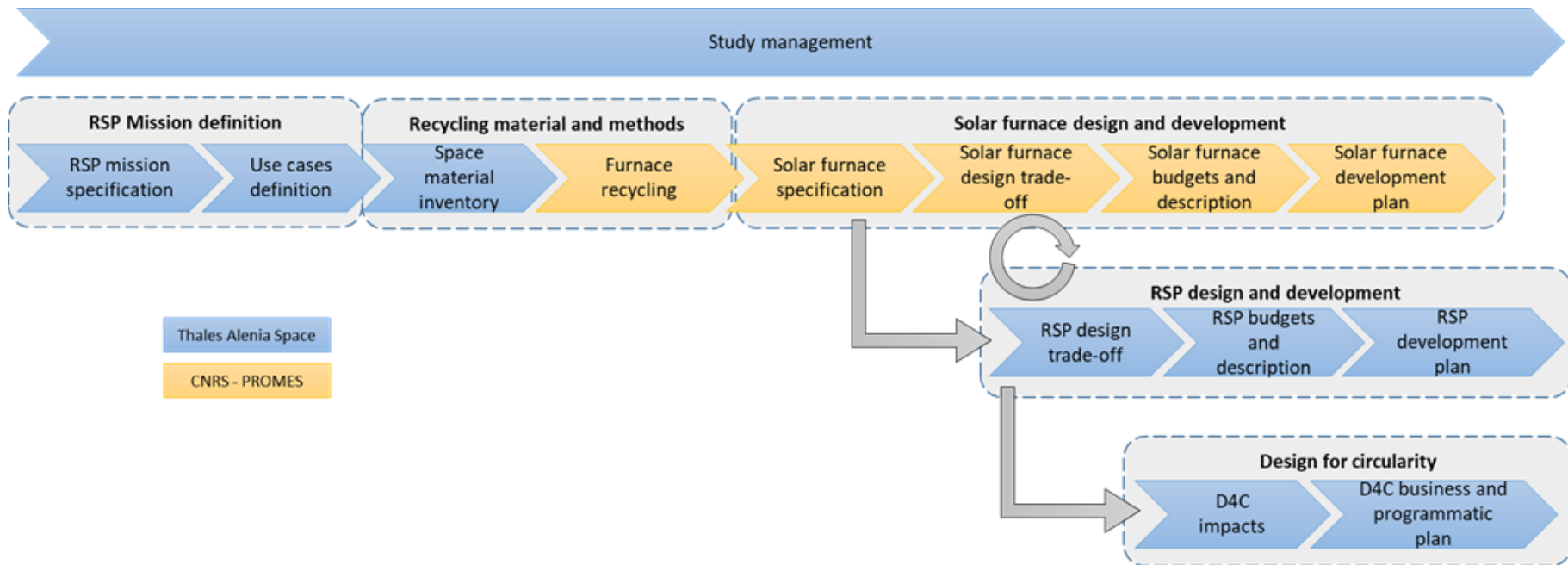


CONSORTIUM OBJECTIVES

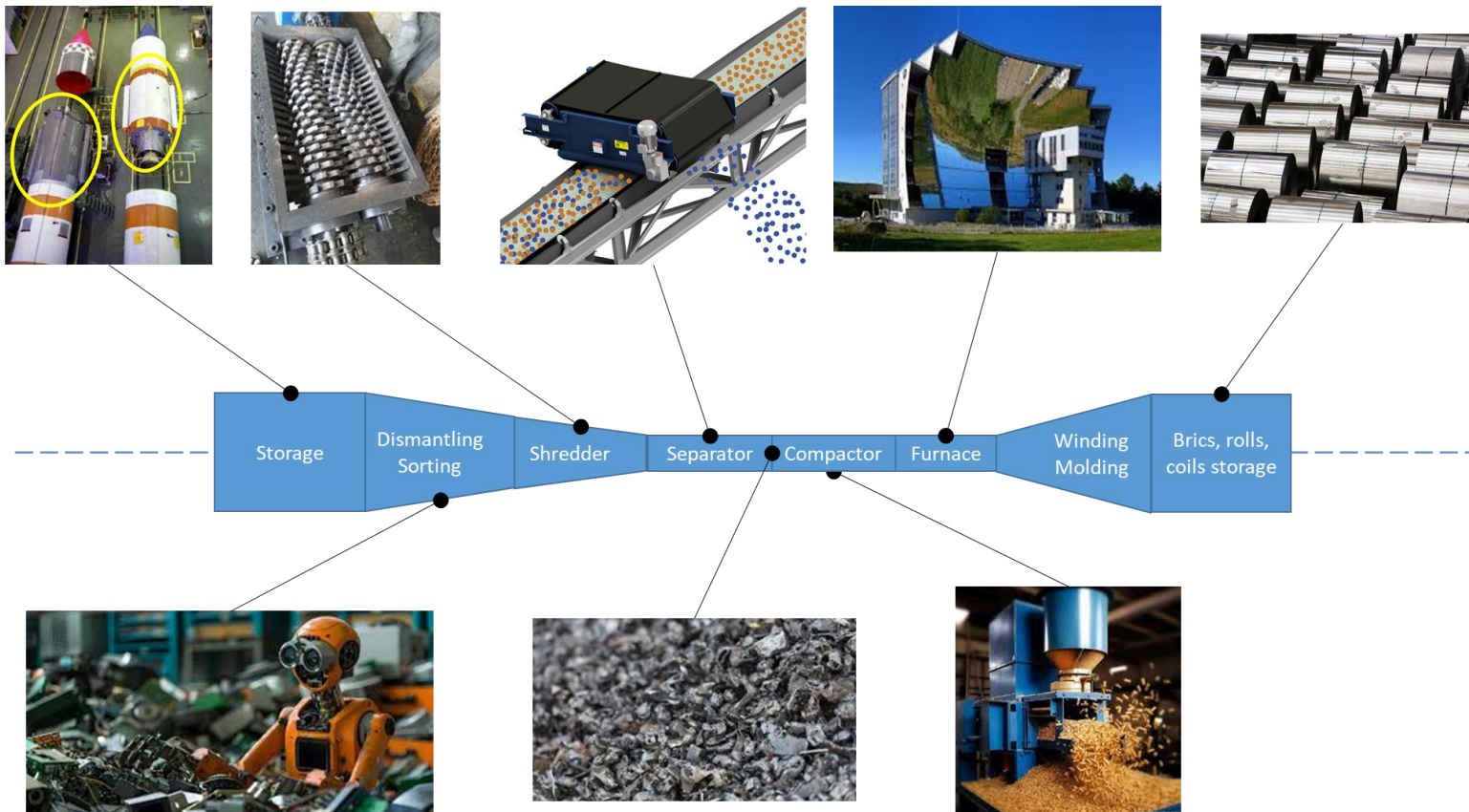


Propose a mission enabling orbital recycling capabilities to be used in a broader Design For Circularity space initiative.

WORK LOGIC



RECYCLING SPACE PLANT CONCEPT



Date: 17/9/2025

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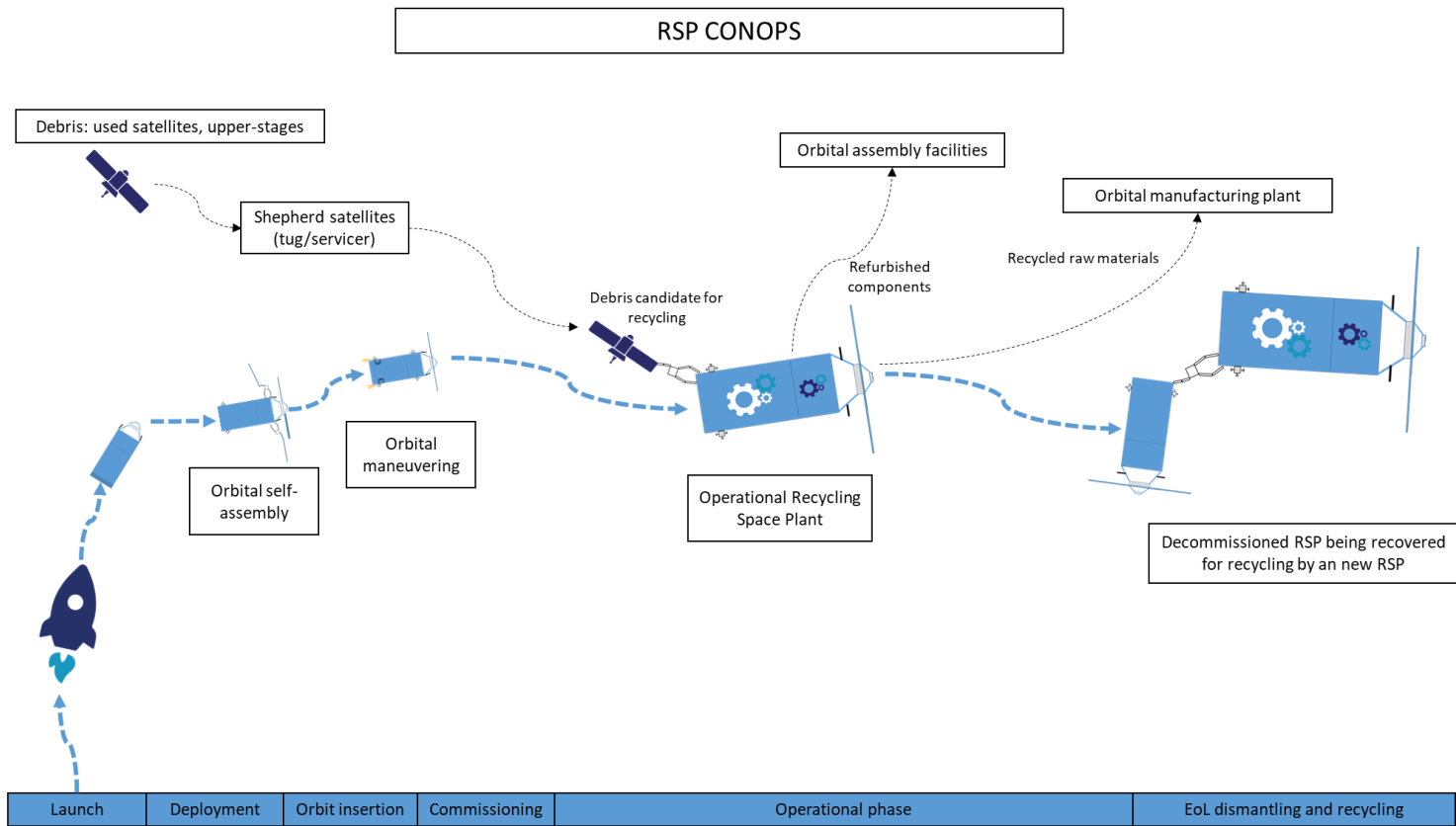
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PROPRIETARY INFORMATION
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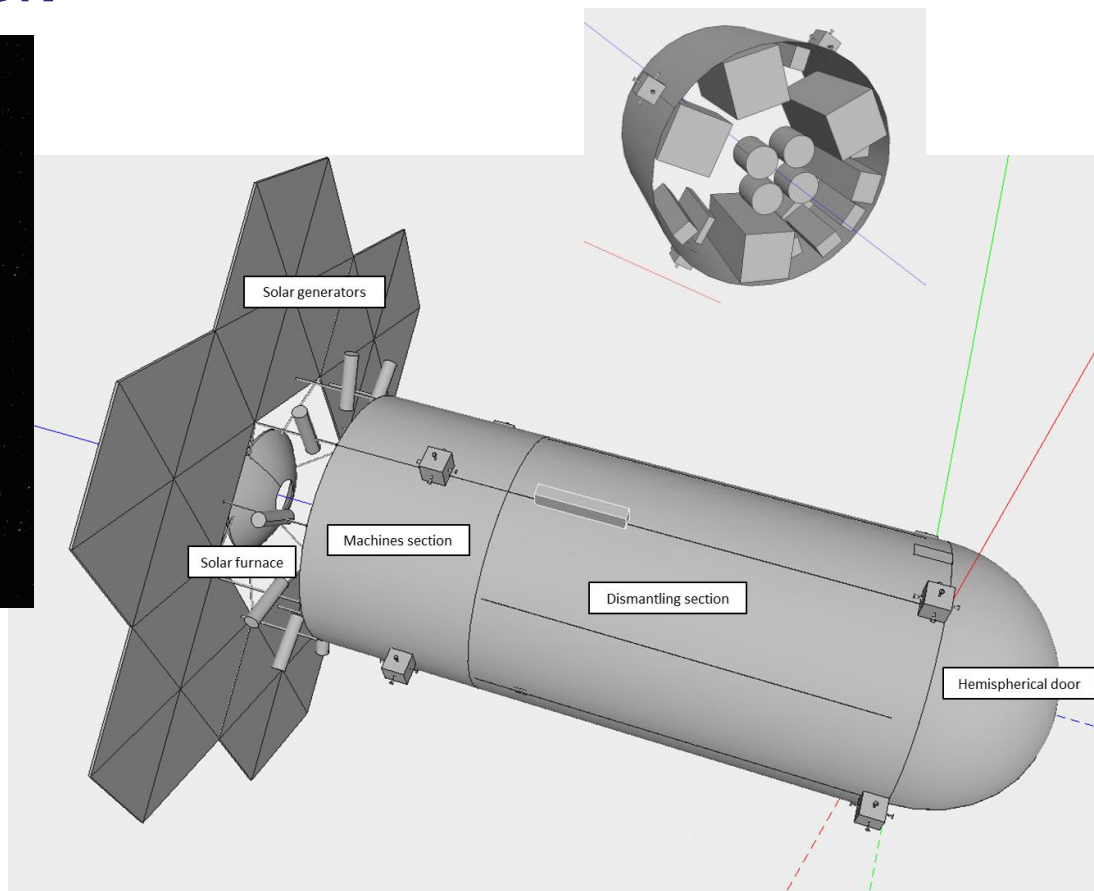
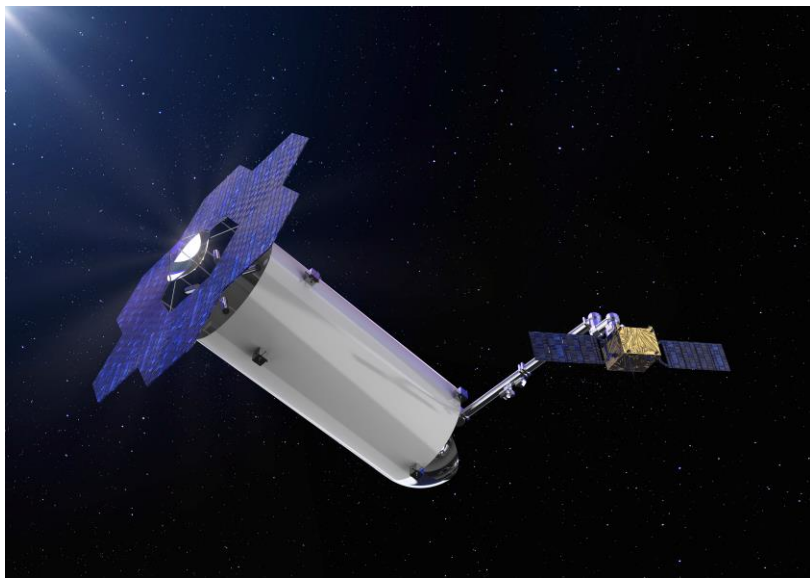
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RSP CONOPS



PLATFORM DESCRIPTION



ATTITUDE & ORBIT

Orbit choice: SSO 6-18 LST @ 1400 km

- Lowest always sunny orbit
- A64 direct injection
- Sun power available permanently
- Minimizes battery needs and thermoelastics

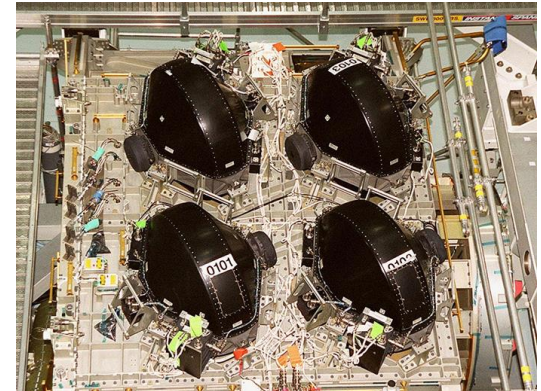
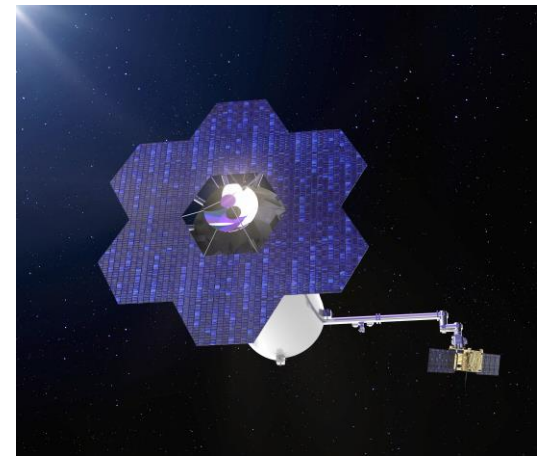
Frozen orbit

- Minimizes the orbit control
 - Small thruster pods (orbit insertion, SK and CAM)
 - Servicers and tugs boosts

Sun pointing performance required = 0.1 deg

Attitude control cascade:

- Spin stabilization
- Reaction control by 8 propulsion pods
- 4x CMG
- Vibration and shock absorbers
- Mirror stabilization



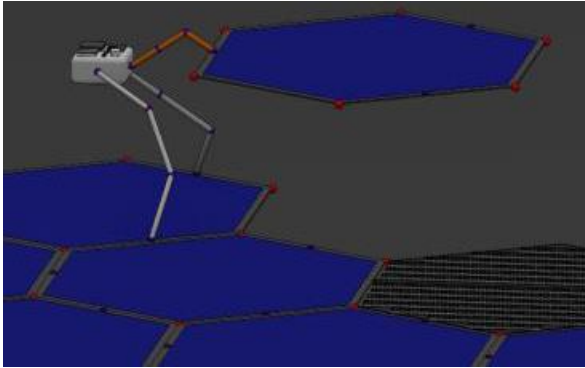
ISS CMG (NASA)

ROBOTICS

1x heavy duty robotic arm (1/2 Canadarm 2)

4x internal robotic arms

2x external walking robots



External walking robot
(ASCEND study)

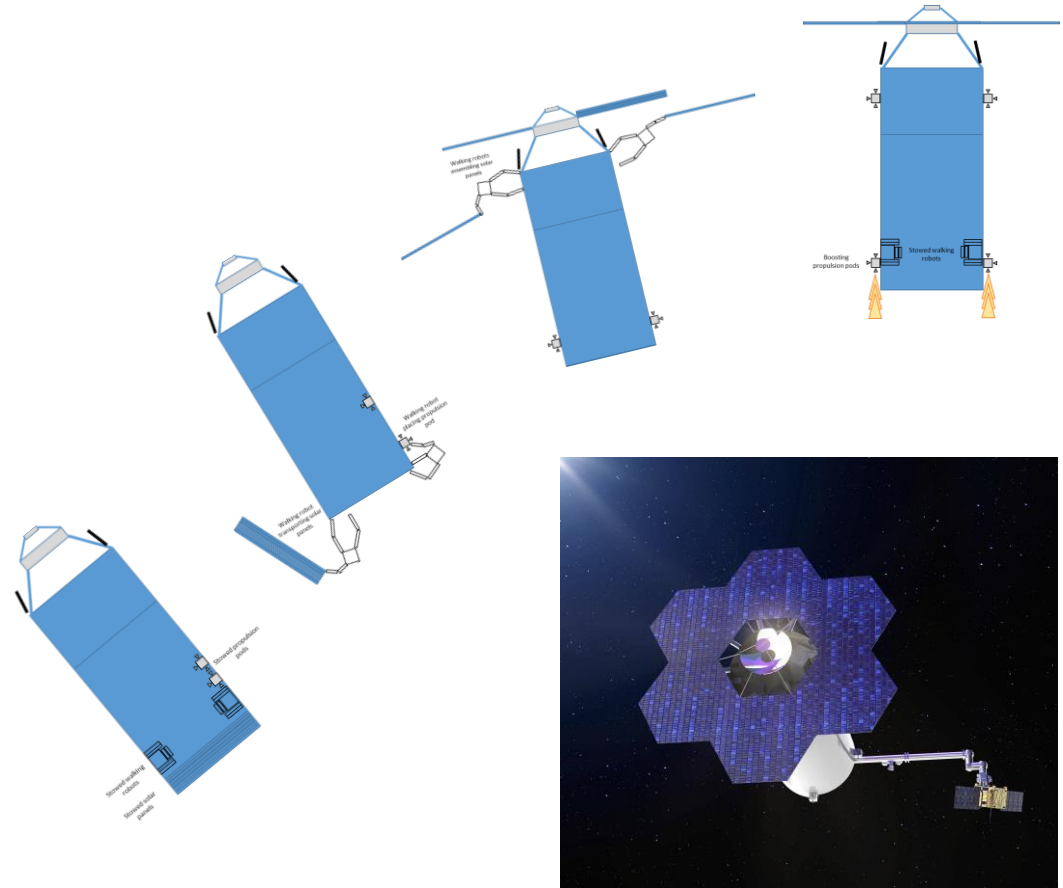
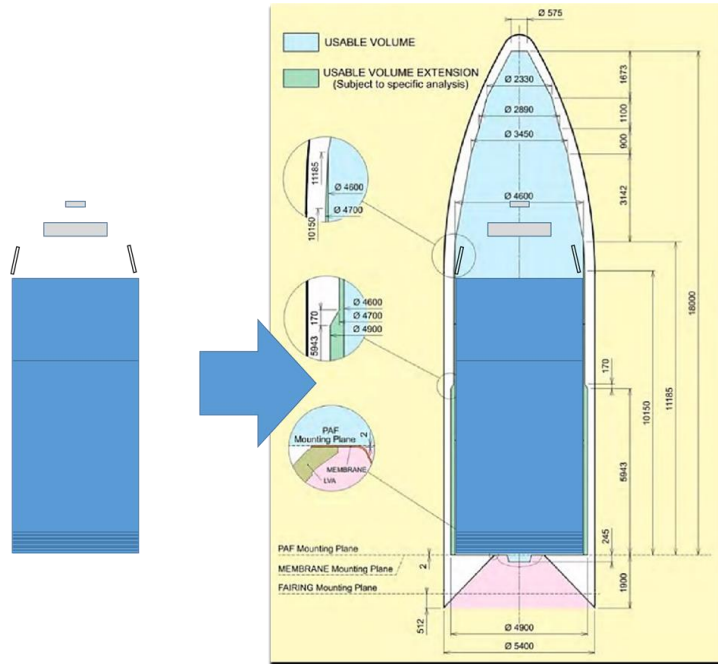


Canadarm2 (NASA)

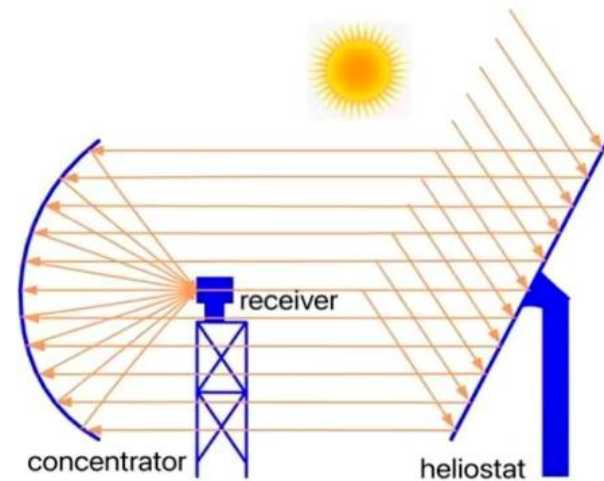
LAUNCH

Stowed equipment inside dismantling section:

- (1+2) robots + 4x robotic arms
- 6x Hexagonal solar panels
- 8x Propulsion pods



SOLAR FURNACE



MATERIALS

Targeted processing rate = 100 tons per year per RSP

	Mass (%)	Melting point (°C)	Power needed for targeted rate (kW)
Aluminium	37,7	660	3,36
Copper wire	3,1	1083	2,20
Copper & nickel alloy	1,5	1100	2,44
Plated silver	0,1	962	1,16
Stainless steel	12,5	1420	3,28
Titanium	11,3	1660	4,42
Ti6Alv	7,7	1660	4,17
GaAs	0,9	1240	1,73
Electronic components	13,1	-	-
CFRP	5,2	-	-
Quartz	2,0	1710	9,83
Cobalt	0,2	1495	2,91
Aluminium PET film	0,9	660	3,36
Extruded PTFE insulation	1,3	-	-
Extruded PFA jacket	1,3	-	-
Li Ion cells	0,9	-	-
EPDM rubber	0,4	-	-
Resin	0,1	-	-

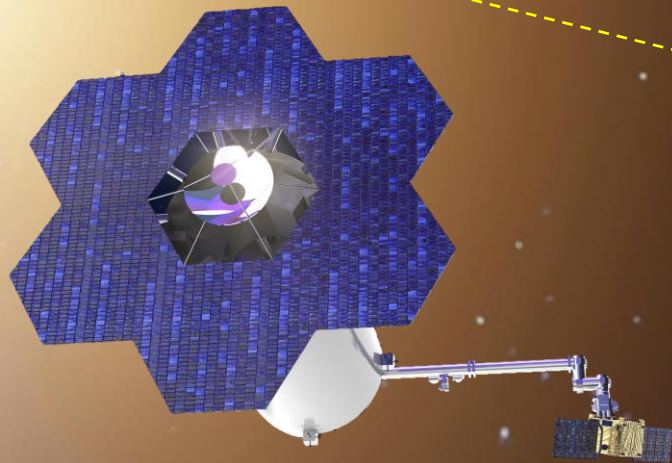


ALUMINUM = BEST CANDIDATE

- LOW MELTING POINT (660°C)
- LOW MELTING POWER (3,36KW)
- HIGHER MASS AVAILABLE (37,7%)
- HIGH RECYCLABILITY (75% OF ALUMINUM EVER PRODUCED IS STILL IN USE)
- WELL-KNOWN AND ROBOTIZED RECYCLING PROCESS
- UNDER VACUUM TREATMENT DATA AVAILABLE

Table 1. Observation satellite's material list and mass contribution

OPTICAL SYSTEM

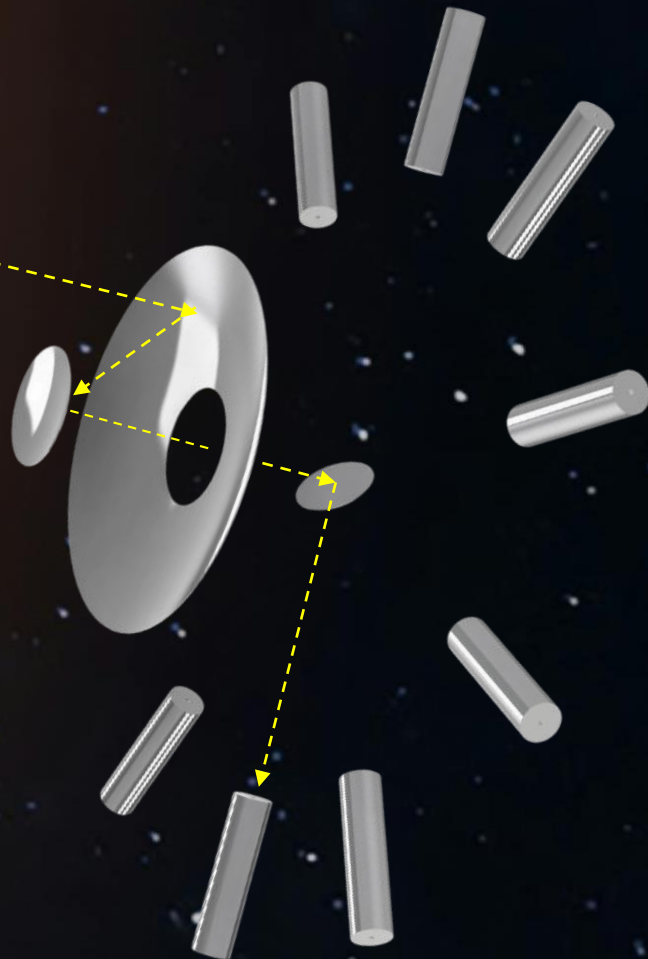


5kW at focal point

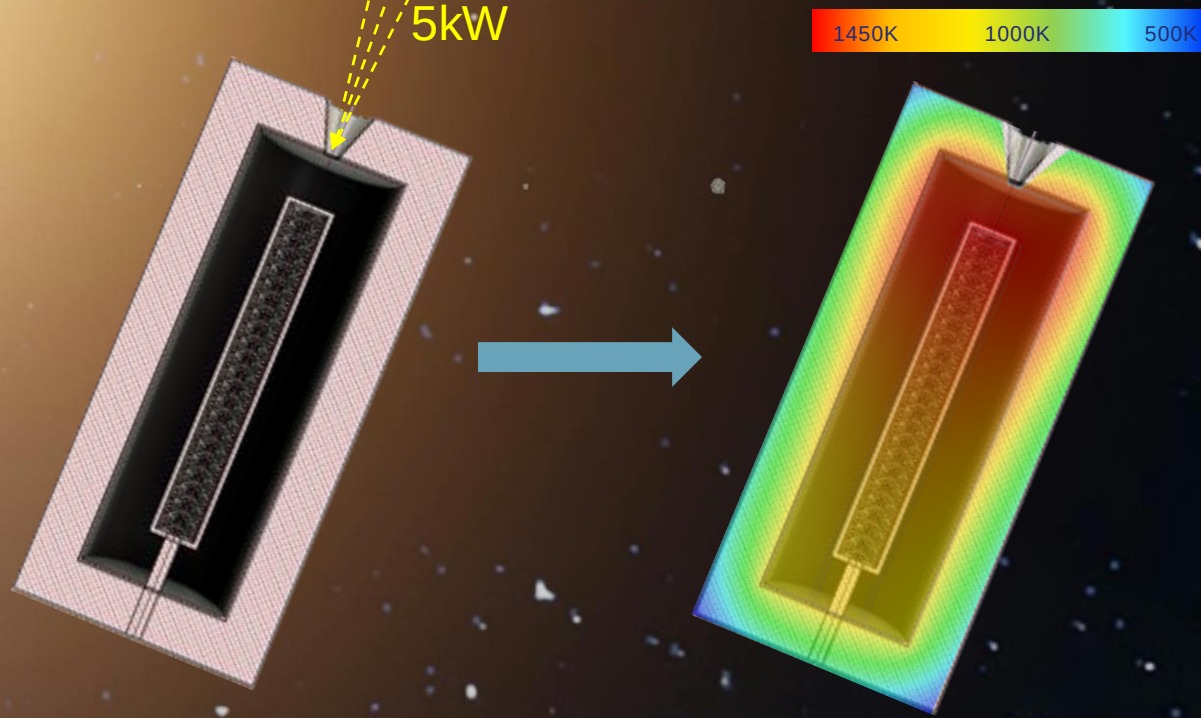
2,38m parabola

0,55m rotary reflector

5L reactors corona

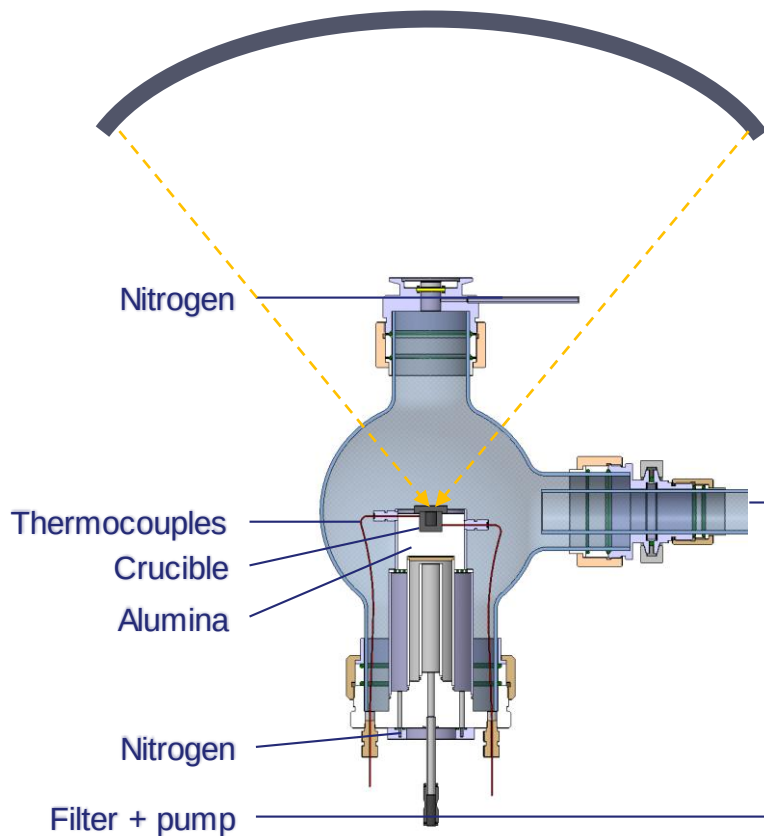


BLACK BODY CAVITY



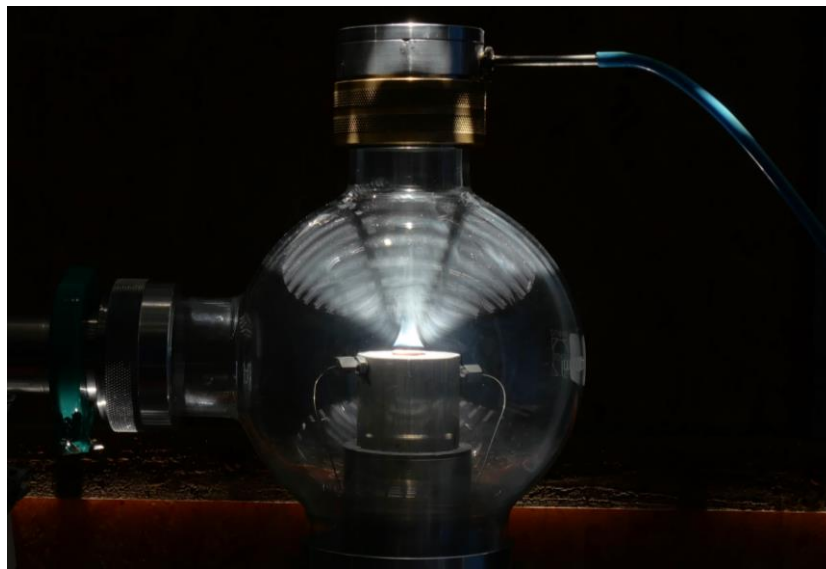
ALUMINUM
Melting point : 933K
Boiling point : 1775K

EXPERIMENT

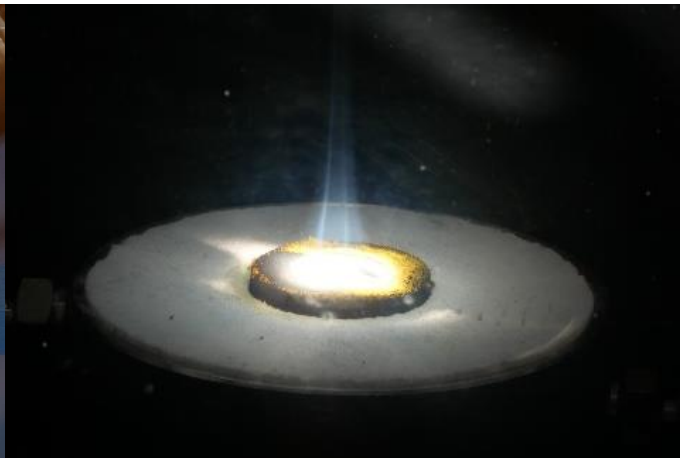
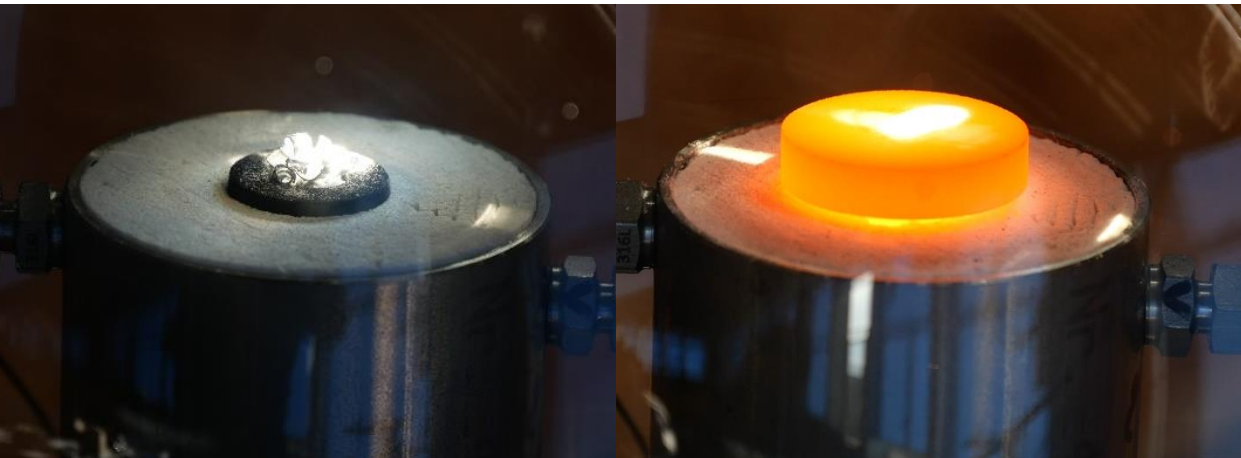


EXPERIMENTAL SETUP

- 0,1mBar pressure
- 30 n.L/h of nitrogen
- 1kW parabola
- 1cm³ graphite crucible
- 5cm alumina insulation
- 0,33-1,33g aluminum scraps



EXPERIMENT



RESULTS

- $+1100^{\circ}\text{C}$ reached with 750kW
- Direct and indirect heating success
- Oxidization (sorting and cleaning importance)
- Shape impact

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CDF SESSION AT ESTEC

Phase 0 fruitful but mission too ambitious

- Awarded a « RAPID CDF » session at ESTEC
- ESA asked for mission descopeing
 - Smaller demonstration mission
- Each subsystem and mission aspect supported by ESA experts
- Fast moving and very constructive experience

Results:

1.2 t S/C mission demonstrating critical technologies



CONCLUSION

Innovative yet realistic mission concept

- Platform definition and budgets
- Mission CONOPS
- Techno locks

Orbital Solar Furnace concept

- Solar Furnace definition and budgets
- Simulations and experiments

Roadmap and business plan

- Exploration of new paradigms of space circularity
- Development and business plans

Connecting opportunities

- Discussions with leading recycling and operators companies
- Cross fertilization meeting contacts

Rewarding CDF session!

- Supportive ESA CDF/experts team
- New mission ideas and perspectives

